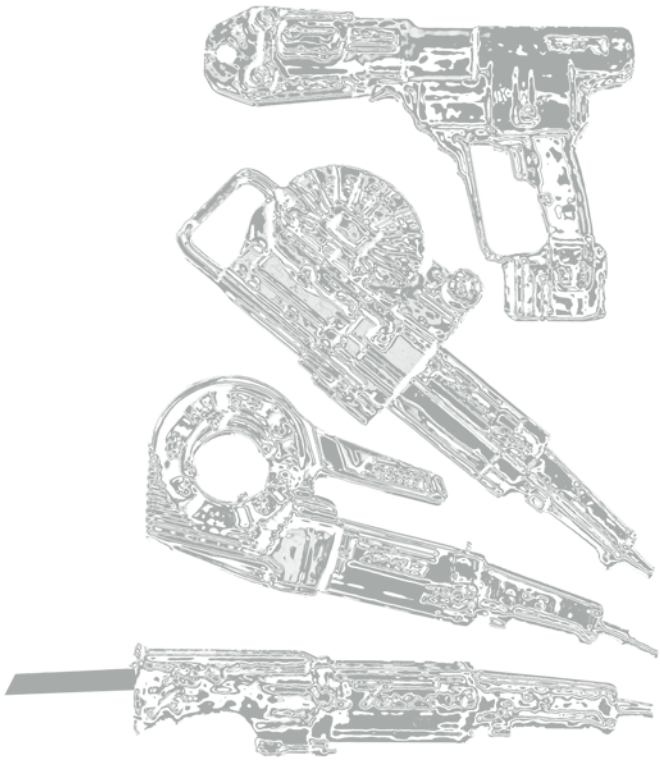
ROLLER

TOOLS AND MACHINES

competent • reliable • flexible



CATALOGUE 2024

Convincing performance and quality

ROLLER – Strong through innovation

We have been developing, producing and selling tools and machines for tube processing for more than 120 years. ROLLER products are used in trade and industry. The know-how of generations, the decades of experience but especially the constant intensive exchange of ideas with the users has regularly produced innovative products which offers the customer application and cost advantages. For example:

the ROLLER'S Central manual thread cutting stock,
the ROLLER'S Disc 100 pipe cutting machine,
the ROLLER'S Multi-Press cordless radial press,
the ROLLER'S Multi-Control flushing and pressure testing unit.

ROLLER products are well known and highly appreciated on the market for their robust design, easy handling, universal application and long life.

ROLLER – German Top Quality

The basis for the famous top quality of the ROLLER products is the comprehensive ROLLER quality assurance system which begins with an analysis of the market requirements, accompanies the product during development and production and includes systematic quality analyses in the market.

The ROLLER products marked by "German Top Quality" are manufactured in Waiblingen, near Stuttgart, by highly qualified employees on computer-controlled, fully automatic, high-precision production centres.

An important factor for assuring ROLLER top quality are the highly modern hardening plants and the employees with decades of experience in the various hardening processes.

Special heat treatment methods in the hardening process lead to an ideal combination between strength and tenacity and to very long life, e.g. for die heads, cutter wheels and pressing tongs.

The heat treatment process is automatically monitored and continuously recorded by high performance computer technology. This ensures the consistently high quality of ROLLER products.

We deliver exclusively according to our terms of sale and delivery.

The prices listed in this catalogue apply respectively for one unit or one set (e.g. dies) or one pack (e.g. saw blades). All prices are recommended prices. We reserve the right to make price adjustments. The VAT rate valid on the day of delivery will be charged separately. All previous prices are superseded with the publication of this catalogue.

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Delivery only through dealers!

The quality inspections are integrated systematically into the production and assembly processes. State of the art test procedures conducted by specially trained staff guarantee the constant "German Top Quality" of the ROLLER products.

All ROLLER products comply with the respective applicable European standards according to the conditions of the EC directives and the safety and accident prevention regulations. The CE mark documents the conformity of the product with the applicable EC directives. Many ROLLER products are additionally tested and approved by independent test institutes.

These ROLLER products meet a very high standard in work safety, operating reliability and functional safety.

Quick delivery

High availability of all ROLLER products due to the extensive storage in the modern Logistics Centre in Waiblingen. All spare parts and accessories are also available immediately from stores.

This extensive storage and reliable, competent logistics staff guarantee the customer prompt and correct delivery of all orders.

Efficient service

Our modern equipped repair workshop and a wide network of authorised customer service workshops offer the customer optimum service also after purchasing the ROLLER tools and machines.

We will gladly collect the machines and tools from you. Ask for our collection service.

By logging into the REMS Service Portal, you can manage your service and repair orders online, order the collection service, track the processing status, select the delivery site, track delivery and much more besides. Simply register under:

www.rems.de/service

REMS and ROLLER – united for the future!

On the 1st of January 2024 REMS GmbH & Co KG is taking over the entire sales of ROLLER products from Albert Roller GmbH & Co KG.

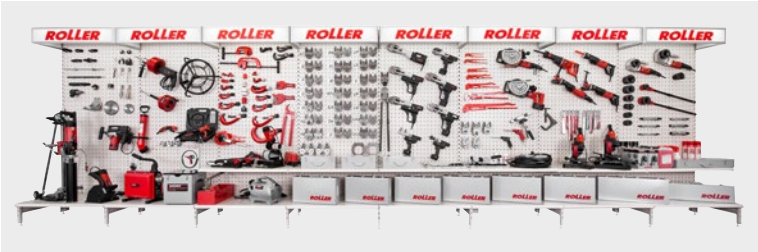
After almost 4 decades of close cooperation between the two companies in production, logistics and service, this is the logical and systematic step towards a successful and shared future.

The pooling of the REMS and ROLLER sales departments will create a powerful sales organisation so that we will be able to support you, our customers, more intensively in the future with 50 field sales representatives in Germany and to offer you even better service.

With this reorganisation, REMS, the innovative manufacturer of professional machines and tools in Waiblingen, Germany, is optimally equipped for the future tasks and challenges in the areas of innovative energy, market penetration and sales support.

Photo: Symbolic presentation of a ROLLER'S cordless radial press by Rainer Hech (Managing Director of Albert Roller GmbH & Co KG) to Hans Seeger (Sales Director and authorised signatory of REMS GmbH & Co KG)

Competent consulting + professional service



Sale through wholesalers

The technically progressive, high quality products, the creative marketing and the consistent sales policy over decades are decisive for the success of the ROLLER products.

The ROLLER products are sold exclusively through wholesalers. This partnership with wholesalers and the wide network of qualified service workshops guarantee the user optimum service.

- *Fast availability of our products due to nearby wholesalers.*
- *Professional local consulting by trained staff of our wholesale partners.*
- *Many of our products are presented on ROLLER sales walls at wholesalers.*
- *List of wholesalers available under Tel. +49 (0)7151 1707-0 or info@rems.de!*

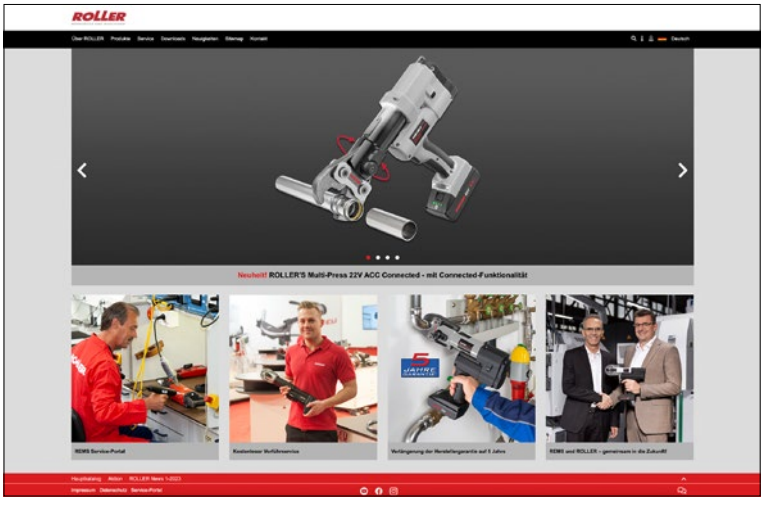
Free presentation service

Use our free presentation service at home or on the building site without obligation. All of our sales employees are very well trained and have wide experience with our products and their practical applications. Most of the consultants have been working for ROLLER for many years.

Consultants are on the road every day with a fully equipped presentation vehicle for professional demonstration and presentation of our products on site.

We offer free inspection of your ROLLER'S pressing tools (press check) as a special service. We provide this exclusive service at regular intervals in the sales rooms of our wholesale dealers. Ask your dealer about this!

Hartmut Marmai, field sales consultant.



Online

Under www.albert-roller.de prospective customers can quickly and easily find detailed information about the ROLLER company, about the ROLLER products and their possible applications. In addition, the user can use extensive download possibilities, e.g. operating manuals, parts lists, catalogues, etc.

Website

Partner to wholesalers

Support for wholesalers

We support the wholesalers in many ways. Our consultants will be glad to demonstrate the ROLLER products to your customers or to you in the sales rooms, e.g. in the course of

- *conventions,*
- *counter presentations with a press check,*
- *house exhibitions etc., to users free and without obligation.*

In our Training Centre in Waiblingen we give wholesale employees the basis for competent consulting and successful selling of the ROLLER products in practical product training courses.

Wolfgang Wiedemann, field sales consultant.

First class consulting

Committed, competent and reliable staff with years of experience is glad to answer your questions and requests.

We see you as a customer and not a number.

Marketing

The detailed sales literature containing all the necessary product information enables quick selection of products and is the basis for quick and easy compilation of offers.

We will gladly provide our wholesale partners with electronic product data and illustrations for creating their own sales literature.

Wholesalers also appreciate the regular advertising in professional magazines and by direct mailing as a sales promotion measure.

In addition, ROLLER products are also exhibited at many regional and supraregional trade fairs with modern fair booths at home and abroad and are presented to the public by qualified consultants.

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* Hybrid = for cordless and mains operation

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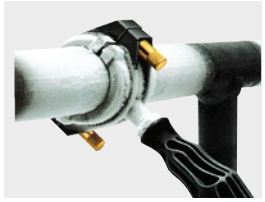

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ROLLER TECHNOLOGY
Li-Ion 22V
For 50%
more energy!2)
ROLLER 22V 5,0Ah
ROLLER 22V 9,0Ah
ANC
ROLLER 22V 2,5Ah

One battery system for many ROLLER'S tools!

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- *Highly resistant Li-Ion 21.6 V batteries with 2.5 Ah, 5.0 Ah or 9.0 Ah capacity for long service life.*
- *Powerful and light.*
- *Li-Ion 21.6 V batteries for 50 % more energy than Li-Ion 14.4 V batteries[2)].*
- *Graduated charging status indicator with coloured LEDs.*
- *No memory effect for maximum battery performance.*
- *Total discharge and overload protection with single cell monitoring. Temperature monitoring during the charging process.*
- *Operating temperature range –10 to +60 °C.*
- *Rapid charger for short charging times.*
- *For cordless and mains operation! Voltage supply 230 V for mains operation instead of Li-Ion 21.6 V battery.*

ROLLER'S Robot 2

German Top Quality

Robust, powerful thread cutting machine for pipe threads (1/16) 1/8–2" (4"), 16–63 mm, bolt threads (6) 8–60 mm. Grooving of pipes with ROLLER'S roller groove device DN 25–300, Ø 1–12".

- *Easier, fast thread cutting, cutting off and deburring due to user-friendly, safety-conscious design and immensely powerful drive.*
- *Proven clamping chuck and centring chuck. Very large distance between the clamping chuck and the centring chuck for safe, centred clamping of the material, especially long pipes. Clamping sleeves are available for clamping pipes < Ø 1/8" and bolts < Ø 8 mm.*
- *Just one universal automatic die head, also long threads, instead of a lot of different die heads. Die head opens automatically on reaching the standard thread length for conical pipe threads.*
- *Quick, easy changing of the dies by ball latch in the die head. Not possible to fall out.*
- *Automatic lubrication cooling for clean thread and longer life of dies, gear and motor.*
- *Two versions each for workbench, mobile and folding subframe or mobile subframe with shelf (accessory). Lightweight versions Robot 2 L with removable oil and chip tray. Versions Robot 2 with extra large oil and chip tray.*
- *Stable, maintenance-free gear with high efficiency.*
- *Choice of 3 proven, powerful motors:*
  - *1~ **Universal motor** 230 V, 50–60 Hz, 1700 W, 53 rpm,*
  - *Pole-reversible 1~ **capacitor motor** 230 V, 50 Hz, 2100 W, 2 spindle speeds 52/26 rpm, very quiet running,*
  - *Pole-reversible **3~ three-phase current motor** 400 V, 50 Hz, 2000 W, 2 spindle speeds 52/26 rpm, very quiet running,*
- *Right and left-hand rotation. Safety foot switch with emergency stop.*
- *Easy transport.*

Subframe, mobile and folding (accessory)

Subframe, mobile (accessory)

Scope of Delivery	*Art.-No.*	*€*

ROLLER'S Robot 2 L

Drive unit with clamping chuck, centring chuck, tool shelf. Tool set 1/2–2", consisting of universal automatic die head with dies R 1/2–3/4", R 1–2", for right-handed pipe thread ISO 7-1, EN 10226 (DIN 2999, BSPT), pipe cutter, pipe deburrer. Automatic lubrication cooling, removable oil and chip tray.

***U** with universal motor*	*340226 A220*	***4.712,52***
***K** with condenser motor*	*340227 A220*	***5.117,34***
***D** with three-phase current motor*	*340228 A380*	***5.273,04***

ROLLER'S Robot 2

Drive unit with clamping chuck, centring chuck, tool shelf. Tool set 1/2–2", consisting of universal automatic die head with dies R 1/2–3/4", R 1–2", for right-handed pipe thread ISO 7-1, EN 10226 (DIN 2999, BSPT), pipe cutter, pipe deburrer. Automatic lubrication cooling, extra large oil and chip tray.

***U** with universal motor*	*340220 A220*	***5.646,72***
***K** with condenser motor*	*340221 A220*	***6.051,54***
***D** with three-phase current motor*	*340222 A380*	***6.207,24***

**can only be used with ROLLER'S roller groove device for roller grooves up to DN 200, Ø 8".*

Accessories

Subframe		*344105 R*	*290,64*
Subframe, mobile and folding		*344150 A*	*705,84*
***Subframe, mobile,** with shelf*		*344100 R*	*493,05*
Universal automatic die head	*1/16–2"*	*341000 AR*	*778,50*
***Dies** ROLLER'S Robot*		*See page 13*	
***Changeover valve** cooling lubricant pump for cutting left-handed threads with ROLLER'S Robot 2 K, 2 D, 3 K, 3 D, 4 K, 4 D*		*342080 RX*	*143,24*
ROLLER'S cutting wheel St 1/8 – 4", s 8		*341614 A*	*15,47*
Thread cutting materials		*See page 19*	
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***ROLLER'S Assistent** height adjustable material rests*		*See page 172*	

ROLLER'S Robot 3

German Top Quality

Subframe (accessory)

Subframe, mobile (accessory)

Robust, powerful thread cutting machine for pipe threads (1/16) ½–3", 16–63 mm, bolt threads (6) 20–60 mm. Grooving of pipes with ROLLER'S roller groove device DN 25–300, Ø 1–12".

- *One tool set ¼–2 and 2½–3" each specially adapted to the respective working area for quick, safe and easy thread cutting, cutting off and deburring.*
- *Proven clamping chuck and centring chuck. Very large distance between the clamping chuck and the centring chuck for safe, centred clamping of the material, especially long pipes. Clamping sleeves are available for clamping pipes < Ø ½" and bolts < Ø 18 mm.*
- *Just one universal automatic die head ¼–2 und 2½–3" each, also long threads, instead of a lot of different die heads.*
- *Die head opens automatically on reaching the standard thread length for conical pipe threads.*
- *5 dies 2½–3" for even distribution of the cutting force on the pipe to give a high quality round thread.*
- *Quick, easy changing of the dies by ball latch in the die head. Not possible to fall out.*
- *Automatic lubrication cooling for clean thread and longer life of dies, gear and motor.*
- *Two versions each for workbench, mobile and folding subframe or mobile subframe with shelf (accessory). Lightweight versions Robot 2 L with removable oil and chip tray. Versions Robot 2 with extra large oil and chip tray.*
- *Stable, maintenance-free gear with high efficiency.*
- *Choice of 3 proven, powerful motors:*
  - *1~ **Universal motor** 230 V, 50–60 Hz, 1700 W, 53 rpm,*
  - *Pole-reversible 1~ **capacitor motor** 230 V, 50 Hz, 2100 W, 2 spindle speeds 20/10 rpm, very quiet running,*
  - *Pole-reversible **3~ three-phase current motor** 400 V, 50 Hz, 2000 W, 2 spindle speeds 20/10 rpm, very quiet running,*
- *Right and left-hand rotation. Safety foot switch with emergency stop.*

Scope of Delivery		*Art.-No.*	*€*

ROLLER'S Robot 3 L

Drive unit with clamping chuck, centring chuck,tool shelf. Tool sets ¼–2"/or 2½–3", consisting respectively of universal automatic die head with dies for right-hand pipe thread ISO 7-1, EN 10226 (DIN 2999, BSPT), pipe cutter, pipe inside deburrer. Automatic lubrication cooling, removable oil and chip tray.

***U** with universal motor*	*Equipment 2½–3"*	*380303 A220*	***5.625,96***
	Equipment ½–3"	*380309 A220*	***6.923,46***
***K** with condenser motor*	*Equipment 2½–3"*	*380304 A220*	***5.926,98***
	Equipment ½–3"	*380310 A220*	***7.224,48***
***D** with three-phase current motor*	*Equipment 2½–3"*	*380305 A380*	***6.144,96***
	Equipment ½–3"	*380311 A380*	***7.442,46***

ROLLER'S Robot 3

Drive unit with clamping chuck, centring chuck, tool shelf. Tool sets ¼–2" and/or 2½–3", consisting respectively of universal automatic die head with dies for right-handed pipe thread ISO 7-1, EN 10226 (DIN 2999, BSPT), pipe cutter, pipe inside deburrer. Automatic lubrication cooling, extra large oil and chip tray.

***U** with universal motor*	*Equipment 2½–3"*	*380306 A220*	***6.560,16***
	Equipment ½–3"	*380312 A220*	***7.857,66***
***K** with condenser motor*	*Equipment 2½–3"*	*380307 A220*	***6.861,18***
	Equipment ½–3"	*380313 A220*	***8.158,68***
***D** with three-phase current motor*	*Equipment 2½–3"*	*380308 A380*	***7.079,16***
	Equipment ½–3"	*380314 A380*	***8.376,66***

**can only be used with ROLLER'S roller groove device for roller grooves up to DN 200, Ø 8".*

Accessories

Subframe		*344105 R*	*290,64*
Subframe, mobile and folding		*344150 A*	*705,84*
***Subframe, mobile,** with shelf*		*344100 R*	*493,05*
***Tool set ¼ – 2",** complete with universal automatic die head with dies R ½ – ¾", R 1 – 2", pipe cutter, pipe deburrer*		*340100 AR*	*1.297,50*
Universal automatic die head	*1/16–2"*	*341000 AR*	*778,50*
	2½–3"	*381050 A*	*1.027,62*
	2½–4"	*381000 A*	*1.816,50*
***Dies** ROLLER'S Robot*		*See page 13*	
ROLLER'S cutting wheel St		*See page 164*	
Thread cutting materials		*See page 19*	
Nipple holders		*See page 20*	
ROLLER'S roll grooving device		*See page 22*	
ROLLER'S Assistent *height adjustable material rests*		*See page 172*	

Recommended price. All prices plus VAT

ROLLER'S Robot 4

German Top Quality

Subframe (accessory)

Subframe, mobile (accessory)

Robust, powerful thread cutting machine for pipe threads (1/16) ½–4", 16–63 mm, bolt threads (6) 20–60 mm. Grooving of pipes with ROLLER'S roller groove device DN 25–300, Ø 1–12".

- *One tool set ¼–2" and 2½–4" each specially adapted to the respective working area for quick, safe and easy thread cutting, cutting off and deburring.*
- *Proven clamping chuck and centring chuck. Very large distance between the clamping chuck and the centring chuck for safe, centred clamping of the material, especially long pipes. Clamping sleeves are available for clamping pipes < Ø ½" and bolts < Ø 18 mm.*
- *Just one universal automatic die head ¼–2 und 2½–4" each, also long threads, instead of a lot of different die heads.*
- *Die head opens automatically on reaching the standard thread length for conical pipe threads.*
- *6 dies 2½ – 4" for even distribution of the cutting force on the pipe to give a high quality round thread.*
- *Quick, easy changing of the dies by ball latch in the die head. Not possible to fall out.*
- *Automatic lubrication cooling for clean thread and longer life of dies, gear and motor.*
- *Two versions each for workbench, mobile and folding subframe or mobile subframe with shelf (accessory). Lightweight versions Robot 2 L with removable oil and chip tray. Versions Robot 2 with extra large oil and chip tray.*
- *Stable, maintenance-free gear with high efficiency.*
- *Choice of 3 proven, powerful motors:*
  - *1~ **Universal motor** 230 V, 50–60 Hz, 1700 W, 53 rpm,*
  - *Pole-reversible 1~ **capacitor motor** 230 V, 50 Hz, 2100 W, 2 spindle speeds 20/10 rpm, very quiet running,*
  - *Pole-reversible **3~ three-phase current motor** 400 V, 50 Hz, 2000 W, 2 spindle speeds 20/10 rpm, very quiet running,*
- *Right and left-hand rotation. Safety foot switch with emergency stop.*

Scope of Delivery		Art.-No.	€

ROLLER'S Robot 4 L

Drive unit with clamping chuck, centring chuck, tool shelf. Tool sets ¼–2" and/or 2½–4", consisting respectively of universal automatic die head with dies for right-hand pipe thread ISO 7-1, EN 10226 (DIN 2999, BSPT), pipe cutter, pipe inside deburrer. Automatic lubrication cooling, removable oil and chip tray.

U with universal motor	Equipment ½–2"	380447 A220	**5.397,60**
	Equipment 2½–4"	380441 A220	**6.466,74**
	Equipment ½–4"	380444 A220	**7.764,24**
K with condenser motor	Equipment ½–2"	380448 A220	**5.698,62**
	Equipment 2½–4"	380442 A220	**6.767,76**
	Equipment ½–4"	380445 A220	**8.065,26**
D with three-phase current motor	Equipment 2½–4"	380443 A380	**6.985,74**
	Equipment ½–4"	380446 A380	**8.283,24**

ROLLER'S Robot 4

Drive unit with clamping chuck, centring chuck, tool shelf. Tool sets ¼–2" and/or 2½–4", consisting respectively of universal automatic die head with dies for right-hand pipe thread ISO 7-1, EN 10226 (DIN 2999, BSPT), pipe cutter, pipe inside deburrer. Automatic lubrication cooling, extra large oil and chip tray.

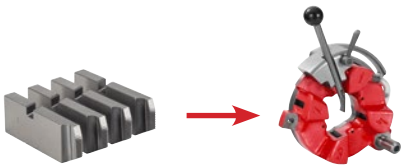
U with universal motor	Equipment 2½–4"	380426 A220	**7.400,94**
	Equipment ½–4"	380429 A220	**8.698,44**
K with condenser motor	Equipment 2½–4"	380427 A220	**7.701,96**
	Equipment ½–4"	380430 A220	**8.999,46**
D with three-phase current motor	Equipment 2½–4"	380428 A380	**7.919,94**
	Equipment ½–4"	380431 A380	**9.217,44**

**can only be used with ROLLER'S roller groove device for roller grooves up to DN 200, Ø 8".*

Accessories

Subframe		344105 R	290,64
Subframe, mobile and folding		344150 A	705,84
Subframe, mobile, with shelf		344100 R	493,05
Tool set ¼ – 2", complete with universal automatic die head with dies R ½ – ¾", R 1 – 2", pipe cutter, pipe deburrer		340100 AR	1.297,50
Universal automatic die head	1/16–2"	341000 AR	778,50
	2½–4"	381000 A	1.816,50
Dies ROLLER'S Robot		See page 13	
ROLLER'S cutting wheel St		See page 164	
Thread cutting materials		See page 19	
Nipple holders		See page 20	
ROLLER'S roll grooving device		See page 22	
ROLLER'S Assistent height adjustable material rests		See page 172	

ROLLER'S dies

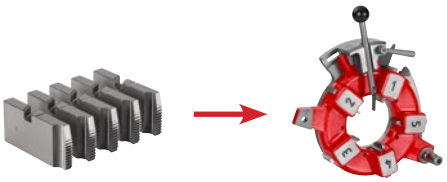


Designation	Art.-No.	€
Dies, set		
For universal automatic die head 1/16–2"		
for pipe threads R tapered right ISO 7-1, EN 10226 (DIN 2999, BSPT)		
R 1/16–1/8" HSS*1)	341401 RHSS	492,01
R ¼–⅜"	341402 RWS	328,01
R ½–¾"	341403 AWS	328,01
R 1–2"	341404 AWS	328,01
for pipe threads NPT tapered right Taper Pipe Thread ASME B 1.20.1		
NPT 1/16–1/8" HSS*1)	341411 RHSS	492,01
NPT ¼–⅜"	341412 RWS	328,01
NPT ½–¾"	341413 RWS	328,01
NPT 1–2"	341414 RWS	328,01
for pipe threads G cylindrical right ISO 228-1 (DIN 259, BSPP)		
G 1/16–1/8"	341406 RWS	373,68
G ¼–⅜"	341407 RWS	373,68
G ½–¾"	341408 RWS	373,68
G 1–2"	341409 RWS	373,68
for right-handed bolt threads ISO 261 (DIN 13)		
M 6	341426 RWS	373,68
M 8	341427 RWS	373,68
M 10	341428 RWS	373,68
M 12	341429 RWS	373,68
M 14	341430 RWS	373,68
M 16	341431 RWS	373,68
M 18	341432 RWS	373,68
M 20	341433 RWS	373,68
M 22	341434 RWS	373,68
M 24	341435 RWS	373,68
M 27	341436 RWS	373,68
M 30	341437 RWS	373,68
M 33	341438 RWS	404,82
M 36	341439 RWS	404,82
M 39	341440 RWS	404,82
M 42	341441 RWS	404,82
M 45	341442 RWS	404,82
M 48	341443 RWS	404,82
M 52	341444 RWS	404,82
M 56 HSS*1)	341445 RHSS	607,23
M 60 HSS*1)	341446 RHSS	607,23
for threads M according to EN 60423 on electrical installation tubes		
M 16 × 1.5	341493 RWS	373,68
M 20 × 1.5	341494 RWS	373,68
M 25 × 1.5	341495 RWS	373,68
M 32 × 1.5	341496 RWS	373,68
M 40 × 1.5	341497 RWS	373,68
M 50 × 1.5	341498 RWS	373,68
M 63 × 1.5	341499 RWS	373,68
for armoured steel right-handed pipe threads DIN 40430		
Pg 7	341466 RWS	373,68
Pg 9	341467 RWS	373,68
Pg 11	341468 RWS	373,68
Pg 13.5	341469 RWS	373,68
Pg 16	341470 RWS	373,68
Pg 21	341471 RWS	373,68
Pg 29	341472 RWS	373,68
Pg 36	341473 RWS	373,68
Pg 42	341474 RWS	373,68
Pg 48	341475 RWS	373,68

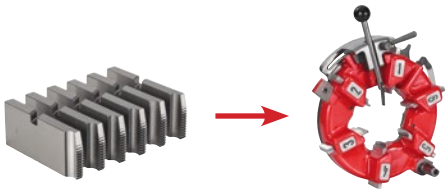
German Top Quality

High-precision, quality dies with optimum cutting geometry proven for decades.

- For extremely easy cutting start and easy cutting of standard threads.
- Made of tenacious hard special steel for materials up to < 500 N/mm² (MPa) for extremely long life.
- HSS dies for materials that are difficult to cut ≥ 500 N/mm² (MPa) 50 % surcharge. * Some dies only available in HSS. 1)Price including 50 % surcharge. Dies for other types of thread on request.



Designation	Art.-No.	€
Dies, set		
For universal automatic die head 2½–3"		
for pipe threads R tapered right ISO 7-1, EN 10226 (DIN 2999, BSPT)		
R 2½–3"	381430 AWS	456,72
for pipe threads NPT tapered right Taper Pipe Thread ASME B 1.20.1		
NPT 2½–3" HSS*1)	381432 RHSS	685,08
for pipe threads G cylindrical right ISO 228-1 (DIN 259, BSPP)		
G 2½–3" HSS*1)	381431 RHSS	739,06



Designation	Art.-No.	€
Dies, set		
For universal automatic die head 2½–4"		
for pipe threads R tapered right ISO 7-1, EN 10226 (DIN 2999, BSPT)		
R 2½–4"	381401 AWS	689,23
for pipe threads NPT tapered right Taper Pipe Thread ASME B 1.20.1		
NPT 2½–4" HSS*1)	381410 RHSS	1.033,85
for pipe threads G cylindrical right ISO 228-1 (DIN 259, BSPP)		
G 2½–4" HSS*1)	381405 RHSS	1.098,20

ROLLER'S King 1¼

Unique locking of the die head!

German Top Quality

Handy, compact, powerful electric thread cutting stock for pipe threads ⅛–1¼", 16–40 mm.

- *For repairs, renovations and building sites.*
- *Compact design, favourable weight, drive unit only 4.5 kg for working without fatigue.*
- *Slim form, small dimensions, can therefore be used anywhere, in confined spaces, on ceilings, in trenches. Also without vice.*
- *Quick, easy changing of the die heads.*
- *Unique locking of the die head in the drive unit, therefore secure seat when starting to cut.*
- *Precision, robust ROLLER'S Central quick-change die heads with exactly fitting dies with optimum cutting geometry, for extremely easy cutting start and easy cutting of standard threads. Long, precision pipe guide for perfect centring of the pipe. Large chip window for perfect chip flow. Proven quality ROLLER'S Central dies made from special tenacious steel for extremely long life.*
- *Quick-change die heads also fit into the ROLLER'S Central manual die stock.*
- *Compact, robust, maintenance-free gear. Specially stepped for ideal force transmission.*
- *Proven, powerful 1~ universal motor 230 V, 50–60 Hz, 1,200 W, with 30 % power boost by automatic carbon brush adjustment in the direction or rotation selection, right and left-hand direction of rotation, thermal overload protection and safety switch.*
- *Very easy to handle, sturdy support bracket for supporting the torque in both directions. With self-reinforcing clamping effect by angled clamping spindle.*
- *ROLLER'S Nipparo, manually inside clamping nipple holder for rational production of nipples and double nipples in any desired length (accessory), see page 20.*

Scope of Delivery	*Art.-No.*	*€*
ROLLER'S King 1¼ Set ½+¾+1+1¼		
Drive unit, support bracket, quick-change die heads ROLLER'S Central R ½", ¾", 1", 1¼", for right-handed pipe thread ISO 7-1, EN 10226 (DIN 2999, BSPT), in steel case	*847301 A220*	***1.162,56***
ROLLER'S King 1¼ Set M 20+25+32+40 (M × 1.5)		
Drive unit, support bracket, quick-change die heads ROLLER'S Central M 20, M 25, M 32, M 40 (M x 1.5) for threads EN 60423 on electric installation pipes, in steel case	*847306 A220*	***1.302,69***
Accessories		
ROLLER'S King 1¼ drive unit	*847309 A220*	*653,94*
***Support bracket** ROLLER'S King 1¼*	*847310*	*165,04*
***Ratchet lever** ROLLER'S Central ⅛–1¼"/ 16–40 mm*	*479092 A*	*158,81*
***Quick-change die heads** ROLLER'S Central*	*See page 18*	
***Dies** ROLLER'S Central*	*See page 18*	
***Dual purpose holder** for fixing to the workbench. For thread-cutting with ROLLER'S King 1¼ / ROLLER'S King 2 and for right-angled sawing with ROLLER'S Fox / Fox 22 V VE*	*543100*	*264,69*
***Steel case** with inlay*	*847800 A*	*110,03*
Thread cutting materials	*See page 19*	
***ROLLER'S Nipparo** manual inside clamping nipple holder*	*See page 20*	
ROLLER'S roll grooving device	*See page 22*	

Recommended price. All prices plus VAT

ROLLER'S King 2

Unique locking of the die head!

German Top Quality

Handy, compact, powerful electric thread cutting stock for pipe threads ⅛–2", 16–50 mm.

- *For repairs, renovations and building sites.*
- *Compact design, favourable weight, drive unit only 5.7 kg for working without fatigue.*
- *Slim form, small dimensions, can therefore be used anywhere, in confined spaces, on ceilings, in trenches. Also without vice.*
- *Quick, easy changing of the die heads and the adapter, without tools.*
- *Unique locking of the die head in the drive unit, therefore secure seat when starting to cut.*
- *Precision, robust ROLLER'S Central quick-change die heads with exactly fitting dies with optimum cutting geometry, for extremely easy cutting start and easy cutting of standard threads. Long, precision pipe guide for perfect centring of the pipe. Large chip window for perfect chip flow. Proven quality ROLLER'S Central dies made from special tenacious steel for extremely long life.*
- *Quick-change die heads also fit into the ROLLER'S Central manual die stock.*
- *Compact, robust, maintenance-free gear. Specially stepped for ideal force transmission.*
- *Proven, powerful 1~ universal motor 230 V, 50–60 Hz, 1,200 W, with 30 % power boost by automatic carbon brush adjustment in the direction or rotation selection, right and left-hand direction of rotation, thermal overload protection and safety switch.*
- *Very easy to handle, sturdy support bracket for supporting the torque in both directions. With self-reinforcing clamping effect by angled clamping spindle.*
- *ROLLER'S Nipparo, manually inside clamping nipple holder for rational production of nipples and double nipples in any desired length (accessory), see page 20.*

Scope of Delivery	Art.-No.	€
ROLLER'S King 2 Set		
Drive unit, support bracket, adapter for die heads up to 1¼", Quick-change die heads ROLLER'S Central for right-handed pipe thread ISO 7-1, EN 10226 (DIN 2999, BSPT), in steel case		
Set R ½+¾+1+1¼	850303 A220	**1.629,66**
Set R ½+¾+1+1¼+1½+2	850301 A220	**1.920,30**
ROLLER'S King 2 Set M 20+25+32+40+50 (M×1.5)		
Drive unit, support bracket, adapter for die heads up to 1¼" (M 40×1.5), quick-change die heads ROLLER'S Central M 20, M 25, M 32, M 40, M 50 (M×1.5) for threads EN 60423 on electric installation pipes, in steel case	850306 A220	**1.941,06**
Accessories		
ROLLER'S King 2 drive unit *with adapter for ROLLER'S die heads up to 1¼"*	850308 A220	1.204,08
Support bracket *ROLLER'S King 2*	850310	227,32
Ratchet lever *ROLLER'S Central ⅛–¼" / 16–40 mm*	479092 A	158,81
1½–2" / 50 mm	479093	168,16
Quick-change die heads *ROLLER'S Central*	See page 18	
Dies *ROLLER'S Central*	See page 18	
Adapter *for ROLLER'S die heads up to 1¼" / 40 mm for ROLLER'S King 2*	479821 A	145,63
Dual purpose holder *for fixing to the workbench. For thread-cutting with ROLLER'S King 1¼ / ROLLER'S King 2 and for right-angled sawing with ROLLER'S Fox / Fox 22 V VE*	543100	264,69
Steel case *with inlay*	850800 A	128,71
ROLLER'S Nipparo *manual inside clamping nipple holder*	See page 20	
ROLLER'S roll grooving device	See page 22	

Recommended price. All prices plus VAT

ROLLER'S Central

German Top Quality

Unique locking of the die head!

Proven, robust, manual thread cutting stock for pipe threads ⅛–2", 16–50 mm.

- *Very slim ratchet head form for working in places with difficult access.*
- *Dividable pipe arm for short ratchet travel and reduced lever length in confined workspaces.*
- *Quick, easy changing of the die heads.*
- *Unique locking of the die head in the ratchet lever, therefore secure seat when starting to cut.*
- *Precision, robust quick-change die heads with exactly fitting dies with optimum cutting geometry, for extremely easy cutting start and easy cutting of standard threads. Long, precision pipe guide for perfect centring of the pipe. Large chip window for perfect chip flow. Proven quality ROLLER'S Central dies made from special tenacious steel for extremely long life.*
- *Quick-change die heads also fit the electric thread cutting stock ROLLER'S King 1¼, ROLLER'S King 2.*
- *Quick-change S die heads for thread cutting in places with difficult access (accessory), see page 17.*
- *Quick-change die head for thread cutting in places with difficult access.*
- *ROLLER'S Nipparo, manually inside clamping nipple holder for rational production of nipples and double nipples in any desired length (accessory), see page 20.*

Scope of Delivery	*Art.-No.*	*€*

ROLLER'S Central Set

Ratchet lever ⅛–1¼" (up to 2" additionally with ratchet lever 1½–2"), quick-change die heads ROLLER'S Central for right-handed pipe thread ISO 7-1, EN 10226 (DIN 2999, BSPT).

In steel case

Set R ⅜+½+¾+1+1¼	*479012 A*	***616,57***
Set R ½+¾+1+1¼	*479015*	***542,87***
Set R ⅜+½+¾+1+1¼+1½+2	*479016*	***909,29***
Set R ½+¾+1+1¼+1½+2	*479017 A*	***822,10***

ROLLER'S Central Set M 20+25+32+40 (M×1,5)

Ratchet lever, quick-change die heads ROLLER'S Central M 20, M 25, M 32, M 40 (M x 1.5) for threads according to EN 60423 on electric installation pipes, in steel case — *479018* — ***747,36***

Accessories

ROLLER'S quick-change die heads S *for thread cutting in places of difficult access*	*See page 17*	
Quick-change die heads *ROLLER'S Central*	*See page 18*	
Dies *ROLLER'S Central*	*See page 18*	
Ratchet *lever ROLLER'S Central*		
⅛–1¼" / 10–40 mm	*479092 A*	*158,81*
1½–2" / 50 mm	*479093*	*168,16*
Thread cutting materials	*See page 19*	
Nipple holder ROLLER´S Nipparo	*See page 19*	
Electric thread cutting stocks *ROLLER'S King 1¼ and ROLLER'S King 2*	*See page 14–15*	
Steel case *with inlay*		
⅛–1¼"	*479800 A*	*110,03*
1½–2"	*479803*	*128,71*
ROLLER'S Anaconda 3B *Pipe processing station with integrated chain pipe vice on collapsible tripod stand*	*See page 171*	
ROLLER'S Anaconda WB *Chain pipe vice for workbench*	*See page 171*	

Recommended price. All prices plus VAT

ROLLER'S
Quick-change die heads S

German Top Quality

Accessory for ROLLER'S Central:

Proven, precision quick-change die head for thread cutting in places of difficult access. For ⅜–1¼" pipe threads.

- *Proven, robust quick-change die head ROLLER'S Central with specially fitted dies for solving the problem of places of difficult access.*
- *Additional, precision pipe guide on the cover side for perfect centring of the pipe and easy cutting start.*
- *Extension of the ratchet drive for thread cutting on lower pipe ends.*
- *Drive by ROLLER'S Central ratchet lever ⅛–1¼".*
- *Quick, easy changing of the die heads.*
- *Proven quality dies made from special tenacious steel for extremely long life.*

Scope of Delivery	*Art.-No.*	*€*
ROLLER'S quick-change die heads S Set		
Quick-change die heads S for right-hand pipe thread ISO 7-1, EN 10226 (DIN 2999, BSPT), extension 300 mm, in steel case.		
Set R ⅜+½+¾	*479020*	***616,57***
Set R ½+¾+1	*479021*	***627,99***
Accessories		
***Ratchet lever** ROLLER'S Central ⅛–1¼" / 10–40 mm*	*479092 A*	*158,81*
***ROLLER'S quick-change die head S** for right-hand pipe thread ISO 7-1, EN 10226 (DIN 2999, BSPT)*		
R ⅜"	*479227*	*179,57*
R ½"	*479228*	*186,84*
R ¾"	*479229*	*195,14*
R 1"	*479230*	*202,41*
R 1¼"	*479231*	*210,71*
***Dies** ROLLER'S Central*	*See page 18*	
***Extension** 300 mm*	*476035*	*169,61*
Thread cutting materials	*See page 19*	
***Steel case** with inlay for ratchet lever, 4 quick-change die heads S and extension.*	*526052 A*	*110,03*

ROLLER'S quick-change die heads

German
Top Quality

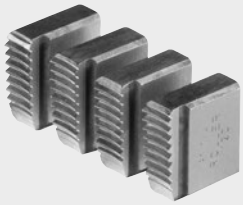
Quick-change die heads
ROLLER'S Central

Proven, precision quick-change die head for pipe threads ⅛–2", 16–50 mm.

- For manual thread cutting stock ROLLER'S Central, electric thread cutting stocks ROLLER'S King 1¼ and ROLLER'S King 2.
- With exactly fitting quality dies with optimum cutting geometry, for extremely easy cutting start and easy cutting of standard threads.
- Long, precision pipe guide for perfect centring of the pipe.
- Large chip window for perfect chip flow.

Designation	Die head holder	Art.-No.	€
for pipe threads R tapered right ISO 7-1, EN 10226 (DIN 2999, BSPT)			
R ⅛"	Ø 63 mm	479200	233,55
R ¼"	Ø 63 mm	479201	203,45
R ⅜"	Ø 63 mm	479202 A	138,05
R ½"	Ø 63 mm	479203 A	143,24
R ¾"	Ø 63 mm	479204 A	149,47
R 1"	Ø 63 mm	479205 A	155,70
R 1¼"	Ø 63 mm	479206 A	161,93
R 1½"	Ø 90 mm	479307 A	182,69
R 2"	Ø 90 mm	479308 A	194,11
for pipe threads R tapered left ISO 7-1, EN 10226 (DIN 2999, BSPT)			
R ⅛"	Ø 63 mm	479210	280,26
R ¼"	Ø 63 mm	479211	243,93
R ⅜"	Ø 63 mm	479212	172,31
R ½"	Ø 63 mm	479213	165,04
R ¾"	Ø 63 mm	479214	179,57
R 1"	Ø 63 mm	479215	186,84
R 1¼"	Ø 63 mm	479216	194,11
R 1½"	Ø 90 mm	479317	219,23
R 2"	Ø 90 mm	479318	232,93
for pipe threads NPT tapered right Taper Pipe Thread ASME B 1.20.1			
NPT ⅜"	Ø 63 mm	479222	138,05
NPT ½"	Ø 63 mm	479223	143,24
NPT ¾"	Ø 63 mm	479224	149,47
NPT 1"	Ø 63 mm	479225	155,70
NPT 1¼"	Ø 63 mm	479226	161,93
NPT 1½"	Ø 90 mm	479327	182,69
NPT 2"	Ø 90 mm	479328	194,11
for threads according to EN 60423 on electrical installation tubes			
M 16 × 1.5	Ø 63 mm	479240 A	179,57
M 20 × 1.5	Ø 63 mm	479241 A	179,57
M 25 × 1.5	Ø 63 mm	479242 A	186,84
M 32 × 1.5	Ø 63 mm	479243 A	194,11
M 40 × 1.5	Ø 63 mm	479244 A	229,40
M 50 × 1.5	Ø 90 mm	479245 A	243,93

ROLLER'S dies



German
Top Quality

High-precision, quality dies with optimum cutting geometry proven for decades.

- For extremely easy cutting start and easy cutting of standard threads.
- Made of special tenacious steel for extremely long life.

Designation	Art.-No.	€
Dies ROLLER'S Central, set		
for pipe threads R tapered right ISO 7-1, EN 10226 (DIN 2999, BSPT)		
R ⅛"	479400 A	101,72
R ¼"	479401 A	96,53
R ⅜"	479402 A	96,53
R ½"	479403 A	96,53
R ¾"	479404 A	105,88
R 1"	479405 A	105,88
R 1¼"	479406 A	105,88
R 1½"	479407 A	105,88
R 2"	479408 A	105,88
for pipe threads R tapered left ISO 7-1, EN 10226 (DIN 2999, BSPT)		
R ⅛"	479410 A	122,07
R ¼"	479411 A	115,84
R ⅜"	479412 A	115,84
R ½"	479413 A	115,84
R ¾"	479414 A	127,05
R 1"	479415 A	127,05
R 1¼"	479416 A	127,05
R 1½"	479417 A	127,05
R 2"	479418 A	127,05
for pipe threads NPT tapered right Taper Pipe Thread ASME B 1.20.1		
NPT ⅜"	479422 A	96,53
NPT ½"	479423 A	96,53
NPT ¾"	479424 A	105,88
NPT 1"	479425 A	105,88
NPT 1¼"	479426 A	105,88
NPT 1½"	479427 A	105,88
NPT 2"	479428 A	105,88
for threads according to EN 60423 on electrical installation tubes		
M 16 × 1.5	521302 AWS	115,22
M 20 × 1.5	521312 AWS	115,22
M 25 × 1.5	521322 AWS	115,22
M 32 × 1.5	521332 AWS	115,22
M 40 × 1.5	521342 AWS	115,22
M 50 × 1.5	521352 AWS	114,60

Accessories

Adapter		
for ROLLER'S die heads up to 1¼" / 40 mm for ROLLER'S King 2	479821 A	145,63

** Available as long as stocks last!*

Recommended price. All prices plus VAT

ROLLER'S Rubinol 2000

German Top Quality

W 1.303

9009-2496

Synthetic, mineral oil-free, ethanol-free thread cutting material especially for drinking water pipes. For all materials.

- *Very high lubricating and cooling effect for clean thread and long life of the dies.*
- *Completely water-soluble, dyed red for washout control, according to regulations. DVGW test no. DW-0201AS2031, ÖVGW test no. W 1.303, SVGW test no. 9009-2496.*
- *Developed especially for drinking water pipes but also excellently suitable for universal thread cutting*
- *Viscosity at –10°C: ≤ 250 mPa s (cP). Pumpable up to –28°C.*
- *ROLLER'S Rubinol 2000 Spray contains no hydrocarbons and therefore does not harm the ozone layer.*
- *Also excellently suitable for sawing metals.*

Scope of Delivery	Art.-No.	€
ROLLER'S Rubinol 2000		
Spray can 600 ml	140115 A	33,94
Spray bottle 500 ml (refillable)	140116 A	37,37
Canister 5 l	140110 A	174,38
Barrel 55 l	140113 A	1.822,73

ROLLER'S Smaragdol

German Top Quality

High alloyed, mineral-oil based thread cutting material for all materials. Observe the national regulations for drinking water pipes, for example use ROLLER'S Rubinol for drinking water pipes in Austria, Switzerland, Germany, Denmark and France.

- *High lubricating and cooling effect for clean thread and long life of the dies. Can be washed out with water.*
- *ROLLER'S Smaragdol 2000 Spray contains no hydrocarbons and therefore does not harm the ozone layer.*
- *Also excellently suitable for sawing metals.*

Scope of Delivery	Art.-No.	€
ROLLER'S Smaragdol		
Spray can 600 ml	140105 A	23,36
Canister 5 l	140100 A	74,74
Barrel 55 l	140103 A	797,18

Accessory for ROLLER'S Central, ROLLER'S King 1¼, ROLLER'S King 2, ROLLER'S Robot 2, 3 and 4:

ROLLER'S Nipparo

German
Top Quality

Manual inside clamping nipple holder for nipples and double nipples Ø ⅜–2".

- For rational production of nipples and double nipples in any desired length. For right and left-hand threads. Universally applicable.
- Inside clamping, therefore no thread required on the pipe piece for clamping.

Designation		
ROLLER'S Nipparo		
⅜"	110000 A	126,64
½"	110100 A	146,36
¾"	110200 A	167,12
1"	110300 A	229,40
1¼"	110400 A	271,96
1½"	110500 A	323,86
2"	110600 A	396,52

Accessories for ROLLER'S Robot 2, 3 und 4,

ROLLER'S Spannfix

German
Top Quality

Automatic inside clamping nipple holder for nipples and double nipples Ø ½–4".

- For rational production of nipples and double nipples in any desired length. For right-handed thread.
- Universally applicable in all thread cutting machines with opening die head. Automatic quick-clamping and centring of the pipe piece, automatic release after finishing the nipple.
- Inside clamping, therefore no thread required on the pipe piece for clamping.

Designation		
ROLLER'S Spannfix		
½"	111000 A	106,91
¾"	111100 A	127,67
1"	111200 A	165,04
1¼"	111300 A	200,33
1½"	111400 A	231,47
2"	111500 A	270,92
2½"	111700 A	373,68
3"	111800 A	482,67
4"	111900 A	517,96

Recommended price. All prices plus VAT

Thread Tables

Conical pipe threads

Whitworth pipe thread
ISO 7-1, EN 10226 (DIN 2999, BSPT)
Conical male thread 1:16
Flank angle 55°

Thread size **R BSPT**	Pipe external Ø mm	Number on turns on 1 inch
1/16	7.723	28
1/8	9.728	28
1/4	13.157	19
3/8	16.662	19
1/2	20.955	14
3/4	26.441	14
1	33.249	11
1 1/4	41.910	11
1 1/2	47.803	11
2	59.614	11
2 1/2	75.184	11
3	87.884	11
4	113.030	11

Standard Taper Pipe Thread
NPT, ASME B 1.20.1
Conical male thread 1:16
Flank angle 60°

Thread size **NPT**	Pipe external Ø mm	Number on turns on 1 inch
1/16	7.938	27
1/8	10.287	27
1/4	13.716	18
3/8	17.145	18
1/2	21.336	14
3/4	26.670	14
1	33.401	11.5
1 1/4	42.164	11.5
1 1/2	48.260	11.5
2	60.325	11.5
2 1/2	73.025	8
3	88.900	8
3 1/2	101.600	8
4	114.300	8

Cylindrical pipe threads

Whitworth pipe thread
EN ISO 228-1 (DIN 259, BSPP)
Cylindrical external thread
Flank angle 55°

Thread size **G BSPP**	Pipe external Ø mm	Number on turns on 1 inch
1/16	7.723	28
1/8	9.728	28
1/4	13.157	19
3/8	16.662	19
1/2	20.955	14
3/4	26.441	14
1	33.249	11
1 1/4	41.910	11
1 1/2	47.803	11
2	59.614	11
2 1/2	75.184	11
3	87.884	11
3 1/2	100.330	11
4	113.030	11

Straight Pipe Thread for Fixtures
NPSM, ASME B 1.20.1
Cylindrical external thread
Flank angle 60°

Thread size **NPSM**	Pipe external Ø mm	Number on turns on 1 inch
1/8	10.083	27
1/4	13.360	18
3/8	16.815	18
1/2	20.904	14
3/4	26.264	14
1	32.842	11.5
1 1/4	41.605	11.5
1 1/2	47.676	11.5
2	59.715	11.5
2 1/2	72.161	8
3	88.062	8
3 1/2	100.787	8
4	113.436	8

Metric bolt threads

Metric ISO thread
ISO 261 (DIN 13)
External thread
Flank angle 60°

Thread size **M**	Pipe external Ø mm	Pitch mm
6	5.974	1
8	7.972	1.25
10	9.968	1.5
12	11.966	1.75
14	13.962	2
16	15.962	2
18	17.958	2.5
20	19.958	2.5
22	21.958	2.5
24	23.952	3
27	26.952	3
30	29.947	3.5
33	32.947	3.5
36	35.940	4
39	38.940	4
42	41.937	4.5
45	44.937	4.5
48	47.929	5
52	51.929	5
56	55.925	5.5
60	59.925	5.5
64	63.920	6
68	67.920	6
72	71.920	6

American and British bolt threads

Unified Inch Screw Thread
UNC, ASME B 1.1
External thread
Flank angle 60°

Thread size **UNC**	Pipe external Ø mm	Number on turns on 1 inch
1/4	6.322	20
5/16	7.907	18
3/8	9.491	16
7/16	11.076	14
1/2	12.661	13
9/16	14.246	12
5/8	15.834	11
3/4	19.004	10
7/8	22.176	9
1	25.349	8
1 1/8	28.519	7
1 1/4	31.694	7
1 3/8	34.864	6
1 1/2	38.039	6
1 3/4	44.381	5
2	50.726	4.5
2 1/4	57.076	4.5
2 1/2	63.421	4
2 3/4	69.768	4

British Standard Parallel Screw Thread of Whitworth Form B.S.W.
BS 84 (old): External thread
Flank angle 55°

Thread size **BSW**	Pipe external Ø mm	Number on turns on 1 inch
1/4	6.350	20
5/16	7.937	18
3/8	9.525	16
7/16	11.112	14
1/2	12.700	12
5/8	15.875	11
3/4	19.050	10
7/8	22.225	9
1	25.400	8
1 1/8	28.575	7
1 1/4	31.750	7
1 1/2	38.100	6
1 3/4	44.450	5
2	50.800	4.5
2 1/4	57.150	4
2 1/2	63.500	4
2 3/4	69.850	3.5

Thread for electrical installation pipes

Armoured pipe thread
DIN 40 430
Cylindrical external thread
Flank angle 80°

Thread size **Pg**	Pipe external Ø mm	Number on turns on 1 inch
7	12.5	20
9	15.2	18
11	18.6	18
13.5	20.4	18
16	22.5	18
21	28.3	16
29	37	16
36	47	16
42	54	16
48	59.3	16

Thread for electrical installation pipes
EN 60423
Cylindrical external thread
Flank angle 60°

Thread size **M**	Thread external Ø mm	Pitch mm
16	15.968	1.5
20	19.968	1.5
25	24.968	1.5
32	31.968	1.5
40	39.968	1.5
50	49.968	1.5
63	62.968	1.5

Thread external diameter respectively maximum dimension, measured at the reference level for conical threads.

ROLLER'S
roll grooving device

German Top Quality

Compact, robust roll grooving device with oil hydraulic pressure cylinder for steel pipes and others, DN 25–300, Ø 1–12", wall thickness up to 7.2 mm.

- *For fast, economical grooving of pipes for pipe coupling systems. For installation, sprinklers, large scale heating systems, industry, mining.*
- *Drive by ROLLER'S King 1¼, ROLLER'S King 2, ROLLER'S Robot or suitable other makes of thread cutting machines.*
- *Quick and easy assembly Triangular drive pin for secure clamping and optimum force transmission.*
- *Powerful feed of the pressure roller by oil hydraulic pressure cylinder. Pressure is built up by a manual hydraulic pump.*
- *Individually adjustable groove depth stop with fine setting, for automatic of the groove depth.*
- *Integrated, stepped setting disc for simple presetting of the groove depth.*
- *Optimally adapted diameter ratio of pressure roller/counterpressure roller and easy grip knurled wheel ensure reliable turning of the pipe and precise grooving.*
- *ROLLER'S grooving rollers made of special hardened steel for extremely long life.*
- *3 pairs of grooving rollers (pressure roller, counter pressure roller) for the entire working range, easy to change. Grooving rollers Cu (pressure roller, counter pressure roller) for copper pipes Ø 54–159 mm (accessory). Grooving rollers INOX (pressure roller made of stainless steel, counter-pressure roller made of tenacious, specially hardened steel, nickel-plated) for stainless steel pipes Ø 1–12" (accessory). Grooving rollers for aluminium and PVC pipes on request.*
- *Ultra-stable, folding, height-adjustable ROLLER'S Assistent XL 12" material rest for roller grooving of pipes up to 12" (accessory). See page 172.*

Scope of Delivery	*Art.-No.*	*€*

ROLLER'S roll grooving device

Roll grooving device, manual hydraulic pump, groove depth stop, integrated setting disc, 1 pair of grooving rollers (pressure roller, counterpressure roller) 2–6", allen key.

Roll grooving device *for ROLLER'S King 1¼ / King 2[1] and ROLLER'S Robot[2]*	*347000 A*	***2.242,08***
Roll grooving device R 300 *for Ridgid 300*	*347001 A*	***2.242,08***

[1] *Conversion kit King 1¼ / King 2 (Art-No. 347007) required. Can be used for roll grooving devices manufactured from 2014 onwards.*

[2] *For ROLLER'S Robot with large oil and chip tray can only be used for grooving rollers up to DN 200, Ø 8".*

Roller groove devices for other makes on request.

Accessories

Grooving rollers 1–1½"*, pair for steel pipes*	*347030*	*310,36*
Grooving rollers INOX 1–1½"*, pair for stainless-steel pipes*	*347053*	*747,36*
Grooving rollers 2–6"*, pair for steel pipes*	*347035*	*310,36*
Grooving rollers INOX 2–6"*, pair for stainless-steel pipes*	*347046*	*840,78*
Grooving rollers 8–12"*, pair for steel pipes*	*347040*	*507,58*
Grooving rollers INOX 8–12"*, pair for stainless-steel pipes*	*347047*	*851,16*
Grooving rollers Cu 54–159*, pair, for copper tubes*	*347034*	*310,36*
Conversion kit ROLLER'S King 1¼ / King 2	*347007 A*	*153,62*
ROLLER'S Assistent *height adjustable material rests*	*See page 172*	

Recommended price. All prices plus VAT

ROLLER'S Rotor

German Top Quality

Subframe
(accessory)

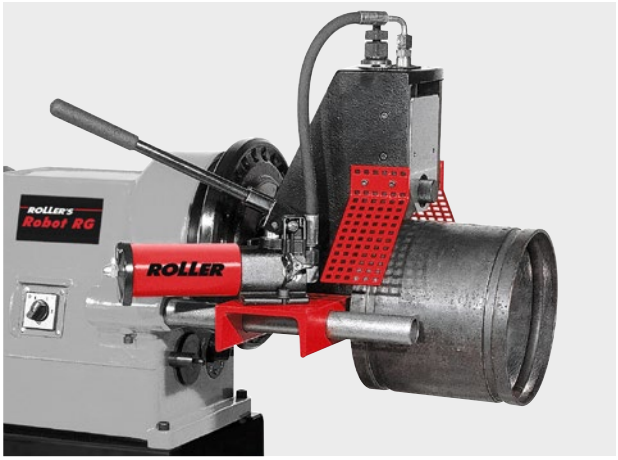
Powerful, proven roll grooving machine for steel pipes and others, DN 25–200 (300), Ø 1–12", wall thickness up to 7.2 mm.

- For fast, economical grooving of pipes for pipe coupling systems. For installation, sprinklers, large scale heating systems, industry, mining.
- Robust roll grooving device with oil hydraulic pressure cylinder as described on page 22.
- Compact drive with robust, maintenance-free gear, with special transmission for ideal force transfer. Proven, powerful 1~ universal motor 230 V, 50–60 Hz, 1,200 W, thermal overload protection and safety switch. Foot switch with coupling for ergonomic working (accessory).
- Easy transport. Total weight only 31 kg.
- For workbench. Subframe or mobile subframe (accessory), for easy transport, optimum working height and stable positioning.

Scope of Delivery	Art.-No.	€
ROLLER'S Rotor		
Drive unit ROLLER'S King 1¼, roll grooving device with manual hydraulic pump, groove depth stop, integrated adjusting disc, 1 pair of grooving rollers (pressure roller, counter pressure roller) 2–6", allen key	347006 A220	**2.761,08**
ROLLER'S Rotor 2		
Drive unit ROLLER'S King 2, roll grooving device with manual hydraulic pump, groove depth stop, integrated adjusting disc, 1 pair of grooving rollers (pressure roller, counter pressure roller) 2–6", allen key	347009 A220	**3.093,24**

Accessories		
Grooving rollers for steel pipes, INOX pipes, copper pipes etc.	See page 22	
Subframe	849315 R	216,94
Subframe, mobile	849310 R	351,88
Foot switch with coupling	347010 A220	249,12
ROLLER'S Assistent height adjustable material rests	See page 172	

ROLLER'S Robot RG



German Top Quality

Subframe
(accessory)

Proven, powerful roll grooving machine for steel pipes and others, DN 25–300, Ø 1–12", wall thickness up to 7.2 mm.

- for fast, economical grooving of pipes for pipe coupling systems. For installation, sprinklers, large scale heating systems, industry, mining.
- Robust groove roller device with oil hydraulic pressure cylinder as described on page 22.
- Immensely powerful, proven drive unit for harsh building site application. With stable, maintenance-free, high efficiency gear, clamping chuck and centring chuck.
- Choice of 3 proven, powerful motors:
  - 1~ **Universal motor** 230 V, 50–60 Hz, 1700 W, 53 rpm,
  - Pole-reversible 1~ **capacitor motor** 230 V, 50 Hz, 2100 W, 2 spindle speeds 52/26 rpm, very quiet running,
  - Pole-reversible **3~ three-phase current motor** 400 V, 50 Hz, 2000 W, 2 spindle speeds 52/26 rpm, very quiet running,
- Right and left-hand rotation. Safety foot switch with emergency stop.
- Easy transport. Weight e.g. Robot RG-U complete only 68 kg, weight roll grooving device individually only 26 kg.
- For workbench. Subframe, mobile and folding subframe or mobile subframe with shelf (accessory).

Scope of Delivery	Art.-No.	€
ROLLER'S Robot RG		
Drive unit with clamping chuck and centring chuck. Roll grooving device with manual hydraulic pump, groove depth stop, integrated setting disc, 1 pair of grooving rollers (pressure roller, counterpressure roller) 2–6", allen key.		
U with universal motor	340230 A220	**5.646,72**
K with condenser motor	340231 A220	**5.999,64**
D with three-phase current motor	340232 A380	**6.279,90**

Accessories		
Subframe / subframe, mobile and folding / subframe, mobile, with shelf	See page 10	
Grooving rollers for steel pipes, INOX pipes, copper pipes etc.	See page 22	
Conversion kit for thread cutting ½–2"	340110 AR	1.453,20
ROLLER'S Assistent height adjustable material rests	See page 172	

ROLLER'S Filou Cu/INOX

German Top Quality

Powerful, compact. robust pipe circular saw especially for stainless steel pipes, carbon steel pipes and copper pipes of the pressfitting systems, ≤ Ø 76 mm. Also for cutting thin-walled profiles for before-wall installation.

- *Ideal for low-burr, right-angled and fast sawing of stainless steel tubes and copper tubes of the pressfitting systems, e. g. Ø 22 mm in only 4 s.*
- *Adapted to the requirements of the pressfitting systems:*
  - ***Dry sawing**, therefore no damage to the O-ring by lubricants.*
  - ***Low-burr sawing** by double vice.*
  - ***Optimum cutting speed** damage to the pipe material by overheating.*
- *Stable, smooth action universal double vice with only one clamping spindle for fast, easy clamping. Both material ends remain firmly clamped during sawing. Secure clamping also of thin-walled pipes by vertically inclined low tension jaw.*
- *Fast, easy and quiet sawing by favourable lever effect and ideal speed (60 rpm).*
- *Low weight, easily portable, only 17 kg. For workbench, subframe or mobile subframe (accessory).*
- *Robust, maintenance-free gear with high efficiency.*
- *Proven, powerful 1~ universal motor 230 V, 50–60 Hz, 500 W, with safety switch.*
- *Fine-toothed, hardened, specially ground ROLLER'S metal circular saw blades HSS or HSS-E (cobalt alloyed), 225 × 2 × 32 mm, 220 teeth (accessory) for easy, accurate sawing and long life.*
- *Connection for fitting the ROLLER'S Rondo 10–54 E pipe deburrer.*

Scope of Delivery	*Art.-No.*	*€*
ROLLER'S Filou Cu/INOX		
Saw with universal double vice, ring spanner, allen key, without saw blade	*849006 A220*	***1.287,12***
Accessories		
***ROLLER'S metal circular saw blade HSS** 225 × 2 × 32 mm, 220 teeth, especially for stainless steel pipe*	*849703 A*	*222,13*
***ROLLER'S metal circular saw blades HSS-E** (cobalt alloyed) 225 × 2 × 32 mm, 220 teeth, especially for stainless steel pipe, for very long life*	*849706 A*	*309,32*
***ROLLER'S Rondo 10–54 E** universal outer/inner pipe deburrer Ø 10–54 mm*	*See page 168*	
Subframe	*849315 R*	*216,94*
Subframe, mobile	*849310 R*	*351,88*
***ROLLER'S Werkmeister**, collapsible workbenches*	*See page 170*	
***ROLLER'S Assistent**, height adjustable material rests*	*See page 172*	

Recommended price. All prices plus VAT

ROLLER'S Filou K

Universel, powerful, compact, robust metal circular saw.

90°	78	55	70 × 50	50 × 50	40	40	50 × 30
45°	60	55	60 × 40	50 × 50	40	40	50 × 30

- With automatic cooling lubricant device for universal sawing.
- Fast, easy sawing by favourable lever effect and ideal speed (115 rpm).
- Low weight, easily portable, only 22 kg. For workbench, subframe or mobile subframe (accessory).
- Easy, secure clamping of many different materials by wide, stable universal vice. Clamping insert for thin-walled pipes.
- Easy setting of the mitre angle up to 45°, without tools.
- Adjustable length stop for series production.
- Robust, maintenance-free gear with high efficiency.
- Proven, powerful 1~ universal motor 230 V, 50–60 Hz, 1200 W, with safety switch.
- Hardened, specially ground ROLLER'S metal circular saw blades HSS or HSS-E (accessory) for easy, accurate sawing and long life.

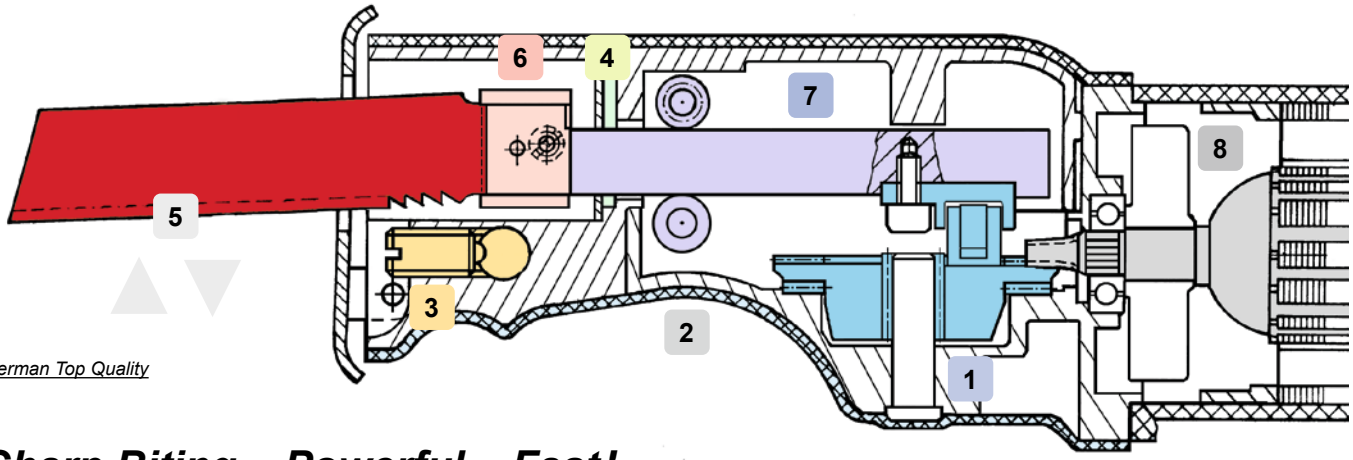
German Top Quality

Scope of Delivery	Art.-No.	€
ROLLER'S Filou K		
Saw with automatic cooling lubricant device, universal vice, clamping insert for thin-walled pipes, ring spanner, allen key without saw blade	849007 A220	**1.614,09**
Accessories		
ROLLER'S metal circular saw blade HSS 225 × 2 × 32 mm, 120 teeth, for universal application	849700 A	192,03
ROLLER'S metal circular saw blade HSS 225 × 2 × 32 mm, 220 teeth, especially for stainless steel pipe	849703 A	222,13
ROLLER'S metal circular saw blades HSS-E (cobalt alloyed) 225 × 2 × 32 mm, 220 teeth, especially for stainless steel pipe, for very long life	849706 A	309,32
Cooling lubricants	See page 19	
Electronic speed limiter for sawing stainless steel tubes	565051 A220	279,22
Subframe	849315 R	216,94
Subframe, mobile	849310 R	351,88
ROLLER'S Werkmeister, collapsible workbenches	See page 170	
ROLLER'S Assistent, height adjustable material rests	See page 172	

ROLLER'S reciprocating saws

Legend

Electric reciprocating saws / cordless reciprocating saws Ø 6", 250 mm

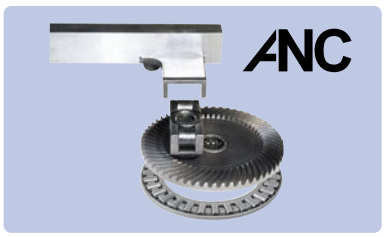


German Top Quality

Sharp Biting – Powerful – Fast!

1 ANC

Very robust oscillator drive creates simultaneous sawing and orbital stroke. All-round needle-bearing crank drive (ANC) reduces friction, heating and wear. Therefore long life even under extreme load.

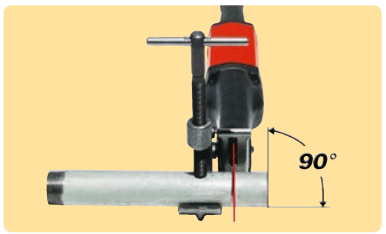


2

Powerful saw feed when sawing free hand due to ergonomically designed housing handle and non-slip, heat-insulated, soft grip protective sheath.

3

Guide holder with 5-fold force transmitting leverage for 400 % more sawing power for fast, effortless, right-angled sawing. Applicable everywhere on site, without a vice. Easy and safe to operate. Ideal for assembly and disassembly. Easy and safe to operate. Ideal for assembly and disassembly.

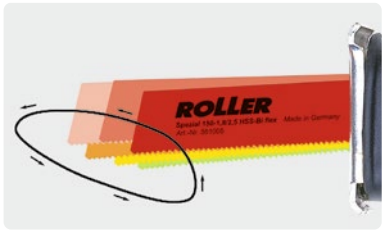


4

Gear protected against water and dust by special, high-sliding silicone seal.

5

Aggressive orbital stroke for fast, powerful saw feed, excellent chip discharge and long life of saw blades. Fixed setting, precision needle bearing for continuously powerful sawing performance. Specially developed for extreme loads, e.g. for sawing steel pipe.

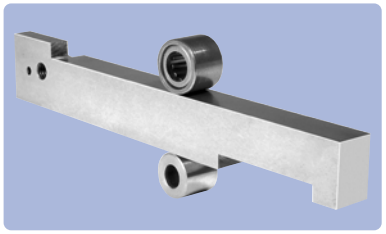


6

Universal saw blade holder. All saw blades – with one-sided and two-sided hinge – can be clamped without changing or without moving the saw blade pressure piece.

7

Stable, right-angled, solid lifting rod of special steel, precision needle bearing, guide all sides for straight, torsion-free cutting. Especially under extreme load, e.g. when using a force-transmitting guide holder.



8

Proven, powerful drive motors 230 V, 110 V or 21.6 V with large power reserves and very high efficiency.

ROLLER'S reciprocating saws

Legend

n ideal

Ideal stroke speed!
Purposely fixed stroke speed (2,400 rpm). No electronics! Thus automatically optimal cutting speed and least possible wear on saw blade, motor and gear.

VE

Vario-Electronic!
Continuously adjustable number of strokes for simple sawing start and material-compatible free hand sawing. The number of strokes is continuously controlled (accelerator switch) by variable pressure on the safety switch 0 to 2,400 rpm (ROLLER'S Carat VE, ROLLER'S Fox VE), 0 to 1,900 rpm (ROLLER'S Carat 22 V VE, ROLLER'S Fox 22 V VE).

SR

Speed-Regulation!
Stroke speed continuously adjustable at the thumbwheel (700 to 2,200 rpm). The preselected stroke speed remains constant even under extreme load. With soft start, speed generator, temperature monitoring and locking protection. For material-compatible sawing. Ideal for stainless steel pipes, cast pipes and for sawing boilers, tanks, etc.

kg

Weight
High sawing performance at low weight by innovative, mature technology and perfect matching of all parts. For effortless sawing without fatigue and extremely easy handling.

W

Power
The respective specified power is the consumed power. The drive motors of the ROLLER'S reciprocating saws have very high efficiency thanks to excellent technology and quality. The user therefore gets high output powers which he can use to his advantage especially for sawing difficult to cut materials, e.g. steel pipes.

V

Drive motors
Universal motors for mains voltages 230 V, 110 V or battery motors 21.6 V are used depending on the model. All drive motors are extremely powerful, meet the highest quality demands and have great power reserves for long life.

ROLLER'S Carat VE

German Top Quality

3,0 kg | 1050 W | 230 V

Powerful, robust, compact electric universal reciprocating saw for many materials such as wood, wood with nails, pallets, metal, also stainless steel, cast iron, cellular concrete, pumice, tiles, bricks, ceramics, fibre cement, plastics. Ideal for sawing steel pipes and sections.

- *Powerful and handy, for effortless, fast free hand sawing. Also for plunge-cut sawing.*
- *Slim form, small dimensions, comfortable weight, only 3.0 kg.*
- *For easy working without fatigue.*
- *Very robust oscillator drive creates simultaneous sawing and orbital stroke. All-round needle-bearing crank drive (ANC) reduces friction, heating and wear. Therefore long life even under extreme load.*
- *Gear protected against water and dust by special, high-sliding silicone seal.*
- *Aggressive orbital stroke for fast, powerful saw feed, excellent chip discharge and long life of saw blades. Fixed setting, precision needle bearing for continuously powerful sawing performance. Specially developed for extreme loads, e.g. for sawing steel pipe.*
- *Stable, right-angled, solid lifting rod of special steel, precision needle bearing, guide all sides for straight, torsion-free cutting. Especially under extreme load. Drive rod runs in an enclosed housing for safe work.*
- *Proven, powerful 1~ universal motor 230 V, 50–60 Hz, 1050 W.*
- *Continuously adjustable number of strokes by Vario-Electronic (0 to 2400 rpm) for simple sawing start and material-compatible sawing.*
- *Practical, ergonomically designed spade handle with integrated safety switch.*
- *Powerful saw feed due to ergonomically designed housing handle and non-slip, heat-insulated, soft grip protective sheath.*
- *Swivel support shoe for safe guiding of the saw on the material to be sawn.*
- *Universal saw blade holder. All saw blades – with one-sided and two-sided hinge, can be clamped without changing or without moving the saw blade pressure piece.*
- *Spiral clamping pin integrated into the pressure piece – easy changeable.*
- *ROLLER'S special saw blades 150 / 200 / 300 (page 34) – for all sawing work instead of many different saw blades. With double tang.*
- *Wide range of ROLLER'S saw blades for free-hand sawing. The right saw blade for every application, see page 35.*

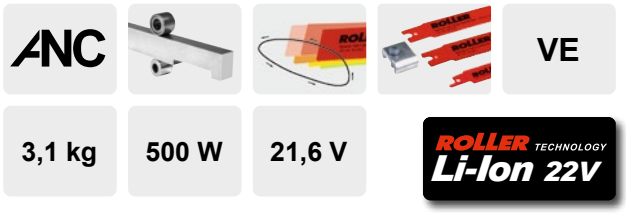
Scope of Delivery	*Art.-No.*	*€*
ROLLER'S Carat VE Set		
Drive unit with Vario-Electronic, ROLLER'S special saw blade 150-1.8/2.5, allen key, in steel case	*560040 A220*	***580,24***
Accessories		
ROLLER'S Carat VE drive unit	*560006 A220*	*538,72*
Steel case	*566051 A*	*82,73*

ROLLER'S special saw blades / saw blades *see page 34–35*

Recommended price. All prices plus VAT

ROLLER'S Carat 22 V VE

German Top Quality



Powerful, robust, compact hybrid universal reciprocating saw for cordless and mains operation. For sawing numerous materials such as wood, wood with nails, pallets, metal, also stainless steel, cast iron, breeze blocks, plaster boards, pumice stone, clinker and brick. Ideal for sawing steel pipes and sections. Li-Ion 22 V Technology! Li-Ion 21.6 V, 5.0 Ah battery for approx. 75 1" steel pipe cuts per battery charge*.

- *Powerful and handy, for effortless, fast free hand sawing. Also for plunge-cut sawing. Ideal for assembly, disassembly, repair.*
- *Slim form, small dimensions, comfortable weight, only 3.1 kg. For easy working without fatigue.*
- *Very robust oscillator drive creates simultaneous sawing and orbital stroke. All-round needle-bearing crank drive (ANC) reduces friction, heating and wear. Therefore long life even under extreme load.*
- *Gear protected against water and dust by special, high-sliding silicone seal.*
- *Aggressive orbital stroke for fast, powerful saw feed, excellent chip discharge and long life of saw blades. Fixed setting, precision needle bearing for continuously powerful sawing performance. Specially developed for extreme loads, e.g. for sawing steel pipe.*
- *Stable, right-angled, solid lifting rod of special steel, precision needle bearing, guide all sides for straight, torsion-free cutting. Especially under extreme load. Drive rod runs in an enclosed housing for safe work.*
- *Proven, powerful battery motor 21.6 V, 500 W output, with great power reserve. Safety switch.*
- *Machine status check with overload protection by temperature monitoring of the motor (NTC) with electronic battery charging status check with charging status indicator by a 2-coloured green/red LED.*
- *Continuously adjustable stroke speed by Vario electronics (0 to 1,900 rpm), for simple sawing start and material-compatible sawing.*
- ***Li-Ion 22 V technology***
  Highly resistant Li-Ion 21.6 V batteries with 5.0 Ah or 9.0 Ah capacity, for long life. Light and powerful. Li-Ion 21.6 V, 5.0 Ah battery for approx. 75 1" steel pipe cuts, 9.0 Ah for approx. 140 1" steel pipe cuts per battery charge. Graduated charging status indicator by coloured LEDs. Operating temperature range – 10 to + 60 °C. No memory effect for maximum battery power. 100–240 V, 50–60 Hz, 90 W rapid charger. 100–240 V, 50–60 Hz, 290 W rapid charger, for shorter charging times (accessories).*
- ***For cordless or mains operation***
  Supply voltage 220–240 V/21.6 V, 50–60 Hz, 40 A (output), for mains operation in place of Li-Ion 21.6 V battery (accessory).
- *Practical, ergonomically designed spade handle with soft grip.*
- *Powerful saw feed due to ergonomically designed housing handle and non-slip, heat-insulated, soft grip protective sheath.*
- *Swivel support shoe for safe guiding of the saw on the material to be sawn.*
- *Universal saw blade holder. All saw blades – with one-sided and two-sided hinge, can be clamped without changing or without moving the saw blade pressure piece.*
- *Spiral clamping pin integrated into the pressure piece – easy changeable.*
- *ROLLER'S special saw blades 150 / 200 / 300 (page 34) – for all sawing work instead of many different saw blades. With double tang.*
- *Wide range of ROLLER'S saw blades for free-hand sawing. The right saw blade for every application, see page 35.*

Scope of Delivery	*Art.-No.*	*€*
ROLLER'S Carat 22 V VE Set		
Drive unit 21.6 V with Vario electronics, Li-Ion 21.6 V, 5.0 Ah battery, 100–240 V, 90 W rapid charger. ROLLER'S special saw blade 150-1.8/2.5, allen key, in steel case	*560052 A220*	***1.230,03***
Accessories		
ROLLER'S Carat 22 V VE drive unit, *without battery*	*560010 A22*	*704,80*
Li-Ion 21.6 V, 5.0 Ah battery	*571581 A22*	*310,36*
Li-Ion 21.6 V, 9.0 Ah battery	*571583 A22*	*414,16*
100–240 V, 50–60 Hz, 90 W rapid charger	*571585 A220*	*175,42*
100–240 V, 50–60 Hz, 290 W rapid charger	*571587 A220*	*414,16*
220–240 V/21,6 V, 50–60 Hz, 40 A power supply*, for mains operation instead of Li-Ion 21.6 V battery*	*571578 A220*	*517,96*
Steel case *with inlay*	*566030 A*	*128,71*
ROLLER'S special saw blades / saw blades	*see page 34–35*	
ROLLER'S Worklight 2800 22 V *cordless LED flood light*	*see page 173*	

**Ambient temperature approx. 20°C.*

Recommended price. All prices plus VAT

ROLLER'S Fox / VE / SR

German Top Quality

230 V

Powerful, robust, compact electric pipe saw ideal for steel pipes and others up to Ø 6", 160 mm, as well as for many materials such as wood, wood with nails, pallets, metal, also stainless steel, cast iron, cellular concrete, pumice, tiles, bricks, ceramics, fibre cement, plastics.

- *For right-angled, fast sawing up to 6", with ROLLER'S guide holder and extra thick, rigid, unbendable ROLLER'S special saw blade.*
- *Guide holder with 5-fold force transmitting leverage for 400 % more sawing power for fast, effortless, right-angled sawing of pipes. Applicable everywhere on site, without a vice. Easy and safe to operate. Ideal for assembly and disassembly.*
- *Chain guide support 6" with 5-fold force transmitting leverage for 400 % more sawing power for fast, effortless, right-angled sawing everywhere on site, even in very confined spaces. Clamping chainwith strong chain links, easy clamping by quick closure and threaded spindle.*
- *Also for free-hand sawing.*
- *Slim form, small dimensions, comfortable weight, only 3.0 kg (ROLLER'S Fox SR only 3.1 kg). For easy working without fatigue.*
- *Very robust oscillator drive creates simultaneous sawing and orbital stroke. All-round needle-bearing crank drive (ANC) reduces friction, heating and wear. Therefore long life even under extreme load.*
- *Gear protected against water and dust by special, high-sliding silicone seal.*
- *Aggressive orbital stroke for fast, powerful saw feed, excellent chip discharge and long life of saw blades. Fixed setting, precision needle bearing for continuously powerful sawing performance. Specially developed for extreme loads, e.g. for sawing steel pipe.*
- *Stable, right-angled, solid lifting rod of special steel, precision needle bearing, guide all sides for straight, torsion-free cutting. Especially under extreme load, e.g. when using a force-transmitting guide holder. Drive rod runs in an enclosed housing for safe work.*
- *ROLLER'S Fox*
  Ideal number of strokes! Consciously fixed number of strokes (2400 rpm). No electronics! Thus automatically optimal cutting speed and least possible wear on saw blade, motor and gear. Proven, powerful 1~ universal motor 230 V, 50–60 Hz, 1050 W, with thermal overload protection.
- *ROLLER'S Fox VE*
  Vario-Electronic! Continuously adjustable number of strokes (0 to 2400 rpm) for simple sawing start and material-compatible free hand sawing. Proven, powerful 1~ universal motor 230 V, 50–60 Hz, 1050 W.
- *ROLLER'S Fox SR*
  Speed-Regulation! Number of strokes continuously adjustable on the setting wheel (700 to 2200 rpm). The preselected number of strokes remains constant even under extreme load. With soft start, tachogenerator, overheating protection by temperature monitoring, blocking protection. For material-compatible sawing. Ideal for steel pipes, die-cast pipes and sawing boilers, tanks etc. Proven, powerful 1~ universal motor 230 V, 50–60 Hz, 1400 W.
- *Powerful saw feed when sawing free hand due to ergonomically designed housing handle and non-slip, heat-insulated, soft grip protective sheath.*
- *Universal saw blade holder. All saw blades – with one-sided and two-sided hinge, can be clamped without changing or without moving the saw blade pressure piece.*
- *Spiral clamping pin integrated into the pressure piece - easy changeable.*
- *ROLLER'S special saw blades 2" / 4" / 6" (page 34) – absolutely essential for right-angled sawing with guide holder. With double tang, extra thick, rigid and bendable.*
- *ROLLER'S special saw blades 150 / 200 / 300 (page 34) – for all sawing work instead of many different saw blades. With double tang for free-hand sawing and sawing with guide holder.*
- *Wide range of ROLLER'S saw blades for free-hand sawing. The right saw blade for every application, see page 35.*

ROLLER'S Fox / VE / SR

n ideal | 3,0 kg | 1050 W

VE | 3,0 kg | 1050 W

SR | 3,1 kg | 1400 W

Scope of Delivery	Art.-No.	€
ROLLER'S Fox Set		
Drive unit, guide holder 2", 2 ROLLER'S special saw blades 2"/140-3.2, allen key, in steel case	*560020 A220*	
ROLLER'S Fox VE Set		
Drive unit with Vario-Electronic, guide holder 2", 2 ROLLER'S special saw blades 2"/140-3.2, allen key, in steel case	*560027 A220*	***746,32***
ROLLER'S Fox SR Set		
Drive unit with Speed-Regulation, guide holder 2", 2 ROLLER'S special saw blades 2"/140-3.2, allen key, in steel case	*560026 A220*	***818,98***
Accessories		
ROLLER'S Fox drive unit	*560000 A220*	
ROLLER'S Fox VE drive unit	*560008 A220*	*642,52*
ROLLER'S Fox SR drive unit	*560001 A220*	*715,18*
ROLLER'S special saw blades / saw blades	*see page 34–35*	
***Guide holder 2"**, for Ø ⅛–2" pipes*	*563000 R*	*165,04*
***Guide holder 4"**, for Ø 2½–4" pipes*	*563100 R*	*227,32*
***Guide holder 6"**, for Ø 5–6" pipes*	*563200 R*	*258,46*
***Chain guide support 6"**, for Ø ⅛ – 6" pipes and other profiles*	*563203 A*	*205,52*
***Double holder** for right-angled sawing with ROLLER'S Fox and thread cutting with ROLLER'S King*	*543100*	*264,69*
***Protective cap** for ROLLER'S guide holder, for gentle clamping of thin-walled materials*	*563008 R*	*20,14*
Steel case	*566051 A*	*82,73*

ROLLER'S Fox 22 V VE

German Top Quality

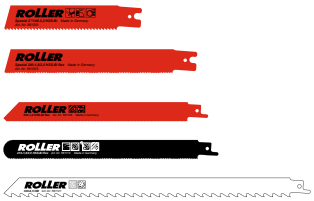
Powerful, robust, compact hybrid pipe saw for cordless and mains operation. Ideal for steel pipes and other pipes as well as for many materials, e.g. wood, wood with nails, pallets, metal, also stainless steel, cast iron, breeze blocks, plaster boards etc. Li-Ion 22 V Technology! Li-Ion 21.6 V, 9.0 Ah battery for approx. 80 1" steel pipe cuts with guide holder per battery charge*.

- *For right-angled, fast sawing with ROLLER'S guide holder and extra thick, rigid, unbendable ROLLER'S special saw blade.*
- *Guide holder with 5-fold force transmitting leverage for 400 % more sawing power for fast, effortless, right-angled sawing. Can be used anywhere on site without a vice. Easy and safe to operate. Ideal for assembly and disassembly.*
- *Also for free-hand sawing.*
- *Slim form, small dimensions, comfortable weight, only 3.4 kg. For easy working without fatigue.*
- *Very robust oscillator drive creates simultaneous sawing and orbital stroke. All-round needle-bearing crank drive (ANC) reduces friction, heating and wear. Therefore long life even under extreme load.*
- *Gear protected against water and dust by special, high-sliding silicone seal.*
- *Aggressive orbital stroke for fast, powerful saw feed, excellent chip discharge and long life of saw blades. Fixed setting, precision needle bearing for continuously powerful sawing performance. Specially developed for extreme loads, e.g. for sawing steel pipe.*
- *Stable, right-angled, solid lifting rod of special steel, precision needle bearing, guide all sides for straight, torsion-free cutting. Especially under extreme load, e.g. when using a force-transmitting guide holder. Drive rod runs in an enclosed housing for safe work.*
- *Proven, powerful battery motor 21.6 V, 500 W output, with great power reserve. Safety switch.*
- *Machine status check with overload protection by temperature monitoring of the motor (NTC) with electronic battery charging status check with charging status indicator by a 2-coloured green/red LED.*
- *Continuously adjustable stroke speed by Vario electronics (0 to 1,900 rpm), for simple sawing start and material-compatible sawing.*
- ***Li-Ion 22 V technology***
  Highly resistant Li-Ion 21.6 V batteries with 5.0 Ah capacity, for long life. Light and powerful. For approx. 80 1" steel pipe cuts with guide holder or approx. 140 1" steel pipe cuts free hand per battery charge. Graduated charging status indicator by coloured LEDs. Operating temperature range – 10 to + 60 °C. No memory effect for maximum battery power. 100–240 V, 50–60 Hz, 90 W rapid charger. 100–240 V, 50–60 Hz, 290 W rapid charger, for shorter charging times (accessories).*
- ***For cordless or mains operation***
  Supply voltage 220–240 V/21.6 V, 50–60 Hz, 40 A (output), for mains operation in place of Li-Ion 21.6 V battery (accessory).
- *Practical, ergonomically designed spade handle with soft grip.*
- *Powerful saw feed due to ergonomically designed housing handle and non-slip, heat-insulated, soft grip protective sheath.*
- *Swivel support shoe for safe guiding of the saw on the material to be sawn.*
- *Universal saw blade holder. All saw blades – with one-sided and two-sided hinge, can be clamped without changing or without moving the saw blade pressure piece.*
- *Spiral clamping pin integrated into the pressure piece – easy changeable.*
- *ROLLER'S special saw blades 2" / 4" / 6" (page 34) – absolutely essential for right-angled sawing with guide holder. With double tang, extra thick, rigid and bendable.*
- *ROLLER'S special saw blades 150 / 200 / 300 (page 34) – for all sawing work instead of many different saw blades. With double tang for free-hand sawing and sawing with guide holder.*
- *Wide range of ROLLER'S saw blades for free-hand sawing. The right saw blade for every application, see page 35.*

**Ambient temperature approx. 20°C.*

ROLLER'S Fox 22 V VE

VE	3,4 kg	500 W	21,6 V



Scope of Delivery	Art.-No.	€
ROLLER'S Fox 22 V VE Set		
21.6 V drive unit with Vario electronics, Li-Ion 21.6 V, 9.0 Ah battery, 100–240 V, 90 W rapid charger, 2" guide holder, 2 ROLLER'S special saw blades 2"/140-3.2, Allen key, in steel case.	560053 A220	**1.347,32**
Accessories		
***ROLLER'S Fox 22 V VE drive unit,** without battery*	560011 A22	808,60
***Guide holder 2"**, for Ø ⅛–2" pipes*	563000 R	165,04
Li-Ion 21.6 V, 9.0 Ah battery	571583 A22	414,16
100–240 V, 50–60 Hz, 90 W rapid charger	571585 A220	175,42
100–240 V, 50–60 Hz, 290 W rapid charger	571587 A220	414,16
***220–240 V/21,6 V, 50–60 Hz, 40 A power supply**, for mains operation instead of Li-Ion 21.6 V battery*	571578 A220	517,96
***Steel case** with inlay*	566030 A	128,71
ROLLER'S special saw blades / saw blades	see page 34–35	
***ROLLER'S Worklight 2800 22 V** cordless LED flood light*	see page 173	

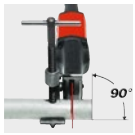
ROLLER'S special saw blades

Double tang

Extra thick

+ 400 %

Right angled



German Top Quality

Special saw blades for right-angled sawing with guide holder for ROLLER'S Fox / VE / SR, ROLLER'S Fox 22 V VE and other makes.

- Specially developed for right-angled sawing and fast disassembly of steel pipes with force transmitting guide holder. This produces multiple thrust pressure by a five-fold force-transmitting leverage, for 400% more sawing power.
- Extra thick, rigid and unbendable made of HSS bimetal for extremely high stress when sawing with guide holder.
- Coarse, corrugated teeth for fast cutting.
- Double hinge with extra wide clamping surface for stable guiding and exact fit.

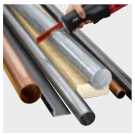
ROLLER'S special saw blade

	Designation	Ø inches/ Length mm	Tooth pitch mm	Material*	Teeth	Colour		Art.-No.	€
	Special saw blade 2"/140-3.2 Steel pipes ≤ Ø 2"	140	3.2	HSS-Bi		red	5	561001 A05	**58,02**
	Special saw blade 4"/200-3.2 Steel pipes ≤ Ø 4"	200	3.2	HSS-Bi		red	5	561002 A05	**76,92**
	Special saw blade 6"/260-3.2 Steel pipes ≤ Ø 6"	260	3.2	HSS-Bi		red	5	561008 A05	**99,54**

For difficult to cut materials, e.g. stainless steel pipes, hard cast iron pipes, instead of the ROLLER'S special saw blade (Art.-No. 561001-02) use the fine-toothed ROLLER'S special saw blade (Art.-No. 561003-05) in connection with ROLLER'S Fox SR with electronic stroke speed control (page 30).

ROLLER'S special saw blades

Universal



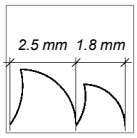
INOX

Double tang

Highly flexible

Flush with wall

Combi-teeth



German Top Quality

Special saw blades for free hand sawing for ROLLER'S Fox / VE / SR, ROLLER'S Carat VE, ROLLER'S Carat 22 V VE, ROLLER'S Fox 22 V VE and other makes.

- Only one special saw blade for many different materials (steel, stainless steel, wood, wood with nails, pallets, etc.).
- Flexible, also for sawing flush with wall.
- Long life and fast, accurate cutting by combi-teeth and specially hardened HSS bimetal.
- Double hinge with extra wide clamping surface for stable guiding and exact fit. Also for sawing with force transmitting guide holder.

ROLLER'S special saw blade

	Designation	Ø inches/ Length mm	Tooth pitch mm	Material*	Teeth	Colour		Art.-No.	€
	Special saw blade 150-1.8/2.5 Universal for many materials	150	Combo 1.8/2.5	HSS-Bi flexible		red	5	561005 A05	**57,19**
	Special saw blade 200-1.8/2.5 Universal for many materials	200	Combo 1.8/2.5	HSS-Bi flexible		red	5	561003 A05	**75,67**
	Special saw blade 300-1.8/2.5 Universal for many materials	300	Combo 1.8/2.5	HSS-Bi flexible		red	5	561004 A05	**111,79**

Also for wood with nails, pallets. For materials that are difficult to cut, e.g. stainless steel, hard cast iron, a lower stroke speed is necessary, e.g. by ROLLER'S Fox SR with electronic stroke speed control (page 30).

* HSS-Bi: bimetal high speed steel

Recommended price. All prices plus VAT

ROLLER'S saw blades

Corrugated teeth for smooth cut with low tooth pitch.

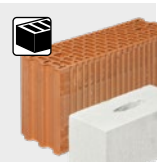
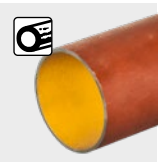
Straight-set teeth for aggressive cut with coarse tooth pitch.

Straight teeth for saw blades with very wide carbide teeth.

Carbide-granulate for materials that are difficult to cut.

Saw blades for free hand sawing of different materials, for all ROLLER'S reciprocating saws and other makes.

- Alternating tooth pitch (combi-teeth) for fast, smooth cut, also when sawing mixed materials (wood/metal).
- Flexible saw blades, also for sawing flush with wall.

German Top Quality	ROLLER'S saw blades for metal	Length mm	Tooth pitch mm	Material*	Teeth	Colour		Art.-No.	€
	Saw blade 150-1 Sheet, metal, also stainless steel ≥ 1.2 mm	150	1	HSS-Bi flexible		red	5	561105 A05	**25,74**
	Saw blade 200-1 Sheet, metal, also stainless steel ≥ 1.2 mm	200	1	HSS-Bi flexible		red	5	561106 A05	**33,74**
	Saw blade 90-1.4, curved blade Metal, also stainless steel ≥ 1.5 mm	90	1.4	HSS-Bi		red	5	561107 A05	**23,87**
	Saw blade 150-1.4 Metal, also stainless steel ≥ 1.5 mm	150	1.4	HSS-Bi flexible		red	5	561104 A05	**26,88**
	Saw blade 200-1.4 Metal, also stainless steel ≥ 1.5 mm	200	1.4	HSS-Bi flexible		red	5	561108 A05	**33,94**
	Saw blade 100-1.8 Metal, also stainless steel ≥ 2 mm	100	1.8	HSS-Bi flexible		red	5	561101 A05	**23,04**
	Saw blade 150-1.8 Metal, also stainless steel ≥ 2 mm	150	1.8	HSS-Bi flexible		red	5	561103 A05	**26,88**
	Saw blade 200-1.8 Metal, also stainless steel ≥ 2 mm	200	1.8	HSS-Bi flexible		red	5	561102 A05	**33,74**
	Saw blade 200-2.5 Metal, also stainless steel ≥ 3 mm	200	2.5	HSS-Bi flexible		red	5	561109 A05	**33,74**
	Saw blade 280-2.5 Metal, also stainless steel ≥ 3 mm	280	2.5	HSS-Bi flexible		red	5	561112 A05	**42,77**

German Top Quality	ROLLER'S saw blades for wood and metal	Length mm	Tooth pitch mm	Material*	Teeth	Colour		Art.-No.	€
	Saw blade 210-1.8/2.5 round tip, no snagging. Pallets, wood, wood with nails, metal ≥ 2.5 mm	210	Combo 1.8/2.5	HSS-Bi flexible		black	5	561113 A05	**34,77**
	Saw blade 150-2.5 Wood, wood with nails, pallets, metal ≥ 3 mm	150	2.5	HSS-Bi flexible		black	5	561110 A05	**25,74**
	Saw blade 225-2.5 extra thick, for disassembly; Wood, wood with nails, metal ≥ 3 mm	225	2.5	HSS-Bi		black	3	561114 A03	**33,11**
	Saw blade 300-2.5 extra thick, for disassembly; Wood, wood with nails, metal ≥ 3 mm	300	2.5	HSS-Bi		black	3	561116 A03	**44,12**
	Saw blade 300-4.2 Wood	300	4.2	WS		black	5	561111 A05	**31,45**
	Saw blade 225-3.2/5.0 Wood, wood with nails	225	Combo 3.2/5.0	HSS-Bi flexible		black	5	561117 A05	**39,24**
	Saw blade 290-5.0/6.35 Green wood	290	Combo 5.0/6.35	WS		black	5	561118 A05	**42,77**
	Saw blade 150-6.35 Wood	150	6.35	WS		black	5	561119 A05	**18,17**

	ROLLER'S saw blades for different purposes	Length mm	Tooth pitch mm	Material*	Teeth	Colour		Art.-No.	€
	Saw blade 150-4.2 cellular concrete, plasterboard	150	4.2	WS		white	5	561115 A05	**22,52**
	Saw blade 225-8.5 Cellular concrete, hard wood	225	8.5	HM		white	1	561120 A01	**58,54**
	Saw blade 300-8.5 Cellular concrete, hard wood	300	8.5	HM		white	1	561121 A01	**70,17**
	Saw blade 400-8.5 Cellular concrete, hard wood	400	8.5	HM		white	1	561122 A01	**100,69**
	Saw blade 235-12 Cellular concrete, pumice, bricks	235	12	HM		white	1	561123 A01	**81,48**
	Saw blade 300-12 Cellular concrete, pumice, bricks	300	12	HM		white	1	561124 A01	**94,35**
	Saw blade 300-12, extra high blade Cellular concrete, pumice, bricks	300	12	HM		white	1	561125 A01	**111,79**
	Saw blade 200 Cast iron etc.	200		HM-G		white	2	561126 A02	**33,63**

* HSS-Bi: bimetal high speed steel; WS: tool steel; HM: carbide, HM-G: carbide-granulate

Recommended price. All prices plus VAT

ROLLER'S Convex

German Top Quality

Robust, compact, oil-hydraulic pipe bender for steel pipes EN 10255 Ø ⅜–2", composite pipes Ø 32–75 mm.

- *For easy, effortless and fast bending, up to 90°. Also for over-bends and tier bends.*
- *Universal use for locksmith work, sanitary and heating installation and machine and plant engineering.*
- *Pipe bender is amortised after just a few bends by saving on fittings. No costs for fittings, storage, procurement. Saving of welds, press connections and working time. Increased safety due to fewer pipe connections.*
- *Robust oil-hydraulic drive unit with closed, maintenance-free hydraulic system, for the entire working range up to Ø 75 mm, Ø 2".*
- *Oil-hydraulic drive unit with hydraulic cylinder made from high-quality, rolled hydraulic pipe. Overload protection of the hydraulic thrust in the foremost piston and pressure release valve for safe working.*
- *Ergonomically designed thrust lever for strength saving pressure build-up with manual hydraulic pump. No danger of crushing due to end limiting of the thrust lever, for high work safety.*
- *2 back former supports and 2 slide rollers form a closed bending frame for high rigidity and precision when bending. Upper back former support tiltable for easy insertion and removal of the pipe, with marked plug positions for the back formers according to the pipe size to be bent, with angle scale 0 to 90°. Upper back former support with laterally adjustable slide roller bearing plate for producing over-bends and tier bends according to requirements also on several levels. Can be used anywhere, any time. No setting.*
- *Bending formers St for steel pipes, form and pressure stable, made from highly resistant spheroidal iron. Bending formers V for multilayer composite tubes, form and pressure stable, made from torsion-free shell-cast aluminium. Fast changing of the bending formers and back formers by simple plug system.*
- *Marking on every bending former for dimensionally accurate bending.*
- *Optimum matching of bending formers and back formers guarantees material-compatible bending without cracks and creases. High strength back formers for low friction support of the thrust pressure.*
- *Tripod (accessory)*

Scope of Delivery	*Art.-No.*	*€*
ROLLER'S Convex Set		
Oil-hydraulic drive unit, back former supports with back formers, bending formers St or V, in carrying case		
Set St ⅜+½+¾+1+1¼"	*590020 A*	***1.676,37***
Set St ½+¾+1+1¼+1½+2"	*590021 A*	***1.806,12***
Set V 40+50+63	*590022 A*	***1.702,32***

Accessories

ROLLER'S Convex drive unit *with back former supports and back formers*	*590000 A*	*1.479,15*
***Back former Ø 75 mm**, pack of 2*	*590111 R*	*370,57*
Tripod	*590150 R*	*168,16*
***Carrying case** with handles*	*590160 A*	*247,04*
***Angle gauge** for dimensionally accurate bending*	*590153 R*	*43,18*

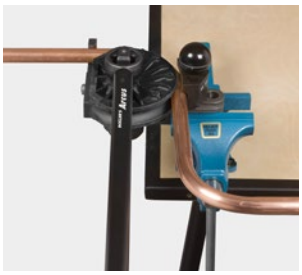
Bending former *for pipes Ø mm/inch*	*Bending radius[1] mm*	*Bending radius[2] mm*	*Suitable for* St 10255	V				*Art.-No.*	*€*
St ⅜"	*50*		•					*590051 R*	*46,81*
St ½"	*65*		•					*590052 R*	*55,84*
St ¾"	*85*		•					*590053 R*	*67,16*
St 1"	*100*		•					*590054 R*	*67,16*
St 1¼"	*150*		•					*590055 R*	*75,15*
St 1½"	*170*		•					*590056 R*	*91,03*
St 2"	*220*		•					*590057 R*	*137,02*
V 32 mm	*112*	*128*		•				*590061 R*	*61,76*
V 40 mm	*140*	*160*		•				*590058 R*	*78,06*
V 50 mm	*175*	*200*		•				*590059 R*	*105,88*
V 63 mm	*220*	*252*		•				*590060 R*	*149,47*
V 75 mm	*260*	*298*		▲				*590062 R*	*330,08*

St 10255: Steel pipes (threaded pipes) EN 10255 (DIN 2440)
V: Multilayer composite pipes of the pressfitting systems
▲ Back former Ø 75 mm, pack of 2 (Art.-No. 590111) required
[1] Bending radius mm on the inside of the bend (EN 10255)
[2] Bending radius mm at the neutral axis of the bend (DVGW VP 632)

Recommended price. All prices plus VAT

ROLLER'S Arcus

German Top Quality



Robust manual tube bender for hard, semi-hard and soft copper tubes (also thin-walled), Ø 10–22 mm, Ø ⅜–⅞", soft jacketed copper pipes (also thin-walled) Ø 10–18 mm, stainless steel tubes of the pressfitting systems Ø 12–18 mm, C-steel pipes of the pressfitting systems Ø 12–22 mm (jacketed up to Ø 18 mm), soft precision steel pipes Ø 10–20 mm, electrical installation pipes EN 50086 Ø 16–20 mm, composite tubes Ø 14–32 mm.

- *For cold draw bending of hard and soft pipes, up to 180°, free hand or for stationary bending in a parallel vice.*
- *Bender is amortised after just a few bends by saving on fittings. No costs for fittings, storage, procurement. Saving on pipe unions. Increased safety due to fewer pipe connections.*
- *Robust design, drive unit of hardened steel. Form and pressure stable, high sliding bending formers and back formers made from high strength, glass fibre reinforced polyamide for material-compatible bending without cracking and creasing.*
- *Universal bending formers and back formers for many pipe types, easily changeable, see page 43.*
- *Bending formers and back formers also fit in electric pipe and tube bender ROLLER'S Arco 50, ROLLER'S Arco and in cordless pipe and tube bender ROLLER'S Arco 22 V.*
- *Easy bending by favourable leverage. Optimum force transmission and bending position by selectable lever arm position.*

Scope of Delivery	*Art.-No.*	*€*
ROLLER'S Arcus Basic-Pack		
Drive unit, insert bolt, in steel case	*154010 A*	***468,14***
ROLLER'S Arcus Set		
Drive unit, insert bolt, bending formers and back formers, ROLLER'S bending spray, in steel case		
Set 15+18+22	*154001 A*	***803,41***
Set 12+15+18+22	*154003 A*	***903,06***
Set 14+16+18	*154002 A*	***774,35***
Set 10+12+14+16+18+22	*154004 A*	***1.137,65***

ROLLER'S Arcus Set are delivered with bending formers and back formers with the respectively smaller bending radius, see table on page 43.

Accessories

Bending and back formers	*See page 43*	
ROLLER'S Arcus drive unit	*154000 A*	*299,98*
ROLLER'S Arco drive unit	*580000 A220*	*1.183,32*
Insert bolt	*582036*	*40,79*
ROLLER'S bending spray 150 ml	*140121 A*	*19,41*
Steel case, *with inlay*	*154160 A*	*128,71*

ROLLER'S Arco 22 V

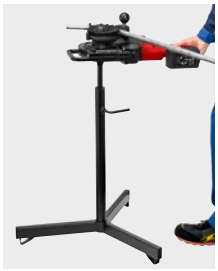
German Top Quality

Powerful, robust, handy hybrid pipe bender for cordless and mains operation. For hard, semi-hard and soft copper pipes (also thin-walled), Ø 10–28 mm, Ø ⅜–1⅛", soft coated copper pipes (also thin-walled) Ø 10–18 mm, thick-walled copper pipes K65 for refrigeration and air-conditioning technology EN 12735-1 Ø ⅜–1⅛", stainless steel pipes of the pressfitting systems Ø 12–28 mm, carbon steel pipes of the pressfitting systems (also coated) Ø 12–28 mm, soft precision steel pipes Ø 10–28 mm, steel pipes EN 10255 (DIN 2440) Ø ¼–¾", electrical installation pipes EN 50086 Ø 16–25 mm, composite pipes Ø 14–40 mm, etc. Li-Ion 22 V Technology! Li-Ion 21.6 V, 5.0 Ah battery for approx. 90 bends Ø 22 mm per battery charge*.

- *For crease-free, cold draw bending of hard, semi-hard and soft pipes, up to 180°. Anywhere without a cable.*
- *Universal for many pipe types excellently suitable for pipes of the pressfitting systems, for hard and semi-hard copper pipes as well as for thin-walled copper heating pipes in accordance with EN 1057.*
- *Bender is amortised after just a few bends by saving on fittings. No costs for fittings, storage, procurement. Saving on pipe unions. Increased safety due to fewer pipe connections.*
- *For mains-independent bending on site or stationary bending on a machine holder (accessory).*
- *Compact, handy, easy to transport, drive unit with battery only 8.5 kg.*
- *Practical, ergonomically designed spade handle with soft grip.*
- *Fast, easy work. Angle scale 0 – 180° for dimensionally accurate bending. No setting work, no tools required. Also for bridges, S-bends, doglegs and reverse bends.*
- *Bending and exact positioning by continuous speed control - fast and creep speed with immediate stop.*
- *Self-contained force flow in the bending process.*
- *Maintenance-free, robust gear with safety slip clutch and recoil, for long life.*
- *Proven, powerful battery motor 21.6 V, 500 W output, right and left-hand rotation, safety switch.*
- *Machine status check with overload protection by temperature monitoring of the motor (NTC) with electronic battery charging status check with charging status indicator by a 2-coloured green/red LED.*
- ***Li-Ion 22 V technology***
  Highly resistant Li-Ion 21.6 V batteries with 5.0 or 9.0 Ah capacity for long service life. Powerful and light. Li-Ion 21.6 V, 5.0 Ah battery for approx. 90 bends, 9.0 Ah for approx. 160 bends stainless steel pipe of the Ø 22 mm press fitting systems per battery charge. Charging status indicator by coloured LEDs. Operating temperature range – 10 to + 60 °C. No memory effect for maximum battery power. 100–240 V, 50–60 Hz, 90 W rapid charger. 100–240 V, 50–60 Hz, 290 W rapid charger, for shorter charging times (accessories).*
- ***For cordless or mains operation***
  Supply voltage 100–240 V/21.6 V, 50–60 Hz, 40 A (output), for mains operation in place of Li-Ion 21.6 V battery (accessory).
- *Bending formers and back formers, easily exchangeable for different pipe sizes, materials and bending radii, see page 43.*
- *Bending formers and back formers also fit in electric pipe and tube bender ROLLER'S Arco 50, ROLLER'S Arco and in manual tube bender ROLLER'S Arcus.*

*Ambient temperature approx. 20°C.

ROLLER'S Arco 22 V



3B

WB

Scope of Delivery	Art.-No.	€
ROLLER'S Arco 22 V Basic-Pack		
Drive machine 21.6 V, Li-Ion 21.6 V, 5.0 Ah battery, 100–240 V, 90 W rapid charger, insert bolt, in steel case	580014 A220	**2.065,62**
ROLLER'S Arco 22 V Set		
Drive machine 21.6 V, Li-Ion 21.6 V, 5.0 Ah battery, 100–240 V, 90 W rapid charger, insert bolt, bending formers and back formers, in steel case.		
Set 15+18+22	580051 A220	**2.539,99**
Set 15+18+22+28 [1]	580052 A220	**2.818,17**
Set 15+18+22+28 [2]	580053 A220	**2.792,22**
Set 15+18+22+28 [3]	580054 A220	**2.750,70**
Set 12+15+18+22	580055 A220	**2.574,24**
Set 12+15+18+22+28 [1]	580056 A220	**2.844,12**
Set 12+15+18+22+28 [2]	580057 A220	**2.885,64**
Set 15+22+28 [1]	580058 A220	**2.574,24**
Set 15+22+28 [2]	580059 A220	**2.688,42**
Set 17+20+24	580060 A220	**2.646,90**
Set 12+14+16+18+22	580061 A220	**2.667,66**
Set 12+14+16+18+22+28 [1]	580062 A220	**2.875,26**
Set 12+14+16+18+22+28 [2]	580063 A220	**2.979,06**
Set 14+16+18+22+28 [1]	580064 A220	**2.771,46**
Set 14+16+18+22+28 [2]	580065 A220	**2.885,64**
Set ⅜+½+⅝+¾+⅞"	580066 A220	**3.082,86**
Set 16+20+26+32	580067 A220	**2.968,68**
Set 16+20+25+32	580068 A220	**2.885,64**
Set 20+25+32	580069 A220	**2.854,50**

ROLLER'S Arco 22 V Sets are delivered with bending formers and back formers with the respectively smaller bending radius, see table on page 43. Exception Art. No. 580069.

[1] *Bending former and back former 28, R102, Art. No. 581070, for hard, semi-hard copper pipes, also thin-walled, see page 43.*

[2] *Bending former and back former 28, ¾" (DN 20), R102, Art. No. 581260, for hard copper pipes Ø 28 mm, Ø 1⅛", pipes of the pressfitting systems made of stainless steel / carbon steel Ø 28 mm, see page 43.*

[3] *Bending former and back former 28, ¾" (DN 20), R114, Art. No. 581310 for hard, semi-hard copper pipes, also thin-walled, Ø 28 mm, pipes of the pressfitting systems made of stainless steel / carbon steel Ø 28 mm. According to DVGW work sheet GW 392 for hard and semi-hard copper pipes Ø 28 mm minimum bending radius 114 mm necessary. Wall thickness ≥ 0.9 mm, see page 43.*

Accessories		
Bending and back formers	See page 43	
ROLLER'S Arco 22 V drive unit, without battery	580004 A22	1.442,82
Li-Ion 21.6 V, 5.0 Ah battery	571581 A22	310,36
Li-Ion 21.6 V, 9.0 Ah battery	571583 A22	414,16
100–240 V, 50–60 Hz, 90 W rapid charger	571585 A220	175,42
100–240 V, 50–60 Hz, 290 W rapid charger	571587 A220	414,16
220–240 V/21,6 V, 50–60 Hz, 40 A power supply, for mains operation instead of Li-Ion 21.6 V battery	571578 A220	517,96
Insert bolt	582036	40,79
Steel case with inlay	566030 A	128,71
ROLLER'S bending spray 150 ml	140121 A	19,41
Machine holder 3B height adjustable, on tripod	586100 R	243,93
Machine holder WB height adjustable, for fixing to the workbench	586150 R	171,27
ROLLER'S Worklight 2800 22 V cordless LED flood light	see page 173	

ROLLER'S Arco

German Top Quality

Powerful, robust electric pipe bender for hard, semi-hard and soft copper pipes (also thin-walled), Ø 10–35 mm, Ø ⅜–1⅜", soft coated copper pipes (also thin-walled) Ø 10–18 mm, thick-walled copper pipes K65 for refrigeration and air-conditioning technology EN 12735-1 Ø ⅜–1⅜", stainless steel pipes of the pressfitting systems Ø 12–28 mm, carbon steel pipes of the pressfitting systems Ø 12–28 mm (also coated), soft precision steel pipes Ø 10–28 mm, steel pipes EN 10255 Ø ¼–¾", electrical installation pipes EN 50086 Ø 16–32 mm, composite pipes Ø 14–40 mm, etc.

- *For crease-free, cold draw bending of hard, semi-hard and soft pipes, up to 180°.*
- *Universal for many pipe types excellently suitable for pipes of the pressfitting systems, for hard and semi-hard copper pipes as well as for thin-walled copper heating pipes in accordance with EN 1057.*
- *Bender is amortised after just a few bends by saving on fittings. No costs for fittings, storage, procurement. Saving on pipe unions. Increased safety due to fewer pipe connections.*
- *For bending on site or stationary bending on a machine holder (accessory).*
- *Compact, handy, easy to transport, drive unit only 8 kg.*
- *Fast, easy work. Angle scale 0 – 180° for dimensionally accurate bending. No setting work, no tools required. Also for bridges, S-bends, doglegs and reverse bends.*
- *Bending and exact positioning by continuous speed control.*
- *Self-contained force flow during the bending process.*
- *Maintenance-free, robust gear with safety slip clutch and recoil, for long life.*
- *Proven, powerful 1~ universal motor 230 V, 50–60 Hz, 1000 W, right and left-hand rotation, safety switch.*
- *Form and pressure stable, high sliding bending formers and back formers made from high strength, glass fibre reinforced polyamide for material-compatible bending without cracking and creasing.*
- *Bending formers and back formers, easily exchangeable for different pipe sizes, materials and bending radii, see page 43.*
- *Bending formers and back formers also fit in electric pipe and tube bender ROLLER'S Arco 50, cordless pipe and tube bender ROLLER'S Arco 22 V and in manual tube bender ROLLER'S Arcus.*
- *Also ideal for semi-hard copper tubes and thin-walled heating pipes made of copper according to EN 1057.*

ROLLER'S Arco

Scope of Delivery	Art.-No.	€
ROLLER'S Arco Basic-Pack		
Drive unit, insert bolt, in steel case	580010 A220	**1.328,64**
ROLLER'S Arco Set		
Drive unit, insert bolt, bending formers and back formers, in steel case.		
Set 15+18+22	580026 A220	**1.743,84**
Set 15+18+22+28 [1]	580027 A220	**1.941,06**
Set 15+18+22+28 [2]	580036 A220	**2.055,24**
Set 15+18+22+28 [3]	580035 A220	**2.013,72**
Set 12+15+18+22	580020 A220	**1.837,26**
Set 12+15+18+22+28 [1]	580033 A220	**2.107,14**
Set 12+15+18+22+28 [2]	580037 A220	**2.148,66**
Set 15+22+28 [1]	580022 A220	**1.837,26**
Set 15+22+28 [2]	580040 A220	**1.951,44**
Set 17+20+24	580023 A220	**1.909,92**
Set 12+14+16+18+22	580021 A220	**1.930,68**
Set 12+14+16+18+22+28 [1]	580031 A220	**2.138,28**
Set 12+14+16+18+22+28 [2]	580038 A220	**2.242,08**
Set 14+16+18+22+28 [1]	580028 A220	**2.034,48**
Set 14+16+18+22+28 [2]	580039 A220	**2.148,66**
Set ⅜+½+⅝+¾+⅞"	580024 A220	**2.345,88**
Set 16+20+26+32	580025 A220	**2.231,70**
Set 16+20+25+32	580034 A220	**2.148,66**
Set 20+25+32	580029 A220	**2.117,52**
Set 32+40	580030 A220	**2.148,66**

ROLLER'S Arco Set are delivered with bending formers and back formers with the respectively smaller bending radius, see table on page 43. Exception Art. No. 580029 and 580030.

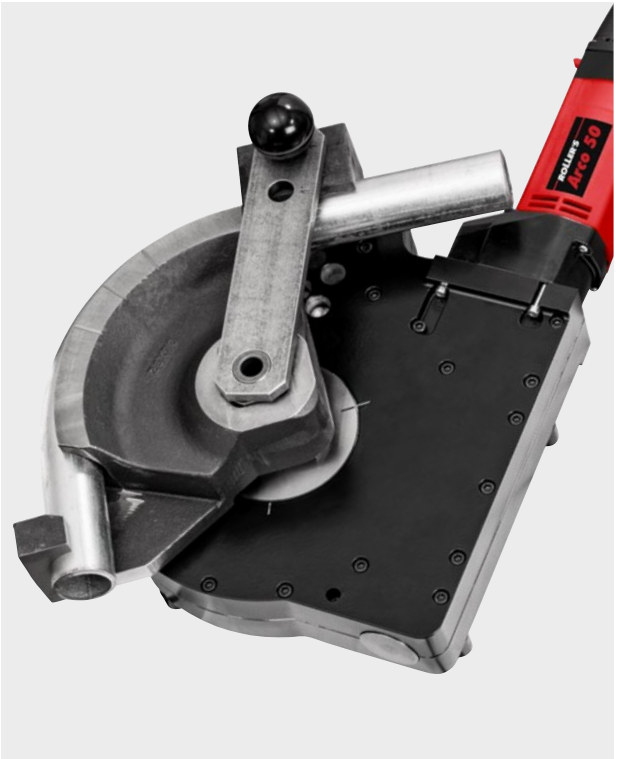
[1] *Bending former and back former 28, R102, Art. No. 581070, for hard, semi-hard copper pipes, also thin-walled, see page 43.*

[2] *Bending former and back former 28, ¾" (DN 20), R102, Art. No. 581260, for hard copper pipes Ø 28 mm, Ø 1⅛", pipes of the pressfitting systems made of stainless steel / carbon steel Ø 28 mm, steel pipes Ø ¾", see page 43.*

[3] *Bending former and back former 28, ¾" (DN 20), R114, Art. No. 581310 for hard, semi-hard copper pipes, also thin-walled, Ø 28 mm, pipes of the pressfitting systems made of stainless steel / carbon steel Ø 28 mm, steel pipes Ø ¾". According to DVGW work sheet GW 392 for hard and semi-hard copper pipes Ø 28 mm minimum bending radius 114 mm necessary. Wall thickness ≥ 0.9 mm, see page 43.*

Accessories		
Bending and back formers	See page 43	
ROLLER'S Arco drive unit	580000 A220	1.183,32
Insert bolt	582036	40,79
Steel case with inlay	586000 A	128,71
ROLLER'S bending spray 150 ml	140121 A	19,41
Machine holder 3B height adjustable, on tripod	586100 R	243,93
Machine holder WB height adjustable, for fixing to the workbench	586150 R	171,27

ROLLER'S Arco 50

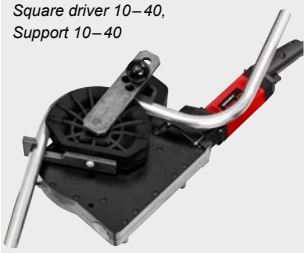


German Top Quality

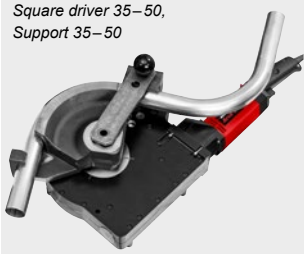
Powerful, robust, compact electric pipe bender for steel pipes EN 10255 Ø ¼–1¼", stainless steel pipes EN ISO 1127, EN 10217-7 Ø ½–1¼", s ≤ 2.6 mm, hard, semi-hard and soft copper pipes Ø 10–42 mm (thin-walled up to Ø 35 mm), thick-walled copper pipes K65 for refrigeration and air-conditioning technology EN 12735-1 Ø ⅜–1⅝", stainless steel pipes of the pressfitting systems Ø 12–42 mm, carbon steel pipes of the pressfitting systems Ø 12–42 mm (coated up to Ø 28 mm), composite pipes Ø 14–50 mm, soft precision steel pipes Ø 10–28 mm, electrical installation pipes EN 50086 Ø 16–32 mm, etc. *(s = wall thickness)*

- *For cold draw bending of hard, semi-hard and soft pipes, up to 90°.*
- *Ideal for bending on site without a vice. For locksmith work, sanitary and heating installation and refrigeration and hydraulic technology.*
- *Bender is amortised after just a few bends by saving on fittings. No costs for fittings, storage, procurement. Saving on pipe unions. Increased safety due to fewer pipe connections.*
- *Fast, easy work. Angle scale on every bending former for dimensionally accurate bending. No setting work, no tools required. Also for bridges, S-bends, doglegs and reverse bends.*
- *Self-contained force flow in the bending process.*
- *Bending and exact positioning by continuous speed control.*
- *Self-contained force flow during the bending process* ***(Patent DE 39 03 041)****.*
- *Maintenance-free, robust gear with safety slip clutch and recoil, for long life.*
- *Proven, powerful 1~ universal motor 230 V, 50–60 Hz, 1000 W, right and left-hand rotation, safety switch.*
- *Bending formers for ROLLER'S Arco 50 (Art. No. 581480, 581490, 581500, 581510, 581520, 581530, 581540): Form and pressure stable bending formers die-cast and back formers made from high strength, high sliding, glass fibre reinforced polyamide for material-compatible bending without cracking and creasing.*
- *Quickly and easily changeable bending formers and back formers.*
- *Bending formers and back formers of electric pipe and tube bender ROLLER'S Arco, cordless pipe and tube bender ROLLER'S Arco 22 V and manual pipe bender ROLLER'S Arcus can be used (with square driver 10–40, support 10–40), see page 43.*

Square driver 10–40, Support 10–40



Square driver 35–50, Support 35–50



Scope of Delivery	*Art.-No.*	*€*
ROLLER'S Arco 50 Basic-Pack		
Drive unit, square driver 35–50, support 35–50, insert bolt, in transport box	*580110 A220*	***3.477,30***
Accessories		
Bending and back formers	*See page 43*	
ROLLER'S Arco 50 drive unit	*580100 A220*	*3.072,48*
Square driver 35–50, support 35–50 *for bending formers and back formers Art. No. 581480, 581490, 581500, 581510, 581520, 581530, 581540, see table page 43*	*582110 R*	*184,76*
Square driver 10–40, support 10–40 *for bending formers and back formers ROLLER'S Arco, ROLLER'S Arco 22 V and ROLLER'S Arcus, see table page 43*	*582120 R*	*303,10*
Insert bolt	*582036*	*40,79*
ROLLER'S bending spray 150 ml	*140121 A*	*19,41*
Transport box *with handles*	*590160 A*	*247,04*
Steel case *for 1 bending former and back former R 100 and R 135 / R 140 respectively, with inlay*	*586012 A*	*110,03*

Recommended price. All prices plus VAT

Accessory for ROLLER'S Arco 50, ROLLER'S Arco, ROLLER'S Arco 22 V and ROLLER'S Arcus:

- *Form and pressure stable, high sliding bending formers and back formers up to 180° made from high strength, glass fibre reinforced polyamide or aluminium or bending formers up to 90° (Art. No. 581480, 581490, 581500, 581510, 581520, 581530, 581540) for ROLLER'S Arco 50 die-cast and back formers made from high strength, high sliding, glass fibre reinforced polyamide.*
- *For material-compatible bending without cracking and creasing.*
- *Angle scale on every bending former for dimensionally accurate bending.*

Bending and back formers for pipes Ø mm/inch O.D.	**R mm**	**X mm 90°**	**X mm 45°**	**Material bending former**	**Arcus**								**Arco**								**Arco 22 V**								**Arco 50**								**Art.-Nr.**	**€**
					Cu	Cu-U	St 10312	St 10305-U	St 10305	St 10255	St 50086	V	Cu	Cu 12735	Cu-U	St 10312	St 10305-U	St 10305	St 10255	St 50086	V	Cu	Cu 12735	Cu-U	St 10312	St 10305-U	St 10305	St 10255	St 50086	V	Cu	Cu 12735	Cu-U	St 10312	St 1127	St 10305-U	St 10305	St 10255	St 50086	V		
10	40	45	20	P	●				●				●					●				●					●									▲							581400	**180,61**
12	45	49	22	P	●		●		●				●			●		●				●			●		●				▲			▲			▲				581410	**135,98**
14, 10 U, ¼" (DN 6)	50	53	23	P	●	●			●			●	●		●			●	●		●	●		●			●	●		●	▲		▲				▲	▲		▲	581420	**131,83**
15, 12 U	55	56	25	P	●		●	●	●				●			●	●	●				●			●	●	●				▲			▲		▲	▲				581430	**147,40**
16, 12 U	60	62	28	P	●	●			●		●	●	●		●			●		●	●	●		●			●		●	●	▲		▲				▲		▲	▲	581440	**148,43**
17, 15 U	56	60	27	P				●				●					●				●					●				●					▲					▲	581110	**181,65**
18, 14 U, 15 U, ⅜" (DN10)	70	75	33	P	●	●	●		●			●	●		●	●		●	●		●	●		●	●		●	●		●	▲		▲	▲			▲	▲		▲	581450	**149,47**
20, 16 U, 18 U	75	80	36	P	●	●		●			●	●	●		●				●	●	●	●		●				●	●	●	▲		▲			▲			▲	▲	581080	**237,70**
21.3, ½" (s = 1.6/2.0/2.6)	103	110	50	S																														■			■				581480	**536,65**
22, 18 U, ½" (DN 15)	77	81	36	A	●	●			●				●		●	●		●	●			●		●	●		●	●			▲		▲	▲			▲	▲			581460	**177,50**
22, 18 U, ½" (DN 15)	88	91	41	P									●		●	●		●				●		●	●		●				▲		▲	▲			▲				581470	**260,54**
24, 22 U	75	85	38	P									●				●					●				●					▲					▲					581130	**288,56**
25	98	103	46	P								●	●					●		●	●	●					●		●	●	▲						▲		▲	▲	581180	**317,63**
26	98	108	49	P								●						●			●						●			●							▲			▲	581270	**438,04**
26.9, ¾" (s = 1.6/2.0/2.6)	102	108	49	S																														■			■				581490	**598,93**
28[1]	102[3]	108	49	P									●									●									▲										581070	**278,18**
28, ¾" (DN 20)[2]	102	110	50	A									●			●		●	●			●			●		●	●			▲			▲			▲	▲			581260	**428,69**
28, ¾" (DN 20)[2]	114	120	54	A									●			●		●	●			●			●		●	●			▲			▲			▲	▲			581310	**371,60**
30, 28 U	98	105	47	P									●				●					●				●					▲					▲					581150	**349,81**
32	98	110	50	P								●									●									●										▲	581280	**339,43**
32	114	121	54	A									●						●	●		●									▲								▲	▲	581320	**438,04**
1" (DN 25)	100	105	47	S																														■			■				581520	**498,24**
33.7, 1" (s = 1.6/2.0/2.6)	100	105	47	S																														■			■				581520	**498,24**
35	100	105	47	S																											■			■			■				581500	**498,24**
35	140	150	68	A									●									▲			▲						▲			▲							581350	**585,43**
40	140	148	67	A																	●									●										▲	581330	**589,58**
42	140	155	70	S																											■			■			■				581510	**532,49**
1¼" (DN 32)	140	150	68	S																																	■				581530	**517,96**
42.4, 1¼" (s = 2.0/2.6)	140	150	68	S																														■			■				581530	**517,96**
50	135	143	64	S																																				■	581540	**699,61**
⅜" (9.5mm)	43	48	22	P	●								●	●								●	●								▲	▲										581200	**228,36**
½" (12.7mm)	52	60	27	P	●								●	●								●	●								▲	▲										581210	**217,98**
⅝" (15.9mm)	63	70	32	P	●								●	●								●	●								▲	▲										581220	**244,97**
¾" (19.1mm)	75	82	37	P	●								●	●								●	●								▲	▲										581230	**291,68**
⅞" (22.2mm)	98	107	48	P	●								●	●								●	●								▲	▲										581240	**341,50**
1" (25.4mm)	101	112	50	A									●									●									▲											581360 R	**445,30**
1" (25.4mm)	101	112	50	P									●									●									▲											581370	**338,39**
1⅛" (28.6mm)	102	110	44	A									●	●								●	●								▲	▲										581260	**428,69**
1⅛" (28.6mm)	115	117	53	A									●									●									▲											581380	**371,60**
1¼" (31.8mm)	114	123	55	A									●																		▲	▲										581320	**438,04**
1¼" (31.8mm)	133	145	65	A									●																		▲											581390	**618,65**
1⅜" (34.9mm)	100	105	47	S																												■										581500	**498,24**
1⅜" (34.9mm)	140	150	68	A									●	●								▲	▲								▲	▲										581350	**585,43**
1⅝" (41.3mm)	140	155	70	S																		■	■																			581510	**532,49**

Bending to measure

If a bend is to be in a certain place on the pipe, a length correction must be made according to the pipe size. The correction dimension X specified in Fig. 1 must be considered for a 90° bend or a 45° bend. The nominal dimension L must be shortened by the value X here. If, e.g., the dimension L for pipe size 22 is 400 mm and a bend of 90° with a bending radius of 77 mm is to be made, the dimension line should be marked on the pipe at 319 mm. This mark must then be placed at the 0 mark on the bending former as shown in Fig. 1.

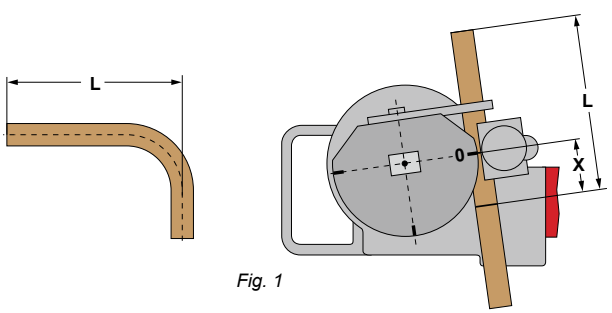


Fig. 1

R mm	*Bending radius mm at the neutral axis of the bend (DVGW GW 392)*
X mm	*correction dimension mm for a 90° bend or a 45° bend*
s mm	*Wall thickness*
[1]	*hard, semi-hard copper pipes, also thin-walled, EN 1057*
[2]	*hard copper pipes EN 1057*
[3]	*According to DVGW work sheet GW 392 for hard and semi-hard copper pipes Ø 28 mm minimum bending radius 114 mm necessary. Wall thickness ≥ 0.9 mm.*
▲	*Square driver 10 – 40, support 10 – 40 (Art. No. 582120) necessary.*
■	*Square driver 35 – 50, support 35 – 50 (Art. No. 582110) necessary.*
Cu:	*hard, semi-hard, soft copper tubes, also thin-walled, EN 1057*
Cu 12735:	*Copper pipes K65 for refrigeration and air-conditioning technology in accordance with EN 12735-1*
St 10312:	*Stainless steel pipes of the pressfitting systems EN 10312, series 2, EN 10088, EN 10217-7*
St 1127:	*Stainless steel pipes EN ISO 1127, EN 10217-7*
St 10305-U:	*Coated, soft carbon steel pipes of the pressfitting systems EN 10305-3*
St 10305:	*Soft precision steel pipes EN 10305-1, EN 10305-2, EN 10305-3, carbon steel pipes EN 10305-3*
St 10255:	*Steel pipes (threaded pipes) EN 10255*
St 50086:	*Electrical installation pipes EN 50086*
U:	*jacketed*
V:	*composite tubes of the pressfitting systems*
P:	*Glass fibre-reinforced bending former*
A:	*Aluminium bending former*
S:	*Spheroidal iron bending former*

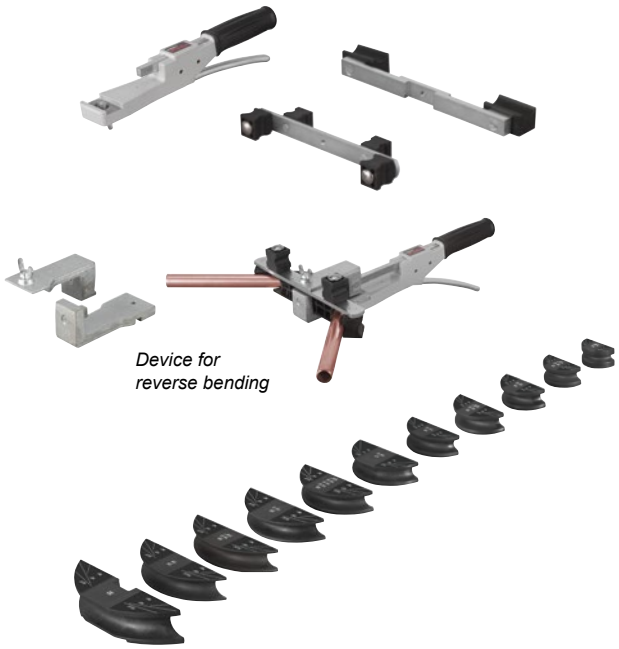
ROLLER'S Polo

German Top Quality

Practical, ultra handy, ultra light compact one-handed pipe bender for soft copper pipes Ø 10–22 mm, Ø ⅜–⅞", s ≤ 1.0 mm, soft jacketed copper pipes Ø 10–18 mm, Ø ⅜–⅝", s ≤ 1.0 mm, soft coated carbon steel pipes of the press fitting systems Ø 12–18 mm, s ≤ 1.2 mm, soft precision steel pipes Ø 10–18 mm, s ≤ 1.0 mm. Multi-layer composite pipes Ø 14–32 mm. *(s = wall thickness)*

- *For simple and dimensionally accurate bending of soft pipes, up to 90°. Also for bridges, doglegs. Universally usable for many pipe types in the fields of sanitary, heating, air conditioning, cooling and hydraulics technologies.*
- *Bender is amortised after just a few bends by saving on fittings. No costs for fittings, storage, procurement. Saving on pipe unions. Increased safety due to fewer pipe connections.*
- *Stable, robust drive unit with proven ratchet feed, for the entire working range up to Ø 32 mm.*
- *Practical multifunction lever for fast feed and fast return for ultra fast working.*
- *Can be used anywhere, handy, light, drive unit only 0.9 kg.*
- *Back former support S Ø 10–26 mm, rotatable according to the size of pipe inserted for bending, with back formers for pipes Ø 10–26 mm, ⅜–⅞". Back former support Ø 32 mm with back formers Ø 32 mm pipes.*
- *Device for reverse bending on laid pipes up to Ø 26 mm, ⅞" (accessory).*
- *Angle scale on each bending former for dimensionally accurate bending.*
- *High sliding bending formers of high strength, glass fibre reinforced polyamide, easily changeable.* *See page 45.*
- *Also ideal for thin-walled heating pipes and area heating pipes made of copper according to EN 1057.*

ROLLER'S Polo



Device for reverse bending

Scope of Delivery		Art.-No.	€
ROLLER'S Polo Set			
Up to Ø 26 mm with drive unit, bending formers, back former support S Ø 10–26 mm with back formers, in steel case/carrying case. Up to Ø 32 mm with drive unit, bending formers, back former support S Ø 10 – 26 mm with back formers, back former support Ø 32 mm with back formers, in case.			
Set 12+15+18+22	½+⅝+¾+⅞"	153025 A	**359,15**
Set 10+12+15+18+22	⅜+½+⅝+¾+⅞"	153021 A	**375,76**
Set 12+14+16+18+22		153020 A	**375,76**
Set Allround 22 10+12+14+15+16+17+18+20+22	⅜+½+⅝+¾+⅞"	153027 A	**482,67**
Set 14+16+20+25/26		153026 A	**359,15**
Set 14+16+18+20+25/26		153022 A	**375,76**
Set 16+20+25/26+32		153029 A	**570,90**
Set 16+18+20+25/26+32		153023 A	**607,23**
Set Allround 32 10+12+14+15+16+17+18+20+22 +25/26+32	⅜+½+⅝+¾+⅞"	153028 A	**679,89**

Accessories		
ROLLER'S Polo inlay for drive unit	153100 A	153,62
Back former support S Ø 10–26 mm with back formers for pipes Ø 10–26 mm, ⅜–⅞"	153125 RX	61,97
Back former support Ø 32 mm with back formers for Ø 32 mm pipes	153115 RX2	133,38
Device for reverse bending on laid pipes up to Ø 26 mm, ⅞"	153140	154,66
Steel case with inlay	153265 A	55,01
Case with inlay	153270 A	107,95

Bending former for pipes Ø mm/inch O.D.	Bending radius mm	Suitable for Cu	Cu-U	St 10305-U	St 10305	V	Art.-No.	€
10, ⅜"	30	●			●		153155 R	32,07
12, 10 U, ½"	36	●	●		●		153160 R	32,07
14, 12 U	50	●		●	●	●	153170 R	32,07
15, 12 U, ⅝"	55	●	●		●		153175 R	32,07
16, 14 U	55	●	●		●	●	153180 R	32,07
17, 15 U	60			●		●	153185 R	32,07
18, 14 U, 15 U, 16 U, ¾"	72	●	●		●	●	153190 R	32,07
20, 18 U	79	●	●	●		●	153195 R	32,07
22, 18 U, ⅞"	86	●	●				153200 R	32,07
25, 26	88					●	153205 R	32,07
32	128					●	153210 R	60,20

[1] Bending radius mm at the neutral axis of the bend (DVGW GW 392)
Cu: soft copper tubes, also thin-walled
St 10305-U: soft coated carbon steel pipes of the pressfitting systems EN 10305-3
St 10305: soft precision steel pipes EN 10305-1, EN 10305-2, EN 10305-3
U: jacketed
V: composite tubes of the pressfitting systems

ROLLER'S Hydro-Polo

German Top Quality

Effortless, oil-hydraulic manual pipe bender for soft copper pipes Ø 10–22 mm, Ø ⅜–⅞", s ≤ 1.0 mm, soft coated copper pipes Ø 10–18 mm, Ø ⅜–⅝", s ≤ 1.0 mm, pipes of the pressfitting systems made from stainless, nickel steel Ø 15–22 mm, s ≤ 1.2 mm, made from soft carbon steel, coated Ø 12–18 mm, s ≤ 1.2 mm, soft precision steel pipes Ø 10–18 mm, s ≤ 1.5 mm. Multilayer composite pipes Ø 14–32 mm. *(s = wall thickness)*

- *For simple and dimensionally accurate bending of pipes up to 90°. Also for bridges, doglegs. Universally usable for many pipe types in the fields of sanitary, heating, air conditioning, refrigeration and hydraulics technologies.*
- *Bender is amortised after just a few bends by saving on fittings. No costs for fittings, storage, procurement. Saving on pipe unions. Increased safety due to fewer pipe connections.*
- *Robust, compact drive unit with closed, maintenance-free hydraulic system. Handy and light, only 2.4 kg.*
- *Oil-hydraulic drive unit with hydraulic cylinder made from high-quality, rolled hydraulic pipe. Ergonomically designed thrust lever for strength saving pressure build-up with manual hydraulic pump. Reliable hydraulic feed with overload protection in the foremost piston position and pressure release valve for safe working.*
- *Can be used anywhere, even in confined spaces. Fast, easy working, e.g. Ø 22 mm copper pipe with bend in only 18 s.*
- *Back former support H-S Ø 10–26 mm, rotatable according to the size of pipe inserted for bending, with back formers for pipes Ø 10–26 mm, ⅜–⅞". Back former support Ø 32 mm, with back formers for pipes Ø 32 mm.*
- *Angle scale on each bending former for dimensionally accurate bending.*
- *High sliding bending formers of high strength, glass fibre reinforced polyamide, easily changeable. See page 47.*
- *Also ideal for thin-walled heating pipes and area heating pipes made from copper according to EN 1057.*

ROLLER'S Hydro-Polo

Scope of Delivery		Art.-No.	€
ROLLER'S Hydro-Polo Set			
Up to Ø 26 mm with oil-hydraulic drive unit, polyamide bending formers, back former support H-S Ø 10–26 mm with back formers, in case.			
Up to Ø 32 mm with oil-hydraulic drive unit, polyamide bending formers, back former support H-S Ø 10 – 26 mm with back formers, back former support Ø 32 mm with back formers, in case.			
Set 12+15+18+22	½+⅝+¾+⅞"	153525 AX	**699,61**
Set 10+12+15+18+22	⅜+½+⅝+¾+⅞"	153521 AX	**725,56**
Set 12+14+16+18+22	½+¾+⅞"	153520 AX	**725,56**
Set Allround 22 10+12+14+15+16+17+18+20+22	⅜+½+⅝+¾+⅞"	153527 AX	**755,66**
Set 14+16+20+25/26		153526 A	**699,61**
Set 14+16+18+20+25/26		153522 A	**725,56**
Set 16+20+25/26+32		153529 A	**777,46**
Set 16+18+20+25/26+32		153523 A	**801,34**
Set Allround 32 10+12+14+15+16+17+18+20+22 +25/26+32	⅜+½+⅝+¾+⅞"	153528 AX	**857,39**
Use ROLLER'S Hydro-Polo INOX or aluminium bending formers for pipes of the stainless, nickelled steel press fitting systems.			

ROLLER'S Hydro-Polo INOX Set

With oil-hydraulic drive unit, aluminium bending formers, back former support H-S Ø 10–26 mm with back formers, in case.

Especially also for
Geberit Mapress Stainless-steel (EN 10088, 1.4401),
Geberit Mapress Stainless-steel (EN 10088, 1.4521, nickel-free),
Geberit Mapress Carbon Steel (EN 10305-3, 1.0034 (E195)),
Viega Sanpress (EN 10088, 1.4401),
Viega Prestabo (EN 10305-3, 1.0308 (E235)).

Set 15+18+22	153510 A	**773,31**

Accessories

ROLLER'S Hydro-Polo drive unit	153500 A	569,86
Back former support H-S Ø 10–26 mm with back formers for pipes Ø 10–26 mm, ⅜–⅞"	153501 R	69,34
Back former support Ø 32 mm with back formers for Ø 32 mm pipes	153115 RX2	133,38
Case with inlay	153570 A	107,95

Bending former for pipes Ø mm/inch O.D.	Bending radius [1] mm	Suitable for Cu	Cu-U	St 10217	St 10305	St 10305-U	V	Art.-No.	€
10, ⅜"	30	•			•			153155 R	32,07
12, 10 U, ½"	36	•	•		•			153160 R	32,07
14, 12 U	50	•			•	•	•	153170 R	32,07
15, 12 U, ⅝" [2]	55	•	•	•	•			153531 R	73,49
15, 12 U, ⅝"	55	•	•		•			153175 R	32,07
16, 14 U	55	•	•		•			153180 R	32,07
17, 15 U	60					•	•	153185 R	32,07
18, 14 U, 15 U, 16 U, ¾" [2]	72	•	•	•	•		•	153532 R	73,49
18, 14 U, 15 U, 16 U, ¾"	72	•	•		•		•	153190 R	32,07
20, 18 U	79	•	•		•	•	•	153195 R	32,07
22, 18 U, ⅞" [2]	86	•	•	•	•			153540 R	73,49
22, 18 U, ⅞"	86	•	•					153200 R	32,07
25, 26	88						•	153205 R	32,07
32	128						•	153210 R	60,20

[1] Bending radius mm at the neutral axis of the bend (DVGW GW 392)
[2] Aluminium bending formers
Cu: soft copper tubes, also thin-walled
St 10217: Stainless, nickel steel pipes of the pressfitting systems EN 10217-7, EN 10312, series 2, material 1.4401
St 10305-U: soft coated carbon steel pipes of the press fitting systems EN 10305-3
St 10305: soft precision steel pipes EN 10305-1, EN 10305-2, EN 10305-3
U: coated
V: multilayer composite pipes of the press fitting systems

ROLLER'S Hydro-Polo 22 V

German Top Quality

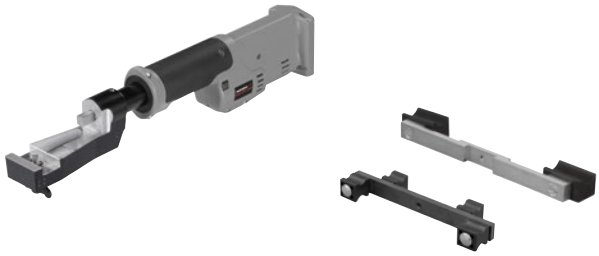
Compact, robust, oil-hydraulic hybrid pipe bender for cordless and mains operation. For soft copper pipes Ø 10–22 mm, Ø ⅜–⅞", s ≤ 1.0 mm, soft coated copper pipes Ø 10–18 mm, Ø ⅜–⅝", s ≤ 1.0 mm, pipes of the pressfitting systems made from stainless, nickel steel Ø 15–22 mm, s ≤ 1.2 mm, made from soft carbon steel, coated Ø 12–18 mm, s ≤ 1.2 mm, soft precision steel pipes Ø 10–18 mm, s ≤ 1.5 mm. Multilayer composite pipes Ø 14–32 mm. *(s = wall thickness)*
Li-Ion 22 V Technology! Li-Ion 21.6 V, 2.5 Ah battery for approx. 110 bends Ø 22 mm per battery charge*.

- *For simple and dimensionally accurate bending of pipes up to 90°. Also for bridges, doglegs. Universally usable for many pipe types in the fields of sanitary, heating, air conditioning, refrigeration and hydraulics technologies.*
- *Bender is amortised after just a few bends by saving on fittings. No costs for fittings, storage, procurement. Saving on pipe unions. Increased safety due to fewer pipe connections.*
- *Comfortable weight, drive unit with battery only 3.0 kg. For easy working without fatigue.*
- *Can be used anywhere, even in confined spaces. Fast, easy working, e.g. Ø 22 mm stainless-steel pipe bend in only 8 s.*
- *Ergonomically designed handle with soft grip.*
- *Several tons thrust for crease-free, split-second pressing. Thrust 9 kN. Robust, powerful, electro-hydraulic drive with eccentric piston pump with robust planetary gear and compact high-performance hydraulic system.*
- *Proven, powerful battery motor 21.6 V, 380 W output, safety switch.*
- *Back former support H-S Ø 10–26 mm, rotatable according to the size of pipe inserted for bending, with back formers for pipes Ø 10–26 mm, ⅜–⅞". Back former support Ø 32 mm, with back formers for pipes Ø 32 mm.*
- *Angle scale on each bending former for dimensionally accurate bending.*
- *High sliding bending formers of high strength, glass fibre reinforced polyamide, easily changeable. See page 49.*
- *Also ideal for thin-walled heating pipes and area heating pipes made from copper according to EN 1057.*
- ***Li-Ion 22 V Technology***
  Highly resistant Li-Ion 21.6 V batteries with 2.5, 5.0 or 9.0 Ah capacity, for long service life. Powerful and light. Li-Ion 21.6 V, 2.5 Ah for approx. 110 bends, 5.0 Ah for approx. 220 bends, 9.0 Ah for approx. 396 bends on stainless-steel pipes of the Ø 22 mm press fitting systems per battery charge. Graduated charging status indicator with coloured LEDs. Operating temperature range – 10 to + 60 °C. No memory effect for maximum battery power. Rapid charger 100–240 V, 50–60 Hz, 90 W or rapid charger 100–240 V, 50–60 Hz, 290 W, for shorter charging times (accessory).*
- ***For cordless and mains operation***
  Power supply 220–240 V/21.6 V, 50–60 Hz, 15 A (output), for mains operation instead of Li-Ion 21.6 V battery (accessory).

Scope of Delivery	Art.-No.	€
ROLLER'S Hydro-Polo 22 V Basic-Pack 21.6 V drive unit, Li-Ion 21.6 V, 1.5 Ah battery, 220–240 V, 70 W rapid charger, in XL-Boxx system case. Without back formers, without back former supports	153401 A220	**1.203,04**
ROLLER'S Hydro-Polo 22 V INOX Set 21.6 V drive unit, Li-Ion 21.6 V, 1.5 Ah battery, 220–240 V, 70 W rapid charger. Aluminium bending formers, back former supports H-S Ø 10–26 mm with back formers, in XL-Boxx system case. Especially also for Geberit Mapress Stainless-steel (EN 10088, 1.4401), Geberit Mapress Stainless-steel (EN 10088, 1.4521, nickel-free), Geberit Mapress Carbon Steel (EN 10305-3, 1.0034 (E195)), Viega Sanpress (EN 10088, 1.4401), Viega Prestabo (EN 10305-3, 1.0308 (E235)). **Set 15+18+22**	153419 A220	**1.483,30**

**Ambient temperature approx. 20°C.*

ROLLER'S Hydro-Polo 22 V



Scope of Delivery		Art.-No.	€
ROLLER'S Hydro-Polo 22 V Set			
21.6 V drive unit, Li-Ion 21.6 V, 2.5 Ah battery, 220–240 V, 70 W rapid charger, in XL-Boxx system case.			
Up to Ø 26 mm with polyamide bending formers, back former support H-S Ø 10–26 mm with back formers.			
Up to Ø 32 mm with polyamide bending formers, back former support H-S Ø 10 – 26 mm with back formers, back former support Ø 32 mm with back formers.			
Set 12+15+18+22	½+⅝+¾+⅞"	153410 AX220	**1.389,88**
Set 10+12+15+18+22	⅜+½+⅝+¾+⅞"	153411 AX220	**1.431,40**
Set 12+14+16+18+22	½+¾+⅞"	153412 AX220	**1.431,40**
Set Allround 22 10+12+14+15+16+17+18+20+22	⅜+½+⅝+¾+⅞"	153416 AX220	**1.555,96**
Set 14+16+20+25/26		153413 A220	**1.389,88**
Set 14+16+18+20+25/26		153414 A220	**1.431,40**
Set 16+20+25/26+32		153415 A220	**1.483,30**
Set 16+18+20+25/26+32		153417 A220	**1.587,10**
Set Allround 32 10+12+14+15+16+17+18+20+22 +25/26+32	⅜+½+⅝+¾+⅞"	153418 AX220	**1.784,32**

Use ROLLER'S Hydro-Polo 22 V INOX or aluminium bending formers for pipes of the stainless, nickelled steel press fitting systems.

Accessories

ROLLER'S Hydro-Polo 22 V drive unit, *without battery*	153400 A22	544,95
Back former support H-S Ø 10–26 mm *with back formers for pipes Ø 10–26 mm, ⅜–⅞"*	153501 R	69,34
Back former support Ø 32 mm *with back formers for Ø 32 mm pipes*	153115 RX2	133,38
Li-Ion 21,6 V, 2.5 Ah battery	571571 A22	258,46
Li-Ion 21,6 V, 5.0 Ah battery	571581 A22	310,36
Li-Ion 21,6 V, 9.0 Ah battery	571583 A22	414,16
100–240 V, 50–60 Hz, 90 W rapid charger	571585 A220	175,42
100–240 V, 50–60 Hz, 290 W rapid charger	571587 A220	414,16
220–240 V/21.6 V, 50–60 Hz, 15 A power supply, *for mains operation instead of Li-Ion 21.6 V battery*	571567 A220	414,16
XL-Boxx system case *with inlay*	153455 A	233,55
ROLLER'S Worklight 2800 22 V *cordless LED flood light*	see page 173	

Bending former *for pipes Ø mm/inch O.D.*	*Bending radius [1] mm*	*Suitable for* Cu	Cu-U	St 10217	St 10305	St 10305-U	V	*Art.-No.*	€
10, ⅜"	30	•			•			153155 R	32,07
12, 10 U, ½"	36	•	•		•			153160 R	32,07
14, 12 U	50	•			•	•	•	153170 R	32,07
15, 12 U, ⅝" [2]	55	•	•	•	•			153531 R	73,49
15, 12 U, ⅝"	55	•	•		•			153175 R	32,07
16, 14 U	55	•	•		•			153180 R	32,07
17, 15 U	60					•	•	153185 R	32,07
18, 14 U, 15 U, 16 U, ¾" [2]	72	•	•	•	•		•	153532 R	73,49
18, 14 U, 15 U, 16 U, ¾"	72	•	•		•		•	153190 R	32,07
20, 18 U	79	•	•		•	•	•	153195 R	32,07
22, 18 U, ⅞" [2]	86	•	•	•	•			153540 R	73,49
22, 18 U, ⅞"	86	•	•					153200 R	32,07
25, 26	88						•	153205 R	32,07
32	128						•	153210 R	60,20

[1] *Bending radius mm at the neutral axis of the bend (DVGW GW 392)*
[2] *Aluminium bending formers*
Cu: soft copper tubes, also thin-walled
St 10217: Stainless, nickel steel pipes of the pressfitting systems EN 10217-7, EN 10312, series 2, material 1.4401
St 10305-U: soft coated carbon steel pipes of the press fitting systems EN 10305-3
St 10305: soft precision steel pipes EN 10305-1, EN 10305-2, EN 10305-3
U: coated
V: multilayer composite pipes of the press fitting systems

ROLLER'S pressing tools

22 kN

32 kN

XL 32 kN / XL 45 kN

German Top Quality

ROLLER'S universal radial presses for pressfitting systems!

ROLLER'S radial presses can be used universally for all common pressfitting systems and satisfy all the criteria regarding work safety, functional safety and operating safety for perfect, system-conformant safe pressing.

ROLLER produces

- *Manual radial presses with locking end stop,*
- *Hybrid radial presses 22 kN (for cordless and mains operation) with automatic circuit control,*
- *Electric radial press 32 kN with automatic circuit control,*
- *Hybrid radial press 32 kN (for cordless and mains operation) with automatic circuit control,*
- *Electric radial press XL 32 kN with automatic circuit control,*
- *Hybrid radial press XL 45 kN (for cordless and mains operation) with automatic circuit control.*

ROLLER offers the right solution for every application.

Extensive endurance tests and the comprehensive ROLLER quality assurance system confirms the high reliability and the high quality of the ROLLER'S pressing tools as well as the constant shear force of the ROLLER'S radial presses for constantly reliable pressing.

Recommended price. All prices plus VAT

ROLLER'S pressing tools

German Top Quality

ROLLER'S pressing tongs / pressing rings / pressing rings XL for maximum quality requirements!

ROLLER'S Mini pressing tongs/ROLLER'S pressing tongs/ROLLER'S pressing rings with adapter tongs/ROLLER'S XL pressing rings with XL adapter tongs are made from drop-forged and tenacious, specially hardened special steel and can therefore safely withstand the necessary pressing forces.

The respective system-specific pressing contour is formed with high precision in one action, together with the identification of the pressing contour and size, and exactly rounded on CNC machining centres. This ensures perfectly system-conformant, reliable pressing and long life.

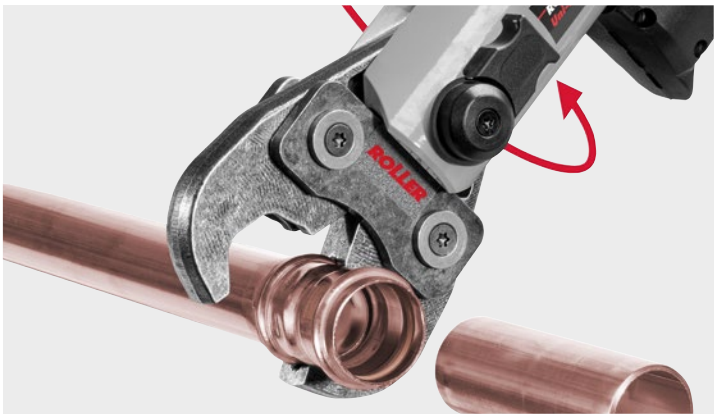
ROLLER'S Mini pressing tongs/Mini adapter tongs with ROLLER'S pressing rings S: Driven by all ROLLER'S 22 kN radial presses.

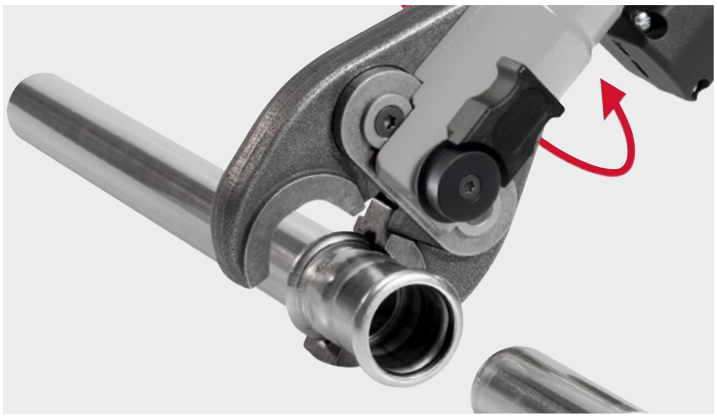
ROLLER'S pressing tongs/adapter tongs with ROLLER'S pressing rings: Driven by all ROLLER'S 32 kN radial presses and by suitable drive units of other makes with 32 kN thrust.

Z6 XL adapter tongs with ROLLER'S XL pressing rings: Driven by ROLLER'S Uni-Press XL ACC.

Z6 XL 45 kN adapter tongs with ROLLER'S XL pressing rings: Driven by ROLLER'S Multi-Press XL 45 kN 22 V ACC.

Confirmations of suitability





Suitability of the ROLLER'S pressing tools!

The suitability of the pressing tools is always determined by the pressing tools manufacturers. The suitability of the ROLLER'S pressing tools was also confirmed by the system manufacturers/providers or certified by independent technical test bodies.

Confirmation of suitability by the system manufacturers/providers

More than 90 % of the manufacturers/providers of the listed pressfitting systems have already tested the ROLLER'S pressing tongs and confirmed their suitability for their pressfitting systems.

Confirmation of suitability by independent test bodies

The suitability of the ROLLER'S pressing tools for other pressfitting systems was certified by independent technical test bodies:

TÜV expertises

are available for Geberit Mepla, Geberit Mapress C-STAHL, Geberit Mapress EDELSTAHL, Geberit Mapress KUPFER, Nussbaum Cupress, Nussbaum Optipress, Uponor Unipipe, Viega-'profipress', Viega-'profipress G', Viega-'sanfix P', Viega-'sanpress', Viega-'Viegatherm P', Wavin Tigris. The TÜV expertises confirm that the ROLLER'S pressing tools are suitable for making perfectly system-conformant press joints with these systems.

Suitability test in accordance with DVGW W 534 (drinking water)

Press joints made with ROLLER'S pressing tools were tested by the State-operated Material Testing Institute in Darmstadt or the Material Testing Institute of Nordrhein-Westfalen according to DVGW worksheet W 534. These material testing institutes are certified by the DVGW for making these tests. A representative cross-section of press joints of pressfitting systems Geberit Mapress Edelstahl, Raccorderie Metalliche inoxPRES, Raccorderie Metalliche steelPRES, Uponor Unipipe, Viega Megapress, Viega Profipress and Viega Rafofix was tested. The tests led to the result that all ROLLER'S pressing tools are suitable for producing perfect and system conformity pressing joints in accordance with these systems.

Suitability test in accordance with DVGW G 5614 / VP 625 or prEN 1254-7 (Gas)

Press joints made with ROLLER'S pressing tools have been tested by the TÜV or by the Land Material Testing Institute Nordrhein-Westfalen or the DVGW Research Institute Karlsruhe according to DVGW Regulations G 5614 / VP 625 or by the BSI (UK) according to prEN 1254-7. A representative cross section of press joints of the pressfitting systems Geberit Mapress stainless steel gas, Geberit Mapress copper gas, Henco gas, IBP >B<press gas, Kembla KemPress Gas, Pegler yorkshire X-Press copper gas, Raccorderie Metalliche inoxPRES Gas, Uponor MLC-G, Viega Profipress G, Viega Pexfit G, Viega Sanpress INOX G, Viega PropressG GAS System (AUS). The tests led to the result that the ROLLER'S pressing tools are suitable for producing pressing joints conformant with these systems.

Eignungsprüfung BESTANDEN TÜV

Eignungsprüfung BESTANDEN nach DVGW W 534

Drinking water

Eignungsprüfung BESTANDEN nach DVGW VP 614/625

Gas

Liability acceptance agreements

Liability acceptance agreements exist

ZVSHK

with the
Zentralverband Sanitär Heizung Klima,
Rathausallee 6, D-53757 St. Augustin,
hereinafter referred to as 'ZVSHK',

BTGA

with the
Bundesindustrieverband
Technische Gebäudeausrüstung e.V.,
Hinter Hoben 149, 53129 Bonn,
hereinafter referred to as "BTGA e.V.",

German Top Quality

For reliable pressing!
ROLLER was one of the first system-neutral machine and tool manufacturer to sign liability acceptance agreements for pressing tools already in 2004.

The Zentralverband Sanitär Heizung Klima (ZVSHK) and the Bundesindustrieverband Technische Gebäudeausrüstung e. V. (BTGA e. V.), have signed liability acceptance agreements in the interest of trade and industry with Albert ROLLER GmbH & Co KG (ROLLER) for the radial pressing tools

- *Hybrid radial press Mini ROLLER'S Multi-Press Mini 14 V ACC*
- *Hybrid radial press Mini ROLLER'S Multi-Press Mini 22 V ACC*
- *Hybrid radial press Mini ROLLER'S Multi-Press Mini S 22 V ACC*
- *Manual radial press ROLLER'S Easy-Press*
- *Electric radial press ROLLER'S Uni-Press SE*
- *Electrohydraulic radial press ROLLER'S Uni-Press ACC*
- *Electrohydraulic radial press ROLLER'S Uni-Press XL ACC*
- *Hybrid radial press ROLLER'S Multi-Press 14 V ACC*
- *Hybrid radial press ROLLER'S Multi-Press 22 V ACC*
- *Hybrid radial press ROLLER'S Multi-Press 22 V Connected*
- *Hybrid radial press ROLLER'S Multi-Press XL 45 kN 22 V ACC*
- *ROLLER'S pressing tongs*
- *ROLLER'S pressing rings*
- *ROLLER'S pressing tongs Mini*

ROLLER is one of the first system-independent machine and tool manufacturers to make liability acceptance agreements for pressing tools. The agreement was made based on a successful partnership between ROLLER and trade and industry and their organisations.

Entitled to the services from the agreement with the ZVSHK are all independent traders/companies entered in the trade register (hereinafter referred to as "SHK company) insofar as they were members of the Sanitary, Heating and Air-conditioning Guild responsible at the seat of their company at the time of the damage case and this guild is a member of the Land Guild Association affiliated to the ZVSHK.

Entitled to the services from the agreement with the BTGA e.V. are all building technology companies (hereinafter referred to as "TGA companies") insofar as they were a member of the Landesindustrieverband Technische Gebäudeausrüstung responsible at the seat of their company at the time of the damage case and therefore an indirect member of the BTGA e.V. or direct member of the BTGA e.V.

If the named radial presses exhibit design, fabrication or material faults or the operating instructions are faulty and therefore damage is incurred by the customer of the SHK company or TGA company for which the SHK or TGA company is liable, ROLLER will accept additional liability according to the terms of the liability acceptance agreement.

The liability acceptance agreements apply regardless of which pressfitting system is pressed with the suitable ROLLER'S pressing tools. The current status regarding the suitability of the ROLLER'S pressing tools for pressfitting systems can be viewed on the Internet:

www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

For further information please contact info@rems.de

ROLLER'S pressing tools
for radial press joints up to Ø 110 mm!
E.g. ROLLER'S Multi-Press 22 V ACC – see description on page 94.
ROLLER TECHNOLOGY
Li-Ion 22V
ROLLER
ROLLER'S
Multi-Press 22V ACC
ROLLER 22V 2,5Ah

ROLLER'S
Multi-Press Mini 14 V ACC

German Top Quality

Ultra-handy, ultra-light, robust hybrid radial press 22 kN for cordless and mains operation, with automatic circuit control. For radial press joints Ø 10–40 mm, Ø ¼–1¼".

- *For driving ROLLER'S mini pressing tongs and Mini Z8 adapter tongs with ROLLER'S pressing rings S with system-specific press contour according to the respective pressfitting system, for perfectly system-conform, reliable pressing.*
- *Small, compact design with perfect weight distribution for real one-hand operation. Comfortable weight, drive unit with battery only 2.4 kg, for working without fatigue.*
- *Extra handy drive unit, with pressing tongs Mini V 22 only 33 cm long. For working in very confined spaces.*
- *Very compact design and low weight of the ROLLER'S*
- *Mini pressing tongs due to the special arrangement of the pressing tongs connection* ***(Patent EP 1 952 948)****.*
- *Tiltable pressing tongs (through 360°) by housing on rotary bearing.*
- *Pressing process in inching mode with ACC – for work safety, functional safety and operating safety. Automatic return (forced return) after completed pressing.*
- *Several tons feed and pressing force for perfect, split-second pressing. Thrust 22 kN. Robust, powerful, electrohydraulic drive with eccenter piston pump with robust planetary gear and compact high-performance hydraulic system.*
- *Proven, powerful battery motor 14.4 V, 380 W output, safety switch.*
- *Integrated LED work light for illuminating the work place.*
- *Constant shear force for constantly reliable pressing.*
- ***Li-Ion PLUS technology***
  Highly resistant Li-Ion 14.4 V battery with 2.5 or 5.0 Ah capacity for long service life. Powerful and light. Li-Ion 14.4 V, 2.5 Ah battery for approx. 275 pressings, 5.0 Ah battery for approx. 550 pressings Viega Profipress DN 15 per battery charge. Total discharge and overload protection with single cell monitoring. Temperature monitoring during the charging process. Operating temperature range – 10 to + 60 °C. No memory effect for maximum battery power. 220–240 V, 50–60 Hz, 10.8–18 V, 65 W rapid charger, for short charging times.*
- ***For cordless and mains operation***
  220–240 V/14.4 V, 33 A (output), power supply for mains operation instead of Li-Ion 14.4 V battery (accessory).
- *Secure seating of pressing tongs/adaptor tongs by automatic locking.*
- *Very compact design and low weight of the ROLLER'S pressing tongs due to the special arrangement of the pressing tongs connection* ***(Patent EP 1 952 948)****.*
- *Recesses in the pressing jaws for safe guidance of the connecting lugs for offset-free pressing* ***(Patent EP 2 347 862)****.*
- ***Complete range of ROLLER'S pressing tongs Mini / pressing rings***
  *for all common press fitting systems, see page 58–89. Can be driven by all ROLLER'S 22 kN radial presses. With precisely worked and exactly rounded, system-specific press contour according to the respective pressfitting system. For perfect system-conformant, reliable pressing. The pressing tongs / pressing rings are made from tenacious, specially hardened special steel and they are therefore highly resistant. For maximum quality demands and long life. All pressing rings S (PR-2B) marked with ** can also be driven with the manual radial press ROLLER'S Easy-Press using the adapter tong Z8.*
- *Confirmations of suitability see page 52.*
- *Liability acceptance agreements see page 53.*

Scope of Delivery	*Art.-No.*	*€*
ROLLER'S Multi-Press Mini 14 V ACC Basic-Pack		
14.4 V, 22 kN drive unit with automatic circuit control, Li-Ion 14.4 V, 2.5 Ah battery, 220–240 V, 10.8–18 V, 65 W rapid charger.		
Basic-Pack *in steel case*	*578012 A220*	***1.505,10***
Basic-Pack *in L-Boxx system case*	*578013 A220*	***1.546,62***
Accessories		
ROLLER'S pressing tongs Mini / pressing rings S	*See page 58–89*	
Adapter tongs Mini Z8 *for driving ROLLER'S pressing rings S (PR-2B)*	*574700 R*	*144,28*
ROLLER'S Multi-Press Mini 14 V ACC *drive unit, without battery*	*578001 A14*	*1.079,52*
Li-Ion 14.4 V, 2.5 Ah battery	*571545 A14*	*160,89*
Li-Ion 14.4 V, 5.0 Ah battery	*571555 A14*	*227,32*
220–230 V, 50–60 Hz, 10.8–18 V, 65 W rapid charger	*571560 A220*	*154,66*
220–240 V/14.4 V, 50–60 Hz, 33 A power supply*, for mains operation instead of Li-Ion 14.4 V battery*	*571565 A220*	*351,88*
ROLLER'S cropping tongs Mini M *for threaded bars*	*See page 142*	
Steel case *with inlay*	*578290 A*	*110,03*
L-Boxx system case *with inlay*	*578299 A*	*146,36*

**Ambient temperature approx. 20°C.*

ROLLER'S
Multi-Press Mini 22 V ACC

German Top Quality

Ultra-handy, ultra-light, robust hybrid radial press 22 kN for cordless and mains operation, with automatic circuit control. For radial press joints Ø 10–40 mm, Ø ¼–1¼". Li-Ion 22 V Technology! Li-Ion 21.6 V, 2.5 Ah battery, for approx. 390 pressings per battery charge*.

- *For driving ROLLER'S pressing tongs Mini and adapter tongs Mini Z8 with ROLLER'S pressing rings S, with system-specific press contour according to the respective pressfitting system, for perfectly system-conformant, reliable pressing.*
- *Small, compact design with perfect weight distribution for real one-hand operation. Drive unit with inserted pressing tongs can be put down on the battery ready to pick up. Comfortable weight, drive unit with battery only 2.5 kg, for working without fatigue.*
- *Ergonomically designed handle with soft grip*
- *Ultra handy drive unit with pressing tongs Mini V 15 only 31 cm long. For working in very confined spaces.*
- *Swivelling pressing tongs (through 360°) by housing on rotary bearing.*
- *Pressing process in inching mode with ACC – for work safety, functional safety and operating safety. Automatic return (forced return) after completed pressing. Ultra-fast Pressing under 4 s.*
- *Several tons feed and pressing force for perfect, split-second pressing. Thrust 22 kN. Robust, powerful, electrohydraulic drive with eccenter piston pump with robust planetary gear and compact high-performance hydraulic system.*
- *Proven, powerful battery motor 21.6 V, 380 W output, safety switch.*
- *Integrated LED work light for illuminating the work place.*
- *Constant shear force for constantly reliable pressing.*
- ***Li-Ion 22V Technology***
  Highly resistant Li-Ion 21.6 V batteries with 2.5, 5.0 or 9.0 Ah capacity, for long life. Powerful and light. Li-Ion 21.6 V, 2.5 Ah for approx. 390 pressings, 5.0 Ah for approx. 780 pressings, 9.0 Ah for approx. 1,400 pressings Viega Profipress DN 15 per battery charge. Graduated charging status indicator with coloured LEDs. Operating temperature range – 10 to + 60 °C. No memory effect for maximum battery power. 100–240 V, 50–60 Hz, 90 W rapid charger or 100–240 V, 50–60 Hz, 290 W rapid charger, for shorter charging times (accessories).*
- ***For cordless and mains operation***
  220–240 V/21.6 V, 50–60 Hz, 15 A (output), power supply for mains operation instead of Li-Ion 21.6 V battery (accessory).
- *Secure seating of pressing tongs/adaptor tongs by automatic locking.*
- *Very compact design and low weight of the ROLLER'S pressing tongs Mini due to special arrangement of the pressing tongs connection **(Patent EP 1 952 948)**.*
- *Recesses in the pressing jaws for safe guidance of the connecting lugs for offset-free pressing **(Patent EP 2 347 862)**.*
- ***Complete range of ROLLER'S pressing tongs Mini / pressing rings***
  *for all common press fitting systems, see page 58–89. Can be driven by all ROLLER'S 22 kN radial presses. With precisely worked and exactly rounded, system-specific press contour according to the respective pressfitting system. For perfect system-conformant, reliable pressing. The pressing tongs / pressing rings are made from tenacious, specially hardened special steel and they are therefore highly resistant. For maximum quality demands and long life. All pressing rings S (PR-2B) marked with ** can also be driven with the manual radial press ROLLER'S Easy-Press using the adapter tong Z8.*
- *Confirmations of suitability see page 52.*
- *Liability acceptance agreements see page 53.*

Scope of Delivery	Art.-No.	€
ROLLER'S Multi-Press Mini 22 V ACC Basic-Pack		
21.6 V, 22 kN drive unit, with automatic circuit control, Li-Ion 21.6 V, 2.5 Ah battery, 100–240 V, 70 W rapid charger.		
Basic-Pack *in steel case*	578010 A220	**1.785,36**
Basic-Pack *in L-Boxx system case*	578014 A220	**1.826,88**
Accessories		
ROLLER'S pressing tongs Mini / pressing rings S	*See page 58–89*	
Adapter tongs Mini Z8 *for driving ROLLER'S pressing rings S (PR-2B)*	574700 R	144,28
ROLLER'S Multi-Press Mini 22 V ACC *drive unit, without battery*	578002 A22	1.266,36
Li-Ion 21,6 V, 2.5 Ah battery	571571 A22	258,46
Li-Ion 21,6 V, 5.0 Ah battery	571581 A22	310,36
Li-Ion 21,6 V, 9.0 Ah battery	571583 A22	414,16
100–240 V, 50–60 Hz, 90 W rapid charger	571585 A220	175,42
100–240 V, 50–60 Hz, 290 W rapid charger	571587 A220	414,16
220–240 V/21.6 V, 50–60 Hz, 15 A power supply, *for mains operation instead of Li-Ion 21.6 V battery*	571567 A220	414,16
ROLLER'S cropping tongs Mini M *for threaded bars*	*See page 142*	
Steel case *with inlay*	578290 A	110,03
L-Boxx system case *with inlay*	578299 A	146,36
ROLLER'S Worklight 2800 22 V *cordless LED flood light*	*see page 173*	

*Ambient temperature approx. 20°C.

Recommended price. All prices plus VAT

ROLLER'S
Multi-Press Mini S 22 V ACC

German Top Quality

Ultra-handy, ultra-light, robust hybrid radial press 22 kN for cordless and mains operation, with automatic circuit control. For radial press joints Ø 10–40 mm, Ø ¼–1¼". Li-Ion 22 V Technology! Li-Ion 21.6 V, 2.5 Ah battery, for approx. 390 pressings per battery charge*.

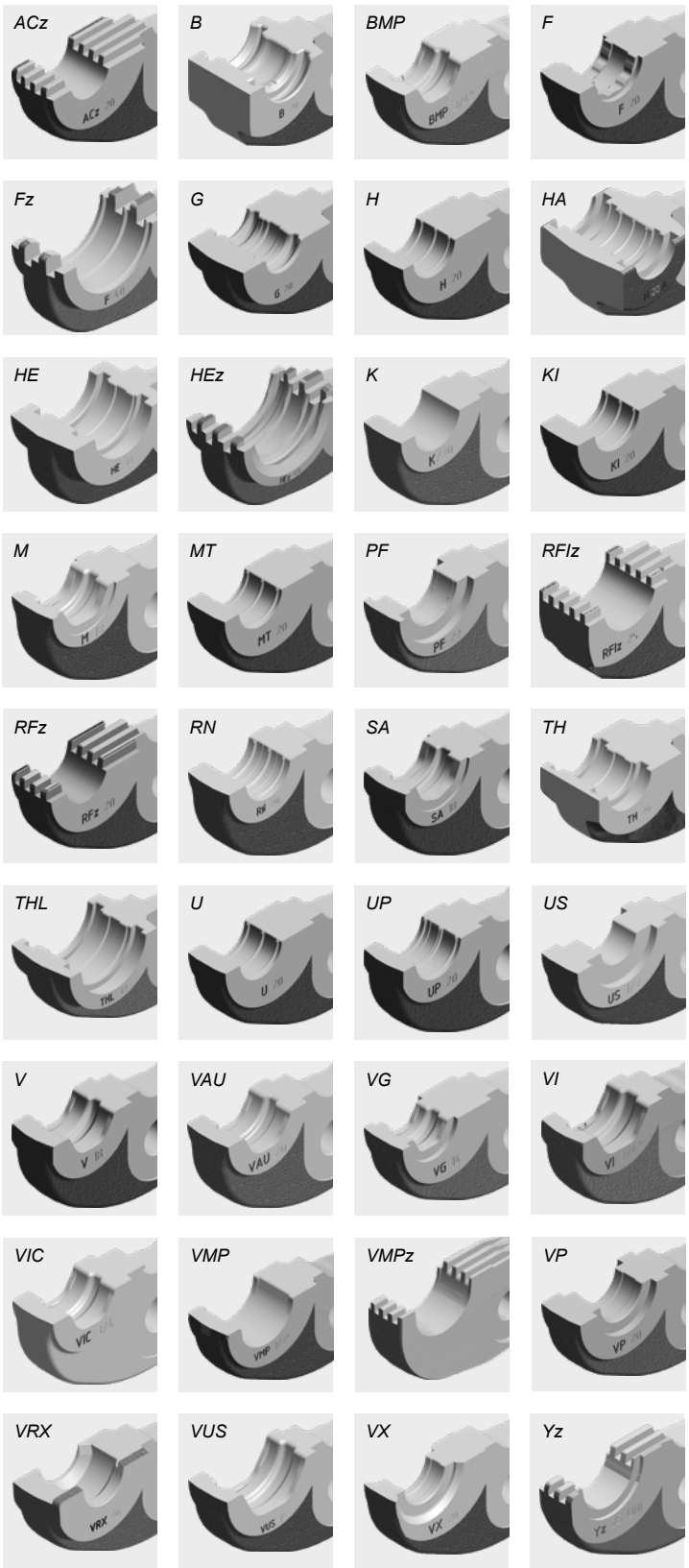
- *For driving ROLLER'S pressing tongs Mini and adapter tongs Mini Z8 with ROLLER'S pressing rings S, with system-specific press contour according to the respective pressfitting system, for perfectly system-conformant, reliable pressing.*
- *Small, compact design with perfect weight distribution for real one-hand operation. Drive unit with inserted pressing tongs can be put down on the battery ready to pick up. Comfortable weight, drive unit with battery only 2.6 kg, for working without fatigue.*
- *Ergonomically designed housing with soft grip.*
- *Ultra handy drive unit for working in very confined spaces.*
- *Swivelling pressing tongs (through 360°) by housing on rotary bearing.*
- *Pressing process in inching mode with ACC – for work safety, functional safety and operating safety. Automatic return (forced return) after completed pressing. Ultra-fast Pressing under 4 s.*
- *Several tons feed and pressing force for perfect, split-second pressing. Thrust 22 kN. Robust, powerful, electrohydraulic drive with eccenter piston pump with robust planetary gear and compact high-performance hydraulic system.*
- *Proven, powerful battery motor 21.6 V, 380 W output, safety switch.*
- *Integrated LED work light for illuminating the work place.*
- *Constant shear force for constantly reliable pressing.*
- ***Li-Ion 22V Technology***
  Highly resistant Li-Ion 21.6 V batteries with 2.5, 5.0 or 9.0 Ah capacity, for long life. Powerful and light. Li-Ion 21.6 V, 2.5 Ah for approx. 390 pressings, 5.0 Ah for approx. 780 pressings, 9.0 Ah for approx. 1,400 pressings Viega Profipress DN 15 per battery charge. Graduated charging status indicator with coloured LEDs. Operating temperature range – 10 to + 60 °C. No memory effect for maximum battery power. 100–240 V, 50–60 Hz, 90 W rapid charger or 100–240 V, 50–60 Hz, 290 W rapid charger, for shorter charging times (accessories).*
- ***For cordless and mains operation***
  220–240 V/21.6 V, 50–60 Hz, 15 A (output), power supply for mains operation instead of Li-Ion 21.6 V battery (accessory).
- *Secure seating of pressing tongs/adaptor tongs by automatic locking.*
- *Very compact design and low weight of the ROLLER'S pressing tongs Mini due to special arrangement of the pressing tongs connection **(Patent EP 1 952 948)**.*
- *Recesses in the pressing jaws for safe guidance of the connecting lugs for offset-free pressing **(Patent EP 2 347 862)**.*
- ***Complete range of ROLLER'S pressing tongs Mini / pressing rings***
  *for all common press fitting systems, see page 58–89. Can be driven by all ROLLER'S 22 kN radial presses. With precisely worked and exactly rounded, system-specific press contour according to the respective pressfitting system. For perfect system-conformant, reliable pressing. The pressing tongs / pressing rings are made from tenacious, specially hardened special steel and they are therefore highly resistant. For maximum quality demands and long life. All pressing rings S (PR-2B) marked with ** can also be driven with the manual radial press ROLLER'S Easy-Press using the adapter tong Z8.*
- *Confirmations of suitability see page 52.*
- *Liability acceptance agreements see page 53.*

Scope of Delivery	Art.-No.	€
ROLLER'S Multi-Press Mini S 22 V ACC Basic-Pack		
21.6 V, 22 kN drive unit, with automatic circuit control, Li-Ion 21.6 V, 2.5 Ah battery, 100–240 V, 70 W rapid charger.		
Basic-Pack in steel case	578015 A220	**1.785,36**
Basic-Pack in L-Boxx system case	578016 A220	**1.826,88**
Accessories		
ROLLER'S pressing tongs Mini / pressing rings S	See page 58–89	
Adapter tongs Mini Z8 for driving ROLLER'S pressing rings S (PR-2B)	574700 R	144,28
ROLLER'S Multi-Press Mini S 22 V ACC drive unit, without battery	578003 A22	1.266,36
Li-Ion 21,6 V, 2.5 Ah battery	571571 A22	258,46
Li-Ion 21,6 V, 5.0 Ah battery	571581 A22	310,36
Li-Ion 21,6 V, 9.0 Ah battery	571583 A22	414,16
100–240 V, 50–60 Hz, 90 W rapid charger	571585 A220	175,42
100–240 V, 50–60 Hz, 290 W rapid charger	571587 A220	414,16
220–240 V/21.6 V, 50–60 Hz, 15 A power supply, for mains operation instead of Li-Ion 21.6 V battery	571567 A220	414,16
ROLLER'S cropping tongs Mini M for threaded bars	See page 142	
Steel case with inlay	578290 A	110,03
L-Boxx system case with inlay	578299 A	146,36
ROLLER'S Worklight 2800 22 V cordless LED flood light	see page 173	

*Ambient temperature approx. 20°C.

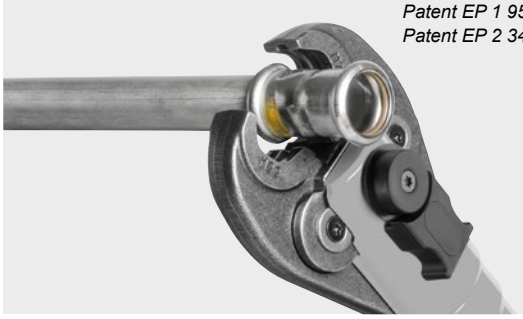
ROLLER'S pressing tongs Mini
ROLLER'S pressing rings

German Top Quality



Recommended price. All prices plus VAT

ROLLER'S Mini pressing tongs (2B)
with 2 tiltable monoblock pressing jaws.

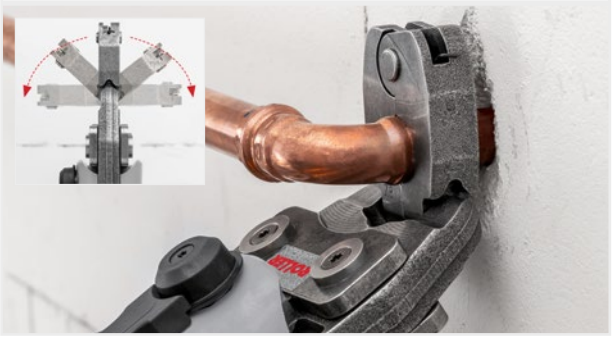


Patent EP 1 952 948
Patent EP 2 347 862

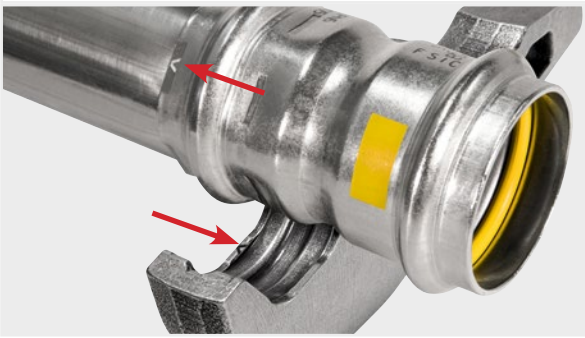
ROLLER'S pressing tongs Mini ACz / Fz / HEz / RFz / RFlz
with teeth prevent burr formation on the pressing segments

Patent EP 2 027 971

***ROLLER'S pressing ring S (PR-2B)**, continuously swivelable for accurate positioning of the pressing jaws in places with difficult access.*



Example: ROLLER'S Mini V pressing tongs: Impression "V" on pressed fitting for traceability according to EN 1775:2007



Accessory for ROLLER'S 22 kN radial presses:

System-specific pressing tongs Mini / pressing rings for all common press fitting systems.

- *Can be driven by all ROLLER'S 22 kN radial presses. Read and follow the instructions for use and assembly instructions of the system provider/ manufacturer.*
- ***Choose your own pressing tongs Mini / pressing rings!** Just select the desired pressfitting system and pressing tongs size / pressing ring size in the table on pages 60 – 89. Please note that press-fitting systems for gas installation may only be pressed with the pressing tongs Mini which are highlighted in yellow in the table.*
- *ROLLER'S Mini pressing tongs (2B)*
  *Very compact design and low weight of the ROLLER'S Mini pressing tongs (2B) due to special arrangement of the pressing tongs connection **(Patent EP 1 952 948)**.*

  *Recesses in the pressing jaws for safe guidance of the connecting lugs for offset-free pressing **(Patent EP 2 347 862)**.*

  *ROLLER'S Mini ACz/Fz/HEz/RFz/RFlz pressing tongs with teeth prevent burr formation on the pressfitting **(Patent EP 2 027 971)**.*
- *ROLLER'S pressing ring S (PR-2B)*
  *Pressing ring S (PR-2B), with 2 pressing jaws, continuously swivelable for accurate positioning of the pressing jaws in places with difficult access. Adapter tongs required, see page 89. All pressing rings S (PR-2B) marked with ** can also be driven with the manual radial press ROLLER'S Easy-Press (page 90) using the adapter tong Z8.*
- *Precisely worked and exactly rounded, system-specific press contour according to the respective pressfitting system for perfectly system-conformant, reliable pressing.*
- *The pressing tongs / pressing rings are made from tenacious, specially hardened special steel and they are therefore highly resistant. For maximum quality demands and long life.*
- *Confirmations of suitability see page 52.*
- *SHK liability acceptance agreements see page 53.*

Traceability according to EN 1775:2007.

- *ROLLER'S pressing tongs Mini with press contour F, M, V, SA, B, RN and UP have worked a specific marking in the press contour which leaves a lasting impression directly on the pressed fitting after the pressing process. This enables the user to check again whether the most suitable pressing tongs Mini have been used to make the pressfit connection even after the pressing process.*
- *With this traceability ROLLER fulfils the recommendation of the European standard EN 1775:2007 for the installation of pressfitting systems for gas.*

ROLLER'S pressing tongs Mini / pressing rings

Accessory for ROLLER'S 22 kN radial presses

System	Pressing tongs Mini/pressing rings	Drive with adapter tongs	Art.-No.	€
	A			
Aalberts integrated piping systems VSH MultiPress	U 14		578372	174,38
	U 16		578374	165,66
	U 20		578378	165,66
	U 25		578380	165,66
	U 32		578382	194,31
	U 40		578386	236,66
	TH 14		578348	177,08
	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 25		578360	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
	TH 14 S (PR-2B)**	Mini Z8	574778 R	124,51
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Mini Z8	574792 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
Aalberts integrated piping systems VSH MultiPress Gas	U 16		578374	165,66
	U 20		578378	165,66
	U 25		578380	165,66
	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
Aalberts integrated piping systems VSH SudoPress Carbon	V 12		578324	146,98
	V 15		578328	146,98
	V 18		578332	146,98
	V 22		578334	146,98
	V 28		578336	146,98
	V 35		578604	178,12
	V 12 S (PR-2B)	Mini Z8	574748 R	124,51
	V 15 S (PR-2B)	Mini Z8	574752 R	124,51
	V 18 S (PR-2B)	Mini Z8	574756 R	124,51
	V 22 S (PR-2B)	Mini Z8	574758 R	124,51
	V 28 S (PR-2B)	Mini Z8	574760 R	124,51
	V 35 S (PR-2B)	Mini Z8	574762 R	136,96
Aalberts integrated piping systems VSH SudoPress Carbon	V 12		578324	146,98
	V 14		578326	146,98
	VG 14		578338	146,98
	V 15		578328	146,98
	V 16		578330	146,98
	VG 16		578340	146,98
	V 18		578332	146,98
	V 22		578334	146,98
	V 28		578336	146,98
	V 35		578604	178,12
	V 12 S (PR-2B)	Mini Z8	574748 R	124,51
	V 14 S (PR-2B)	Mini Z8	574800 R	124,51
	VG 14 S (PR-2B)	Mini Z8	574750 R	124,51
	V 15 S (PR-2B)	Mini Z8	574752 R	124,51
	V 16 S (PR-2B)	Mini Z8	574802 R	124,51
	VG 16 S (PR-2B)	Mini Z8	574754 R	124,51
	V 18 S (PR-2B)	Mini Z8	574756 R	124,51
	V 22 S (PR-2B)	Mini Z8	574758 R	124,51
	V 28 S (PR-2B)	Mini Z8	574760 R	124,51
	V 35 S (PR-2B)	Mini Z8	574762 R	136,96
Aalberts integrated piping systems VSH SudoPress Carbon Gas	V 12		578324	146,98
	V 14		578326	146,98
	VG 14		578338	146,98
	V 15		578328	146,98
	V 16		578330	146,98
	VG 16		578340	146,98
	V 18		578332	146,98
	V 22		578334	146,98
	V 28		578336	146,98
	V 35		578604	178,12
	V 12 S (PR-2B)	Mini Z8	574748 R	124,51
	V 14 S (PR-2B)	Mini Z8	574800 R	124,51
	VG 14 S (PR-2B)	Mini Z8	574750 R	124,51
	V 15 S (PR-2B)	Mini Z8	574752 R	124,51
	V 16 S (PR-2B)	Mini Z8	574802 R	124,51
	VG 16 S (PR-2B)	Mini Z8	574754 R	124,51
	V 18 S (PR-2B)	Mini Z8	574756 R	124,51
	V 22 S (PR-2B)	Mini Z8	574758 R	124,51
	V 28 S (PR-2B)	Mini Z8	574760 R	124,51
	V 35 S (PR-2B)	Mini Z8	574762 R	136,96
Aalberts integrated piping systems VSH SudoPress Stainless	V 15		578328	146,98
	V 18		578332	146,98
	V 22		578334	146,98
	V 28		578336	146,98
	V 35		578604	178,12
	V 15 S (PR-2B)	Mini Z8	574752 R	124,51
	V 18 S (PR-2B)	Mini Z8	574756 R	124,51
	V 22 S (PR-2B)	Mini Z8	574758 R	124,51
	V 28 S (PR-2B)	Mini Z8	574760 R	124,51
	V 35 S (PR-2B)	Mini Z8	574762 R	136,96
Aalberts integrated piping systems VSH XPress Carbon	M 12		578310	146,98
	M 15		578312	146,98
	M 18[1)]		578314	146,98
	M 22		578316	146,98
	M 28[1)]		578318	146,98
	M 35		578390	178,12
	M 12 S (PR-2B)	Mini Z8	574736 R	124,51
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
Aalberts integrated piping systems VSH XPress Copper	M 12		578310	146,98
	M 15		578312	146,98
	M 18[1)]		578314	146,98
	M 22		578316	146,98
	M 28[1)]		578318	146,98
	M 35		578390	178,12
	M 12 S (PR-2B)	Mini Z8	574736 R	124,51
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
Aalberts integrated piping systems VSH XPress Copper Gas	M 15		578312	146,98
	M 18[1)]		578314	146,98
	M 22		578316	146,98
	M 28[1)]		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
Aalberts integrated piping systems VSH XPress Stainless	M 15		578312	146,98
	M 18[1)]		578314	146,98
	M 22		578316	146,98
	M 28[1)]		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
Aalberts integrated piping systems VSH XPress Stainless Gas	M 15		578312	146,98
	M 18[1)]		578314	146,98
	M 22		578316	146,98
	M 28[1)]		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
AC-FIX PRESS (Global Piping Systems)	H 12		578396	159,75
	H 16		578400	159,75
	H 20		578406	159,75
	H 25		578408	159,75
	H 32		578412	159,75
	RFz 12		578490	184,45
	RFz 16		578492	184,45
	RFz 20		578494	184,45
	RFz 25		578496	184,45
	RFz 32		578498	184,45
	U 16		578374	165,66
	U 20		578378	165,66
	U 25		578380	165,66
	U 32		578382	194,31
	VX 16		578552	204,17
	VX 20		578554	204,17
AC-FIX PRESS DUO (Global Piping Systems)	RFz 16		578492	184,45
	RFz 20		578494	184,45
	RFz 25		578496	184,45
	RFz 32		578498	184,45
	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 25		578360	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Mini Z8	574792 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
	U 16		578374	165,66
	U 20		578378	165,66
	U 25		578380	165,66
	U 32		578382	194,31
AC-FIX PRESS-MULTI (Global Piping Systems)	H 16		578400	159,75
	H 18		578404	159,75
	H 20		578406	159,75
	H 25		578408	159,75
	H 32		578412	159,75
	RFz 16		578492	184,45
	RFz 20		578494	184,45
	RFz 25		578496	184,45
	RFz 32		578498	184,45
	U 16		578374	165,66
	U 18		578376	165,66
	U 20		578378	165,66
	U 25		578380	165,66
	U 32		578382	194,31
ACOME MT	ACz 12		578608	184,45
	ACz 16		578610	184,45
	ACz 20		578612	184,45
	ACz 25		578614	184,45

Recommended price. All prices plus VAT

System	Pressing tongs Mini/pressing rings	Drive with adapter tongs	Art.-No.	€
AHLSELL	M 12		578310	146,98
A-press	M 15		578312	146,98
elförzinkad M	M 18		578314	146,98
	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 12 S (PR-2B)	Mini Z8	574736 R	124,51
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
AHLSELL	V 12		578324	146,98
A-press	V 15		578328	146,98
elförzinkad V	V 18		578332	146,98
	V 22		578334	146,98
	V 28		578336	146,98
	V 35		578604	178,12
	V 12 S (PR-2B)	Mini Z8	574748 R	124,51
	V 15 S (PR-2B)	Mini Z8	574752 R	124,51
	V 18 S (PR-2B)	Mini Z8	574756 R	124,51
	V 22 S (PR-2B)	Mini Z8	574758 R	124,51
	V 28 S (PR-2B)	Mini Z8	574760 R	124,51
	V 35 S (PR-2B)	Mini Z8	574762 R	136,96
AHLSELL	M 12		578310	146,98
A-press koppar M	M 15		578312	146,98
	M 18		578314	146,98
	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 12 S (PR-2B)	Mini Z8	574736 R	124,51
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
AHLSELL	V 12		578324	146,98
A-press koppar V	V 15		578328	146,98
	V 18		578332	146,98
	V 22		578334	146,98
	V 28		578336	146,98
	V 35		578604	178,12
	V 12 S (PR-2B)	Mini Z8	574748 R	124,51
	V 15 S (PR-2B)	Mini Z8	574752 R	124,51
	V 18 S (PR-2B)	Mini Z8	574756 R	124,51
	V 22 S (PR-2B)	Mini Z8	574758 R	124,51
	V 28 S (PR-2B)	Mini Z8	574760 R	124,51
	V 35 S (PR-2B)	Mini Z8	574762 R	136,96
AHLSELL	M 15		578312	146,98
A-press rostfritt	M 18		578314	146,98
	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
AIRBEL	M 15		578312	146,98
PRESSCLIM	M 18		578314	146,98
	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
AIRBEL	M 15		578312	146,98
SERTINOX	M 18		578314	146,98
	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96

System	Pressing tongs Mini/pressing rings	Drive with adapter tongs	Art.-No.	€
ALB	TH 16		578352 R	177,08
Sistema Multicapa	TH 18		578356	177,08
para calefacción y	TH 20		578358 R	177,08
sanitario	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 18 S (PR-2B)**	Mini Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
	H 16		578400	159,75
	H 18		578404	159,75
	H 20		578406	159,75
	H 26		578410	159,75
	H 32		578412	159,75
	U 16		578374	165,66
	U 18		578376	165,66
	U 20		578378	165,66
	U 26[7]		578392	194,31
	U 32		578382	194,31
	U 40		578386	236,66
ALB	TH 16		578352 R	177,08
Sistema Multicapa	TH 20		578358 R	177,08
para gas	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
	H 16		578400	159,75
	H 20		578406	159,75
	H 26		578410	159,75
	H 32		578412	159,75
	U 16		578374	165,66
	U 20		578378	165,66
	U 26[7]		578392	194,31
	U 32		578382	194,31
ALTECH Altech	RFz 12		578490	184,45
	RFz 16		578492	184,45
	RFz 20		578494	184,45
	RFz 25		578496	184,45
APE MULTYGAS	TH 16		578352 R	177,08
Serie AP Gas	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
APE Serie AP	B 16		578468	193,28
	B 20		578472	193,28
	B 26		578474	213,00
	B 32		578476	213,00
	H 16		578400	159,75
	H 20		578406	159,75
	H 26		578410	159,75
	H 32		578412	159,75
	TH 16		578352 R	177,08
	TH 18		578356	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 18 S (PR-2B)**	Mini Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
	U 16		578374	165,66
	U 20		578378	165,66

Pressfitting systems for gas installations may only be pressed with the pressing tongs Mini which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

*** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.*

[1] Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

[2] For accommodating suitable pressing inserts.

[3] Only pressing tongs from designation "117" (1st quarter of 201), "217" (2nd quarter of 2017) etc. can be used. The designation is stamped on every pressing jaw.

[4] For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

[6] Only use Mini pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

[7] Previous designation: Mini C 26 pressing tongs

[5] For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet: www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 79 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs Mini / pressing rings

Accessory for ROLLER'S 22 kN radial presses

System	Pressing tongs Mini/pressing rings	Drive with adapter tongs	Art.-No.	€
APE Serie APL	H 16		578400	159,75
	H 18		578404	159,75
	H 20		578406	159,75
	H 25		578408	159,75
	H 26		578410	159,75
	H 32		578412	159,75
	TH 16		578352 R	177,08
	TH 18		578356	177,08
	TH 20		578358 R	177,08
	TH 25		578360	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 18 S (PR-2B)**	Mini Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Mini Z8	574792 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
	U 16		578374	165,66
	U 18		578376	165,66
	U 20		578378	165,66
AQUATECHNIK Press-fitting metal	H 16		578400	159,75
	H 20		578406	159,75
	H 26		578410	159,75
	H 32		578412	159,75
	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
	U 16		578374	165,66
	U 20		578378	165,66
	U 26[7)]		578392	194,31
	U 32		578382	194,31
AQUATECHNIK Universal	B 16		578468	193,28
	B 20		578472	193,28
	B 26		578474	213,00
	B 32		578476	213,00
	F 16		578456	168,68
	F 20		578460	168,68
	F 26		578462	182,48
	F 32		578464	182,48
	F 16 S (PR-2B)**	Mini Z8	574728 R	124,51
	F 20 S (PR-2B)**	Mini Z8	574730 R	124,51
	F 26 S (PR-2B)**	Mini Z8	574732 R	124,51
	F 32 S (PR-2B)	Mini Z8	574734 R	136,96
	H 16		578400	159,75
	H 20		578406	159,75
	H 26		578410	159,75
	H 32		578412	159,75
	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
	U 16		578374	165,66
	U 20		578378	165,66
	U 26[7)]		578392	194,31
	U 32		578382	194,31
ARKA DUROsystem	H 16		578400	159,75
	H 20		578406	159,75
	H 25		578408	159,75
	H 26		578410	159,75
	H 32		578412	159,75
	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 25		578360	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Mini Z8	574792 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
	U 16		578374	165,66
	U 20		578378	165,66
Aschl NIR	M 15		578312	146,98
	M 18		578314	146,98
	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
ASSOTHERM IPC-RAC Carbon Steel	M 15		578312	146,98
	M 18		578314	146,98
	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96

System	Pressing tongs Mini/pressing rings	Drive with adapter tongs	Art.-No.	€
ASSOTHERM IPI-RAX Inox	M 15		578312	146,98
	M 18		578314	146,98
	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
ASSOTHERM IPI-RAX Inox Gas	M 15		578312	146,98
	M 18		578314	146,98
	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
ASSOTHERM IPM-Multistrato	H 16		578400	159,75
	H 20		578406	159,75
	H 26		578410	159,75
	H 32		578412	159,75
	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	THL 32		578368	177,08
	TH 40		578624	234,69
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
	U 16		578374	165,66
	U 20		578378	165,66
	U 26[7)]		578392	194,31
	U 32		578382	194,31
ASSOTHERM IPR-RRA Copper	M 15		578312	146,98
	M 18		578314	146,98
	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
ASSOTHERM IPR-RRA Copper Gas	M 15		578312	146,98
	M 18		578314	146,98
	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
ASTM F 1807 (Fittings with Copper Crimp Ring for PEX tubing)	US ¾"		578534	201,16
	US ½"		578536	201,16
	US ¾"		578538	201,16
	US 1"		578540	201,16
ATUSA ITALIA INSTALPRESS CARBON STEEL PRESS FITTINGS	M 15		578312	146,98
	M 18		578314	146,98
	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
ATUSA ITALIA INSTALPRESS STAINLESS STEEL PRESS FITTINGS	M 15		578312	146,98
	M 18		578314	146,98
	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
AUSTEC PEX-B, PEX-AL-PEX (AUS)	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 25		578360	177,08
	TH 32		578364	177,08
	U 16		578374	165,66
	U 20		578378	165,66
	U 25		578380	165,66
	U 32		578382	194,31
AUSTEC PEX-AL-PEX GAS (AUS)	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 25		578360	177,08
	TH 32		578364	177,08
	U 16		578374	165,66
	U 20		578378	165,66
	U 25		578380	165,66
	U 32		578382	194,31

Recommended price. All prices plus VAT

System	Pressing tongs Mini/pressing rings	Drive with adapter tongs	Art.-No.	€
AYOR	H 12		578396	159,75
FIXOCONNECT	H 16		578400	159,75
Press	H 20		578406	159,75
	H 25		578408	159,75
	RFz 12		578490	184,45
	RFz 16		578492	184,45
	RFz 20		578494	184,45
	RFz 25		578496	184,45
	U 16		578374	165,66
	U 20		578378	165,66
	U 25		578380	165,66
AYOR	H 16		578400	159,75
FIXOMULTIX	H 20		578406	159,75
	H 26		578410	159,75
	H 32		578412	159,75
	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
	U 16		578374	165,66
	U 20		578378	165,66
	U 32		578382	194,31
	U 40		578386	236,66
AYOR	H 16		578400	159,75
SOMATHERM	H 20		578406	159,75
FOR YOU -1	H 26		578410	159,75
	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	U 16		578374	165,66
	U 20		578378	165,66
AYOR	H 12		578396	159,75
SOMATHERM	H 16		578400	159,75
FOR YOU -2	H 20		578406	159,75
	H 25		578408	159,75
	RFz 12		578490	184,45
	RFz 16		578492	184,45
	RFz 20		578494	184,45
	RFz 25		578496	184,45
	U 16		578374	165,66
	U 20		578378	165,66
	U 25		578380	165,66

B

Bampi BALPEX	TH 16		578352 R	177,08
serie LP	TH 18		578356	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 18 S (PR-2B)**	Mini Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
	U 16		578374	165,66
	U 18		578376	165,66
	U 20		578378	165,66
	U 26[7]		578392	194,31
	U 32		578382	194,31
Bampi BALPEX	TH 16		578352 R	177,08
serie MP	TH 18		578356	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 18 S (PR-2B)**	Mini Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
Bampi BALPEX	TH 16		578352 R	177,08
Gas	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
BARBI EASYPRESS	H 12		578396	159,75
(Industrial Blansol)	H 16		578400	159,75
	H 20		578406	159,75
	H 25		578408	159,75
	H 32		578412	159,75
	RFz 12		578490	184,45
	RFz 16		578492	184,45
	RFz 20		578494	184,45
	RFz 25		578496	184,45
	RFz 32		578498	184,45
	U 16		578374	165,66
	U 20		578378	165,66
	U 25		578380	165,66
	U 32		578382	194,31
BARBI MULTIPEX	H 14		578398	159,75
(Industrial Blansol)	H 16		578400	159,75
	H 18		578404	159,75
	H 20		578406	159,75
	H 25		578408	159,75
	H 26		578410	159,75
	H 32		578412	159,75
	RFz 16		578492	184,45
	RFz 18		578638	184,45
	RFz 20		578494	184,45
	RFz 25		578496	184,45
	RFz 32		578498	184,45
	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
	U 16		578374	165,66
	U 18		578376	165,66
	U 20		578378	165,66
	U 25		578380	165,66
	U 32		578382	194,31
	U 40		578386	236,66
BEGETUBE/	B 14		578466	193,28
IVAR	B 16		578468	193,28
	B 18		578470	193,28
	B 20		578472	193,28
	B 26		578474	213,00
	B 32		578476	213,00
Béné inox	M 15		578312	146,98
Série 41	M 18		578314	146,98
	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
Brass Form	H 16		578400	159,75
Master-Al-Pex	H 18		578404	159,75
	H 20		578406	159,75
	TH 16		578352 R	177,08
	TH 18		578356	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 18 S (PR-2B)**	Mini Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
	U 16		578374	165,66
	U 18		578376	165,66
	U 20		578378	165,66

Pressfitting systems for gas installations may only be pressed with the pressing tongs Mini which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

*** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.*

[1] Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

[2] For accommodating suitable pressing inserts.

[3] Only pressing tongs from designation "117" (1st quarter of 201), "217" (2nd quarter of 2017) etc. can be used. The designation is stamped on every pressing jaw.

[4] For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

[6] Only use Mini pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

[7] Previous designation: Mini C 26 pressing tongs

[5] For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet: www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 79 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs Mini / pressing rings

Accessory for ROLLER'S 22 kN radial presses

System	Pressing tongs Mini/pressing rings	Drive with adapter tongs	Art.-No.	€
Brass & Fittings	RFz 16		578492	184,45
PRESSMAN	RFz 18		578638	184,45
MultiPress	ACz 20		578612	184,45
	RFz 25		578496	184,45
	RFz 32		578498	184,45
Brass & Fittings	RFz 16		578492	184,45
PRESSMAN RetiPress	RFz 18		578638	184,45
	ACz 20		578612	184,45
	RFz 25		578496	184,45
	RFz 32		578498	184,45
BRASSTECH	B 16		578468	193,28
MULTItermoSAN	B 20		578472	193,28
Brasspress	B 26		578474	213,00
	B 32		578476	213,00
	F 16		578456	168,68
	F 20		578460	168,68
	F 26		578462	182,48
	F 16 S (PR-2B)**	Mini Z8	574728 R	124,51
	F 20 S (PR-2B)**	Mini Z8	574730 R	124,51
	F 26 S (PR-2B)**	Mini Z8	574732 R	124,51
	H 16		578400	159,75
	H 18		578404	159,75
	H 20		578406	159,75
	H 26		578410	159,75
	TH 16		578352 R	177,08
	TH 18		578356	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 18 S (PR-2B)**	Mini Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
	U 16		578374	165,66
	U 18		578376	165,66
	U 20		578378	165,66
	U 26[7)]		578392	194,31
	U 32		578382	194,31

C

Cello Products	VUS ½" (OD 15,9 mm)		578566	177,50
<B>Press	VUS ¾" (OD 22,2 mm)		578568	177,50
	VUS 1" (OD 28,6 mm)		578570	177,50
	VUS 1¼" (OD 34,9 mm)		578606	177,50
CGR	H 16		578400	159,75
DYNAFLU	H 20		578406	159,75
multicouche	H 26		578410	159,75
	H 32		578412	159,75
	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
	U 16		578374	165,66
	U 20		578378	165,66
	U 26[7)]		578392	194,31
	U 32		578382	194,31
	U 40		578386	236,66
CGR	H 12		578396	159,75
DYNAFLU	H 16		578400	159,75
PER	H 20		578406	159,75
	H 25		578408	159,75
	RFz 12		578490	184,45
	RFz 16		578492	184,45
	RFz 20		578494	184,45
	RFz 25		578496	184,45
CHIALI	TH 16		578352 R	177,08
CHIALIPEX	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
Climatrix	H 16		578400	159,75
Climatrix Rhinopex	H 20		578406	159,75
	U 16		578374	165,66
	U 20		578378	165,66
	TH 14		578348	177,08
	TH 16		578352 R	177,08
	TH 18		578356	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
Climatrix	TH 11,6		578344	177,08
Variotherm	TH 16		578352 R	177,08
System TH	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
ClouSet	TH 16		578352 R	177,08
	TH 18		578356	177,08
	TH 20		578358 R	177,08
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 18 S (PR-2B)**	Mini Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
Comap	RFz 12		578490	184,45
PEX Press	RFz 16		578492	184,45
	RFz 20		578494	184,45
	RFz 25		578496	184,45
Comap	TH 14		578348	177,08
Multiskin	TH 16		578352 R	177,08
	TH 18		578356	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	THL 32		578368	177,08
	TH 40		578624	234,69
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
	U 14		578372	174,38
	U 16		578374	165,66
	U 18		578376	165,66
	U 20		578378	165,66
	U 32		578382	194,31
	H 14		578398	159,75
	H 16		578400	159,75
	H 18		578404	159,75
	H 20		578406	159,75
	H 26		578410	159,75
	H 32		578412	159,75
Comap	TH 16		578352 R	177,08
Multiskin Gas	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	THL 32		578368	177,08
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
	U 16		578374	165,66
	U 20		578378	165,66
	U 32		578382	194,31
	H 16		578400	159,75
	H 20		578406	159,75
	H 26		578410	159,75
	H 32		578412	159,75
COMISA	TH 14		578348	177,08
Press System	TH 16		578352 R	177,08
	TH 18		578356	177,08
	TH 20		578358 R	177,08
	TH 25		578360	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
	TH 14 S (PR-2B)**	Mini Z8	574778 R	124,51
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 18 S (PR-2B)**	Mini Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Mini Z8	574792 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
	H 14		578398	159,75
	H 16		578400	159,75
	H 18		578404	159,75
	H 20		578406	159,75
	H 26		578410	159,75
	H 32		578412	159,75
	B 14		578466	193,28
	B 16		578468	193,28
	B 18		578470	193,28
	B 20		578472	193,28
	B 26		578474	213,00
	B 32		578476	213,00
COMISA	TH 16		578352 R	177,08
Press System Gas	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96

Recommended price. All prices plus VAT

System	Pressing tongs Mini/pressing rings	Drive with adapter tongs	Art.-No.	€
CONEL	M 15		578312	146,98
CONNECT INOX	M 18		578314	146,98
	M 22		578316	146,98
	V 15		578328	146,98
	V 18		578332	146,98
	V 22		578334	146,98
CONEL	F 16		578456	168,68
CONNECT	F 20		578460	168,68
MULTI	F 26		578462	182,48
	F 32		578464	182,48
	F 16 S (PR-2B)**	Mini Z8	574728 R	124,51
	F 20 S (PR-2B)**	Mini Z8	574730 R	124,51
	F 26 S (PR-2B)**	Mini Z8	574732 R	124,51
	F 32 S (PR-2B)**	Mini Z8	574734 R	136,96
	H 16		578400	159,75
	H 20		578406	159,75
	H 26		578410	159,75
	H 32		578412	159,75
	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)**	Mini Z8	574798 R	136,96
	U 16		578374	165,66
	U 20		578378	165,66
(DN 26)	U 25		578380	165,66
	U 32		578382	194,31
	VP 16		578482	176,56
	VP 20		578484	176,56
	VP 32		578488	195,25
CONEL	F 16		578456	168,68
CONNECT	F 20		578460	168,68
MV2	F 26		578462	182,48
	F 32		578464	182,48
	F 16 S (PR-2B)**	Mini Z8	574728 R	124,51
	F 20 S (PR-2B)**	Mini Z8	574730 R	124,51
	F 26 S (PR-2B)**	Mini Z8	574732 R	124,51
	F 32 S (PR-2B)**	Mini Z8	574734 R	136,96
	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)**	Mini Z8	574798 R	136,96
Conex Bänninger	M 15		578312	146,98
<A> Press Inox	M 18		578314	146,98
(304)	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
Conex Bänninger	M 15		578312	146,98
<A> Press Inox	M 18		578314	146,98
(316L)	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96

System	Pressing tongs Mini/pressing rings	Drive with adapter tongs	Art.-No.	€
Conex Bänninger	F 16		578456	168,68
>B< Flex	F 18		578458	168,68
	F 20		578460	168,68
	F 32		578464	182,48
	F 16 S (PR-2B)**	Mini Z8	574728 R	124,51
	F 20 S (PR-2B)**	Mini Z8	574730 R	124,51
	F 32 S (PR-2B)	Mini Z8	574734 R	136,96
	H 16		578400	159,75
	H 18		578404	159,75
	H 20		578406	159,75
	H 25		578408	159,75
	H 32		578412	159,75
	RFz 16		578492	184,45
	RFz 18		578638	184,45
	RFz 20		578494	184,45
	RFz 25		578496	184,45
	RFz 32		578498	184,45
	TH 16		578352 R	177,08
	TH 18		578356	177,08
	TH 20		578358 R	177,08
	TH 25		578360	177,08
	TH 32		578364	177,08
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 18 S (PR-2B)**	Mini Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
	U 16		578374	165,66
	U 18		578376	165,66
	U 20		578378	165,66
	U 25		578380	165,66
	U 32		578382	194,31
Conex Bänninger	F 16		578456	168,68
>B< Flex Gas	F 18		578458	168,68
	F 20		578460	168,68
	F 32		578464	182,48
	F 16 S (PR-2B)**	Mini Z8	574728 R	124,51
	F 20 S (PR-2B)**	Mini Z8	574730 R	124,51
	F 32 S (PR-2B)	Mini Z8	574734 R	136,96
	H 16		578400	159,75
	H 18		578404	159,75
	H 20		578406	159,75
	H 25		578408	159,75
	H 32		578412	159,75
	RFz 16		578492	184,45
	RFz 18		578638	184,45
	RFz 20		578494	184,45
	RFz 25		578496	184,45
	RFz 32		578498	184,45
	TH 16		578352 R	177,08
	TH 18		578356	177,08
	TH 20		578358 R	177,08
	TH 25		578360	177,08
	TH 32		578364	177,08
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 18 S (PR-2B)**	Mini Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
	U 16		578374	165,66
	U 18		578376	165,66
	U 20		578378	165,66
	U 25		578380	165,66
	U 32		578382	194,31
Conex Bänninger	BMP ¼"		578700	175,53
>B< MaxiPro	BMP ⅜"		578702	175,53
	BMP ½"		578704	175,53
	BMP ⅝"		578706	175,53
	BMP ¾"		578708	175,53
	BMP ⅞"		578710	175,53
	BMP 1"		578712	175,53
	BMP 1¼"		578714	175,53

Pressfitting systems for gas installations may only be pressed with the pressing tongs Mini which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

*** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.*

1) Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

2) For accommodating suitable pressing inserts.

3) Only pressing tongs from designation "117" (1st quarter of 201), "217" (2nd quarter of 2017) etc. can be used. The designation is stamped on every pressing jaw.

4) For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

6) Only use Mini pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

7) Previous designation: Mini C 26 pressing tongs

5) For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet: www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 79 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs Mini / pressing rings

Accessory for ROLLER'S 22 kN radial presses

System	Pressing tongs Mini/pressing rings	Drive with adapter tongs	Art.-No.	€
Conex Bänninger	V 12		578324	146,98
>B< Press	V 14		578326	146,98
	V 15		578328	146,98
	V 16		578330	146,98
	V 18		578332	146,98
	V 22		578334	146,98
	V 28		578336	146,98
	V 35		578604	178,12
	V 12 S (PR-2B)	Mini Z8	574748 R	124,51
	V 14 S (PR-2B)	Mini Z8	574800 R	124,51
	V 15 S (PR-2B)	Mini Z8	574752 R	124,51
	V 16 S (PR-2B)	Mini Z8	574802 R	124,51
	V 18 S (PR-2B)	Mini Z8	574756 R	124,51
	V 22 S (PR-2B)	Mini Z8	574758 R	124,51
	V 28 S (PR-2B)	Mini Z8	574760 R	124,51
	V 35 S (PR-2B)	Mini Z8	574762 R	136,96
	M 15		578312	146,98
	M 22		578316	146,98
	M 28		578318	146,98
Conex Bänninger	V 15		578328	146,98
>B< Press Carbon	V 18		578332	146,98
	V 22		578334	146,98
	V 28		578336	146,98
	V 35		578604	178,12
	V 15 S (PR-2B)	Mini Z8	574752 R	124,51
	V 18 S (PR-2B)	Mini Z8	574756 R	124,51
	V 22 S (PR-2B)	Mini Z8	574758 R	124,51
	V 28 S (PR-2B)	Mini Z8	574760 R	124,51
	V 35 S (PR-2B)	Mini Z8	574762 R	136,96
Conex Bänninger	V 12		578324	146,98
>B< Press Gas	V 14		578326	146,98
	V 15		578328	146,98
	V 16		578330	146,98
	V 18		578332	146,98
	V 22		578334	146,98
	V 28		578336	146,98
	V 35		578604	178,12
	V 12 S (PR-2B)	Mini Z8	574748 R	124,51
	V 14 S (PR-2B)	Mini Z8	574800 R	124,51
	V 15 S (PR-2B)	Mini Z8	574752 R	124,51
	V 16 S (PR-2B)	Mini Z8	574802 R	124,51
	V 18 S (PR-2B)	Mini Z8	574756 R	124,51
	V 22 S (PR-2B)	Mini Z8	574758 R	124,51
	V 28 S (PR-2B)	Mini Z8	574760 R	124,51
	V 35 S (PR-2B)	Mini Z8	574762 R	136,96
Conex Bänninger	V 15		578328	146,98
>B< Press Inox	V 18		578332	146,98
	V 22		578334	146,98
	V 28		578336	146,98
	V 35		578604	178,12
	V 15 S (PR-2B)	Mini Z8	574752 R	124,51
	V 18 S (PR-2B)	Mini Z8	574756 R	124,51
	V 22 S (PR-2B)	Mini Z8	574758 R	124,51
	V 28 S (PR-2B)	Mini Z8	574760 R	124,51
	V 35 S (PR-2B)	Mini Z8	574762 R	136,96
Conex Bänninger	V 12		578324	146,98
>B< Press Solar	V 14		578326	146,98
	V 15		578328	146,98
	V 16		578330	146,98
	V 18		578332	146,98
	V 22		578334	146,98
	V 28		578336	146,98
	V 35		578604	178,12
	V 12 S (PR-2B)	Mini Z8	574748 R	124,51
	V 14 S (PR-2B)	Mini Z8	574800 R	124,51
	V 15 S (PR-2B)	Mini Z8	574752 R	124,51
	V 16 S (PR-2B)	Mini Z8	574802 R	124,51
	V 18 S (PR-2B)	Mini Z8	574756 R	124,51
	V 22 S (PR-2B)	Mini Z8	574758 R	124,51
	V 28 S (PR-2B)	Mini Z8	574760 R	124,51
	V 35 S (PR-2B)	Mini Z8	574762 R	136,96
D				
Debrunner Acifer	M 12		578310	146,98
d-a Presssystem	M 15		578312	146,98
C-Stahl	M 18		578314	146,98
	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 12 S (PR-2B)	Mini Z8	574736 R	124,51
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
DUOPIPE SYSTEMS	U 16		578374	165,66
DUOFIL MKSYSTEM	U 18		578376	165,66
	U 20		578378	165,66
	U 25		578380	165,66
	U 32		578382	194,31
DW Verbundrohr	U 16		578374	165,66
multitubo systems	U 18		578376	165,66
	U 20		578378	165,66
	U 25		578380	165,66
	U 32		578382	194,31

System	Pressing tongs Mini/pressing rings	Drive with adapter tongs	Art.-No.	€
E				
EBRILLE	U 16		578374	165,66
Isomonflex	U 20		578378	165,66
	U 25		578380	165,66
	U 32		578382	194,31
	H 26		578410	159,75
	TH 26		578362 R	177,08
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
EBRILLE	U 16		578374	165,66
Monflex	U 20		578378	165,66
	U 25		578380	165,66
	U 32		578382	194,31
	H 26		578410	159,75
	TH 26		578362 R	177,08
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
EFFEBI	M 15		578312	146,98
EFFEBI-PRESS	M 18		578314	146,98
Aisi316	M 22		578316	146,98
System M Profile[1)]	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
EFFEBI	V 12		578324	146,98
EFFEBI-PRESS	V 15		578328	146,98
Aisi316	V 18		578332	146,98
System V Profile	V 22		578334	146,98
	V 28		578336	146,98
	V 35		578604	178,12
	V 12 S (PR-2B)	Mini Z8	574748 R	124,51
	V 15 S (PR-2B)	Mini Z8	574752 R	124,51
	V 18 S (PR-2B)	Mini Z8	574756 R	124,51
	V 22 S (PR-2B)	Mini Z8	574758 R	124,51
	V 28 S (PR-2B)	Mini Z8	574760 R	124,51
	V 35 S (PR-2B)	Mini Z8	574762 R	136,96
EFFEBI	M 12		578310	146,98
EFFEBI-PRESS	M 15		578312	146,98
Carbon-S	M 18		578314	146,98
System M Profile[1)]	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 12 S (PR-2B)	Mini Z8	574736 R	124,51
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
EFFEBI	V 12		578324	146,98
EFFEBI-PRESS	V 15		578328	146,98
Carbon-S	V 18		578332	146,98
System V Profile	V 22		578334	146,98
	V 28		578336	146,98
	V 35		578604	178,12
	V 12 S (PR-2B)	Mini Z8	574748 R	124,51
	V 15 S (PR-2B)	Mini Z8	574752 R	124,51
	V 18 S (PR-2B)	Mini Z8	574756 R	124,51
	V 22 S (PR-2B)	Mini Z8	574758 R	124,51
	V 28 S (PR-2B)	Mini Z8	574760 R	124,51
	V 35 S (PR-2B)	Mini Z8	574762 R	136,96
EFFEBI	V 12		578324	146,98
EFFEBI-PRESS	V 14		578326	146,98
COPPER	V 15		578328	146,98
	V 16		578330	146,98
	V 18		578332	146,98
	V 22		578334	146,98
	V 28		578336	146,98
	V 35		578604	178,12
	V 12 S (PR-2B)	Mini Z8	574748 R	124,51
	V 14 S (PR-2B)	Mini Z8	574800 R	124,51
	V 15 S (PR-2B)	Mini Z8	574752 R	124,51
	V 16 S (PR-2B)	Mini Z8	574802 R	124,51
	V 18 S (PR-2B)	Mini Z8	574756 R	124,51
	V 22 S (PR-2B)	Mini Z8	574758 R	124,51
	V 28 S (PR-2B)	Mini Z8	574760 R	124,51
	V 35 S (PR-2B)	Mini Z8	574762 R	136,96
EFFEBI	V 12		578324	146,98
EFFEBI-PRESS	V 15		578328	146,98
UNICO	V 18		578332	146,98
	V 22		578334	146,98
	V 28		578336	146,98
	V 35		578604	178,12
	V 12 S (PR-2B)	Mini Z8	574748 R	124,51
	V 15 S (PR-2B)	Mini Z8	574752 R	124,51
	V 18 S (PR-2B)	Mini Z8	574756 R	124,51
	V 22 S (PR-2B)	Mini Z8	574758 R	124,51
	V 28 S (PR-2B)	Mini Z8	574760 R	124,51
	V 35 S (PR-2B)	Mini Z8	574762 R	136,96

Recommended price. All prices plus VAT

System	Pressing tongs Mini/pressing rings	Drive with adapter tongs	Art.-No.	€
EFFEBI	V 12		578324	146,98
EFFEBI-PRESS	V 15		578328	146,98
UNICO	V 18		578332	146,98
(GAS)	V 22		578334	146,98
	V 28		578336	146,98
	V 35		578604	178,12
	V 12 S (PR-2B)	Mini Z8	574748 R	124,51
	V 15 S (PR-2B)	Mini Z8	574752 R	124,51
	V 18 S (PR-2B)	Mini Z8	574756 R	124,51
	V 22 S (PR-2B)	Mini Z8	574758 R	124,51
	V 28 S (PR-2B)	Mini Z8	574760 R	124,51
	V 35 S (PR-2B)	Mini Z8	574762 R	136,96
EFFEBI	M 15		578312	146,98
PRESSTIGE	M 18		578314	146,98
	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
	V 15		578328	146,98
	V 18		578332	146,98
	V 22		578334	146,98
	V 28		578336	146,98
	V 35		578604	178,12
	V 15 S (PR-2B)	Mini Z8	574752 R	124,51
	V 18 S (PR-2B)	Mini Z8	574756 R	124,51
	V 22 S (PR-2B)	Mini Z8	574758 R	124,51
	V 28 S (PR-2B)	Mini Z8	574760 R	124,51
	V 35 S (PR-2B)	Mini Z8	574762 R	136,96
EFFEBI	M 15		578312	146,98
PRESSTIGE 4E05	M 18		578314	146,98
	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
EFFEBI	M 15		578312	146,98
PRESSTIGE-GAS	M 18		578314	146,98
	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
	V 15		578328	146,98
	V 18		578332	146,98
	V 22		578334	146,98
	V 28		578336	146,98
	V 35		578604	178,12
	V 15 S (PR-2B)	Mini Z8	574752 R	124,51
	V 18 S (PR-2B)	Mini Z8	574756 R	124,51
	V 22 S (PR-2B)	Mini Z8	574758 R	124,51
	V 28 S (PR-2B)	Mini Z8	574760 R	124,51
	V 35 S (PR-2B)	Mini Z8	574762 R	136,96
EFFEBI	TH 16		578352 R	177,08
TOF-GAS	TH 20		578358 R	177,08
MULTIPINZA	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
	H 16		578400	159,75
	H 20		578406	159,75
	H 26		578410	159,75
	H 32		578412	159,75
	U 16		578374	165,66
	U 20		578378	165,66
	U 32		578382	194,31

System	Pressing tongs Mini/pressing rings	Drive with adapter tongs	Art.-No.	€
EFFEBI	TH 16		578352 R	177,08
TOF	TH 18		578356	177,08
MULTIPINZA	TH 20		578358 R	177,08
	TH 25		578360	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 18 S (PR-2B)**	Mini Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Mini Z8	574792 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
	F 16		578456	168,68
	F 18		578458	168,68
	F 20		578460	168,68
	F 26		578462	182,48
	F 32		578464	182,48
	Fz 40		578478	247,15
	F 16 S (PR-2B)**	Mini Z8	574728 R	124,51
	F 20 S (PR-2B)**	Mini Z8	574730 R	124,51
	F 26 S (PR-2B)**	Mini Z8	574732 R	124,51
	F 32 S (PR-2B)	Mini Z8	574734 R	136,96
	H 16		578400	159,75
	H 18		578404	159,75
	H 20		578406	159,75
	H 25		578408	159,75
	H 26		578410	159,75
	H 32		578412	159,75
	U 16		578374	165,66
	U 18		578376	165,66
	U 20		578378	165,66
	U 25		578380	165,66
	U 26[7]		578392	194,31
	U 32		578382	194,31
	U 40		578386	236,66
	B 16		578468	193,28
	B 18		578470	193,28
	B 20		578472	193,28
	B 26		578474	213,00
	B 32		578476	213,00
EFIELD	U 16		578374	165,66
MULTILAYER PRESS	U 18		578376	165,66
DINGAS	U 20		578378	165,66
	U 25		578380	165,66
	U 32		578382	194,31
EFIELD	U 16		578374	165,66
MULTILAYER PRESS	U 18		578376	165,66
WATER	U 20		578378	165,66
	U 25		578380	165,66
	U 32		578382	194,31
Elkhart	VUS ½" (OD 15,9 mm)		578566	177,50
APOLLOXPRESS	VUS ¾" (OD 22,2 mm)		578568	177,50
Fittings Copper	VUS 1" (OD 28,6 mm)		578570	177,50
and Low-Lead Brass	VUS 1¼" (OD 34,9 mm)		578606	177,50
EMMETI	B 16		578468	193,28
GERPEX-	B 20		578472	193,28
FIVPRESS	B 26		578474	213,00
	B 32		578476	213,00
	F 16		578456	168,68
	F 20		578460	168,68
	H 16		578400	159,75
	H 20		578406	159,75
	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
	U 16		578374	165,66
	U 20		578378	165,66
EMPUR	TH 14		578348	177,08
	TH 15		578350	177,08
	TH 16		578352 R	177,08
	TH 17		578354	177,08
	TH 20		578358 R	177,08
	TH 25		578360	177,08
	TH 14 S (PR-2B)**	Mini Z8	574778 R	124,51
	TH 15 S (PR-2B)**	Mini Z8	574780 R	124,51
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 17 S (PR-2B)**	Mini Z8	574784 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Mini Z8	574792 R	124,51

Pressfitting systems for gas installations may only be pressed with the pressing tongs Mini which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

*** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.*

[1] Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

[2] For accommodating suitable pressing inserts.

[3] Only pressing tongs from designation "117" (1st quarter of 201), "217" (2nd quarter of 2017) etc. can be used. The designation is stamped on every pressing jaw.

[4] For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

[6] Only use Mini pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

[7] Previous designation: Mini C 26 pressing tongs

[5] For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet: www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.
See page 79 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs Mini / pressing rings

Accessory for ROLLER'S 22 kN radial presses

System	Pressing tongs Mini/pressing rings	Drive with adapter tongs	Art.-No.	€
Esta Rohr	M 15		578312	146,98
simplesta SH M	M 18		578314	146,98
	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
Esta Rohr	M 15		578312	146,98
simplesta ST M	M 18		578314	146,98
	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
EUROTUBI	M 12		578310	146,98
EUROPA	M 15		578312	146,98
C-Steel Pressfitting	M 18		578314	146,98
System M-Profile[1)]	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 12 S (PR-2B)	Mini Z8	574736 R	124,51
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
EUROTUBI	M 15		578312	146,98
EUROPA	M 18		578314	146,98
Inox Pressfitting	M 22		578316	146,98
System M-Profile[1)]	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
Evans	VAU 15 (½") (OD 12,7 mm)		578630	151,86
Components	VAU 20 (¾") (OD 19,1 mm)		578632	151,86
Presslok	VAU 25 (1") (OD 25,4 mm)		578634	151,86
	F			
FAR Rubinetterie	TH 14		578348	177,08
PRESSFAR	TH 16		578352 R	177,08
	TH 17		578354	177,08
	TH 18		578356	177,08
	TH 20		578358 R	177,08
	TH 25		578360	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
	TH 14 S (PR-2B)**	Mini Z8	574778 R	124,51
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 17 S (PR-2B)**	Mini Z8	574784 R	124,51
	TH 18 S (PR-2B)**	Mini Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Mini Z8	574792 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
	H 14		578398	159,75
	H 16		578400	159,75
	H 18		578404	159,75
	H 20		578406	159,75
	H 26		578410	159,75
	H 32		578412	159,75
	U 14		578372	174,38
	U 16		578374	165,66
	U 18		578376	165,66
	U 20		578378	165,66
	U 25		578380	165,66
	U 32		578382	194,31
	U 40		578386	236,66
F.B.Q. BARONIO	V 12		578324	146,98
BQ PRESS SOLAR	V 14		578326	146,98
	V 15		578328	146,98
	V 16		578330	146,98
	V 18		578332	146,98
	V 22		578334	146,98
	V 28		578336	146,98
	V 35		578604	178,12
	V 12 S (PR-2B)	Mini Z8	574748 R	124,51
	V 14 S (PR-2B)	Mini Z8	574800 R	124,51
	V 15 S (PR-2B)	Mini Z8	574752 R	124,51
	V 16 S (PR-2B)	Mini Z8	574802 R	124,51
	V 18 S (PR-2B)	Mini Z8	574756 R	124,51
	V 22 S (PR-2B)	Mini Z8	574758 R	124,51
	V 28 S (PR-2B)	Mini Z8	574760 R	124,51
	V 35 S (PR-2B)	Mini Z8	574762 R	136,96

System	Pressing tongs Mini/pressing rings	Drive with adapter tongs	Art.-No.	€
F.B.Q. BARONIO	V 12		578324	146,98
BQ PRESS WATER	V 14		578326	146,98
	V 15		578328	146,98
	V 16		578330	146,98
	V 18		578332	146,98
	V 22		578334	146,98
	V 28		578336	146,98
	V 35		578604	178,12
	V 12 S (PR-2B)	Mini Z8	574748 R	124,51
	V 14 S (PR-2B)	Mini Z8	574800 R	124,51
	V 15 S (PR-2B)	Mini Z8	574752 R	124,51
	V 16 S (PR-2B)	Mini Z8	574802 R	124,51
	V 18 S (PR-2B)	Mini Z8	574756 R	124,51
	V 22 S (PR-2B)	Mini Z8	574758 R	124,51
	V 28 S (PR-2B)	Mini Z8	574760 R	124,51
	V 35 S (PR-2B)	Mini Z8	574762 R	136,96
F.B.Q. BARONIO	V 12		578324	146,98
BQ PRESS GAS	V 14		578326	146,98
	V 15		578328	146,98
	V 16		578330	146,98
	V 18		578332	146,98
	V 22		578334	146,98
	V 28		578336	146,98
	V 35		578604	178,12
	V 12 S (PR-2B)	Mini Z8	574748 R	124,51
	V 14 S (PR-2B)	Mini Z8	574800 R	124,51
	V 15 S (PR-2B)	Mini Z8	574752 R	124,51
	V 16 S (PR-2B)	Mini Z8	574802 R	124,51
	V 18 S (PR-2B)	Mini Z8	574756 R	124,51
	V 22 S (PR-2B)	Mini Z8	574758 R	124,51
	V 28 S (PR-2B)	Mini Z8	574760 R	124,51
	V 35 S (PR-2B)	Mini Z8	574762 R	136,96
FERCOFLOOR	RFz 16		578492	184,45
DUO Press	RFz 20		578494	184,45
FERCO PEX	RFz 25		578496	184,45
	RFz 32		578498	184,45
	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 25		578360	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Mini Z8	574792 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
FERCOFLOOR	RFz 16		578492	184,45
DUO Press	RFz 20		578494	184,45
MULTIFER	RFz 25		578496	184,45
	RFz 32		578498	184,45
	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 25		578360	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Mini Z8	574792 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
	U 16		578374	165,66
	U 18		578376	165,66
	U 20		578378	165,66
	U 25		578380	165,66
	U 32		578382	194,31
	U 40		578386	236,66
FERRO systems	TH 16		578352 R	177,08
BRASELI	TH 20		578358 R	177,08
GPF GAS	TH 25		578360	177,08
	TH 32		578364	177,08
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Mini Z8	574792 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
FERRO systems	U 16		578374	165,66
BRASELI	U 18		578376	165,66
GPF MULT	U 20		578378	165,66
Pressfitting	U 25		578380	165,66
MULTICAPA	U 32		578382	194,31
	U 40		578386	236,66
FERRO systems	U 16		578374	165,66
BRASELI	U 18		578376	165,66
GPF PPSU	U 20		578378	165,66
Pressfitting PEX y	U 25		578380	165,66
MULTICAPA	U 32		578382	194,31
	U 40		578386	236,66
FERRO systems	RFz 16		578492	184,45
BRASELI	RFz 20		578494	184,45
GPF PRESS	RFz 25		578496	184,45
Pressfitting PEX	RFz 32		578498	184,45
FILINOX	M 15		578312	146,98
Instalpress Steel	M 18		578314	146,98
	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96

Recommended price. All prices plus VAT

System	Pressing tongs Mini/pressing rings	Drive with adapter tongs	Art.-No.	€
FILINOX	M 15		578312	146,98
Instalpress Inox	M 18		578314	146,98
	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
FITTINGS ESTÁNDAR	RFz 16		578492	184,45
ECO-PRESS	RFz 20		578494	184,45
	RFz 25		578496	184,45
	RFz 32		578498	184,45
FITTINGS ESTÁNDAR	RFz 16		578492	184,45
MULTICAPA	RFz 18		578638	184,45
	RFz 20		578494	184,45
	RFz 25		578496	184,45
	RFz 32		578498	184,45
FITTINGS ESTÁNDAR	RFz 16		578492	184,45
PE-X	RFz 20		578494	184,45
	RFz 25		578496	184,45
	RFz 32		578498	184,45
FORNARA	B 16		578468	193,28
ForPress	B 20		578472	193,28
	B 26		578474	213,00
	B 32		578476	213,00
	F 16		578456	168,68
	F 20		578460	168,68
	F 26		578462	182,48
	F 32		578464	182,48
	F 16 S (PR-2B)**	Mini Z8	574728 R	124,51
	F 20 S (PR-2B)**	Mini Z8	574730 R	124,51
	F 26 S (PR-2B)**	Mini Z8	574732 R	124,51
	F 32 S (PR-2B)	Mini Z8	574734 R	136,96
	H 16		578400	159,75
	H 20		578406	159,75
	H 26		578410	159,75
	H 32		578412	159,75
	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
	U 16		578374	165,66
	U 20		578378	165,66
	U 26[7]		578392	194,31
	U 32		578382	194,31
FORZA	K16/P18		578592	184,45
WATER CRIMP	K/20		578594	184,45
(AUS)	K/25		578596	184,45
	K32		578598	184,45
	K1/40		578600	184,45
FORZA STAINLESS	K16/P18		578592	184,45
WATER CRIMP	K/20		578594	184,45
FORZA	U 16		578374	165,66
STESSO PEX	U 20		578378	165,66
WATER AND GAS	U 25		578380	165,66
CRIMP AUS)	U 32		578382	194,31
	U 40		578386	236,66
FORZA	K16/P18		578592	184,45
GAS CRIMP	K/20		578594	184,45
(AUS)	K/25		578596	184,45
	K32		578598	184,45
	K1/40		578600	184,45
FORZA	VAU 15 (OD 12,7 mm)		578630	151,86
COPPER V PRESS	VAU 20 (OD 19,1 mm)		578632	151,86
(AUS)	VAU 25 (OD 25,4 mm)		578634	151,86
	VAU 32 (OD 31,8 mm)		578636	159,75
	VAU 15 S (PR-2B) (OD 12,7 mm)	Mini Z8	574804 R	124,51
	VAU 20 S (PR-2B)** (OD 19,1 mm)	Mini Z8	574806 R	124,51
	VAU 25 S (PR-2B)** (OD 25,4 mm)	Mini Z8	574808 R	136,96

System	Pressing tongs Mini/pressing rings	Drive with adapter tongs	Art.-No.	€
FORZA	V 15		578328	146,98
STAINLESS V PRESS	V 22		578334	146,98
(AUS)	V 28		578336	146,98
	V 35		578604	178,12
	V 15 S (PR-2B)	Mini Z8	574752 R	124,51
	V 22 S (PR-2B)	Mini Z8	574758 R	124,51
	V 28 S (PR-2B)	Mini Z8	574760 R	124,51
	V 35 S (PR-2B)	Mini Z8	574762 R	136,96
FRABO	M 15		578312	146,98
FRABOPRESS	M 18		578314	146,98
316 GAS M	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
FRABO	V 15		578328	146,98
FRABOPRESS	V 18		578332	146,98
316 GAS V	V 22		578334	146,98
	V 28		578336	146,98
	V 35		578604	178,12
	V 15 S (PR-2B)	Mini Z8	574752 R	124,51
	V 18 S (PR-2B)	Mini Z8	574756 R	124,51
	V 22 S (PR-2B)	Mini Z8	574758 R	124,51
	V 28 S (PR-2B)	Mini Z8	574760 R	124,51
	V 35 S (PR-2B)	Mini Z8	574762 R	136,96
FRABO	M 15		578312	146,98
FRABOPRESS	M 18		578314	146,98
316 M	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
FRABO	V 12		578324	146,98
FRABOPRESS	V 15		578328	146,98
316 V	V 18		578332	146,98
	V 22		578334	146,98
	V 28		578336	146,98
	V 35		578604	178,12
	V 12 S (PR-2B)	Mini Z8	574748 R	124,51
	V 15 S (PR-2B)	Mini Z8	574752 R	124,51
	V 18 S (PR-2B)	Mini Z8	574756 R	124,51
	V 22 S (PR-2B)	Mini Z8	574758 R	124,51
	V 28 S (PR-2B)	Mini Z8	574760 R	124,51
	V 35 S (PR-2B)	Mini Z8	574762 R	136,96
FRABO	V 12		578324	146,98
FRABOPRESS	V 15		578328	146,98
CHROME	V 18		578332	146,98
	V 22		578334	146,98
	V 12 S (PR-2B)	Mini Z8	574748 R	124,51
	V 15 S (PR-2B)	Mini Z8	574752 R	124,51
	V 18 S (PR-2B)	Mini Z8	574756 R	124,51
	V 22 S (PR-2B)	Mini Z8	574758 R	124,51
FRABO	M 15		578312	146,98
FRABOPRESS	M 18		578314	146,98
C-STEEL M	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
FRABO	V 12		578324	146,98
FRABOPRESS	V 15		578328	146,98
C-STEEL V	V 18		578332	146,98
	V 22		578334	146,98
	V 28		578336	146,98
	V 35		578604	178,12
	V 12 S (PR-2B)	Mini Z8	574748 R	124,51
	V 15 S (PR-2B)	Mini Z8	574752 R	124,51
	V 18 S (PR-2B)	Mini Z8	574756 R	124,51
	V 22 S (PR-2B)	Mini Z8	574758 R	124,51
	V 28 S (PR-2B)	Mini Z8	574760 R	124,51
	V 35 S (PR-2B)	Mini Z8	574762 R	136,96

Pressfitting systems for gas installations may only be pressed with the pressing tongs Mini which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

*** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.*

[1] Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

[2] For accommodating suitable pressing inserts.

[3] Only pressing tongs from designation "117" (1st quarter of 201), "217" (2nd quarter of 2017) etc. can be used. The designation is stamped on every pressing jaw.

[4] For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

[6] Only use Mini pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

[7] Previous designation: Mini C 26 pressing tongs

[5] For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet: www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 79 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs Mini / pressing rings

Accessory for ROLLER'S 22 kN radial presses

System	Pressing tongs Mini/pressing rings	Drive with adapter tongs	Art.-No.	€
FRABO	M 12		578310	146,98
FRABOPRESS	M 15		578312	146,98
GAS M	M 18		578314	146,98
	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 12 S (PR-2B)	Mini Z8	574736 R	124,51
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
FRABO	V 12		578324	146,98
FRABOPRESS	V 15		578328	146,98
GAS V	V 18		578332	146,98
	V 22		578334	146,98
	V 28		578336	146,98
	V 35		578604	178,12
	V 12 S (PR-2B)	Mini Z8	574748 R	124,51
	V 15 S (PR-2B)	Mini Z8	574752 R	124,51
	V 18 S (PR-2B)	Mini Z8	574756 R	124,51
	V 22 S (PR-2B)	Mini Z8	574758 R	124,51
	V 28 S (PR-2B)	Mini Z8	574760 R	124,51
	V 35 S (PR-2B)	Mini Z8	574762 R	136,96
FRABO	V 12		578324	146,98
FRABOPRESS	V 15		578328	146,98
KOMBI	V 18		578332	146,98
	V 22		578334	146,98
	V 28		578336	146,98
	V 35		578604	178,12
	V 12 S (PR-2B)	Mini Z8	574748 R	124,51
	V 15 S (PR-2B)	Mini Z8	574752 R	124,51
	V 18 S (PR-2B)	Mini Z8	574756 R	124,51
	V 22 S (PR-2B)	Mini Z8	574758 R	124,51
	V 28 S (PR-2B)	Mini Z8	574760 R	124,51
	V 35 S (PR-2B)	Mini Z8	574762 R	136,96
FRABO	M 12		578310	146,98
FRABOPRESS M	M 15		578312	146,98
	M 18		578314	146,98
	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 12 S (PR-2B)	Mini Z8	574736 R	124,51
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
FRABO	V 15		578328	146,98
FRABOPRESS	V 18		578332	146,98
SOLAR	V 22		578334	146,98
	V 28		578336	146,98
	V 35		578604	178,12
	V 15 S (PR-2B)	Mini Z8	574752 R	124,51
	V 18 S (PR-2B)	Mini Z8	574756 R	124,51
	V 22 S (PR-2B)	Mini Z8	574758 R	124,51
	V 28 S (PR-2B)	Mini Z8	574760 R	124,51
	V 35 S (PR-2B)	Mini Z8	574762 R	136,96
FRABO	V 12		578324	146,98
FRABOPRESS V	V 15		578328	146,98
	V 18		578332	146,98
	V 22		578334	146,98
	V 28		578336	146,98
	V 35		578604	178,12
	V 12 S (PR-2B)	Mini Z8	574748 R	124,51
	V 15 S (PR-2B)	Mini Z8	574752 R	124,51
	V 18 S (PR-2B)	Mini Z8	574756 R	124,51
	V 22 S (PR-2B)	Mini Z8	574758 R	124,51
	V 28 S (PR-2B)	Mini Z8	574760 R	124,51
	V 35 S (PR-2B)	Mini Z8	574762 R	136,96
Fränkische	F 16		578456	168,68
alpex-duo XS	F 20		578460	168,68
	F 26		578462	182,48
	F 32		578464	182,48
	F 16 S (PR-2B)**	Mini Z8	574728 R	124,51
	F 20 S (PR-2B)**	Mini Z8	574730 R	124,51
	F 26 S (PR-2B)**	Mini Z8	574732 R	124,51
	F 32 S (PR-2B)**	Mini Z8	574734 R	136,96
	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)**	Mini Z8	574798 R	136,96

System	Pressing tongs Mini/pressing rings	Drive with adapter tongs	Art.-No.	€
Fränkische	F 16		578456	168,68
alpex F50 PROFI	F 20		578460	168,68
	F 26		578462	182,48
	F 32		578464	182,48
	F 16 S (PR-2B)**	Mini Z8	574728 R	124,51
	F 20 S (PR-2B)**	Mini Z8	574730 R	124,51
	F 26 S (PR-2B)**	Mini Z8	574732 R	124,51
	F 32 S (PR-2B)**	Mini Z8	574734 R	136,96
	H 16		578400	159,75
	H 20		578406	159,75
	H 26		578410	159,75
	H 32		578412	159,75
	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)**	Mini Z8	574798 R	136,96
	U 16		578374	165,66
	U 20		578378	165,66
(DN 26)	U 25		578380	165,66
	U 32		578382	194,31
	VP 16		578482	176,56
	VP 20		578484	176,56
	VP 32		578488	195,25
Fränkische	Fz 40		578478	247,15
alpex L				

G

gabotherm H+S	TH 10		578342	177,08
	TH 12		578346	177,08
	TH 14		578348	177,08
	TH 15		578350	177,08
	TH 16		578352 R	177,08
	TH 17		578354	177,08
	TH 18		578356	177,08
	TH 20		578358 R	177,08
	TH 25		578360	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
	TH 10 S (PR-2B)**	Mini Z8	574772 R	124,51
	TH 12 S (PR-2B)**	Mini Z8	574776 R	124,51
	TH 14 S (PR-2B)**	Mini Z8	574778 R	124,51
	TH 15 S (PR-2B)**	Mini Z8	574780 R	124,51
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 17 S (PR-2B)**	Mini Z8	574784 R	124,51
	TH 18 S (PR-2B)**	Mini Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Mini Z8	574792 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
Gallagher USA	H 12 (¼")		578396	159,75
YogaPipe ACR	U 14 (⅜")		578372	174,38
	U 16 (½")		578374	165,66
	U 18 (⅝")		578376	165,66
	U 20 (¾")		578378	165,66
	U 25 (⅞")		578380	165,66
	U 32 (1⅛")		578382	194,31
Geberit Mapress	M 12		578310	146,98
C-STAHL	M 15		578312	146,98
	M 18		578314	146,98
	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 12 S (PR-2B)	Mini Z8	574736 R	124,51
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
Geberit Mapress	M 22		578316	146,98
C-STAHL Sprinkler	M 28		578318	146,98
nass				146,98
Geberit Mapress	M 12		578310	146,98
Edelstahl	M 15		578312	146,98
	M 18		578314	146,98
	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 12 S (PR-2B)	Mini Z8	574736 R	124,51
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96

Recommended price. All prices plus VAT

System	Pressing tongs Mini/pressing rings	Drive with adapter tongs	Art.-No.	€
Geberit Mapress Edelstahl Gas	M 15		578312	146,98
	M 18		578314	146,98
	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
Geberit Mapress Edelstahl Sprinkler	M 22		578316	146,98
	M 28		578318	146,98
Geberit Mapress Kupfer	M 12		578310	146,98
	M 15		578312	146,98
	M 18		578314	146,98
	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 12 S (PR-2B)	Mini Z8	574736 R	124,51
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
Geberit Mapress Kupfer Gas	M 15		578312	146,98
	M 18		578314	146,98
	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
Geberit Mepla	G 16		578444	177,50
	G 20		578446	177,50
	G 26		578448	188,40
	G 32		578450	201,16
	G 40		578452	260,33
Geberit Mepla Therm	G 16		578444	177,50
	G 20		578446	177,50
	G 26		578448	188,40
Geberit Volex	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
General Fittings 5T00	H 16		578400	159,75
	H 20		578406	159,75
	H 26		578410	159,75
	H 32		578412	159,75
	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
	U 16		578374	165,66
	U 20		578378	165,66
	U 32		578382	194,31
	U 40		578386	236,66
General Fittings Ewoprex	H 16		578400	159,75
	H 20		578406	159,75
	H 26		578410	159,75
	H 32		578412	159,75
	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
	U 16		578374	165,66
	U 20		578378	165,66
	U 32		578382	194,31
	U 40		578386	236,66

System	Pressing tongs Mini/pressing rings	Drive with adapter tongs	Art.-No.	€
General Fittings Serie 5S00	B 16		578468	193,28
	B 18		578470	193,28
	B 20		578472	193,28
	B 26		578474	213,00
	B 32		578476	213,00
	F 16		578456	168,68
	F 20		578460	168,68
	F 26		578462	182,48
	F 32		578464	182,48
	F 16 S (PR-2B)**	Mini Z8	574728 R	124,51
	F 20 S (PR-2B)**	Mini Z8	574730 R	124,51
	F 26 S (PR-2B)**	Mini Z8	574732 R	124,51
	F 32 S (PR-2B)	Mini Z8	574734 R	136,96
	H 16		578400	159,75
	H 18		578404	159,75
	H 20		578406	159,75
	H 25		578408	159,75
	H 26		578410	159,75
	H 32		578412	159,75
	TH 16		578352 R	177,08
	TH 18		578356	177,08
	TH 20		578358 R	177,08
	TH 25		578360	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 18 S (PR-2B)**	Mini Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Mini Z8	574792 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
	U 16		578374	165,66
	U 18		578376	165,66
	U 20		578378	165,66
	U 25		578380	165,66
	U 32		578382	194,31
	U 40		578386	236,66
General Fittings Trident	H 16		578400	159,75
	H 20		578406	159,75
	H 26		578410	159,75
	H 32		578412	159,75
	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
	U 16		578374	165,66
	U 20		578378	165,66
	U 32		578382	194,31
General Fittings Trident Gas	H 16		578400	159,75
	H 20		578406	159,75
	H 26		578410	159,75
	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
	U 16		578374	165,66
	U 20		578378	165,66
	U 32		578382	194,31
Giacomini Raccordi RM Giacomini	H 16		578400	159,75
	H 20		578406	159,75
	H 26		578410	159,75
	H 32		578412	159,75
	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
	U 16		578374	165,66
	U 20		578378	165,66
	U 32		578382	194,31
	U 40		578386	236,66

Pressfitting systems for gas installations may only be pressed with the pressing tongs Mini which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

*** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.*

1) Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

2) For accommodating suitable pressing inserts.

3) Only pressing tongs from designation "117" (1st quarter of 201), "217" (2nd quarter of 2017) etc. can be used. The designation is stamped on every pressing jaw.

4) For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

6) Only use Mini pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

7) Previous designation: Mini C 26 pressing tongs

5) For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet: www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.
See page 79 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs Mini / pressing rings

Accessory for ROLLER'S 22 kN radial presses

System	Pressing tongs Mini/pressing rings	Drive with adapter tongs	Art.-No.	€
Giacomini RM MULTIGAS	H 16		578400	159,75
	H 20		578406	159,75
	H 26		578410	159,75
	H 32		578412	159,75
	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	U 16		578374	165,66
	U 20		578378	165,66
	U 32		578382	194,31
Giacomini Valvole Giacomini serie R850V	V 15		578328	146,98
	V 18		578332	146,98
	V 22		578334	146,98
	V 28		578336	146,98
	V 35		578604	178,12
	V 15 S (PR-2B)	Mini Z8	574752 R	124,51
	V 18 S (PR-2B)	Mini Z8	574756 R	124,51
	V 22 S (PR-2B)	Mini Z8	574758 R	124,51
	V 28 S (PR-2B)	Mini Z8	574760 R	124,51
	V 35 S (PR-2B)	Mini Z8	574762 R	136,96
	SA 15		578514	176,56
	SA 18		578518	176,56
	SA 22		578520	176,56
	SA 28		578522	176,56
	M 15		578312	146,98
	M 18		578314	146,98
	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
Golan Pipe Systems (Scandinavia) Alu-Pres	U 16		578374	165,66
	U 20		578378	165,66
	U 25		578380	165,66
	U 32		578382	194,31
	U 40		578386	236,66
Grinnell G-PRESS Copper Fittings	VUS ½" (OD 15,9 mm)		578566	177,50
	VUS ¾" (OD 22,2 mm)		578568	177,50
	VUS 1" (OD 28,6 mm)		578570	177,50
	VUS 1¼" (OD 34,9 mm)		578606	177,50
GS Wärmesysteme System TH	TH 14		578348	177,08
	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
	TH 14 S (PR-2B)**	Mini Z8	574778 R	124,51
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
GS Wärmesysteme System V	V 15		578328	146,98
	V 18		578332	146,98
	V 22		578334	146,98
	V 28		578336	146,98
	V 35		578604	178,12
	V 15 S (PR-2B)	Mini Z8	574752 R	124,51
	V 18 S (PR-2B)	Mini Z8	574756 R	124,51
	V 22 S (PR-2B)	Mini Z8	574758 R	124,51
	V 28 S (PR-2B)	Mini Z8	574760 R	124,51
	V 35 S (PR-2B)	Mini Z8	574762 R	136,96
H				
HASTINIK Hastinik/Hitpress	M 15		578312	146,98
	M 18		578314	146,98
	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
heima24	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
	U 16		578374	165,66
	U 20		578378	165,66
	U 32		578382	194,31
HELIROMA Klimapress	U 16		578374	165,66
	U 20		578378	165,66
	U 25		578380	165,66
	U 32		578382	194,31
	U 40		578386	236,66
HELIROMA Klimapress PPSU	U 16		578374	165,66
	U 20		578378	165,66
	U 25		578380	165,66
	U 32		578382	194,31
Henco	TH 14		578348	177,08
	TH 16		578352 R	177,08
	TH 18		578356	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	HE 32		578370 R	212,06

System	Pressing tongs Mini/pressing rings	Drive with adapter tongs	Art.-No.	€
Herotec tempusPRESS PLUS	H 16		578400	159,75
	H 20		578406	159,75
	H 25		578408	159,75
	H 32		578412	159,75
	RFz 16		578492	184,45
	RFz 20		578494	184,45
	RFz 25		578496	184,45
	RFz 32		578498	184,45
	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 25		578360	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Mini Z8	574792 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
	U 16		578374	165,66
	U 20		578378	165,66
	U 25		578380	165,66
	U 32		578382	194,31
	U 40		578386	236,66
Herotec tempusPRESS PLUS PPSU	H 16		578400	159,75
	H 20		578406	159,75
	H 25		578408	159,75
	H 32		578412	159,75
	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 25		578360	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Mini Z8	574792 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
	U 16		578374	165,66
	U 20		578378	165,66
	U 25		578380	165,66
	U 32		578382	194,31
	U 40		578386	236,66
HERZ PIPEFIX	TH 10		578342	177,08
	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
	TH 10 S (PR-2B)**	Mini Z8	574772 R	124,51
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)**	Mini Z8	574798 R	136,96
HIDRONIX MULTIGAS	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
HIDRONIX MULTIPIPE	TH 14		578348	177,08
	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	H 14		578398	159,75
	H 16		578400	159,75
	H 18		578404	159,75
	H 20		578406	159,75
	H 26		578410	159,75
	H 32		578412	159,75
	U 14		578372	174,38
	U 16		578374	165,66
	U 18		578376	165,66
	U 20		578378	165,66
	U 26[7]		578392	194,31
	U 32		578382	194,31
HIDRONIX UNICO	TH 14		578348	177,08
	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	H 14		578398	159,75
	H 16		578400	159,75
	H 18		578404	159,75
	H 20		578406	159,75
	H 26		578410	159,75
	H 32		578412	159,75
	U 14		578372	174,38
	U 16		578374	165,66
	U 18		578376	165,66
	U 20		578378	165,66
	U 26[7]		578392	194,31
	U 32		578382	194,31
HITEC Sistema Multistrato	TH 14		578348	177,08
	TH 16		578352 R	177,08
	TH 18		578356	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
	TH 14 S (PR-2B)**	Mini Z8	574778 R	124,51
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 18 S (PR-2B)**	Mini Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
HITHERM-ISOTUBI NUMEPRESS	M 15		578312	146,98
	M 18		578314	146,98
	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96

Recommended price. All prices plus VAT

System	Pressing tongs Mini/pressing rings	Drive with adapter tongs	Art.-No.	€
HITHERM-ISOTUBI	M 15		578312	146,98
HTpress	M 18		578314	146,98
	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
HITHERM-ISOTUBI	M 15		578312	146,98
HTfire	M 18		578314	146,98
	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
HITHERM-ISOTUBI	M 15		578312	146,98
HTair	M 18		578314	146,98
	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
Hopewell	M 15		578312	146,98
press fit system	M 18		578314	146,98
	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
hp praski	TH 10		578342	177,08
BAVARIA-press	TH 12		578346	177,08
	TH 14		578348	177,08
	TH 16		578352 R	177,08
	TH 17		578354	177,08
	TH 20		578358 R	177,08
	TH 25		578360	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
	TH 10 S (PR-2B)**	Mini Z8	574772 R	124,51
	TH 12 S (PR-2B)**	Mini Z8	574776 R	124,51
	TH 14 S (PR-2B)**	Mini Z8	574778 R	124,51
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 17 S (PR-2B)**	Mini Z8	574784 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Mini Z8	574792 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
	I			
ICMA	H 16		578400	159,75
Sempiter	H 20		578406	159,75
	H 25		578408	159,75
	H 26		578410	159,75
	H 32		578412	159,75
	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 25		578360	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
	U 16		578374	165,66
	U 20		578378	165,66
	U 25		578380	165,66
	U 26[7]		578392	194,31
	U 32		578382	194,31
	U 40		578386	236,66

System	Pressing tongs Mini/pressing rings	Drive with adapter tongs	Art.-No.	€
ICMA	TH 16		578352 R	177,08
Sempigas	TH 20		578358 R	177,08
	TH 25		578360	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
Idrosanitaria	TH 16		578352 R	177,08
Bonomi	TH 20		578358 R	177,08
Homegas	TH 26		578362 R	177,08
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
Idrosanitaria	TH 16		578352 R	177,08
Bonomi	TH 18		578356	177,08
Idropress	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
IDROSISTEMI	TH 16		578352 R	177,08
Ta-Press	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
	F 16		578456	168,68
	F 20		578460	168,68
	F 26		578462	182,48
	F 32		578464	182,48
	F 16 S (PR-2B)**	Mini Z8	574728 R	124,51
	F 20 S (PR-2B)**	Mini Z8	574730 R	124,51
	F 26 S (PR-2B)**	Mini Z8	574732 R	124,51
	F 32 S (PR-2B)	Mini Z8	574734 R	136,96
	Fz 40		578478	247,15
	H 16		578400	159,75
	H 20		578406	159,75
	H 26		578410	159,75
	H 32		578412	159,75
	U 16		578374	165,66
	U 20		578378	165,66
	U 26[7]		578392	194,31
	U 32		578382	194,31
	U 40		578386	236,66
	B 16		578468	193,28
	B 20		578472	193,28
	B 26		578474	213,00
	B 32		578476	213,00
IDROTRADE	H 16		578400	159,75
Storm Multipinza	H 20		578406	159,75
	H 26		578410	159,75
	H 32		578412	159,75
	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	THL 32		578368	177,08
	TH 40		578624	234,69
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
	U 16		578374	165,66
	U 20		578378	165,66
IDROTRADE	M 15		578312	146,98
StormPRES[1]	M 18		578314	146,98
	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96

Pressfitting systems for gas installations may only be pressed with the pressing tongs Mini which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

*** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.*

[1] Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

[2] For accommodating suitable pressing inserts.

[3] Only pressing tongs from designation "117" (1st quarter of 201), "217" (2nd quarter of 2017) etc. can be used. The designation is stamped on every pressing jaw.

[4] For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

[6] Only use Mini pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

[7] Previous designation: Mini C 26 pressing tongs

[5] For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet: www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.
See page 79 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs Mini / pressing rings

Accessory for ROLLER'S 22 kN radial presses

System	Pressing tongs Mini/pressing rings	Drive with adapter tongs	Art.-No.	€
IDROTRADE	M 12		578310	146,98
StormSTEEL[1)]	M 15		578312	146,98
	M 18		578314	146,98
	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 12 S (PR-2B)	Mini Z8	574736 R	124,51
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
ILTA	M 15		578312	146,98
INOX/CHIBRO	M 18		578314	146,98
Pressfitting Cuni	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
ILTA	M 15		578312	146,98
INOX/CHIBRO	M 18		578314	146,98
Pressfitting inox	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
Instantor	TH 16		578352 R	177,08
Press System	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
Instantor	VI ½" (OD 14,7 mm)		578716	175,53
Copper Press Imperial	VI ¾" (OD 21,0 mm)		578718	175,53
	VI 1" (OD 27,4 mm)		578720	175,53
	VI ½" S (PR-2B)	Mini Z8	574850 R	124,51
	VI ¾" S (PR-2B)	Mini Z8	574852 R	124,51
	VI 1" S (PR-2B)	Mini Z8	574854 R	124,51
Instantor	M 15		578312	146,98
Copper Press Metric	M 22		578316	146,98
	M 28		578318	146,98
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
IPA IPANA Press	TH 10		578342	177,08
	TH 11,6		578344	177,08
	TH 12		578346	177,08
	TH 14		578348	177,08
	TH 15		578350	177,08
	TH 16		578352 R	177,08
	TH 17		578354	177,08
	TH 18		578356	177,08
	TH 20		578358 R	177,08
	TH 22		578588	177,08
	TH 25		578360	177,08
	TH 26		578362 R	177,08
	TH 28		578590	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
	TH 10 S (PR-2B)**	Mini Z8	574772 R	124,51
	TH 11,6 S (PR-2B)**	Mini Z8	574774 R	124,51
	TH 12 S (PR-2B)**	Mini Z8	574776 R	124,51
	TH 14 S (PR-2B)**	Mini Z8	574778 R	124,51
	TH 15 S (PR-2B)**	Mini Z8	574780 R	124,51
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 17 S (PR-2B)**	Mini Z8	574784 R	124,51
	TH 18 S (PR-2B)**	Mini Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 22 S (PR-2B)**	Mini Z8	574790 R	124,51
	TH 25 S (PR-2B)**	Mini Z8	574792 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 28 S (PR-2B)**	Mini Z8	574796 R	136,96
	TH 32 S (PR-2B)**	Mini Z8	574798 R	136,96
IPA THu	TH 16		578352 R	177,08
IPANA Press	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
IPALPEX	TH 14		578348	177,08
(Industrie du	TH 16		578352 R	177,08
Plastique et	TH 18		578356	177,08
Accessoires)	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	THL 32		578368	177,08
	TH 40		578624	234,69
IPLEX	K16/P18		578592	184,45
PIPELINES				
AUSTRALIA				
Iplex Pro-fit				
IPLEX	K16/P18		578592	184,45
PIPELINES	K/20		578594	184,45
AUSTRALIA	K/25		578596	184,45
Iplex K1	K32		578598	184,45
(Gas)	K1/40		578600	184,45

System	Pressing tongs Mini/pressing rings	Drive with adapter tongs	Art.-No.	€
IPLEX	K16/P18		578592	184,45
PIPELINES	K/20		578594	184,45
AUSTRALIA	K/25		578596	184,45
Iplex K2				
ISOTUBI	M 15		578312	146,98
NUMEPRESS	M 18		578314	146,98
	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
IVAR	B 20		578472	193,28
ALPEX-GAS	B 26		578474	213,00
	B 32		578476	213,00
IVAR	B 14		578466	193,28
Ivar-Press	B 16		578468	193,28
	B 18		578470	193,28
	B 20		578472	193,28
	B 26		578474	213,00
	B 32		578476	213,00
	Fz 40		578478	247,15
IVAR	TH 16		578352 R	177,08
MULTI PRESS	TH 20		578358 R	177,08
GAS ITALIA	TH 26		578362 R	177,08
	H 16		578400	159,75
	H 20		578406	159,75
	H 26		578410	159,75
	U 16		578374	165,66
	U 20		578378	165,66
IVAR	TH 16		578352 R	177,08
Multi Press MP	TH 18		578356	177,08
	TH 20		578358 R	177,08
	TH 25		578360	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 18 S (PR-2B)**	Mini Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Mini Z8	574792 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
	F 16		578456	168,68
	F 18		578458	168,68
	F 20		578460	168,68
	F 26		578462	182,48
	F 32		578464	182,48
	Fz 40		578478	247,15
	F 16 S (PR-2B)**	Mini Z8	574728 R	124,51
	F 20 S (PR-2B)**	Mini Z8	574730 R	124,51
	F 26 S (PR-2B)**	Mini Z8	574732 R	124,51
	F 32 S (PR-2B)	Mini Z8	574734 R	136,96
	H 16		578400	159,75
	H 18		578404	159,75
	H 20		578406	159,75
	H 25		578408	159,75
	H 26		578410	159,75
	H 32		578412	159,75
	U 16		578374	165,66
	U 18		578376	165,66
	U 20		578378	165,66
	U 25		578380	165,66
	U 26[7)]		578392	194,31
	U 32		578382	194,31
	U 40		578386	236,66
	B 16		578468	193,28
	B 18		578470	193,28
	B 20		578472	193,28
	B 26		578474	213,00
	B 32		578476	213,00
IVAR	TH 16		578352 R	177,08
Multi Press Leak	TH 20		578358 R	177,08
(MPL)	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
	F 16		578456	168,68
	F 20		578460	168,68
	F 26		578462	182,48
	F 32		578464	182,48
	F 16 S (PR-2B)**	Mini Z8	574728 R	124,51
	F 20 S (PR-2B)**	Mini Z8	574730 R	124,51
	F 26 S (PR-2B)**	Mini Z8	574732 R	124,51
	F 32 S (PR-2B)	Mini Z8	574734 R	136,96
	H 16		578400	159,75
	H 20		578406	159,75
	H 26		578410	159,75
	H 32		578412	159,75
	U 16		578374	165,66
	U 20		578378	165,66
	U 26[7)]		578392	194,31
	U 32		578382	194,31
	B 16		578468	193,28
	B 20		578472	193,28
	B 26		578474	213,00
	B 32		578476	213,00

Recommended price. All prices plus VAT

System	Pressing tongs Mini/pressing rings	Drive with adapter tongs	Art.-No.	€
IVAR	TH 16		578352 R	177,08
Plastic Multi Press	TH 20		578358 R	177,08
PMP	TH 25		578360	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Mini Z8	574792 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
	F 16		578456	168,68
	F 20		578460	168,68
	F 26		578462	182,48
	F 32		578464	182,48
	F 16 S (PR-2B)**	Mini Z8	574728 R	124,51
	F 20 S (PR-2B)**	Mini Z8	574730 R	124,51
	F 26 S (PR-2B)**	Mini Z8	574732 R	124,51
	F 32 S (PR-2B)	Mini Z8	574734 R	136,96
	H 16		578400	159,75
	H 20		578406	159,75
	H 25		578408	159,75
	H 26		578410	159,75
	H 32		578412	159,75
	U 16		578374	165,66
	U 20		578378	165,66
	U 25		578380	165,66
	U 26[7]		578392	194,31
	U 32		578382	194,31
	B 16		578468	193,28
	B 20		578472	193,28
	B 26		578474	213,00
	B 32		578476	213,00
IVAR	TH 16		578352 R	177,08
Plastic Multi Press	TH 20		578358 R	177,08
Leak (PMPL)	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
	F 16		578456	168,68
	F 20		578460	168,68
	F 26		578462	182,48
	F 32		578464	182,48
	F 16 S (PR-2B)**	Mini Z8	574728 R	124,51
	F 20 S (PR-2B)**	Mini Z8	574730 R	124,51
	F 26 S (PR-2B)**	Mini Z8	574732 R	124,51
	F 32 S (PR-2B)	Mini Z8	574734 R	136,96
	H 16		578400	159,75
	H 20		578406	159,75
	H 26		578410	159,75
	H 32		578412	159,75
	U 16		578374	165,66
	U 20		578378	165,66
	U 26[7]		578392	194,31
	U 32		578382	194,31
	B 16		578468	193,28
	B 20		578472	193,28
	B 26		578474	213,00
	B 32		578476	213,00
IVT Edelstahl-	M 15		578312	146,98
Presssystem	M 18		578314	146,98
	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
IVT PRIPRESS	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96

System	Pressing tongs Mini/pressing rings	Drive with adapter tongs	Art.-No.	€
	J			
Jäger - Aquatec	H 14		578398	159,75
Aquapress H	H 16		578400	159,75
	H 17		578402	159,75
	H 18		578404	159,75
	H 20		578406	159,75
	H 26		578410	159,75
	H 32		578412	159,75
	U 40		578386	236,66
Jäger - Aquatec	M 15		578312	146,98
C-Stahl	M 18		578314	146,98
Press Typ M	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
Jäger - Aquatec	M 15		578312	146,98
Edelstahl	M 18		578314	146,98
Press Typ M	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
Jäger - Aquatec	V 15		578328	146,98
Kupfer	V 18		578332	146,98
Press Typ V	V 22		578334	146,98
	V 28		578336	146,98
	V 35		578604	178,12
	V 15 S (PR-2B)	Mini Z8	574752 R	124,51
	V 18 S (PR-2B)	Mini Z8	574756 R	124,51
	V 22 S (PR-2B)	Mini Z8	574758 R	124,51
	V 28 S (PR-2B)	Mini Z8	574760 R	124,51
	V 35 S (PR-2B)	Mini Z8	574762 R	136,96
Jansen AG	TH 14		578348	177,08
JANSEN COMISA	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
	TH 14 S (PR-2B)**	Mini Z8	574778 R	124,51
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
Jaraflex-	TH 14		578348	177,08
Presssystem	TH 16		578352 R	177,08
	TH 17		578354	177,08
	TH 18		578356	177,08
	TH 20		578358 R	177,08
	TH 25		578360	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
	TH 14 S (PR-2B)**	Mini Z8	574778 R	124,51
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 17 S (PR-2B)**	Mini Z8	574784 R	124,51
	TH 18 S (PR-2B)**	Mini Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Mini Z8	574792 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
JUNGWOO	VUS ½" (OD 15,9 mm)		578566	177,50
JWPress	VUS ¾" (OD 22,2 mm)		578568	177,50
	VUS 1" (OD 28,6 mm)		578570	177,50
	VUS 1¼" (OD 34,9 mm)		578606	177,50

Pressfitting systems for gas installations may only be pressed with the pressing tongs Mini which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

*** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.*

[1] Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

[2] For accommodating suitable pressing inserts.

[3] Only pressing tongs from designation "117" (1st quarter of 201), "217" (2nd quarter of 2017) etc. can be used. The designation is stamped on every pressing jaw.

[4] For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

[6] Only use Mini pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

[7] Previous designation: Mini C 26 pressing tongs

[5] For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet: www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 79 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs Mini / pressing rings

Accessory for ROLLER'S 22 kN radial presses

System	Pressing tongs Mini/pressing rings	Drive with adapter tongs	Art.-No.	€
	K			
KAN	TH 14		578348	177,08
KAN-therm Press LBP	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 25		578360	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
	TH 14 S (PR-2B)**	Mini Z8	574778 R	124,51
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Mini Z8	574792 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
	U 14		578372	174,38
	U 16		578374	165,66
	U 20		578378	165,66
	U 25		578380	165,66
	U 26[7)]		578392	194,31
	U 32		578382	194,31
	U 40		578386	236,66
KAN	M 15		578312	146,98
KAN-therm Inox	M 18[7)]		578314	146,98
	M 22		578316	146,98
	M 28[7)]		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
KAN	M 12		578310	146,98
KAN-therm Steel	M 15		578312	146,98
	M 18[7)]		578314	146,98
	M 22		578316	146,98
	M 28[7)]		578318	146,98
	M 35		578390	178,12
	M 12 S (PR-2B)	Mini Z8	574736 R	124,51
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
KAN	TH 14		578348	177,08
KAN-therm	TH 16		578352 R	177,08
UltraPRESS	TH 20		578358 R	177,08
	TH 25		578360	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
	TH 14 S (PR-2B)**	Mini Z8	574778 R	124,51
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Mini Z8	574792 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
	U 14		578372	174,38
	U 16		578374	165,66
	U 20		578378	165,66
	U 25		578380	165,66
	U 26[7)]		578392	194,31
	U 32		578382	194,31
	U 40		578386	236,66
KE KELIT	M 15		578312	146,98
COPPERFIX	M 18		578314	146,98
Kupfer	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
KE KELIT	U 16		578374	165,66
KELIT KELOX	U 18		578376	165,66
	U 20		578378	165,66
	U 25		578380	165,66
	U 32		578382	194,31
	U 40		578386	236,66
KE KELIT	U 16		578374	165,66
KELOX-PPSU-W	U 18		578376	165,66
	U 20		578378	165,66
	U 25		578380	165,66
	U 32		578382	194,31
	U 40		578386	236,66
KE KELIT	U 16		578374	165,66
KELOX-ULTRAX	U 18		578376	165,66
	U 20		578378	165,66
	U 25		578380	165,66
	U 32		578382	194,31
	U 40		578386	236,66
KE KELIT	U 16		578374	165,66
KELOX-ULTRAX-W	U 18		578376	165,66
	U 20		578378	165,66
	U 25		578380	165,66
	U 32		578382	194,31
	U 40		578386	236,66
KE KELIT	U 16		578374	165,66
KELOX-WINDOX-U	U 18		578376	165,66
	U 20		578378	165,66
	U 25		578380	165,66
	U 32		578382	194,31
	U 40		578386	236,66
KE KELIT	U 16		578374	165,66
KELOX-WINDOX-W	U 18		578376	165,66
	U 20		578378	165,66
	U 25		578380	165,66
	U 32		578382	194,31
	U 40		578386	236,66

System	Pressing tongs Mini/pressing rings	Drive with adapter tongs	Art.-No.	€
KE KELIT	M 15		578312	146,98
steelFIX	M 18		578314	146,98
C-Stahl	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
KE KELIT	M 15		578312	146,98
steelFIX	M 18		578314	146,98
Edelstahl	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
KEMBLA	VAU 15 (OD 12,7 mm)		578630	151,86
KemPress	VAU 20 (OD 19,1 mm)		578632	151,86
(AUS)	VAU 25 (OD 25,4 mm)		578634	151,86
	VAU 32 (OD 31,8 mm)		578636	159,75
KEMBLA	VAU 15 (OD 12,7 mm)		578630	151,86
KemPress Gas	VAU 20 (OD 19,1 mm)		578632	151,86
(AUS)	VAU 25 (OD 25,4 mm)		578634	151,86
	VAU 32 (OD 31,8 mm)		578636	159,75
KISAN	KI 16		578524	187,36
Kisan KD	KI 20		578526	187,36
	KI 25		578528	187,36
	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 25		578360	177,08
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Mini Z8	574792 R	124,51
KISAN	KI 16		578524	187,36
Kisan WL	KI 20		578526	187,36
	KI 25		578528	187,36
	KI 32		578530	252,44
	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 25		578360	177,08
	TH 32		578364	177,08
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Mini Z8	574792 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
KISAN	KI 16		578524	187,36
Kisan WM	KI 20		578526	187,36
	KI 25		578528	187,36
	KI 32		578530	252,44
KISAN	U 20		578378	165,66
Kisan WR	U 25		578380	165,66
	U 32		578382	194,31
	U 40		578386	236,66
	TH 20		578358 R	177,08
	TH 25		578360	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Mini Z8	574792 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
KISAN	M 15		578312	146,98
Kistal C	M 18		578314	146,98
	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
KISAN	M 15		578312	146,98
Kistal Inox	M 18		578314	146,98
	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
	L			
LEGEND-PRESS	VUS ½" (OD 15,9 mm)		578566	177,50
press fitting	VUS ¾" (OD 22,2 mm)		578568	177,50
system	VUS 1" (OD 28,6 mm)		578570	177,50
	VUS 1¼" (OD 34,9 mm)		578606	177,50
LK Systems	V 12		578324	146,98
LK >B<Press	V 15		578328	146,98
	V 18		578332	146,98
	V 22		578334	146,98
	V 28		578336	146,98
	V 35		578604	178,12
	V 12 S (PR-2B)	Mini Z8	574748 R	124,51
	V 15 S (PR-2B)	Mini Z8	574752 R	124,51
	V 18 S (PR-2B)	Mini Z8	574756 R	124,51
	V 22 S (PR-2B)	Mini Z8	574758 R	124,51
	V 28 S (PR-2B)	Mini Z8	574760 R	124,51
	V 35 S (PR-2B)	Mini Z8	574762 R	136,96

Recommended price. All prices plus VAT

System	Pressing tongs Mini/pressing rings	Drive with adapter tongs	Art.-No.	€
LK Systems	V 12		578324	146,98
LK >B<Press	V 15		578328	146,98
Elförzinkat	V 18		578332	146,98
	V 22		578334	146,98
	V 28		578336	146,98
	V 35		578604	178,12
	V 12 S (PR-2B)	Mini Z8	574748 R	124,51
	V 15 S (PR-2B)	Mini Z8	574752 R	124,51
	V 18 S (PR-2B)	Mini Z8	574756 R	124,51
	V 22 S (PR-2B)	Mini Z8	574758 R	124,51
	V 28 S (PR-2B)	Mini Z8	574760 R	124,51
	V 35 S (PR-2B)	Mini Z8	574762 R	136,96
LK Systems	V 15		578328	146,98
LK >B<Press	V 18		578332	146,98
Gas	V 22		578334	146,98
	V 28		578336	146,98
	V 35		578604	178,12
	V 15 S (PR-2B)	Mini Z8	574752 R	124,51
	V 18 S (PR-2B)	Mini Z8	574756 R	124,51
	V 22 S (PR-2B)	Mini Z8	574758 R	124,51
	V 28 S (PR-2B)	Mini Z8	574760 R	124,51
	V 35 S (PR-2B)	Mini Z8	574762 R	136,96
LK Systems	TH 16		578352 R	177,08
LK Universal	TH 20		578358 R	177,08
	TH 25		578360	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69

M

MAINCOR	U 16		578374	165,66
MAINPRESS	U 20		578378	165,66
	U 25		578380	165,66
	U 32		578382	194,31
	U 40		578386	236,66
MAINCOR	U 16		578374	165,66
MAINFLOR	U 20		578378	165,66
Mair Heiztechnik	H 11,5		578394	159,75
M-Press	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
Ma.s.ter System	TH 14		578348	177,08
PRESSMASTER	TH 16		578352 R	177,08
	TH 18		578356	177,08
	TH 20		578358 R	177,08
	TH 25		578360	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
	TH 14 S (PR-2B)**	Mini Z8	574778 R	124,51
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 18 S (PR-2B)**	Mini Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Mini Z8	574792 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
	H 14		578398	159,75
	H 16		578400	159,75
	H 18		578404	159,75
	H 20		578406	159,75
	H 26		578410	159,75
	H 32		578412	159,75
	U 14		578372	174,38
	U 16		578374	165,66
	U 18		578376	165,66
	U 20		578378	165,66
	U 25		578380	165,66
	U 32		578382	194,31
	U 40		578386	236,66

System	Pressing tongs Mini/pressing rings	Drive with adapter tongs	Art.-No.	€
Meier Tobler	H 16		578400	159,75
Metalplast - Stramax	H 20		578406	159,75
Serie MM	H 25		578408	159,75
	H 32		578412	159,75
	RFz 16		578492	184,45
	RFz 20		578494	184,45
	RFz 25		578496	184,45
	RFz 32		578498	184,45
	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 25		578360	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Mini Z8	574792 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
	U 16		578374	165,66
	U 20		578378	165,66
	U 25		578380	165,66
	U 32		578382	194,31
	U 40		578386	236,66
METALGRUP	U 16		578374	165,66
Permatubo	U 18		578376	165,66
	U 20		578378	165,66
	U 25		578380	165,66
	U 32		578382	194,31
	U 40		578386	236,66
METALGRUP	RFz 16		578492	184,45
PexGrup	RFz 20		578494	184,45
	RFz 25		578496	184,45
	RFz 32		578498	184,45
METALGRUP	U 16		578374	165,66
MultiGrup	U 18		578376	165,66
	U 20		578378	165,66
	U 25		578380	165,66
	U 32		578382	194,31
Mueller Streamline	VUS ½" (OD 15,9 mm)		578566	177,50
PRS Copper Press	VUS ¾" (OD 22,2 mm)		578568	177,50
	VUS 1" (OD 28,6 mm)		578570	177,50
	VUS 1¼" (OD 34,9 mm)		578606	177,50
MULTITHERM	TH 16		578352 R	177,08
PRESSSYSTEM	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
Multicapas Industrial	RFz 16		578492	184,45
AIS PEX	RFz 20		578494	184,45
	RFz 25		578496	184,45
	RFz 32		578498	184,45
	U 16		578374	165,66
	U 20		578378	165,66
	U 25		578380	165,66
	U 32		578382	194,31
Multicapas Industrial	H 16		578400	159,75
AIS XPRT	H 20		578406	159,75
	H 25		578408	159,75
	H 26		578410	159,75
	H 32		578412	159,75
	RFz 16		578492	184,45
	RFz 20		578494	184,45
	RFz 25		578496	184,45
	RFz 32		578498	184,45
	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 25		578360	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Mini Z8	574792 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
	U 16		578374	165,66
	U 20		578378	165,66
	U 25		578380	165,66
	U 32		578382	194,31
	U 40		578386	236,66

Pressfitting systems for gas installations may only be pressed with the pressing tongs Mini which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

*** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.*

[1] Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

[2] For accommodating suitable pressing inserts.

[3] Only pressing tongs from designation "117" (1st quarter of 201), "217" (2nd quarter of 2017) etc. can be used. The designation is stamped on every pressing jaw.

[4] For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

[6] Only use Mini pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

[7] Previous designation: Mini C 26 pressing tongs

[5] For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet: www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 79 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs Mini / pressing rings

Accessory for ROLLER'S 22 kN radial presses

System	Pressing tongs Mini/pressing rings	Drive with adapter tongs	Art.-No.	€
Multicapas Industrial	U 16		578374	165,66
multitubo systems MC	U 18		578376	165,66
	U 20		578378	165,66
	U 25		578380	165,66
	U 32		578382	194,31
	U 40		578386	236,66
Multicapas Industrial	H 16		578400	159,75
multitubo systems MM	H 20		578406	159,75
	H 25		578408	159,75
	H 26		578410	159,75
	H 32		578412	159,75
	RFz 16		578492	184,45
	RFz 20		578494	184,45
	RFz 25		578496	184,45
	RFz 32		578498	184,45
	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 25		578360	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Mini Z8	574792 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
	U 16		578374	165,66
	U 20		578378	165,66
	U 25		578380	165,66
	U 32		578382	194,31
	U 40		578386	236,66
multipipe Deutschland	TH 16		578352 R	177,08
multipipe mp	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
N				
NEUTHERM	H 16		578400	159,75
MEKUPRESS-HT	H 20		578406	159,75
	H 26		578410	159,75
	H 32		578412	159,75
NIBCO	VUS ½" (OD 15,9 mm)		578566	177,50
Press System	VUS ¾" (OD 22,2 mm)		578568	177,50
Copper	VUS 1" (OD 28,6 mm)		578570	177,50
	VUS 1¼" (OD 34,9 mm)		578606	177,50
NICOLL FLUXO	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 25		578360	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
NUPI Industrie	B 16		578468	193,28
Italiane	B 18		578470	193,28
Multinupi	B 20		578472	193,28
	B 26		578474	213,00
	B 32		578476	213,00
	F 16		578456	168,68
	F 18		578458	168,68
	F 20		578460	168,68
	F 26		578462	182,48
	F 32		578464	182,48
	F 16 S (PR-2B)**	Mini Z8	574728 R	124,51
	F 20 S (PR-2B)**	Mini Z8	574730 R	124,51
	F 26 S (PR-2B)**	Mini Z8	574732 R	124,51
	F 32 S (PR-2B)	Mini Z8	574734 R	136,96
	H 16		578400	159,75
	H 18		578404	159,75
	H 20		578406	159,75
	H 25		578408	159,75
	H 26		578410	159,75
	H 32		578412	159,75
	TH 16		578352 R	177,08
	TH 18		578356	177,08
	TH 20		578358 R	177,08
	TH 25		578360	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 18 S (PR-2B)**	Mini Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Mini Z8	574792 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
	U 14		578372	174,38
	U 16		578374	165,66
	U 18		578376	165,66
	U 20		578378	165,66
	U 25		578380	165,66
	U 26[7)]		578392	194,31
	U 32		578382	194,31
	U 40		578386	236,66
Nussbaum	VMP ⅜" (OD 17,2 mm)		578660	204,17
Optifitt-Press	VMP ½" G (OD 21,3 mm)		578666 R	204,17
	VMPz ¾" (OD 26,9 mm)		578664	204,17

System	Pressing tongs Mini/pressing rings	Drive with adapter tongs	Art.-No.	€
Nussbaum	VRX 16		578640	186,42
Optiflex-Flowpress	VRX 20		578642	186,42
	VRX 25		578644	204,17
	VRX 32		578646	204,17
Nussbaum	V 15		578328	146,98
Optipress	V 18		578332	146,98
Aquaplus	V 22		578334	146,98
	V 28		578336	146,98
	V 35		578604	178,12
	V 15 S (PR-2B)	Mini Z8	574752 R	124,51
	V 18 S (PR-2B)	Mini Z8	574756 R	124,51
	V 22 S (PR-2B)	Mini Z8	574758 R	124,51
	V 28 S (PR-2B)	Mini Z8	574760 R	124,51
	V 35 S (PR-2B)	Mini Z8	574762 R	136,96
Nussbaum	V 15		578328	146,98
Optipress Gaz	V 18		578332	146,98
	V 22		578334	146,98
	V 28		578336	146,98
	V 35		578604	178,12
	V 15 S (PR-2B)	Mini Z8	574752 R	124,51
	V 18 S (PR-2B)	Mini Z8	574756 R	124,51
	V 22 S (PR-2B)	Mini Z8	574758 R	124,51
	V 28 S (PR-2B)	Mini Z8	574760 R	124,51
	V 35 S (PR-2B)	Mini Z8	574762 R	136,96
Nussbaum	V 15		578328	146,98
Optipress-Therm	V 18		578332	146,98
	V 22		578334	146,98
	V 28		578336	146,98
	V 35		578604	178,12
	V 15 S (PR-2B)	Mini Z8	574752 R	124,51
	V 18 S (PR-2B)	Mini Z8	574756 R	124,51
	V 22 S (PR-2B)	Mini Z8	574758 R	124,51
	V 28 S (PR-2B)	Mini Z8	574760 R	124,51
	V 35 S (PR-2B)	Mini Z8	574762 R	136,96
O				
Oventrop	H 16 A		578420	204,17
Cofit P	H 20 A		578426	204,17
	H 26 A		578430	204,17
	H 32 A		578432	204,17
Oventrop	H 16 A		578420	204,17
Cofit PD	H 20 A		578426	204,17
	H 26 A		578430	204,17
Oventrop	H 16 A		578420	204,17
Cofit PDK	H 20 A		578426	204,17
Oventrop	H 16 A		578420	204,17
Cofit PD-HT	H 20 A		578426	204,17
	H 32 A		578432	204,17
Oventrop	H 16 A		578420	204,17
Cofit PDK-HT	H 20 A		578426	204,17
P				
PBTub	RFz 12		578490	184,45
SERTIPRESS	RFz 16		578492	184,45
	RFz 20		578494	184,45
	RFz 25		578496	184,45
PBTub	M 15		578312	146,98
SERTI-STEEL[1)]	M 18		578314	146,98
	M 22		578316	146,98
	M 28		578318	146,98
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
Pegler Yorkshire	> Aalberts integrated piping systems			
PERFEXIM	U 16		578374	165,66
PERFEKT	U 20		578378	165,66
SYSTEM	U 25		578380	165,66
	U 32		578382	194,31
PERFEXIM	U 16		578374	165,66
PERFEKT	U 20		578378	165,66
SYSTEM PLUS	U 25		578380	165,66
	U 32		578382	194,31
	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 25		578360	177,08
	TH 32		578364	177,08
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Mini Z8	574792 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
PERFILTUBO	U 16		578374	165,66
PERFILALUPEX	U 18		578376	165,66
	U 20		578378	165,66
	U 25		578380	165,66
	U 32		578382	194,31
	U 40		578386	236,66
PERFILTUBO	M 15		578312	146,98
PERFILPRESS	M 18		578314	146,98
	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
PEXTUBE	RFz 16		578492	184,45
PexTube	RFz 20		578494	184,45
	RFz 25		578496	184,45
	RFz 32		578498	184,45

Recommended price. All prices plus VAT

System	Pressing tongs Mini/pressing rings	Drive with adapter tongs	Art.-No.	€
Pipelife	M 15		578312	146,98
C-PRESS	M 18		578314	146,98
	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
Pipelife	TH 16		578352 R	177,08
RADOPRESS	TH 18		578356	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 18 S (PR-2B)**	Mini Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
Pipetec Connect	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
	U 16		578374	165,66
	U 20		578378	165,66
	U 32		578382	194,31
PLASTICA ALFA	TH 16		578352 R	177,08
Multypex	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
PLASTICA ALFA	TH 16		578352 R	177,08
Multypex Air	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
PLASTICA ALFA	TH 16		578352 R	177,08
Multypexalfa Gas	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
PLASTICA ALFA	TH 16		578352 R	177,08
Multypexalfa Gas	TH 20		578358 R	177,08
protek	TH 26		578362 R	177,08
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
PLASTICA ALFA	TH 16		578352 R	177,08
Multypex Plus	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
PLASTICA ALFA	TH 16		578352 R	177,08
Multypex Thermo	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
PLASTICA ALFA	TH 16		578352 R	177,08
Multypex Thermo Plus	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96

System	Pressing tongs Mini/pressing rings	Drive with adapter tongs	Art.-No.	€
PLÁSTICOS FERRO	U 16		578374	165,66
FERROPLAST	U 20		578378	165,66
GPF MULT Pressfitting	U 25		578380	165,66
MULTICAPA	U 32		578382	194,31
PLÁSTICOS FERRO	U 16		578374	165,66
FERROPLAST	U 20		578378	165,66
GPF PPSU	U 25		578380	165,66
Pressfitting PEX	U 32		578382	194,31
y MULTICAPA				
PLÁSTICOS FERRO	RFz 16		578492	184,45
FERROPLAST	RFz 20		578494	184,45
GPF PRESS	RFz 25		578496	184,45
Pressfitting PEX	RFz 32		578498	184,45
PLUMBING PLUS	K16/P18		578592	184,45
EZIPEX Crimp	K/20		578594	184,45
(AUS)	K/25		578596	184,45
	K32		578598	184,45
	K1/40		578600	184,45
PLUMBING PLUS	K16/P18		578592	184,45
EZIPEX Gas	K/20		578594	184,45
(AUS)	K/25		578596	184,45
	K32		578598	184,45
	K1/40		578600	184,45
PLUMBING PLUS	Yz 16 UNI		578740	184,45
UNIPEX	Yz 20 UNI		578742	184,45
Water & Gas (AUS)	Yz 25 UNI		578744	184,45
	Yz 32 UNI		578746	184,45
PLUMBING PLUS	VAU 15 (OD 12,7 mm)		578630	151,86
EZIPRESS Gas	VAU 20 (OD 19,1 mm)		578632	151,86
(AUS)	VAU 25 (OD 25,4 mm)		578634	151,86
	VAU 32 (OD 31,8 mm)		578636	159,75
	VAU 15 S (PR-2B) (OD 12,7 mm)	Mini Z8	574804 R	124,51
	VAU 20 S (PR-2B)** (OD 19,1 mm)	Mini Z8	574806 R	124,51
	VAU 25 S (PR-2B)** (OD 25,4 mm)	Mini Z8	574808 R	136,96
PLUMBING PLUS	VAU 15 (OD 12,7 mm)		578630	151,86
EZIPRESS Solar	VAU 20 (OD 19,1 mm)		578632	151,86
(AUS)	VAU 25 (OD 25,4 mm)		578634	151,86
	VAU 15 S (PR-2B) (OD 12,7 mm)	Mini Z8	574804 R	124,51
	VAU 20 S (PR-2B)** (OD 19,1 mm)	Mini Z8	574806 R	124,51
	VAU 25 S (PR-2B)** (OD 25,4 mm)	Mini Z8	574808 R	136,96
PLUMBING PLUS	VAU 15 (OD 12,7 mm)		578630	151,86
EZIPRESS Water	VAU 20 (OD 19,1 mm)		578632	151,86
(AUS)	VAU 25 (OD 25,4 mm)		578634	151,86
	VAU 32 (OD 31,8 mm)		578636	159,75
	VAU 15 S (PR-2B) (OD 12,7 mm)	Mini Z8	574804 R	124,51
	VAU 20 S (PR-2B)** (OD 19,1 mm)	Mini Z8	574806 R	124,51
	VAU 25 S (PR-2B)** (OD 25,4 mm)	Mini Z8	574808 R	136,96
POLYPIPE	TH 10		578342	177,08
POLYSURE	TH 15		578350	177,08
	TH 22		578588	177,08
	TH 28		578590	177,08
POLYSAN	M 15		578312	146,98
Handelsges.	M 18		578314	146,98
m.b.H. & Co KG	M 22		578316	146,98
(Krems/Öster-	M 28		578318	146,98
reich)	M 35		578390	178,12
POLYSAN-	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
C Stahl-Press-	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
System M	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
POLYSAN	M 15		578312	146,98
Handelsges.	M 18		578314	146,98
m.b.H. & Co KG	M 22		578316	146,98
(Krems/Öster-	M 28		578318	146,98
reich)	M 35		578390	178,12
POLYSAN-	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
Edelstahl	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
Press-System	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
1.4520	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
POLYSAN	M 15		578312	146,98
Handelsges.	M 18		578314	146,98
m.b.H. & Co KG	M 22		578316	146,98
(Krems/Öster-	M 28		578318	146,98
reich)	M 35		578390	178,12
POLYSAN-	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
Edelstahl	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
Press-System Gas	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96

Pressfitting systems for gas installations may only be pressed with the pressing tongs Mini which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

*** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.*

[1] Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

[2] For accommodating suitable pressing inserts.

[3] Only pressing tongs from designation "117" (1st quarter of 201), "217" (2nd quarter of 2017) etc. can be used. The designation is stamped on every pressing jaw.

[4] For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

[6] Only use Mini pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

[7] Previous designation: Mini C 26 pressing tongs

[5] For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet: www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 79 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs Mini / pressing rings

Accessory for ROLLER'S 22 kN radial presses

System	Pressing tongs Mini/pressing rings	Drive with adapter tongs	Art.-No.	€
POLYSAN Handelsges. m.b.H. & Co KG (Krems/Österreich) POLYSAN-Edelstahl Press-System Wasser	M 15		578312	146,98
	M 18		578314	146,98
	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
POLYSAN Handelsges. m.b.H. & Co KG (Krems/Österreich) POLYSAN-Press-System	TH 14		578348	177,08
	TH 16		578352 R	177,08
	TH 17		578354	177,08
	TH 18		578356	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
	TH 14 S (PR-2B)**	Mini Z8	574778 R	124,51
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 17 S (PR-2B)**	Mini Z8	574784 R	124,51
	TH 18 S (PR-2B)**	Mini Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
POLYSAN Handelsges. m.b.H. & Co KG (Krems/Österreich) POLYSAN-Henco-Press-System	TH 14		578348	177,08
	TH 16		578352 R	177,08
	TH 17		578354	177,08
	TH 18		578356	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	HE 32		578370 R	212,06
	HEz 40[3]		578572	307,66
	TH 14 S (PR-2B)**	Mini Z8	574778 R	124,51
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 17 S (PR-2B)**	Mini Z8	574784 R	124,51
	TH 18 S (PR-2B)**	Mini Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
POLYSAN (España) „Rainbow"	U 16		578374	165,66
	U 18		578376	165,66
	U 20		578378	165,66
	U 25		578380	165,66
	U 32		578382	194,31
	U 40		578386	236,66
Prandelli Multyrama Pf	H 14		578398	159,75
	H 16		578400	159,75
	H 18		578404	159,75
	H 20		578406	159,75
	H 26		578410	159,75
	H 32		578412	159,75
	U 40		578386	236,66
Prandelli Multyrama Pfm	H 16		578400	159,75
	H 18		578404	159,75
	H 20		578406	159,75
	H 26		578410	159,75
	H 32		578412	159,75
	TH 16		578352 R	177,08
	TH 18		578356	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 18 S (PR-2B)**	Mini Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
	U 16		578374	165,66
	U 18		578376	165,66
	U 20		578378	165,66
	U 40		578386	236,66
PURMO Cleverfit Radial	F 16		578456	168,68
	F 20		578460	168,68
	F 26		578462	182,48
	F 32		578464	182,48
	F 16 S (PR-2B)**	Mini Z8	574728 R	124,51
	F 20 S (PR-2B)**	Mini Z8	574730 R	124,51
	F 26 S (PR-2B)**	Mini Z8	574732 R	124,51
	F 32 S (PR-2B)	Mini Z8	574734 R	136,96
	H 16		578400	159,75
	H 20		578406	159,75
	H 26		578410	159,75
	H 32		578412	159,75
	TH 14		578348	177,08
	TH 16		578352 R	177,08
	TH 17		578354	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
	TH 14 S (PR-2B)**	Mini Z8	574778 R	124,51
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 17 S (PR-2B)**	Mini Z8	574784 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
	U 16		578374	165,66
	U 20		578378	165,66
	U 32		578382	194,31
	VP 16		578482	176,56
	VP 20		578484	176,56
	VP 32		578488	195,25

System	Pressing tongs Mini/pressing rings	Drive with adapter tongs	Art.-No.	€
	R			
Raccorderie Metalliche aesPRES[1]	M 15		578312	146,98
	M 18		578314	146,98
	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
Raccorderie Metalliche inoxPRES[1]	M 15		578312	146,98
	M 18		578314	146,98
	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
Raccorderie Metalliche MARINEPRES[1]	M 15		578312	146,98
	M 18		578314	146,98
	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
Raccorderie Metalliche steelPRES[1]	M 15		578312	146,98
	M 18		578314	146,98
	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
RBM Tita-fix	B 14		578466	193,28
	B 16		578468	193,28
	B 18		578470	193,28
	B 20		578472	193,28
	B 26		578474	213,00
	F 16		578456	168,68
	F 18		578458	168,68
	F 20		578460	168,68
	F 16 S (PR-2B)**	Mini Z8	574728 R	124,51
	F 20 S (PR-2B)**	Mini Z8	574730 R	124,51
	H 14		578398	159,75
	H 16		578400	159,75
	H 18		578404	159,75
	H 20		578406	159,75
	H 26		578410	159,75
	H 32		578412	159,75
	TH 14		578348	177,08
	TH 16		578352 R	177,08
	TH 18		578356	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
	U 14		578372	174,38
	U 16		578374	165,66
	U 18		578376	165,66
	U 20		578378	165,66
RBM Tita-gas	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
Redi Nicoll Fluxo	TH 14		578348	177,08
	TH 16		578352 R	177,08
	TH 18		578356	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96

Recommended price. All prices plus VAT

System	Pressing tongs Mini/pressing rings	Drive with adapter tongs	Art.-No.	€
Redi Nicoll Fluxo Gas	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
RIFENG LD PRESS FITTING (F8)	LD 16		578652	182,69
	LD 20		578654	182,69
	LD 25		578656	182,69
RIFENG U PRESS FITTING (F5)	U 14		578372	174,38
	U 16		578374	165,66
	U 18		578376	165,66
	U 20		578378	165,66
	U 25		578380	165,66
	U 32		578382	194,31
	U 40		578386	236,66
RIFENG TH PRESS FITTING (F9)	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 25		578360	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
RIQUIER A SERTIR	RFz 12		578490	184,45
	RFz 16		578492	184,45
	RFz 20		578494	184,45
	RFz 25		578496	184,45
RIQUIER Système multicouche	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
	U 16		578374	165,66
	U 20		578378	165,66
	U 32		578382	194,31
	U 40		578386	236,66
Roth PressCheck	RN 14		578434	165,66
	RN 16		578454	165,66
	RN 17		578436	165,66
	RN 20		578438	165,66
	RN 25/26		578440	165,66
	RN 32		578442	194,31
Rubinetterie Bresciane Bonomi TURBO CuNi	M 15		578312	146,98
	M 18		578314	146,98
	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
Rubinetterie Bresciane Bonomi TURBO INOX	M 15		578312	146,98
	M 18		578314	146,98
	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
Rubinetterie Bresciane Bonomi TURBO INOX GAS	M 15		578312	146,98
	M 18		578314	146,98
	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
Rubinetterie Bresciane Bonomi TURBO STEEL	M 15		578312	146,98
	M 18		578314	146,98
	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
Rubinetterie Bresciane Bonomi TURBO PRESS	B 14		578466	193,28
	B 16		578468	193,28
	B 18		578470	193,28
	B 20		578472	193,28
	B 26		578474	213,00
	B 32		578476	213,00
	H 14		578398	159,75
	H 16		578400	159,75
	H 18		578404	159,75
	H 20		578406	159,75
	H 26		578410	159,75
	H 32		578412	159,75
	TH 14		578348	177,08
	TH 16		578352 R	177,08
	TH 18		578356	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
	U 14		578372	174,38
	U 16		578374	165,66
	U 18		578376	165,66
	U 20		578378	165,66
	U 26[7]		578392	194,31
	U 32		578382	194,31
Rubinetterie Bresciane Bonomi TURBO PRESS GAS	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96

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System	Pressing tongs Mini/pressing rings	Drive with adapter tongs	Art.-No.	€
SA.MI PLASTIC	TH 14		578348	177,08
	TH 16		578352 R	177,08
	TH 18		578356	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
	TH 14 S (PR-2B)**	Mini Z8	574778 R	124,51
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 18 S (PR-2B)**	Mini Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
SA.MI PLASTIC Multistrato Gas	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96

Pressfitting systems for gas installations may only be pressed with the pressing tongs Mini which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

*** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.*

[1] Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

[2] For accommodating suitable pressing inserts.

[3] Only pressing tongs from designation "117" (1st quarter of 201), "217" (2nd quarter of 2017) etc. can be used. The designation is stamped on every pressing jaw.

[4] For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

[6] Only use Mini pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

[7] Previous designation: Mini C 26 pressing tongs

[5] For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet: www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 79 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs Mini / pressing rings

Accessory for ROLLER'S 22 kN radial presses

System	Pressing tongs Mini/pressing rings	Drive with adapter tongs	Art.-No.	€
SANHA	B 16		578468	193,28
3fit-Press Pb-free	B 20		578472	193,28
Serie 25000	B 26		578474	213,00
	B 32		578476	213,00
	F 16		578456	168,68
	F 20		578460	168,68
	F 26		578462	182,48
	F 32		578464	182,48
	Fz 40		578478	247,15
	F 16 S (PR-2B)**	Mini Z8	574728 R	124,51
	F 20 S (PR-2B)**	Mini Z8	574730 R	124,51
	F 26 S (PR-2B)**	Mini Z8	574732 R	124,51
	F 32 S (PR-2B)	Mini Z8	574734 R	136,96
	H 16		578400	159,75
	H 20		578406	159,75
	H 26		578410	159,75
	H 32		578412	159,75
	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
	U 16		578374	165,66
	U 20		578378	165,66
	U 26[7]		578392	194,31
	U 32		578382	194,31
	U 40		578386	236,66
SANHA	B 16		578468	193,28
3fit-Press PPSU	B 20		578472	193,28
Serie 35000	B 26		578474	213,00
	B 32		578476	213,00
	F 16		578456	168,68
	F 20		578460	168,68
	F 26		578462	182,48
	F 32		578464	182,48
	F 16 S (PR-2B)**	Mini Z8	574728 R	124,51
	F 20 S (PR-2B)**	Mini Z8	574730 R	124,51
	F 26 S (PR-2B)**	Mini Z8	574732 R	124,51
	F 32 S (PR-2B)	Mini Z8	574734 R	136,96
	H 16		578400	159,75
	H 20		578406	159,75
	H 26		578410	159,75
	H 32		578412	159,75
	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
	U 16		578374	165,66
	U 20		578378	165,66
	U 26[7]		578392	194,31
	U 32		578382	194,31
SANHA	VMP ½" G (OD 21,3 mm)		578666 R	204,17
Heavy Steel Press	VMPz ¾" (OD 26,9 mm)		578664	204,17
SANHA	VMP ½" G (OD 21,3 mm)[6]		578666 R	204,17
Heavy Steel Press Gas	VMPz ¾" (OD 26,9 mm)		578664	204,17
SANHA-NiroSan	SA 15		578514	176,56
Gas Presssystem	SA 18		578518	176,56
Serie 17000	SA 22		578520	176,56
	SA 28		578522	176,56
	M 15[1]		578312	146,98
	M 18[1]		578314	146,98
	M 22[1]		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
	V 15[1]		578328	146,98
	V 18[1]		578332	146,98
	V 22[1]		578334	146,98
	V 28		578336	146,98
	V 35		578604	178,12
	V 15 S (PR-2B)	Mini Z8	574752 R	124,51
	V 18 S (PR-2B)	Mini Z8	574756 R	124,51
	V 22 S (PR-2B)	Mini Z8	574758 R	124,51
	V 28 S (PR-2B)	Mini Z8	574760 R	124,51
	V 35 S (PR-2B)	Mini Z8	574762 R	136,96

System	Pressing tongs Mini/pressing rings	Drive with adapter tongs	Art.-No.	€
SANHA-NiroSan	SA 15		578514	176,56
Industry	SA 18		578518	176,56
Presssystem	SA 22		578520	176,56
Serie 18000	SA 28		578522	176,56
	M 15[1]		578312	146,98
	M 18[1]		578314	146,98
	M 22[1]		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
	V 15[1]		578328	146,98
	V 18[1]		578332	146,98
	V 22[1]		578334	146,98
	V 28		578336	146,98
	V 35		578604	178,12
	V 15 S (PR-2B)	Mini Z8	574752 R	124,51
	V 18 S (PR-2B)	Mini Z8	574756 R	124,51
	V 22 S (PR-2B)	Mini Z8	574758 R	124,51
	V 28 S (PR-2B)	Mini Z8	574760 R	124,51
	V 35 S (PR-2B)	Mini Z8	574762 R	136,96
SANHA-NiroSan-	SA 15		578514	176,56
Presssystem	SA 18		578518	176,56
Serie 9000	SA 22		578520	176,56
	SA 28		578522	176,56
	M 15[1]		578312	146,98
	M 18[1]		578314	146,98
	M 22[1]		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
	V 15[1]		578328	146,98
	V 18[1]		578332	146,98
	V 22[1]		578334	146,98
	V 28		578336	146,98
	V 35		578604	178,12
	V 15 S (PR-2B)	Mini Z8	574752 R	124,51
	V 18 S (PR-2B)	Mini Z8	574756 R	124,51
	V 22 S (PR-2B)	Mini Z8	574758 R	124,51
	V 28 S (PR-2B)	Mini Z8	574760 R	124,51
	V 35 S (PR-2B)	Mini Z8	574762 R	136,96
SANHA-NiroSan	SA 15		578514	176,56
SF Presssystem	SA 18		578518	176,56
Serie 19000	SA 22		578520	176,56
(silicone free)	SA 28		578522	176,56
	M 15[1]		578312	146,98
	M 18[1]		578314	146,98
	M 22[1]		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
	V 15[1]		578328	146,98
	V 18[1]		578332	146,98
	V 22[1]		578334	146,98
	V 28		578336	146,98
	V 35		578604	178,12
	V 15 S (PR-2B)	Mini Z8	574752 R	124,51
	V 18 S (PR-2B)	Mini Z8	574756 R	124,51
	V 22 S (PR-2B)	Mini Z8	574758 R	124,51
	V 28 S (PR-2B)	Mini Z8	574760 R	124,51
	V 35 S (PR-2B)	Mini Z8	574762 R	136,96
SANHA	SA 15		578514	176,56
NiroTherm	SA 18		578518	176,56
Serie 91000	SA 22		578520	176,56
	SA 28		578522	176,56
	M 15[1]		578312	146,98
	M 18[1]		578314	146,98
	M 22[1]		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
	V 15[1]		578328	146,98
	V 18[1]		578332	146,98
	V 22[1]		578334	146,98
	V 28		578336	146,98
	V 35		578604	178,12
	V 15 S (PR-2B)	Mini Z8	574752 R	124,51
	V 18 S (PR-2B)	Mini Z8	574756 R	124,51
	V 22 S (PR-2B)	Mini Z8	574758 R	124,51
	V 28 S (PR-2B)	Mini Z8	574760 R	124,51
	V 35 S (PR-2B)	Mini Z8	574762 R	136,96

Recommended price. All prices plus VAT

System	Pressing tongs Mini/pressing rings	Drive with adapter tongs	Art.-No.	€
SANHA	SA 15		578514	176,56
NiroTherm	SA 18		578518	176,56
Industry	SA 22		578520	176,56
Serie 98000	SA 28		578522	176,56
	M 15 [1]		578312	146,98
	M 18 [1]		578314	146,98
	M 22 [1]		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
	V 15 [1]		578328	146,98
	V 18 [1]		578332	146,98
	V 22 [1]		578334	146,98
	V 28		578336	146,98
	V 35		578604	178,12
	V 15 S (PR-2B)	Mini Z8	574752 R	124,51
	V 18 S (PR-2B)	Mini Z8	574756 R	124,51
	V 22 S (PR-2B)	Mini Z8	574758 R	124,51
	V 28 S (PR-2B)	Mini Z8	574760 R	124,51
	V 35 S (PR-2B)	Mini Z8	574762 R	136,96
SANHA-Press	SA 12		578510	256,39
Chrom	SA 15		578514	176,56
Serie 16000	SA 18		578518	176,56
	SA 22		578520	176,56
	SA 28		578522	176,56
	M 12		578310	146,98
	M 15 [1]		578312	146,98
	M 18 [1]		578314	146,98
	M 22 [1]		578316	146,98
	M 28		578318	146,98
	M 12 S (PR-2B)	Mini Z8	574736 R	124,51
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	V 12		578324	146,98
	V 15 [1]		578328	146,98
	V 18 [1]		578332	146,98
	V 22 [1]		578334	146,98
	V 28		578336	146,98
	V 12 S (PR-2B)	Mini Z8	574748 R	124,51
	V 15 S (PR-2B)	Mini Z8	574752 R	124,51
	V 18 S (PR-2B)	Mini Z8	574756 R	124,51
	V 22 S (PR-2B)	Mini Z8	574758 R	124,51
	V 28 S (PR-2B)	Mini Z8	574760 R	124,51
SANHA-Press	SA 12		578510	256,39
GAS Pressfittings	SA 14		578512	256,39
Serie 10000/	SA 15		578514	176,56
Serie 11000	SA 16		578516	176,56
	SA 18		578518	176,56
	SA 22		578520	176,56
	SA 28		578522	176,56
	M 12		578310	146,98
	M 15 [1]		578312	146,98
	M 18 [1]		578314	146,98
	M 22 [1]		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 12 S (PR-2B)	Mini Z8	574736 R	124,51
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
	V 12		578324	146,98
	V 14		578326	146,98
	VG 14		578338	146,98
	V 15 [1]		578328	146,98
	V 16		578330	146,98
	VG 16		578340	146,98
	V 18 [1]		578332	146,98
	V 22 [1]		578334	146,98
	V 28		578336	146,98
	V 35		578604	178,12
	V 12 S (PR-2B)	Mini Z8	574748 R	124,51
	VG 14 S (PR-2B)	Mini Z8	574750 R	124,51
	V 15 S (PR-2B)	Mini Z8	574752 R	124,51
	VG 16 S (PR-2B)	Mini Z8	574754 R	124,51
	V 18 S (PR-2B)	Mini Z8	574756 R	124,51
	V 22 S (PR-2B)	Mini Z8	574758 R	124,51
	V 28 S (PR-2B)	Mini Z8	574760 R	124,51
	V 35 S (PR-2B)	Mini Z8	574762 R	136,96

System	Pressing tongs Mini/pressing rings	Drive with adapter tongs	Art.-No.	€
SANHA-Press	SA 12		578510	256,39
Pressfittings	SA 14		578512	256,39
Serie 6000	SA 15		578514	176,56
	SA 16		578516	176,56
	SA 18		578518	176,56
	SA 22		578520	176,56
	SA 28		578522	176,56
	M 12		578310	146,98
	M 15 [1]		578312	146,98
	M 18 [1]		578314	146,98
	M 22 [1]		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 12 S (PR-2B)	Mini Z8	574736 R	124,51
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
	V 12		578324	146,98
	V 14		578326	146,98
	VG 14		578338	146,98
	V 15 [1]		578328	146,98
	V 16		578330	146,98
	VG 16		578340	146,98
	V 18 [1]		578332	146,98
	V 22 [1]		578334	146,98
	V 28		578336	146,98
	V 35		578604	178,12
	V 12 S (PR-2B)	Mini Z8	574748 R	124,51
	VG 14 S (PR-2B)	Mini Z8	574750 R	124,51
	V 15 S (PR-2B)	Mini Z8	574752 R	124,51
	VG 16 S (PR-2B)	Mini Z8	574754 R	124,51
	V 18 S (PR-2B)	Mini Z8	574756 R	124,51
	V 22 S (PR-2B)	Mini Z8	574758 R	124,51
	V 28 S (PR-2B)	Mini Z8	574760 R	124,51
	V 35 S (PR-2B)	Mini Z8	574762 R	136,96
SANHA-Press	SA 12		578510	256,39
SOLAR	SA 15		578514	176,56
Pressfittings	SA 18		578518	176,56
Serie 12000/	SA 22		578520	176,56
Serie 13000	SA 28		578522	176,56
	M 12		578310	146,98
	M 15 [1]		578312	146,98
	M 18 [1]		578314	146,98
	M 22 [1]		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 12 S (PR-2B)	Mini Z8	574736 R	124,51
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
	V 12		578324	146,98
	V 15 [1]		578328	146,98
	V 18 [1]		578332	146,98
	V 22 [1]		578334	146,98
	V 28		578336	146,98
	V 35		578604	178,12
	V 12 S (PR-2B)	Mini Z8	574748 R	124,51
	V 15 S (PR-2B)	Mini Z8	574752 R	124,51
	V 18 S (PR-2B)	Mini Z8	574756 R	124,51
	V 22 S (PR-2B)	Mini Z8	574758 R	124,51
	V 28 S (PR-2B)	Mini Z8	574760 R	124,51
	V 35 S (PR-2B)	Mini Z8	574762 R	136,96

Pressfitting systems for gas installations may only be pressed with the pressing tongs Mini which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

*** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.*

[1] Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

[2] For accommodating suitable pressing inserts.

[3] Only pressing tongs from designation "117" (1st quarter of 201), "217" (2nd quarter of 2017) etc. can be used. The designation is stamped on every pressing jaw.

[4] For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

[6] Only use Mini pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

[7] Previous designation: Mini C 26 pressing tongs

[5] For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet: www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 79 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs Mini / pressing rings

Accessory for ROLLER'S 22 kN radial presses

System	Pressing tongs Mini/pressing rings	Drive with adapter tongs	Art.-No.	€
SANHA	SA 12		578510	256,39
PURAPRESS	SA 14		578512	256,39
Serie 8000	SA 15		578514	176,56
	SA 16		578516	176,56
	SA 18		578518	176,56
	SA 22		578520	176,56
	SA 28		578522	176,56
	M 12 1)		578310	146,98
	M 15 1)		578312	146,98
	M 18 1)		578314	146,98
	M 22 1)		578316	146,98
	M 28 1)		578318	146,98
	M 35 1)		578390	178,12
	M 12 S (PR-2B)	Mini Z8	574736 R	124,51
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
	V 12		578324	146,98
	V 14		578326	146,98
	VG 14		578338	146,98
	V 15 1)		578328	146,98
	V 16		578330	146,98
	VG 16		578340	146,98
	V 18 1)		578332	146,98
	V 22 1)		578334	146,98
	V 28		578336	146,98
	V 35		578604	178,12
	V 12 S (PR-2B)	Mini Z8	574748 R	124,51
	VG 14 S (PR-2B)	Mini Z8	574750 R	124,51
	V 15 S (PR-2B)	Mini Z8	574752 R	124,51
	VG 16 S (PR-2B)	Mini Z8	574754 R	124,51
	V 18 S (PR-2B)	Mini Z8	574756 R	124,51
	V 22 S (PR-2B)	Mini Z8	574758 R	124,51
	V 28 S (PR-2B)	Mini Z8	574760 R	124,51
	V 35 S (PR-2B)	Mini Z8	574762 R	136,96
SANHA-Therm	SA 12		578510	256,39
Serie 24000	SA 15		578514	176,56
	SA 18		578518	176,56
	SA 22		578520	176,56
	SA 28		578522	176,56
	M 12		578310	146,98
	M 15 1)		578312	146,98
	M 18 1)		578314	146,98
	M 22 1)		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 12 S (PR-2B)	Mini Z8	574736 R	124,51
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
	V 12		578324	146,98
	V 15 1)		578328	146,98
	V 18 1)		578332	146,98
	V 22 1)		578334	146,98
	V 28		578336	146,98
	V 35		578604	178,12
	V 12 S (PR-2B)	Mini Z8	574748 R	124,51
	V 15 S (PR-2B)	Mini Z8	574752 R	124,51
	V 18 S (PR-2B)	Mini Z8	574756 R	124,51
	V 22 S (PR-2B)	Mini Z8	574758 R	124,51
	V 28 S (PR-2B)	Mini Z8	574760 R	124,51
	V 35 S (PR-2B)	Mini Z8	574762 R	136,96
SANHA-Therm	SA 12		578510	256,39
Industry	SA 15		578514	176,56
Serie 28000	SA 18		578518	176,56
	SA 22		578520	176,56
	SA 28		578522	176,56
	M 12		578310	146,98
	M 15 1)		578312	146,98
	M 18 1)		578314	146,98
	M 22 1)		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 12 S (PR-2B)	Mini Z8	574736 R	124,51
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
	V 12		578324	146,98
	V 15 1)		578328	146,98
	V 18 1)		578332	146,98
	V 22 1)		578334	146,98
	V 28		578336	146,98
	V 35		578604	178,12
	V 12 S (PR-2B)	Mini Z8	574748 R	124,51
	V 15 S (PR-2B)	Mini Z8	574752 R	124,51
	V 18 S (PR-2B)	Mini Z8	574756 R	124,51
	V 22 S (PR-2B)	Mini Z8	574758 R	124,51
	V 28 S (PR-2B)	Mini Z8	574760 R	124,51
	V 35 S (PR-2B)	Mini Z8	574762 R	136,96

System	Pressing tongs Mini/pressing rings	Drive with adapter tongs	Art.-No.	€
SANITOP	M 15		578312	146,98
PERMATUBO INOX	M 18		578314	146,98
	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
SANPRO	TH 16		578352 R	177,08
THPRESS	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
SATEC SK VITerm	TH 16		578352 R	177,08
	TH 18		578356	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	U 40		578386	236,66
SAVEUR REFLEX	TH 16		578352 R	177,08
PEX Water	TH 20		578358 R	177,08
	TH 25		578360	177,08
	TH 32		578364	177,08
SAVEUR REFLEX	TH 16		578352 R	177,08
PEX-AL-PEX	TH 20		578358 R	177,08
Gas	TH 25		578360	177,08
	TH 32		578364	177,08
Schütz	TH 14		578348	177,08
duo-flex	TH 16		578352 R	177,08
tri-o-flex	TH 17		578354	177,08
	TH 20		578358 R	177,08
	TH 25		578360	177,08
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
Schwer Fittings	M 12		578310	146,98
AQUApress	M 15		578312	146,98
	M 18		578314	146,98
	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 12 S (PR-2B)	Mini Z8	574736 R	124,51
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
Seppelfricke	> Aalberts integrated piping systems			
SESTA	TH 14		578348	177,08
SESTA GAS	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
SESTA	H 16		578400	159,75
sistema	H 20		578406	159,75
multistrato	TH 14		578348	177,08
	TH 16		578352 R	177,08
	TH 18		578356	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
	U 16		578374	165,66
	U 20		578378	165,66
SIGMA LI	TH 16		578352 R	177,08
Premium	TH 20		578358 R	177,08
	TH 25		578360	177,08
	TH 32		578364	177,08
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Mini Z8	574792 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
	U 16		578374	165,66
	U 20		578378	165,66
	U 25		578380	165,66
	U 32		578382	194,31
SLOVARM	U 16		578374	165,66
PEX-THERM	U 20		578378	165,66
	H 26		578410	159,75
	U 32		578382	194,31
	H 16		578400	159,75
	H 20		578406	159,75
	H 26		578410	159,75
	H 32		578412	159,75

Recommended price. All prices plus VAT

System	Pressing tongs Mini/pressing rings	Drive with adapter tongs	Art.-No.	€
STANDARD	H 16		578400	159,75
HIDRAULICA	H 20		578406	159,75
MultiStandard	H 25		578408	159,75
	H 32		578412	159,75
	RFz 16		578492	184,45
	RFz 20		578494	184,45
	RFz 25		578496	184,45
	RFz 32		578498	184,45
	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 25		578360	177,08
	TH 32		578364	177,08
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Mini Z8	574792 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
	U 16		578374	165,66
	U 18		578376	165,66
	U 20		578378	165,66
	U 25		578380	165,66
	U 32		578382	194,31
	U 40		578386	236,66
steeltrade	M 15		578312	146,98
Presssystem	M 18[1]		578314	146,98
Edelstahl	M 22		578316	146,98
Kontur M	M 28[1]		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
STELBI	H 16		578400	159,75
Polikraft	H 20		578406	159,75
	H 26		578410	159,75
	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
	U 16		578374	165,66
	U 20		578378	165,66
	U 26[7]		578392	194,31
STELBI	TH 16		578352 R	177,08
Stelgas	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
STH Westco	M 15		578312	146,98
COPPER PRESS	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96

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TDM BRASS	H 16		578400	159,75
Serie 1600	H 18		578404	159,75
	H 20		578406	159,75
	H 25		578408	159,75
	H 26		578410	159,75
	H 32		578412	159,75
	TH 16		578352 R	177,08
	TH 18		578356	177,08
	TH 20		578358 R	177,08
	TH 25		578360	177,08
	TH 26		578362 R	177,08
	THL 32		578368	177,08
	TH 40		578624	234,69
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 18 S (PR-2B)**	Mini Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Mini Z8	574792 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	U 16		578374	165,66
	U 18		578376	165,66
	U 20		578378	165,66
	U 25		578380	165,66
	U 26[7]		578392	194,31
	U 32		578382	194,31
TDM BRASS	H 16		578400	159,75
Serie 2600	H 18		578404	159,75
	H 20		578406	159,75
	H 25		578408	159,75
	H 26		578410	159,75
	H 32		578412	159,75
	TH 16		578352 R	177,08
	TH 18		578356	177,08
	TH 20		578358 R	177,08
	TH 25		578360	177,08
	TH 26		578362 R	177,08
	THL 32		578368	177,08
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 18 S (PR-2B)**	Mini Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Mini Z8	574792 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	U 16		578374	165,66
	U 18		578376	165,66
	U 20		578378	165,66
	U 25		578380	165,66
	U 26[7]		578392	194,31
	U 32		578382	194,31
TDM BRASS	TH 16		578352 R	177,08
Serie 1700 gas	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	THL 32		578368	177,08
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
TermoConcept	Basic E01[2]		578618	305,17
TC-PRESS				
THERMOLUTZ	H 14		578398	159,75
	H 16		578400	159,75
	TH 20		578358 R	177,08
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
TE-SA	TH 14		578348	177,08
TE-SA press	TH 16		578352 R	177,08
serie 800	TH 18		578356	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
	TH 14 S (PR-2B)**	Mini Z8	574778 R	124,51
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 18 S (PR-2B)**	Mini Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
THERMACOME	H 16		578400	159,75
ACOPEX ALU	H 20		578406	159,75
	H 26		578410	159,75
	H 32		578412	159,75
	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	U 16		578374	165,66
	U 20		578378	165,66
	U 32		578382	194,31
TIEMME	TH 14		578348	177,08
1650 AL-COBRAPEX	TH 16		578352 R	177,08
	TH 18		578356	177,08
	TH 20		578358 R	177,08
	TH 25		578360	177,08
	TH 26		578362 R	177,08
	THL 32		578368	177,08
	TH 40		578624	234,69
	TH 14 S (PR-2B)**	Mini Z8	574778 R	124,51
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 18 S (PR-2B)**	Mini Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Mini Z8	574792 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
TIEMME	RFz 12		578490	184,45
1700 COBRAPEX	RFz 16		578492	184,45
	RFz 20		578494	184,45
	RFz 25		578496	184,45
	RFz 32		578498	184,45
	TH 40		578624	234,69

Pressfitting systems for gas installations may only be pressed with the pressing tongs Mini which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

*** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.*

[1] Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

[2] For accommodating suitable pressing inserts.

[3] Only pressing tongs from designation "117" (1st quarter of 201), "217" (2nd quarter of 2017) etc. can be used. The designation is stamped on every pressing jaw.

[4] For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

[6] Only use Mini pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

[7] Previous designation: Mini C 26 pressing tongs

[5] For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet: www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 79 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs Mini / pressing rings

Accessory for ROLLER'S 22 kN radial presses

System	Pressing tongs Mini/pressing rings	Drive with adapter tongs	Art.-No.	€
TIEMME	TH 16		578352 R	177,08
1650 AL-COBRAPEX	TH 20		578358 R	177,08
GAS	TH 26		578362 R	177,08
	THL 32		578368	177,08
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
TIGRE	TH 16		578352 R	177,08
ALPEX GÁS	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
TKM	TH 14		578348	177,08
Systemtechnik	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
TRA Multi TRA+	H 16		578400	159,75
	H 20		578406	159,75
	H 25		578408	159,75
	H 26		578410	159,75
	H 32		578412	159,75
	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 25		578360	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Mini Z8	574792 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
	U 16		578374	165,66
	U 20		578378	165,66
	U 25		578380	165,66
	U 26[7]		578392	194,31
	U 32		578382	194,31
	U 40		578386	236,66
TRA MULTITRAPRESS	U 16		578374	165,66
	U 18		578376	165,66
	U 20		578378	165,66
	U 25		578380	165,66
	U 32		578382	194,31
	U 40		578386	236,66
TRA TRAPRESS	H 12		578396	159,75
	H 16		578400	159,75
	H 20		578406	159,75
	H 25		578408	159,75
	H 32		578412	159,75
	RFz 12		578490	184,45
	RFz 16		578492	184,45
	RFz 20		578494	184,45
	RFz 25		578496	184,45
	RFz 32		578498	184,45
Tradelink	K16/P18		578592	184,45
TradePex Crimp	K/20		578594	184,45
Water	K/25		578596	184,45
	K32		578598	184,45
	K1/40		578600	184,45
Tradelink	K16/P18		578592	184,45
TradePex Crimp	K/20		578594	184,45
Gas	K/25		578596	184,45
	K32		578598	184,45
	K1/40		578600	184,45
TUBIPLAST ITALY	H 16		578400	159,75
MULTILAYER PIPE	H 18		578404	159,75
	H 20		578406	159,75
	H 26		578410	159,75
	H 32		578412	159,75
	TH 16		578352 R	177,08
	TH 18		578356	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 18 S (PR-2B)**	Mini Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
	U 16		578374	165,66
	U 18		578376	165,66
	U 20		578378	165,66
	U 26[7]		578392	194,31
	U 32		578382	194,31
TUBIPLAST ITALY	TH 16		578352 R	177,08
MULTILAYER PIPE	TH 18		578356	177,08
GAS SYSTEM	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 18 S (PR-2B)**	Mini Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
TWEETOP	U 16		578374	165,66
	U 20		578378	165,66
	U 25		578380	165,66
	U 32		578382	194,31
	U 40		578386	236,66
U				
UNICAL AG	U 16		578374	165,66
MAX-MULTIPEX	U 20		578378	165,66
	H 26		578410	159,75
	U 26[7]		578392	194,31
	U 32		578382	194,31
UNIDELTA	TH 16		578352 R	177,08
DELTAPRESS	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
	H 16		578400	159,75
	H 20		578406	159,75
	H 26		578410	159,75
	H 32		578412	159,75
	U 16		578374	165,66
	U 20		578378	165,66
	U 32		578382	194,31
	U 40		578386	236,66
UNIDELTA	TH 16		578352 R	177,08
DELTAPRESS GAS	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
	H 16		578400	159,75
	H 20		578406	159,75
	H 26		578410	159,75
	H 32		578412	159,75
	U 16		578374	165,66
	U 20		578378	165,66
	U 32		578382	194,31
Uponor	UP 14		578576	165,66
	UP 16		578578	165,66
	UP 20		578582	165,66
	UP 25		578584	165,66
	UP 32		578586	194,31
	U 40		578386	236,66
V				
Valsir Bravopress	B 16		578468	193,28
	B 20		578472	193,28
	B 26		578474	213,00
	B 32		578476	213,00
	F 16		578456	168,68
	F 20		578460	168,68
	F 26		578462	182,48
	F 16 S (PR-2B)**	Mini Z8	574728 R	124,51
	F 20 S (PR-2B)**	Mini Z8	574730 R	124,51
	F 26 S (PR-2B)**	Mini Z8	574732 R	124,51
	H 16		578400	159,75
	H 20		578406	159,75
	H 26		578410	159,75
	H 32		578412	159,75
	H 32 V		578602	204,17
	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	U 16		578374	165,66
	U 20		578378	165,66
	U 26[7]		578392	194,31
	U 32		578382	194,31
Valsir PEXAL	H 14		578398	159,75
	H 16		578400	159,75
	H 20		578406	159,75
	H 26		578410	159,75
	H 32		578412	159,75
	H 32 V		578602	204,17
	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	U 16		578374	165,66
	U 20		578378	165,66
	U 26[7]		578392	194,31
	U 32		578382	194,31

Recommended price. All prices plus VAT

System	Pressing tongs Mini/pressing rings	Drive with adapter tongs	Art.-No.	€
Van Marcke NV	TH 16		578352 R	177,08
SYSTEMPEX	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
Van Marcke NV	M 12		578310	146,98
Tubipress	M 15		578312	146,98
	M 18		578314	146,98
	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 12 S (PR-2B)	Mini Z8	574736 R	124,51
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
Variotherm	TH 11,6		578344	177,08
System TH	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
VESBO	M 15		578312	146,98
CARBON	M 18		578314	146,98
	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
VESBO	M 15		578312	146,98
INOX	M 18		578314	146,98
	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
VESBO	TH 16		578352 R	177,08
MULTIPRESS TH-U	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
	U 16		578374	165,66
	U 20		578378	165,66
	U 26[7]		578392	194,31
	U 32		578382	194,31
VESBO	U 16		578374	165,66
VPREMIUM	U 20		578378	165,66
	U 25		578380	165,66
	U 32		578382	194,31
	U 40		578386	236,66
Viega Fonterra	VX 12		578550	204,17
	VP 14/15		578480	176,56
	VP 16/17		578482	176,56
	VP 20		578484	176,56
	VP 25		578486	176,56
Viega MegaPress	VMP ½" G (OD 21,3 mm)		578666 R	204,17
(ASTM)[5]	VMPz ¾" (OD 26,9 mm)		578664	204,17
Viega MegaPress 304	VMP ½" G (OD 21,3 mm)		578666 R	204,17
FKM	VMPz ¾" (OD 26,9 mm)		578664	204,17
(ASTM)[5]				182,50
Viega MegaPress 316	VMP ½" G (OD 21,3 mm)		578666 R	204,17
(ASTM)[5]	VMPz ¾" (OD 26,9 mm)		578664	204,17
Viega MegaPress 316	VMP ½" G (OD 21,3 mm)		578666 R	204,17
FKM	VMPz ¾" (OD 26,9 mm)		578664	204,17
(ASTM)[5]				182,50
Viega MegaPress CuNi	VMP ½" G (OD 21,3 mm)		578666 R	204,17
(ASTM)[5]	VMPz ¾" (OD 26,9 mm)		578664	204,17
Viega MegaPress FKM	VMP ½" G (OD 21,3 mm)		578666 R	204,17
(ASTM)[5]	VMPz ¾" (OD 26,9 mm)		578664	204,17
Viega MegaPresG	VMP ½" G (OD 21,3 mm)		578666 R	204,17
(ASTM)[5]	VMPz ¾" (OD 26,9 mm)		578664	204,17
Viega Megapress	VMP ⅜" (OD 17,2 mm)		578660	204,17
(EN)[4]	VMP ½" G (OD 21,3 mm)		578666 R	204,17
	VMPz ¾" (OD 26,9 mm)		578664	204,17
Viega MegapressS	VMP ⅜" (OD 17,2 mm)		578660	204,17
(EN)[4]	VMP ½" G (OD 21,3 mm)		578666 R	204,17
	VMPz ¾" (OD 26,9 mm)		578664	204,17
Viega Pexfit	VX 16		578552	204,17
	VX 20		578554	204,17
	VX 25		578556	204,17
Viega Pexfit G	VX 16		578552	204,17
	VX 20		578554	204,17
	VX 25		578556	204,17
Viega Prestabo	V 12		578324	146,98
	V 15		578328	146,98
	V 18		578332	146,98
	V 22		578334	146,98
	V 28		578336	146,98
	V 12 S (PR-2B)	Mini Z8	574748 R	124,51
	V 15 S (PR-2B)	Mini Z8	574752 R	124,51
	V 18 S (PR-2B)	Mini Z8	574756 R	124,51
	V 22 S (PR-2B)	Mini Z8	574758 R	124,51
	V 28 S (PR-2B)	Mini Z8	574760 R	124,51
Viega Profipress	V 12		578324	146,98
	VG 14		578338	146,98
	V 15		578328	146,98
	VG 16		578340	146,98
	V 18		578332	146,98
	V 22		578334	146,98
	V 28		578336	146,98
	V 35		578604	178,12
	V 12 S (PR-2B)	Mini Z8	574748 R	124,51
	VG 14 S (PR-2B)	Mini Z8	574750 R	124,51
	V 15 S (PR-2B)	Mini Z8	574752 R	124,51
	VG 16 S (PR-2B)	Mini Z8	574754 R	124,51
	V 18 S (PR-2B)	Mini Z8	574756 R	124,51
	V 22 S (PR-2B)	Mini Z8	574758 R	124,51
	V 28 S (PR-2B)	Mini Z8	574760 R	124,51
	V 35 S (PR-2B)	Mini Z8	574762 R	136,96
Viega Profipress G	V 12		578324	146,98
	VG 14		578338	146,98
	V 15		578328	146,98
	VG 16		578340	146,98
	V 18		578332	146,98
	V 22		578334	146,98
	V 28		578336	146,98
	V 35		578604	178,12
	V 12 S (PR-2B)	Mini Z8	574748 R	124,51
	VG 14 S (PR-2B)	Mini Z8	574750 R	124,51
	V 15 S (PR-2B)	Mini Z8	574752 R	124,51
	VG 16 S (PR-2B)	Mini Z8	574754 R	124,51
	V 18 S (PR-2B)	Mini Z8	574756 R	124,51
	V 22 S (PR-2B)	Mini Z8	574758 R	124,51
	V 28 S (PR-2B)	Mini Z8	574760 R	124,51
	V 35 S (PR-2B)	Mini Z8	574762 R	136,96
Viega Profipress S	V 12		578324	146,98
	V 15		578328	146,98
	V 18		578332	146,98
	V 22		578334	146,98
	V 28		578336	146,98
	V 35		578604	178,12
	V 12 S (PR-2B)	Mini Z8	574748 R	124,51
	V 15 S (PR-2B)	Mini Z8	574752 R	124,51
	V 18 S (PR-2B)	Mini Z8	574756 R	124,51
	V 22 S (PR-2B)	Mini Z8	574758 R	124,51
	V 28 S (PR-2B)	Mini Z8	574760 R	124,51
	V 35 S (PR-2B)	Mini Z8	574762 R	136,96

Pressfitting systems for gas installations may only be pressed with the pressing tongs Mini which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

*** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.*

[1] Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

[2] For accommodating suitable pressing inserts.

[3] Only pressing tongs from designation "117" (1st quarter of 201), "217" (2nd quarter of 2017) etc. can be used. The designation is stamped on every pressing jaw.

[4] For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

[6] Only use Mini pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

[7] Previous designation: Mini C 26 pressing tongs

[5] For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet: www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 79 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs Mini / pressing rings

Accessory for ROLLER'S 22 kN radial presses

System	Pressing tongs Mini/pressing rings	Drive with adapter tongs	Art.-No.	€
Viega Profipress Therm	V 12		578324	146,98
	V 15		578328	146,98
	V 18		578332	146,98
	V 22		578334	146,98
	V 12 S (PR-2B)	Mini Z8	574748 R	124,51
	V 15 S (PR-2B)	Mini Z8	574752 R	124,51
	V 18 S (PR-2B)	Mini Z8	574756 R	124,51
	V 22 S (PR-2B)	Mini Z8	574758 R	124,51
Viega ProPress (ASTM)[5]	VUS ½" (OD 15,9 mm)		578566	177,50
	VUS ¾" (OD 22,2 mm)		578568	177,50
	VUS 1" (OD 28,6 mm)		578570	177,50
	VUS 1¼" (OD 34,9 mm)		578606	177,50
	VUS ½" S (PR-2B) (OD 15,9 mm)	Mini Z8	574764 R	124,51
	VUS ¾" S (PR-2B) (OD 22,2 mm)	Mini Z8	574766 R	124,51
	VUS 1" S (PR-2B) (OD 28,6 mm)	Mini Z8	574768 R	124,51
	VUS 1¼" S (PR-2B) (OD 34,9 mm)	Mini Z8	574770 R	124,51
Viega ProPress 304 FKM (ASTM)[5]	VUS ½" (OD 15,9 mm)		578566	177,50
	VUS ¾" (OD 22,2 mm)		578568	177,50
	VUS 1" (OD 28,6 mm)		578570	177,50
	VUS 1¼" (OD 34,9 mm)		578606	177,50
Viega ProPress 316 (ASTM)[5]	VUS ½" (OD 15,9 mm)		578566	177,50
	VUS ¾" (OD 22,2 mm)		578568	177,50
	VUS 1" (OD 28,6 mm)		578570	177,50
	VUS 1¼" (OD 34,9 mm)		578606	177,50
Viega Propress WATER System AUS	VAU 15 (OD 12,7 mm)		578630	151,86
	VAU 20 (OD 19,1 mm)		578632	151,86
	VAU 25 (OD 25,4 mm)		578634	151,86
	VAU 32 (OD 31,8 mm)		578636	159,75
	VAU 15 S (PR-2B) (OD 12,7 mm)	Mini Z8	574804 R	124,51
	VAU 20 S (PR-2B)** (OD 19,1 mm)	Mini Z8	574806 R	124,51
	VAU 25 S (PR-2B)** (OD 25,4 mm)	Mini Z8	574808 R	136,96
	VAU 32 S (PR-2B) (OD 31,8 mm)	Mini Z8	574856 R	136,96
Viega PropressG GAS System AUS	VAU 15 (OD 12,7 mm)		578630	151,86
	VAU 20 (OD 19,1 mm)		578632	151,86
	VAU 25 (OD 25,4 mm)		578634	151,86
	VAU 32 (OD 31,8 mm)		578636	159,75
Viega Raxinox	VRX 16		578640	186,42
	VRX 20		578642	186,42
Viega Raxofix	VRX 16		578640	186,42
	VRX 20		578642	186,42
	VRX 25		578644	204,17
	VRX 32		578646	204,17
Viega Sanfix	VP 16/17		578482	176,56
	VP 20		578484	176,56
	VP 25		578486	176,56
	VP 32		578488	195,25
Viega Sanfix Fosta	VP 16/17		578482	176,56
	VP 20		578484	176,56
	VP 25		578486	176,56
	VP 32		578488	195,25
Viega Sanpress	V 12		578324	146,98
	V 15		578328	146,98
	V 18		578332	146,98
	V 22		578334	146,98
	V 28		578336	146,98
	V 35		578604	178,12
	V 12 S (PR-2B)	Mini Z8	574748 R	124,51
	V 15 S (PR-2B)	Mini Z8	574752 R	124,51
	V 18 S (PR-2B)	Mini Z8	574756 R	124,51
	V 22 S (PR-2B)	Mini Z8	574758 R	124,51
	V 28 S (PR-2B)	Mini Z8	574760 R	124,51
	V 35 S (PR-2B)	Mini Z8	574762 R	136,96
Viega Sanpress Inox	V 15		578328	146,98
	V 18		578332	146,98
	V 22		578334	146,98
	V 28		578336	146,98
	V 35		578604	178,12
	V 15 S (PR-2B)	Mini Z8	574752 R	124,51
	V 18 S (PR-2B)	Mini Z8	574756 R	124,51
	V 22 S (PR-2B)	Mini Z8	574758 R	124,51
	V 28 S (PR-2B)	Mini Z8	574760 R	124,51
	V 35 S (PR-2B)	Mini Z8	574762 R	136,96
Viega Sanpress Inox G	V 15		578328	146,98
	V 18		578332	146,98
	V 22		578334	146,98
	V 28		578336	146,98
	V 35		578604	178,12
	V 15 S (PR-2B)	Mini Z8	574752 R	124,51
	V 18 S (PR-2B)	Mini Z8	574756 R	124,51
	V 22 S (PR-2B)	Mini Z8	574758 R	124,51
	V 28 S (PR-2B)	Mini Z8	574760 R	124,51
	V 35 S (PR-2B)	Mini Z8	574762 R	136,96
Viega Smartpress	VX 16		578552	204,17
	VX 20		578554	204,17
	VX 25		578556	204,17
Viega Temponox	V 15		578328	146,98
	V 18		578332	146,98
	V 22		578334	146,98
	V 28		578336	146,98
	V 35		578604	178,12
	V 15 S (PR-2B)	Mini Z8	574752 R	124,51
	V 18 S (PR-2B)	Mini Z8	574756 R	124,51
	V 22 S (PR-2B)	Mini Z8	574758 R	124,51
	V 28 S (PR-2B)	Mini Z8	574760 R	124,51
	V 35 S (PR-2B)	Mini Z8	574762 R	136,96
Viessmann	TH 14		578348	177,08
	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
Vogel & Noot EASYTEC	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
VSH	> Aalberts integrated piping systems			

W

Watts MTR Art press	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
WATTS RADIANT Watts WaterPEX	US ⅜"		578534	201,16
	US ½"		578536	201,16
	US ¾"		578538	201,16
	US 1"		578540	201,16
WATTS RADIANT Watts RadiantPEX	US ⅜"		578534	201,16
	US ½"		578536	201,16
	US ¾"		578538	201,16
	US 1"		578540	201,16
WATTS RADIANT Watts RadiantPEX-AL	U 16 (½")		578374	165,66
	U 20 (⅝")		578378	165,66
	U 25 (¾")		578380	165,66
	U 32 (1")		578382	194,31
Wavin Tigris K5/M5	B 16		578468	193,28
	B 20		578472	193,28
	B 32		578476	213,00
	H 16		578400	159,75
	H 20		578406	159,75
	H 25		578408	159,75
	H 32		578412	159,75
	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 25		578360	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Mini Z8	574792 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
	U 16		578374	165,66
	U 20		578378	165,66
	U 25		578380	165,66
	U 32		578382	194,31
	U 40		578386	236,66
	UP 16		578578	165,66
	UP 20		578582	165,66
	UP 25		578584	165,66
	UP 32		578586	194,31
WEECON PRESS-C-Stahl	M 15		578312	146,98
	M 18		578314	146,98
	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
WEECON PRESS-Edelstahl	M 15		578312	146,98
	M 18		578314	146,98
	M 22		578316	146,98
	M 28		578318	146,98
	M 35		578390	178,12
	M 15 S (PR-2B)	Mini Z8	574738 R	124,51
	M 18 S (PR-2B)	Mini Z8	574740 R	124,51
	M 22 S (PR-2B)	Mini Z8	574742 R	124,51
	M 28 S (PR-2B)	Mini Z8	574744 R	124,51
	M 35 S (PR-2B)	Mini Z8	574746 R	136,96
WEECON PRESS-Kupfer	V 15		578328	146,98
	V 18		578332	146,98
	V 22		578334	146,98
	V 28		578336	146,98
	V 35		578604	178,12
	V 15 S (PR-2B)	Mini Z8	574752 R	124,51
	V 18 S (PR-2B)	Mini Z8	574756 R	124,51
	V 22 S (PR-2B)	Mini Z8	574758 R	124,51
	V 28 S (PR-2B)	Mini Z8	574760 R	124,51
	V 35 S (PR-2B)	Mini Z8	574762 R	136,96

Recommended price. All prices plus VAT

System	Pressing tongs Mini/pressing rings	Drive with adapter tongs	Art.-No.	€
WEM	U 16		578374	165,66
WIELAND-WERKE	TH 14		578348	177,08
cuprotherm CTX	TH 16		578352 R	177,08
	TH 14 S (PR-2B)**	Mini Z8	574778 R	124,51
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
WKS-Press	TH 14		578348	177,08
	TH 16		578352 R	177,08
	TH 17		578354	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
WÜRTH	TH 16		578352 R	177,08
Würth	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	HE 32		578370 R	212,06
X				
XtraConnect	F 16		578456	168,68
	F 20		578460	168,68
	F 26		578462	182,48
	F 32		578464	182,48
	F 16 S (PR-2B)**	Mini Z8	574728 R	124,51
	F 20 S (PR-2B)**	Mini Z8	574730 R	124,51
	F 26 S (PR-2B)**	Mini Z8	574732 R	124,51
	F 32 S (PR-2B)	Mini Z8	574734 R	136,96
	H 16		578400	159,75
	H 20		578406	159,75
	H 26		578410	159,75
	H 32		578412	159,75
	TH 16		578352 R	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
	U 16		578374	165,66
	U 20		578378	165,66
(DN 26)	U 25		578380	165,66
	U 32		578382	194,31
	VP 16		578482	176,56
	VP 20		578484	176,56
	VP 32		578488	195,25
Y				
YX COPPER	Yz 16 UNI		578740	184,45
UNIPEX Water & Gas	Yz 20 UNI		578742	184,45
(AUS)	Yz 25 UNI		578744	184,45
	Yz 32 UNI		578746	184,45

System	Pressing tongs Mini/pressing rings	Drive with adapter tongs	Art.-No.	€
Z				
ZEWOTHERM	TH 12		578346	177,08
Zewo Press Premium	TH 16		578352 R	177,08
	TH 17		578354	177,08
	TH 18		578356	177,08
	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 40		578624	234,69
	TH 12 S (PR-2B)**	Mini Z8	574776 R	124,51
	TH 16 S (PR-2B)**		574782 R	124,51
	TH 17 S (PR-2B)**	Mini Z8	574784 R	124,51
	TH 18 S (PR-2B)**	Mini Z8	574786 R	124,51
	TH 20 S (PR-2B)**		574788 R	124,51
	TH 26 S (PR-2B)**		574794 R	124,51
	TH 32 S (PR-2B)		574798 R	136,96
ZEWOTHERM	TH 16		578352 R	177,08
Zewo Press PPSU	TH 20		578358 R	177,08
	TH 26		578362 R	177,08
	TH 32		578364	177,08
	TH 16 S (PR-2B)**	Mini Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Mini Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Mini Z8	574794 R	124,51
	TH 32 S (PR-2B)	Mini Z8	574798 R	136,96
ZURN	US ⅜"		578534	201,16
INDUSTRIES	US ½"		578536	201,16
ZURN PEX	US ¾"		578538	201,16
	US 1"		578540	201,16

Pressfitting systems for gas installations may only be pressed with the pressing tongs Mini which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

*** Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.*

[1] Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.

[2] For accommodating suitable pressing inserts.

[3] Only pressing tongs from designation "117" (1st quarter of 201), "217" (2nd quarter of 2017) etc. can be used. The designation is stamped on every pressing jaw.

[4] For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.

[6] Only use Mini pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.

[7] Previous designation: Mini C 26 pressing tongs

[5] For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet: www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.

See page 79 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

Accessories	Art.-No.	€
Adaptor tongs Mini Z8 *for driving the ROLLER'S pressing rings S (PR-2B)*	574700 R	144,28
Steel case *with inlay for 8 pressing tongs Mini / cropping tongs Mini and shelf for pipe cutter up to Ø 42 mm*	578295 A	96,53
Steel case *with inlay for Mini Z8 adapter tongs and Z8 adapter tongs as well as 6 ROLLER'S pressing rings S (PR-2B)*	574516 A	96,53
L-Boxx system case *with inlay for 11 pressing tongs Mini / cropping tongs Mini and 6 pressing rings S (PR-2B)*	578659 A	146,36
L-Boxx system case *with inlay for Mini Z8 adapter tongs and Z8 adapter tongs as well as 14 ROLLER'S pressing rings S (PR-2B)*	574704 A	146,36

ROLLER'S Easy-Press

German Top Quality

Universal manual radial press for radial press joints of plastic and composite tubes Ø 10 – 26 mm.

- *For ROLLER'S pressing tongs / pressing rings (except ROLLER'S pressing tongs Mini).*
- *Robust, compact, universal drive unit with dividable, bolted pipe arms for selectable lever length, therefore optimum force transmission.*
- *Simple, easy work, due to dividable pipe arms even in confined spaces.*
- *Perfect pressing is established by complete closing of the pressing tongs. Locking end stop, the pressing tongs stay closed until opening. Perfect visual inspection of proper pressing is therefore possible.*
- ***Complete range of ROLLER'S pressing tongs / pressing rings** for all common pressfitting systems, see page 100 – 140.*

  With precisely worked and exactly rounded, system-specific press contour according to the respective pressfitting system. For perfect system-conformant, reliable pressing.

  The pressing tongs / pressing rings are made from tenacious, specially hardened special steel and they are therefore highly resistant. For maximum quality demands and long life.

  ROLLER'S pressing tongs / pressing rings fit all ROLLER'S 32 kN radial presses and suitable drive units of other makes with 32 kN thrust.

  *All pressing tongs marked by a * have an additional connection for manual driving by the ROLLER'S Easy-Press drive unit.*

  *All pressing rings S (PR-2B) marked with ** can also be driven with the manual radial press ROLLER'S Easy-Press using the adapter tong Z8, see page 140.*
- *Confirmations of suitability see page 52.*
- *Liability acceptance agreements see page 53.*

Scope of Delivery	*Art.-No.*	*€*
ROLLER'S Easy-Press drive unit	*574000 A*	***227,32***

Choose your own pressing tongs, see page 100 – 140.
*All pressing tongs marked with * and all pressing rings S marked with ** also fit into the ROLLER'S Easy-Press drive unit.*

Accessories

ROLLER'S pressing tongs / pressing rings	*See page 100 – 140*	
***Adaptor tongs Z8** for driving ROLLER'S pressing rings S (PR-2B)*	*574702 R*	*144,28*
***Carrying bag** for drive unit and for 3 pressing tongs*	*574436 R*	*38,41*
***ROLLER'S cropping tongs M** for threaded bars*	*See page 142*	
***Steel case** with inlay*	*574430 A*	*96,53*

Recommended price. All prices plus VAT

ROLLER'S Uni-Press SE

Two connections for ROLLER'S manual radial press and ROLLER'S 32 kN radial presses

German Top Quality

Robust, compact electric radial press 32 kN for radial press joints Ø 10–108 (110) mm, Ø ¼–4".

- *Universal for all ROLLER'S pressing tongs (except ROLLER'S pressing tongs Mini) and ROLLER'S pressing rings, as well as for suitable pressing tongs / pressing rings of other makes.*
- *Compact, slim form, comfortable weight, drive unit only 4.7 kg.*
- *Pressing process in inching mode – for work safety, functional safety and operating safety. Perfect pressing is established by complete closing of the pressing tongs. The pressing tongs stay closed until switching over to return. Perfect visual inspection of proper pressing is therefore possible.*
- *Several tons feed and pressing force for perfect, split-second pressing. Thrust 32 kN. Robust, powerful, electromechanical drive with maintenance-free gear with safety slip clutch and feed system with trapezoidal gear spindle.*
- *Proven, powerful 1~ universal motor 230 V, 50–60 Hz, 450 W, right and left-hand rotation, safety switch. Overload protection.*
- *Constant shear force for constantly reliable pressing.*
- *Secure seating of pressing tongs / adaptor tongs by automatic locking*
- ***Complete range of ROLLER'S pressing tongs / pressing rings** for all common pressfitting systems, see page 100–140.*

  With precisely worked and exactly rounded, system-specific press contour according to the respective pressfitting system. For perfect system-conformant, reliable pressing.

  The pressing tongs / pressing rings are made from tenacious, specially hardened special steel and they are therefore highly resistant. For maximum quality demands and long life.

  ROLLER'S pressing tongs/pressing rings fit all ROLLER'S 32 kN radial presses and suitable drive units of other makes with 32 kN thrust.

  *All pressing tongs marked by a * have an additional connection for manual driving by the ROLLER'S Easy-Press drive unit.*

  *All pressing rings S (PR-2B) marked with ** can also be driven with the manual radial press ROLLER'S Easy-Press using the adapter tong Z8, see page 140.*
- *Confirmations of suitability see page 52.*
- *Liability acceptance agreements see page 53.*

Scope of Delivery	*Art.-No.*	*€*
ROLLER'S Uni-Press SE Basic-Pack		
32 kN drive unit, in steel case	*572111 A220*	***964,30***
Accessories		
ROLLER'S pressing tongs / pressing rings	*See page 100–140*	
***Adaptor tongs** for ROLLER'S pressing rings*	*See page 140*	
ROLLER'S Uni-Press SE drive unit	*572101 A220*	*912,40*
***ROLLER'S cropping tongs M** for threaded bars*	*See page 142*	
***ROLLER'S cable shears** for electric cables*	*See page 142*	
***Steel case** with inlay*	*570280 A*	*110,03*

Recommended price. All prices plus VAT

ROLLER'S Uni-Press ACC

German Top Quality

Robust, compact electric radial press 32 kN with automatic return (forced return). For radial press joints Ø 10–108 (110) mm, Ø ⅜–4"

- *Universal for all ROLLER'S pressing tongs (except ROLLER'S pressing tongs Mini) and ROLLER'S pressing rings, as well as for suitable pressing tongs / pressing rings of other makes.*
- *Compact design, perfect weight distribution for real one-hand operation, comfortable weight, drive unit only 4.7 kg.*
- *Tiltable pressing tongs (through 360°) by housing on rotary bearing.*
- *Pressing process in inching mode with ACC – for work safety, functional safety and operating safety. Automatic return (forced return) after completed pressing. Automatic return (forced return) after completed pressing.*
- *Several tons feed and pressing force for perfect, split-second pressing. Thrust 32 kN. Robust, powerful, electrohydraulic drive with eccenter piston pump with robust planetary gear and compact high-performance hydraulic system.*
- *Proven, powerful 1~ universal motor 230 V, 50–60 Hz, 450 W, with safety switch.*
- *Constant shear force for constantly reliable pressing.*
- *Secure seating of pressing tongs / adaptor tongs by automatic locking.*
- ***Complete range of ROLLER'S pressing tongs / pressing rings** for all common pressfitting systems, see page 100–140.*

  With precisely worked and exactly rounded, system-specific press contour according to the respective pressfitting system. For perfect system-conformant, reliable pressing.

  The pressing tongs / pressing rings are made from tenacious, specially hardened special steel and they are therefore highly resistant. For maximum quality demands and long life.

  ROLLER'S pressing tongs/pressing rings fit all ROLLER'S 32 kN radial presses and suitable drive units of other makes with 32 kN thrust.

  *All pressing tongs marked by a * have an additional connection for manual driving by the ROLLER'S Easy-Press drive unit.*

  *All pressing rings S (PR-2B) marked with ** can also be driven with the manual radial press ROLLER'S Easy-Press using the adapter tong Z8, see page 140.*
- *Confirmations of suitability see page 52.*
- *Liability acceptance agreements see page 53.*

Scope of Delivery	*Art.-No.*	*€*
ROLLER'S Uni-Press ACC Basic-Pack		
32 kN drive unit with forced return.		
***Basic-Pack** in steel case*	*577010 A220*	***1.462,54***
***Basic-Pack** in L-Boxx system case*	*577013 A220*	***1.504,06***
Accessories		
ROLLER'S pressing tongs / pressing rings	*See page 100–140*	
***Adaptor tongs** for ROLLER'S pressing rings*	*See page 140*	
***ROLLER'S Uni-Press ACC drive unit** with forced return*	*577000 A220*	*1.358,74*
***ROLLER'S cropping tongs M** for threaded bars*	*See page 142*	
***ROLLER'S cable shears** for electric cables*	*See page 142*	
***Steel case** with inlay*	*570280 A*	*110,03*
***L-Boxx system case** with inlay*	*571283 A*	*146,36*

Recommended price. All prices plus VAT

ROLLER'S
Multi-Press 14 V ACC

Robust, compact hybrid radial press 32 kN for cordless and mains operation, with automatic return (forced return). For radial press joints Ø 10–108 (110) mm, Ø ¼–4". Li-Ion 14.4 V, 5.0 Ah battery for approx. 450 pressings per battery charge*.

Two connections for ROLLER'S manual radial press and ROLLER'S 32 kN radial presses

with forced return and battery charging status check

- *Universal for all ROLLER'S pressing tongs (except ROLLER'S pressing tongs Mini) and ROLLER'S pressing rings, as well as for suitable pressing tongs / pressing rings of other makes.*
- *Compact design, perfect weight distribution for real one-hand operation, comfortable weight, drive unit with battery only 4.3 kg.*
- *Tiltable pressing tongs (through 360°) by housing on rotary bearing.*
- *Pressing process in inching mode with ACC – for work safety, functional safety and operating safety. Automatic return (forced return) after completed pressing.*
- *Several tons feed and pressing force for perfect, split-second pressing. Thrust 32 kN. Robust, powerful, electrohydraulic drive with eccenter piston pump with robust planetary gear and compact high-performance hydraulic system.*
- *Proven, powerful battery motor 14.4 V, 380 W output, safety switch.*
- *Integrated LED work light for illuminating the work place.*
- *Constant shear force for constantly reliable pressing.*
- ***Li-Ion PLUS technology***
  Highly resistant Li-Ion 14.4 V battery with 5.0 Ah capacity, for long service life. Powerful and light. Li-Ion 14.4 V, 5.0 Ah battery for approx. 450 pressings Viega Profipress DN 15 per battery charge. Total discharge and overload protection with single cell monitoring. Temperature monitoring during the charging process. Operating temperature range – 10 to + 60 °C. No memory effect for maximum battery power. 220–240 V, 50–60 Hz, 10.8–18 V, 65 W rapid charger, for short charging times.*
- ***For cordless and mains operation***
  220–240 V/14.4 V, 33 A (output), power supply for mains operation instead of Li-Ion 14.4 V battery (accessory).
- *Secure seating of pressing tongs / adaptor tongs by automatic locking.*
- ***Complete range of ROLLER'S pressing tongs / pressing rings***
  for all common pressfitting systems, see page 100–140.

  With precisely worked and exactly rounded, system-specific press contour according to the respective pressfitting system. For perfect system-conformant, reliable pressing.

  The pressing tongs / pressing rings are made from tenacious, specially hardened special steel and they are therefore highly resistant. For maximum quality demands and long life.

  ROLLER'S pressing tongs/pressing rings fit all ROLLER'S 32 kN radial presses and suitable drive units of other makes with 32 kN thrust.

  *All pressing tongs marked by a * have an additional connection for manual driving by the ROLLER'S Easy-Press drive unit.*

  *All pressing rings S (PR-2B) marked with ** can also be driven with the manual radial press ROLLER'S Easy-Press using the adapter tong Z8, see page 140.*
- *Confirmations of suitability see page 52.*
- *Liability acceptance agreements see page 53.*

German Top Quality

Scope of Delivery	*Art.-No.*	*€*
ROLLER'S Multi-Press 14 V ACC Basic-Pack		
14.4 V, 32 kN drive unit, with automatic circuit control, Li-Ion 14.4 V, 5.0 Ah battery, 220–240 V, 10.8–18 V, 65 W rapid charger.		
***Basic-Pack** in steel case*	*571014 A220*	***1.702,32***
***Basic-Pack** in L-Boxx system case*	*571019 A220*	***1.743,84***
Accessories		
ROLLER'S pressing tongs / pressing rings	*See page 100–140*	
***Adaptor tongs** for ROLLER'S pressing rings*	*See page 140*	
***ROLLER'S Multi-Press 14 V ACC drive unit,** without battery*	*571004 A14*	*1.266,36*
Li-Ion 14.4 V, 5.0 Ah battery	*571555 A14*	*227,32*
220–230 V, 50–60 Hz, 10.8–18 V, 65 W rapid charger	*571560 A220*	*154,66*
***Li-Ion 220–240 V/14.4 V, 50–60 Hz, 33 A power supply**, for mains operation instead of Li-Ion 14.4 V battery*	*571565 A220*	*351,88*
***ROLLER'S cropping tongs M** for threaded bars*	*See page 142*	
***ROLLER'S cable shears** for electric cables*	*See page 142*	
***Steel case** with inlay*	*571290 A*	*110,03*
***L-Boxx system case** with inlay*	*571283 A*	*146,36*

**Ambient temperature approx. 20°C.*

Recommended price. All prices plus VAT

ROLLER'S
Multi-Press 22 V ACC

Two connections for ROLLER'S manual radial press and ROLLER'S 32 kN radial presses

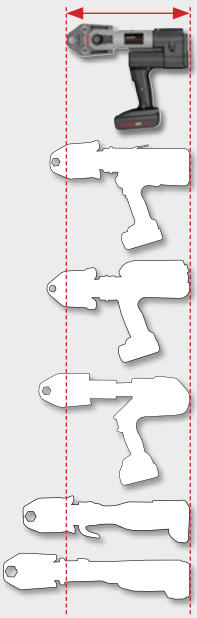
with forced return and pressure monitoring

German Top Quality

LED

ROLLER TECHNOLOGY Li-Ion 22V

Smaller! Only 35.5 cm!



Cropping of threaded bars with ROLLER'S cropping tongs M

Cutting electric cables with ROLLER'S cable shears

Universal, handy, robust hybrid radial press 32 kN for cordless and mains operation, with automatic circuit control, pressure monitoring and result display. Anti-vibration system. For radial pressing joints Ø 10–108 (110) mm, Ø ¼–4". Li-Ion 22 V Technology! Li-Ion 21.6 V, 2.5 Ah battery for approx. 200 pressings per battery charge.

- *Universal for all ROLLER'S pressing tongs (except ROLLER'S pressing tongs Mini) and ROLLER'S pressing rings, as well as for suitable pressing tongs / pressing rings of other makes.*
- *Compact, handy, extra light. Drive unit with battery pack weighs only 3.3 kg.*
- *Optimum weight distribution for one-hand operation. Drive unit with inserted pressing tongs can be put down on the battery ready to pick up.*
- *Ergonomically designed housing with soft grip handles.*
- *Drive unit with pressing tongs V15 only 35.5 cm long. Can therefore be used anywhere, free hand, over head, in confined spaces.*
- *Tiltable pressing tongs (through 360°) by housing on rotary bearing.*
- *Pressing process in inching mode with ACC – for work safety, functional safety and operating safety. Automatic return (forced return) after completed pressing.*
- ***Pressure monitoring and result display***
  Electronic pressure sensor for thrust force monitoring. Pressure evaluation after the pressing process. Result display with 2-coloured white/red LED.
- ***Anti-vibration system***
  Special drive technology with weight compensation and soft grip handles, for low-vibration, fatigue-free pressing.
- *Several tons feed and pressing force for perfect, split-second pressing. Thrust 32 kN. Robust, powerful, electrohydraulic drive with eccenter piston pump with robust planetary gear and compact high-performance hydraulic system. Constant shear force for constantly reliable pressing.*
- *Proven, powerful battery motor 21.6 V, 380 W output, safety switch.*
- *Integrated LED work light for illuminating the work place.*
- ***Li-Ion 22 V Technology***
  Highly resistant Li-Ion 21.6 V batteries with 2.5, 5.0 or 9.0 Ah capacity, for long service life. Powerful and light. Li-Ion 21.6 V, 2.5 Ah for approx. 200 pressings, 5.0 Ah for approx. 400 pressings, 9.0 Ah for approx. 720 pressings Viega Profipress DN 15 per battery charge. Graduated charging status indicator by coloured LEDs. Operating temperature range –10 to +60 °C. No memory effect for maximum battery power. 100–240 V, 50–60 Hz, 90 W rapid charger or 100–240 V, 50–60 Hz, 290 W rapid charger, for shorter charging times (accessories).*
- ***For cordless and mains operation***
  220–240 V/21.6 V, 50–60 Hz, 15 A (output), power supply for mains operation instead of Li-Ion 21.6 V battery (accessory).
- *Secure seating of pressing tongs / adaptor tongs by automatic locking.*
- ***Complete range of ROLLER'S pressing tongs / pressing rings***
  for all common pressfitting systems, see page 100–140.

  With precisely worked and exactly rounded, system-specific press contour according to the respective pressfitting system. For perfect system-conformant, reliable pressing.

  The pressing tongs / pressing rings are made from tenacious, specially hardened special steel and they are therefore highly resistant. For maximum quality demands and long life.

  ROLLER'S pressing tongs/pressing rings fit all ROLLER'S 32 kN radial presses and suitable drive units of other makes with 32 kN thrust.

  *All pressing tongs marked by a * have an additional connection for manual driving by the ROLLER'S Easy-Press drive unit.*

  *All pressing rings S (PR-2B) marked with ** can also be driven with the manual radial press ROLLER'S Easy-Press using the adapter tong Z8, see page 140.*
- *Confirmations of suitability see page 52.*
- *Liability acceptance agreements see page 53.*

**Ambient temperature approx. 20°C.*

ROLLER'S
Multi-Press 22 V ACC

Scope of Delivery	Art.-No.	€
ROLLER'S Multi-Press 22 V ACC Basic-Pack		
21.6 V, 32 kN drive unit, with automatic circuit control, pressure monitoring and result display, Li-Ion 21.6 V, 2.5 Ah battery, 100–240 V, 90 W rapid charger.		
Basic-Pack in steel case	576010 A220	**2.117,52**
Basic-Pack in L-Boxx system case	576011 A220	**2.159,04**
Accessories		
ROLLER'S pressing tongs / pressing rings	See page 100–140	
Adaptor tongs for ROLLER'S pressing rings	See page 140	
ROLLER'S Multi-Press 22 V ACC drive unit, without battery	576000 A22	1.546,62
Li-Ion 21.6 V, 2.5 Ah battery	571571 A22	258,46
Li-Ion 21.6 V, 5.0 Ah battery	571581 A22	310,36
Li-Ion 21.6 V, 9.0 Ah battery	571583 A22	414,16
100–240 V, 50–60 Hz, 90 W rapid charger	571585 A220	175,42
100–240 V, 50–60 Hz, 290 W rapid charger	571587 A220	414,16
220–240 V/21.6 V, 50–60 Hz, 15 A power supply, for mains operation instead of Li-Ion 21.6 V battery	571567 A220	414,16
ROLLER'S cropping tongs M for threaded bars	See page 142	
ROLLER'S cable shears for electric cables	See page 142	
Steel case with inlay	571290 A	110,03
L-Boxx system case with inlay	576345 A	146,36
ROLLER'S Worklight 2800 22 V cordless LED flood light	see page 173	

ROLLER'S
Multi-Press 22 V Connected

Two connections for ROLLER'S manual radial press and ROLLER'S 32 kN radial presses

with forced return and pressure monitoring

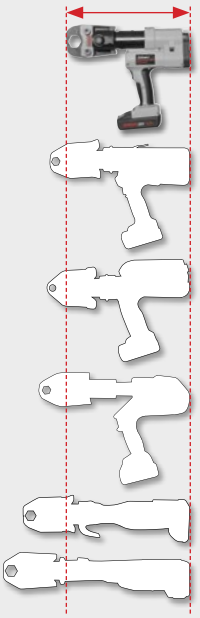
German Top Quality

LED · CONNECTED · ROLLER TECHNOLOGY Li-Ion 22V

Universal, handy, robust 32 kN hybrid radial press for cordless and mains operation. With Connected functionality by Wi-Fi radio standard. With selectable ACC drive mode. Logging of measuring/pressing data. OLED display. Pressure monitoring and results display in the OLED display. Anti-vibration system. For radial pressing joints Ø 10–108 (110) mm, Ø ¼–4". Li-Ion 22 V Technology! Li-Ion 21.6 V, 2.5 Ah battery for approx. 210 pressings per battery charge*.

- *Universal for all ROLLER'S pressing tongs (except ROLLER'S pressing tongs Mini) and ROLLER'S pressing rings, as well as for suitable pressing tongs / pressing rings of other makes.*
- *Compact, handy, extra light. Drive unit with battery pack weighs only 3.3 kg.*
- *Optimum weight distribution for one-hand operation. Drive unit with inserted pressing tongs can be put down on the battery ready to pick up.*
- *Ergonomically designed housing with carrying eye for shoulder strap as well as soft grip handles.*
- *Drive unit with pressing tongs V15 only 36.3 cm long. Can therefore be used anywhere, free hand, over head, in confined spaces.*
- *Swivelable pressing tongs (through 360°) by housing on rotary bearing. Secure seating of pressing tongs / adaptor tongs by automatic locking. Electrical monitoring of the closed position of the tong retaining bolt.*
- ***Wi-Fi connection to the Cloud***
  After registration and connection to the Internet, data collected by ROLLER'S Multi-Press 22V Connected (see Connected functionality for details) are sent to the Cloud. The user can access these data through the ROLLER Service Portal and make various settings on the drive unit.
- ***Connected functionality***
  Many different functions are available, for example
  - *Logging of measuring/pressing data as well as creation of logs with your own company logo*
  - *Display of error messages*
  - *Configuration of the product (language, date, time, time zone, pressure unit, LED lighting time and LED brightness, standby time, ACC drive mode, information signal tones, etc.)*
  - *Set-up of usage bars (immediate bar or feedback interval as anti-theft and others)*
  - *Geolocalisation of the press sites*
  - *Conversion of voice recordings into editable text*
  - *Uploading, storage and transfer to logs of pictures of pressings*
  - *Display of notices (annual inspection and periodic inspection, new firmware version, battery status, etc.)*
- ***Pressure monitoring and results display in the OLED display***
  Electronic pressure sensor for thrust force monitoring. Monitoring and display of pressure and maximum pressure during the pressing process. Pressure analysis after the pressing process with result display in the OLED display and with coloured LEDs. Display of the pressure-time diagram of the performed pressing directly in the OLED display. Storage of the measured/pressing data.
- ***Selectable ACC drive mode***
  With the ACC drive mode switched on, the drive unit automatically ends the pressing process, emits an acoustic signal and returns automatically (automatic circuit control).With the ACC drive mode switched off, the drive unit stops briefly before reaching the necessary pressure, the full closing of the pressing tongs, pressing ring or pressing segments is easily visible. The pressing process is continued by pressing the safety switch again. The drive unit ends the pressing process automatically, emits an acoustic signal and returns (automatic circuit control).
- ***Voice recordings***
  A voice recording can be made and stored for every pressing with the integrated microphone of the drive unit. These can be converted into editable text by voice recognition and transferred to logs in the Service Portal.
- ***Anti-vibration system***
  Special drive technology with weight compensation and soft grip handles, for low-vibration, fatigue-free pressing.
- *Several tons feed and pressing force for perfect, split-second pressing. Thrust 32 kN. Robust, powerful, electrohydraulic drive with eccenter piston pump with robust planetary gear and compact high-performance hydraulic system. Constant shear force for constantly reliable pressing.*
- *Brushless, maintenance-free, powerful battery motor 21.6 V, 400 W output, safety switch.*
- *Integrated LED work lights arranged in two rows, lighting time and brightness adjustable in steps, for optimum illumination of the work place.*
- ***Li-Ion 22 V Technology***
  Highly resistant Li-Ion 21.6 V batteries with 2.5, 5.0 or 9.0Ah capacity, for long service life. Powerful and light. Li-Ion 21.6 V, 2.5 Ah for approx. 210 pressings, 5.0 Ah for approx. 420 pressings, 9.0 Ah for approx. 750 pressings Viega Profipress DN 15 per battery charge. Graduated charging status indicator by coloured LEDs. Operating temperature range –10 to +60 °C. No memory effect for maximum battery power. 100–240 V, 50–60 Hz, 90 W rapid charger or 100–240 V, 50–60 Hz, 290 W rapid charger, for shorter charging times (accessories).*
- ***For cordless and mains operation***
  220–240 V/21.6 V, 50–60 Hz, 15 A (output), power supply for mains operation instead of Li-Ion 21.6 V battery (accessory).

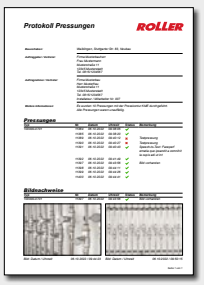
Smaller! Only 36.3 cm!



Evaluation of the pressing

Pressure monitoring

Logs with own company logo



Geolocalisation of the pressing sites

**Ambient temperature approx. 20°C.*

Recommended price. All prices plus VAT

ROLLER'S
Multi-Press 22 V Connected

- ***Complete range of ROLLER'S pressing tongs / pressing rings*** *for all common pressfitting systems, see page 100–140.*

  With precisely worked and exactly rounded, system-specific press contour according to the respective pressfitting system. For perfect system-conformant, reliable pressing.

  The pressing tongs / pressing rings are made from tenacious, specially hardened special steel and they are therefore highly resistant. For maximum quality demands and long life.

  ROLLER'S pressing tongs/pressing rings fit all ROLLER'S 32 kN radial presses and suitable drive units of other makes with 32 kN thrust.

  *All pressing tongs marked by a * have an additional connection for manual driving by the ROLLER'S Easy-Press drive unit.*

  *All pressing rings S (PR-2B) marked with ** can also be driven with the manual radial press ROLLER'S Easy-Press using the adapter tong Z8, see page 140.*
- *Confirmations of suitability see page 52.*
- *Liability acceptance agreements see page 53.*

Scope of Delivery	*Art.-No.*	*€*

ROLLER'S Multi-Press 22 V Connected Basic-Pack

21.6 V, 32 kN drive unit, with selectable ACC drive mode, Connected functionality, OLED display, pressure monitoring and results display, Li-Ion 21.6 V, 2.5 Ah battery, 100–240 V, 90 W rapid charger.

Basic-Pack *in steel case*	*576014 A220*	***3.155,52***
Basic-Pack *in L-Boxx system case*	*576015 A220*	***3.197,04***

Accessories

ROLLER'S pressing tongs / pressing rings	*See page 100–140*	
Adaptor tongs *for ROLLER'S pressing rings*	*See page 140*	
ROLLER'S Multi-Press 22 V Connected drive unit, *without battery*	*576003 A22*	*2.584,62*
Li-Ion 21.6 V, 2.5 Ah battery	*571571 A22*	*258,46*
Li-Ion 21.6 V, 5.0 Ah battery	*571581 A22*	*310,36*
Li-Ion 21.6 V, 9.0 Ah battery	*571583 A22*	*414,16*
100–240 V, 50–60 Hz, 90 W rapid charger	*571585 A220*	*175,42*
100–240 V, 50–60 Hz, 290 W rapid charger	*571587 A220*	*414,16*
220–240 V/21.6 V, 50–60 Hz, 15 A power supply, *for mains operation instead of Li-Ion 21.6 V battery*	*571567 A220*	*414,16*
ROLLER'S cropping tongs M *for threaded bars*	*See page 142*	
ROLLER'S cable shears *for electric cables*	*See page 142*	
Steel case *with inlay*	*571290 A*	*110,03*
L-Boxx system case *with inlay*	*576345 A*	*146,36*
ROLLER'S Worklight 2800 22 V *cordless LED flood light*	*see page 173*	

Recommended price. All prices plus VAT

ROLLER'S Uni-Press XL ACC

German Top Quality

Powerful, robust, compact electric radial press XL 32 kN with automatic return (forced return). For radial pressing joints Ø 10–108 (110) mm, Ø ¼–4".

- *For fast, safe pressing of Ø 10–110 mm in just one action. Ultra-fast, e.g. Geberit Mapress Stainless-steel Ø 108 mm in only 15 s.*
- *Universal for all ROLLER'S pressing tongs (except ROLLER'S Mini pressing tongs), ROLLER'S pressing rings and ROLLER'S pressing ring XL, as well as for other suitable makes of pressing tongs / pressing rings.*
- *Compact design, slim form, comfortable weight, drive unit only 5.5 kg.*
- *Ergonomically designed housing with soft grip and recessed grip.*
- *Rotatable pressing tongs by housing on rotary bearing.*
- *Pressing process with ACC – for work safety and operating safety. Automatic return (forced return) after completed pressing.*
- *Several tons feed and pressing force for perfect, split-second pressing. Thrust 32 kN. Robust, powerful, electrohydraulic drive with eccenter piston pump with robust planetary gear and compact high-performance hydraulic system. Long working stroke for pressings in just one action, ideal for large dimensions.*
- *Proven, powerful 1~ universal motor 230 V, 50–60 Hz, 450 W, with safety switch.*
- *Constant shear force for constantly reliable pressing.*
- *Secure seating of pressing tongs/adaptor tongs by automatic locking. Adjustable protective guard.*
- ***Complete range of ROLLER'S pressing tongs / pressing rings / pressings XL** for all common pressfitting systems, see page 100–140.*

  With precisely worked and exactly rounded, system-specific press contour according to the respective pressfitting system. For perfect system-conformant, reliable pressing.

  The pressing tongs / pressing rings / pressing rings XL are made from tenacious, specially hardened special steel and they are therefore highly resistant. For maximum quality demands and long life.

  ROLLER'S pressing tongs/pressing rings fit all ROLLER'S 32 kN radial presses and suitable drive units of other makes with 32 kN thrust.

  *All pressing tongs marked by a * have an additional connection for manual driving by the ROLLER'S Easy-Press drive unit.*

  *All pressing rings S (PR-2B) marked with ** can also be driven with the manual radial press ROLLER'S Easy-Press using the adapter tong Z8, see page 140.*
- *Confirmations of suitability see page 52.*
- *Liability acceptance agreements see page 53.*

Scope of Delivery	*Art.-No.*	*€*
ROLLER'S Uni-Press XL ACC Basic-Pack		
32 kN drive unit with forced return, in XL-Boxx system case	*579012 A220*	***2.344,84***

Accessories

ROLLER'S pressing tongs / pressing rings / pressing rings XL	*See page 100–140*	
***Z6 XL adapter tongs** for driving the ROLLER'S pressing rings 64.0 – 108.0 XL (PR-3S), 2½–4" XL (PR-3S) with ROLLER'S Uni-Press XL ACC*	*579120 R*	*373,68*
Adapter tongs for other ROLLER'S pressing rings	*See page 140*	
***ROLLER'S Uni-Press XL ACC drive unit** with forced return*	*579000 A220*	*2.096,76*
***ROLLER'S cropping tongs M** for threaded bars*	*See page 142*	
***ROLLER'S cable shears** for electric cables*	*See page 142*	
***XL-Boxx system case** with inlay*	*579601 A*	*248,08*

ROLLER'S
Multi-Press XL 45 kN 22 V ACC

German Top Quality

LED

ROLLER TECHNOLOGY Li-Ion 22V

Powerful, universal, robust hybrid radial press XL 45 kN for cordless and mains operation with automatic circuit control. Antivibration system. For radial press joints XL Ø 64–108 mm, Ø 2½–4". Li-Ion 22 V Technology! Li-Ion 21.6 V, 5.0 Ah battery for approx. 150 pressings per battery charge*.

- *For driving adaptor tongs Z7 XL 45 kN with ROLLER'S pressing rings XL (PR-3S).*
- *Long working stroke for pressings in just one action. Ultra-fast, e.g. Geberit Mapress Stainless-steel Ø 108 mm in only 15 s.*
- *Compact, slim, suitable for building sites. Drive unit with battery pack weighs only 6.5 kg.*
- *Ergonomically designed housing with soft grip.*
- *Rotating pressing ring seat (over 360°).*
- *Pressing process with ACC – for work safety and operating safety. Automatic return (forced return) after completed pressing.*
- ***Anti-vibration system***
  Special drive technology with weight compensation and soft grip handles, for low-vibration, fatigue-free pressing.
- *Several tons feed and pressing force for perfect, split-second pressing. Thrust 45 kN. Robust, powerful, electrohydraulic drive with eccenter dual-piston pump with robust planetary gear and compact high-performance hydraulic system. Constant shear force for constantly reliable pressing.*
- *Proven, powerful battery motor 21.6 V, 380 W output, safety switch. Machine status check.*
- *Integrated LED work light for illuminating the work place.*
- ***Li-Ion 22 V Technology***
  Highly resistant Li-Ion 21.6 V batteries with 5.0 or 9.0 Ah capacity, for long service life. Powerful and light. Li-Ion 21.6 V, 5.0 Ah battery for approx. 150 pressings, 9.0 Ah for approx. 270 pressings Geberit Mapress Stainless-steel Ø 108.0 mm per battery charge. Graduated charging status indicator by coloured LEDs. Operating temperature range – 10 to + 60 °C. No memory effect for maximum battery power. 100–240 V, 50–60 Hz, 90 W rapid charger or 100–240 V, 50–60 Hz, 290 W rapid charger, for shorter charging times (accessories).*
- ***For cordless and mains operation***
  220–240 V/21.6 V, 50–60 Hz, 40 A (output), power supply for mains operation instead of Li-Ion 21.6 V battery (accessory).
- *Secure seating of the adaptor tongs by automatic locking.*
- ***Complete range of ROLLER'S XL pressing rings***
  for all common pressfitting systems, see page 100–140.

  With precisely worked and exactly rounded, system-specific press contour according to the respective pressfitting system. For perfect system-conformant, reliable pressing.

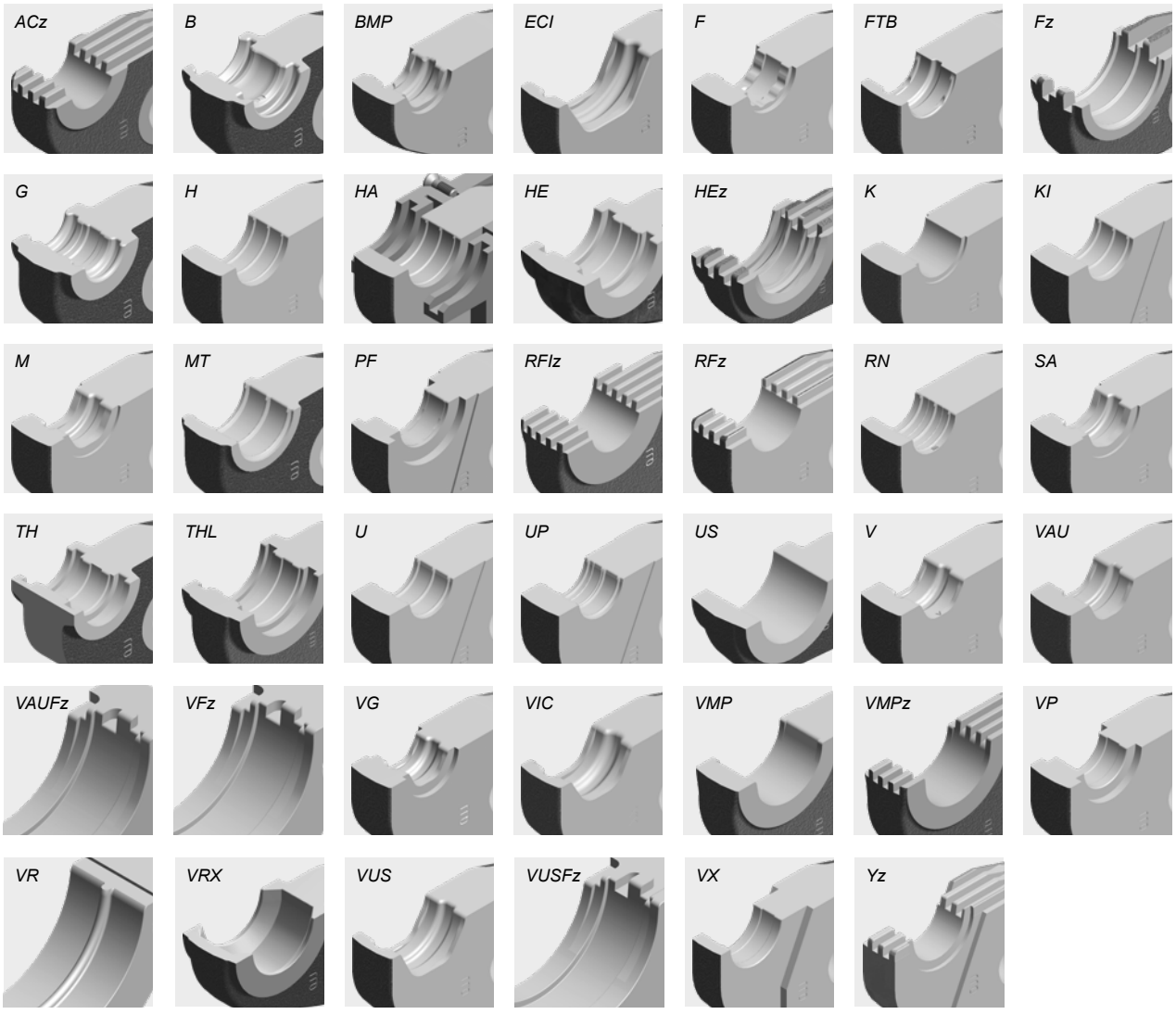
  The pressing tongs / pressing rings are made from tenacious, specially hardened special steel and they are therefore highly resistant. For maximum quality demands and long life.
- *Confirmations of suitability see page 52.*
- *Liability acceptance agreements see page 53.*

Scope of Delivery	Art.-No.	€
ROLLER'S Multi-Press XL 45 kN 22 V ACC Basic-Pack Z7		
21.6 V, 45 kN drive unit forced return and pressure monitoring, Li-Ion 21.6 V, 5.0 Ah battery, 100–240 V, 90 W rapid charger, adapter tongs Z7 XL 45 kN. In XL-Boxx system case.	579014 A220	**3.193,93**
Accessories		
ROLLER'S pressing rings XL	*See page 100–140*	
Z7 XL 45 kN adapter tongs *for driving the ROLLER'S pressing rings 64.0 – 108.0 XL (PR-3S), 2½–4" XL (PR-3S), 2½–4" XL (PR-3B) with ROLLER'S Multi-Press XL 45 kN 22 V ACC*	579123 R	394,44
ROLLER'S Multi-Press XL 45 kN 22 V ACC drive unit, *without battery*	579001 A22	2.065,62
Li-Ion 21.6 V, 5.0 Ah battery	571581 A22	310,36
Li-Ion 21.6 V, 9.0 Ah battery	571583 A22	414,16
100–240 V, 50–60 Hz, 90 W rapid charger	571585 A220	175,42
100–240 V, 50–60 Hz, 290 W rapid charger	571587 A220	414,16
220–240 V/21,6 V, 50–60 Hz, 40 A power supply, *for mains operation instead of Li-Ion 21.6 V battery*	571578 A220	517,96
XL-Boxx system case *with inlay*	579601 A	248,08
ROLLER'S Worklight 2800 22 V *cordless LED flood light*	*see page 173*	

*Ambient temperature approx. 20°C.

ROLLER'S pressing tongs
ROLLER'S pressing rings

German Top Quality

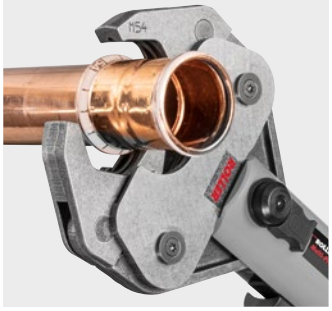


Recommended price. All prices plus VAT

ROLLER'S pressing tongs (PZ-2B)

Two connections for ROLLER'S manual radial press and ROLLER'S 32 kN radial presses

ROLLER'S pressing tongs (PZ-4G)



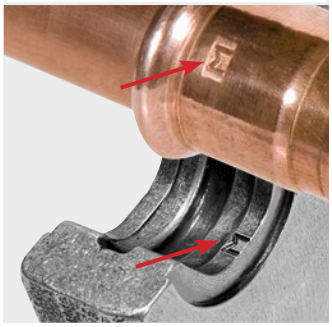
ROLLER'S pressing tongs (PZ-S)

ROLLER'S pressing ring (PR-3S)
ROLLER'S pressing ring XL (PR-3S)

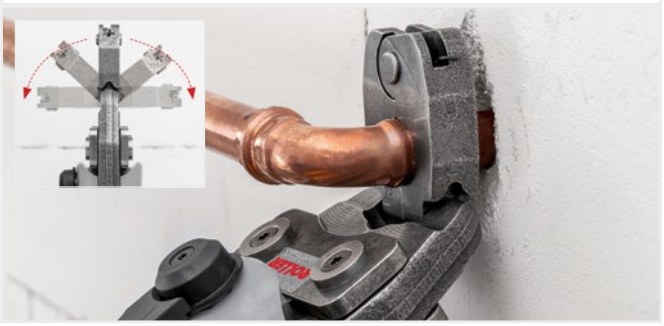
ROLLER'S pressing ring (PR-3B)

ROLLER'S pressing ring (PR-2B)

Impression on pressed fitting for traceability according to EN 1775:2007.



ROLLER'S Pressring S (PR-2B), continuously swivelable for accurate positioning of the pressing jaws in places with difficult access.



Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System-specific pressing tongs / pressing rings / pressing rings XL for all common press fitting systems.

- Can be driven by all ROLLER'S 32 kN radial presses and by suitable drive units of other makes with 32 kN thrust or, if the system requires, by ROLLER'S Multi-Press XL 45 kN 22 V ACC with 45 kN thrust, see the table below.
- **Choose your own pressing tongs / pressing rings / pressing rings XL!**
  Just select the desired press fitting system and pressing tong size / pressing ring size in the table on pages 102–140.

  Please note that press fitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table. Adapter tongs required for driving the ROLLER'S pressing rings (PR), see page 140.
- ROLLER'S pressing tongs (PZ-2B)
  Standard version with 2 tiltable monoblock pressing jaws

  All pressing tongs marked by a * have another connection for manual driving by the ROLLER'S Easy-Press drive unit. Read and follow the instructions for use and assembly instructions of the system provider/manufacturer.

  ROLLER'S ACz, Fz, RFz, RFIz, VMPz pressing tongs with teeth prevent burr formation on the pressfitting **(Patent EP 2 027 971)**
- ROLLER'S pressing tongs (PZ-4G)
  with 2 jointed, parallel guide pressing formers for straight pressing of medium dimensions
- ROLLER'S pressing tongs (PZ-S)
  with one fixed and two jointed, tiltable pressing formers, for medium dimensions. VMPz pressing tongs with teeth prevent burr formation on the pressfitting.
- ROLLER'S pressing ring (PR-3S) / ROLLER'S pressing ring XL (PR-3S)
  with 3 pressing segments, 2 of which are tiltable for high quality, for large dimension pressings. Optimum pressing by radially controlled movement of the pressing formers. Adapter tongs/XL adapter tongs required, see page 140.
- ROLLER'S pressing ring (PR-3B)
  with 3 pressing jaws for high quality, large dimension pressings. Optimum pressing by radially controlled movement of the pressing jaws. Adapter tongs required, see page 140.

  VAUFz, VFz, VMPz, VUSFz pressing rings with teeth prevent burr formation on the pressfitting.
- ROLLER'S pressing ring (PR-2B)
  with 2 pressing jaws for accurate positioning of the pressing jaws in confined spaces, for medium dimensions. Adapter tongs required, see page 140.
- ROLLER'S pressing ring S (PR-2B)
  Pressing ring S (PR-2B), with 2 pressing jaws, continuously swivelable for accurate positioning of the pressing jaws in places with difficult access. Adapter tongs required, see page 140. All pressing rings S (PR-2B) marked with ** can also be driven with the manual radial press ROLLER'S Easy-Press using the adapter tong Z8, see page 140.
- Precisely worked and exactly rounded, system-specific press contour according to the respective pressfitting system. For perfect system-conformant, reliable pressing.
- The pressing tongs / pressing rings are made from tenacious, specially hardened special steel and they are therefore highly resistant. For maximum quality demands and long life.
- Confirmations of suitability see page 52.
- SHK liability acceptance agreements see page 53.

Traceability according to EN 1775:2007.

- ROLLER'S pressing tongs / pressing rings with press contour F, M, V, SA, B, RN and UP have worked a specific marking in the press contour which leaves a lasting impression on the pressed fitting after the pressing process. This enables the user to check again whether the most suitable pressing tongs or the suitable pressing ring have been used to make the pressfit connection even after the pressing process.
- With this traceability ROLLER fulfils the recommendation of the European standard EN 1775:2007 for the installation of pressfitting systems for gas.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
	A			
Aalberts integrated piping systems VSH MultiPress	U 14*		570760	174,33
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
	U 40		570790	249,07
	TH 14*		570455	186,32
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 25*		570495	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 14 S (PR-2B)**	Z8	574778 R	124,51
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Z8	574792 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
Aalberts integrated piping systems VSH MultiPress Gas[2)]	U 16[2)]		570765	174,33
	U 20[2)]		570775	174,33
	U 25[2)]		570780	174,33
	TH 16[2)]		570460	186,32
	TH 20[2)]		570470	186,32
	TH 16 S (PR-2B)[2)]	Z8	574782 R	124,51
	TH 20 S (PR-2B)[2)]	Z8	574788 R	124,51
Aalberts integrated piping systems VSH SudoPress Carbon	V 12		570107	154,61
	V 15		570115	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	XP 66,7 XL (PR-3S)	Z6 XL[3)] / Z7 XL 45 kN[4)]	579108 R	1.161,47
	M 76,1 XL (PR-3S)	Z6 XL[3)] / Z7 XL 45 kN[4)]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3)] / Z7 XL 45 kN[4)]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3)] / Z7 XL 45 kN[4)]	579111 R	1.355,58
	V 12 S (PR-2B)	Z8	574748 R	124,51
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96
Aalberts integrated piping systems VSH SudoPress Copper	V 12		570107	154,61
	V 14		570112	154,61
	VG 14		570132	154,61
	V 15		570115	154,61
	V 16		570117	154,61
	VG 16		570137	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	V 12 S (PR-2B)	Z8	574748 R	124,51
	V 14 S (PR-2B)	Z8	574800 R	124,51
	VG 14 S (PR-2B)	Z8	574750 R	124,51
	V 15 S (PR-2B)	Z8	574752 R	124,51
	VG 16 S (PR-2B)	Z8	574754 R	124,51
	V 16 S (PR-2B)	Z8	574802 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96
Aalberts integrated piping systems VSH SudoPress Copper Gas	V 12		570107	154,61
	V 14		570112	154,61
	VG 14		570132	154,61
	V 15		570115	154,61
	V 16		570117	154,61
	VG 16		570137	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	V 12 S (PR-2B)	Z8	574748 R	124,51
	V 14 S (PR-2B)	Z8	574800 R	124,51
	VG 14 S (PR-2B)	Z8	574750 R	124,51
	V 15 S (PR-2B)	Z8	574752 R	124,51
	VG 16 S (PR-2B)	Z8	574754 R	124,51
	V 16 S (PR-2B)	Z8	574802 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96
Aalberts integrated piping systems VSH XPress Carbon	V 15		570115	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	M 76,1 XL (PR-3S)	Z6 XL[3)] / Z7 XL 45 kN[4)]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3)] / Z7 XL 45 kN[4)]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3)] / Z7 XL 45 kN[4)]	579111 R	1.355,58
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96
Aalberts integrated piping systems VSH XPress Carbon	M 12		570100	154,61
	M 15		570110	154,61
	M 18[1)]		570120	154,61
	M 22		570130	154,61
	M 28[1)]		570140	154,61
	M 35		570150	154,61
	M 42 (PZ-4G)		570160	498,19
	M 54 (PZ-4G)		570170	498,19
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	XP 66,7 XL (PR-3S)	Z6 XL[3)] / Z7 XL 45 kN[4)]	579108 R	1.161,47
	M 76,1 XL (PR-3S)	Z6 XL[3)] / Z7 XL 45 kN[4)]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3)] / Z7 XL 45 kN[4)]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3)] / Z7 XL 45 kN[4)]	579111 R	1.355,58
	M 12 S (PR-2B)	Z8	574736 R	124,51
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
Aalberts integrated piping systems VSH XPress Copper	M 12		570100	154,61
	M 15		570110	154,61
	M 18[1)]		570120	154,61
	M 22		570130	154,61
	M 28[1)]		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	XP 64,0 XL (PR-3S)	Z6 XL[3)] / Z7 XL 45 kN[4)]	579100 R	1.056,63
	XP 66,7 XL (PR-3S)	Z6 XL[3)] / Z7 XL 45 kN[4)]	579108 R	1.161,47
	M 76,1 XL (PR-3S)	Z6 XL[3)] / Z7 XL 45 kN[4)]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3)] / Z7 XL 45 kN[4)]	579110 R	1.355,58
	XP 108,0 XL (PR-3S)	Z6 XL[3)] / Z7 XL 45 kN[4)]	579109 R	1.355,58
	M 12 S (PR-2B)	Z8	574736 R	124,51
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
Aalberts integrated piping systems VSH XPress Copper Gas	M 15		570110	154,61
	M 18[1)]		570120	154,61
	M 22		570130	154,61
	M 28[1)]		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
Aalberts integrated piping systems VSH XPress Stainless	M 15		570110	154,61
	M 18[1)]		570120	154,61
	M 22		570130	154,61
	M 28[1)]		570140	154,61
	M 35		570150	154,61
	M 42 (PZ-4G)		570160	498,19
	M 54 (PZ-4G)		570170	498,19
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL[3)] / Z7 XL 45 kN[4)]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3)] / Z7 XL 45 kN[4)]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3)] / Z7 XL 45 kN[4)]	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
Aalberts integrated piping systems VSH XPress Stainless Gas	M 15		570110	154,61
	M 18[1)]		570120	154,61
	M 22		570130	154,61
	M 28[1)]		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96

Recommended price. All prices plus VAT

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
AC-FIX PRESS (Global Piping Systems)	H 12*		570300	168,10
	H 16*		570320	168,10
	H 20*		570350	168,10
	H 25*		570360	168,10
	H 32		570380	168,10
	RFz 12*		571320	194,05
	RFz 16*		571325	194,05
	RFz 20*		571330	194,05
	RFz 25		571335	194,05
	RFz 32		571340	194,05
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
	VX 16*		571635	214,81
	VX 20*		571640	214,81
AC-FIX PRESS DUO (Global Piping Systems)	RFz 16*		571325	194,05
	RFz 20*		571330	194,05
	RFz 25		571335	194,05
	RFz 32		571340	194,05
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 25*		570495	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Z8	574792 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
AC-FIX PRESS-MULTI (Global Piping Systems)	H 16*		570320	168,10
	H 18*		570340	168,10
	H 20*		570350	168,10
	H 25*		570360	168,10
	H 32		570380	168,10
	RFz 16*		571325	194,05
	RFz 20*		571330	194,05
	RFz 25		571335	194,05
	RFz 32		571340	194,05
	U 16*		570765	174,33
	U 18*		570770	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
ACOME MT	ACz 12*		572642	194,05
	ACz 16*		572644	194,05
	ACz 20*		572646	194,05
	ACz 25		572648	194,05
AHLSELL A-press elförzinkad M	M 12		570100	154,61
	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579111 R	1.355,58
	M 12 S (PR-2B)	Z8	574736 R	124,51
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
AHLSELL A-press elförzinkad V	V 12		570107	154,61
	V 15		570115	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 54		570175	370,51
	V 12 S (PR-2B)	Z8	574748 R	124,51
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96
AHLSELL A-press koppar M	M 12		570100	154,61
	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
AHLSELL A-press koppar V	V 12		570107	154,61
	V 15		570115	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 54		570175	370,51
	V 12 S (PR-2B)	Z8	574748 R	124,51
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96
AHLSELL A-press rostfritt	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
AIRBEL PRESSCLIM	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* *Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.*

** *Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.*

1) *Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.*

2) *Making the press joint with manual radial presses is not permitted for this pressfitting system.*

3) *Driven by ROLLER'S Uni-Press XL ACC, see page 98.*

4) *Driven by ROLLER'S Multi-Press XL 45 kN 22 V ACC, see page 99.*

5) *For accommodating suitable pressing inserts.*

6) *Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.*

7) *Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.*

8) *For making press joints for operating pressure ≤ PN 10.*

9) *For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.*

10) *For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.*

11) *Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.*

12) *Previous designation: C 26 pressing tongs*

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet: www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.
See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
AIRBEL SERTINOX	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
ALB Sistema Multicapa para calefacción y sanitario	TH 16*		570460	186,32
	TH 18*		570465	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 18 S (PR-2B)**	Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	H 16*		570320	168,10
	H 18*		570340	168,10
	H 20*		570350	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	H 40 (PZ-4G)		570390	565,67
	U 16*		570765	174,33
	U 18*		570770	174,33
	U 20*		570775	174,33
	U 26*[12]		570750	204,43
	U 32		570785	204,43
	U 40		570790	249,07
ALB Sistema Multicapa para Gas	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	H 16*		570320	168,10
	H 20*		570350	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 26*[12]		570750	204,43
	U 32		570785	204,43
ALTECH Altech	RFz 12*		571320	194,05
	RFz 16*		571325	194,05
	RFz 20*		571330	194,05
	RFz 25		571335	194,05
APE MULTYGAS Serie AP Gas	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
APE Serie AP	B 16*		570850	203,40
	B 20*		570860	203,40
	B 26		570870	224,16
	B 32		570880	224,16
	H 16*		570320	168,10
	H 20*		570350	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	TH 16*		570460	186,32
	TH 18*		570465	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 18 S (PR-2B)**	Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	U 16*		570765	174,33
	U 20*		570775	174,33

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
APE Serie APL	H 16*		570320	168,10
	H 18*		570340	168,10
	H 20*		570350	168,10
	H 25*		570360	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	TH 16*		570460	186,32
	TH 18*		570465	186,32
	TH 20*		570470	186,32
	TH 25*		570495	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 18 S (PR-2B)**	Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Z8	574792 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	U 16*		570765	174,33
	U 18*		570770	174,33
	U 20*		570775	174,33
AQUATECHNIK Press-fitting metal	H 16*		570320	168,10
	H 20*		570350	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 26*[12]		570750	204,43
	U 32		570785	204,43
AQUATECHNIK Universal	B 16*		570850	203,40
	B 20*		570860	203,40
	B 26		570870	224,16
	B 32		570880	224,16
	F 16*		570717	177,45
	F 20*		570727	177,45
	F 26*		570730	191,98
	F 32		570735	191,98
	F 16 S (PR-2B)**	Z8	574728 R	124,51
	F 20 S (PR-2B)**	Z8	574730 R	124,51
	F 26 S (PR-2B)**	Z8	574732 R	124,51
	F 32 S (PR-2B)	Z8	574734 R	136,96
	H 16*		570320	168,10
	H 20*		570350	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 26*[12]		570750	204,43
	U 32		570785	204,43
ARKA DUROsystem	H 16*		570320	168,10
	H 20*		570350	168,10
	H 25*		570360	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 25*		570495	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Z8	574792 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	U 16*		570765	174,33
	U 20*		570775	174,33
Aschl NIR	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96

Recommended price. All prices plus VAT

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
ASSOTHERM	M 15		570110	154,61
IPC-RAC	M 18		570120	154,61
Carbon Steel	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PZ-4G)		570160	498,19
	M 54 (PZ-4G)		570170	498,19
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
ASSOTHERM	M 15		570110	154,61
IPI-RAX	M 18		570120	154,61
Inox	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PZ-4G)		570160	498,19
	M 54 (PZ-4G)		570170	498,19
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
ASSOTHERM	M 15		570110	154,61
IPI-RAX	M 18		570120	154,61
Inox Gas	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PZ-4G)		570160	498,19
	M 54 (PZ-4G)		570170	498,19
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)[7]	Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)[7]	Z7 XL 45 kN[4]	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
ASSOTHERM	H 16*		570320	168,10
IPM-Multistrato	H 20*		570350	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	THL 32		570487	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 26*[12]		570750	204,43
	U 32		570785	204,43

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
ASSOTHERM	M 15		570110	154,61
IPR-RRA	M 18		570120	154,61
Copper	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PZ-4G)		570160	498,19
	M 54 (PZ-4G)		570170	498,19
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
ASSOTHERM	M 15		570110	154,61
IPR-RRA	M 18		570120	154,61
Copper Gas	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
ASTM F 1807	US ⅜"*		571450	211,70
(Fittings with	US ½"*		571455	211,70
Copper Crimp	US ¾"*		571460	211,70
Ring for PEX	US 1"*		571465	211,70
tubing)	US 1 ¼"		571470	211,70
	US 1 ½"		571475	211,70
	US 2"		571477	285,40
ATUSA ITALIA	M 15		570110	154,61
INSTALPRESS	M 18		570120	154,61
CARBON STEEL	M 22		570130	154,61
PRESS FITTINGS	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
ATUSA ITALIA	M 15		570110	154,61
INSTALPRESS	M 18		570120	154,61
STAINLESS STEEL	M 22		570130	154,61
PRESS FITTINGS	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
AUSTEC	TH 16*		570460	186,32
PEX-B, PEX-AL-PEX	TH 20*		570470	186,32
(AUS)	TH 25*		570495	186,32
	TH 32		570480	186,32
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* *Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.*

** *Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.*

1) *Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.*

2) *Making the press joint with manual radial presses is not permitted for this pressfitting system.*

3) *Driven by ROLLER'S Uni-Press XL ACC, see page 98.*

4) *Driven by ROLLER'S Multi-Press XL 45 kN 22 V ACC, see page 99.*

5) *For accommodating suitable pressing inserts.*

6) *Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.*

7) *Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.*

8) *For making press joints for operating pressure ≤ PN 10.*

9) *For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.*

10) *For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.*

11) *Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.*

12) *Previous designation: C 26 pressing tongs*

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet: www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.
See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
AUSTEC PEX-AL-PEX GAS (AUS)	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 25*		570495	186,32
	TH 32		570480	186,32
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
AYOR FIXOCONNECT Press	H 12*		570300	168,10
	H 16*		570320	168,10
	H 20*		570350	168,10
	H 25*		570360	168,10
	RFz 12*		571320	194,05
	RFz 16*		571325	194,05
	RFz 20*		571330	194,05
	RFz 25		571335	194,05
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
AYOR FIXOMULTIX	H 16*		570320	168,10
	H 20*		570350	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 32		570785	204,43
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PR-3B)	Z4	572837 R	733,81
	U 63 (PZ-S)		572365	645,58
	U 75 (PR-3B)	Z4	572828 R	645,58
AYOR SOMATHERM FOR YOU -1	H 16*		570320	168,10
	H 20*		570350	168,10
	H 26*		570370	168,10
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	U 16*		570765	174,33
	U 20*		570775	174,33
AYOR SOMATHERM FOR YOU -2	H 12*		570300	168,10
	H 16*		570320	168,10
	H 20*		570350	168,10
	H 25*		570360	168,10
	RFz 12*		571320	194,05
	RFz 16*		571325	194,05
	RFz 20*		571330	194,05
	RFz 25		571335	194,05
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33

B

Bampi BALPEX serie LP	TH 16*		570460	186,32
	TH 18*		570465	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 18 S (PR-2B)**	Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	U 16*		570765	174,33
	U 18*		570770	174,33
	U 20*		570775	174,33
	U 26*[12]		570750	204,43
	U 32		570785	204,43
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PR-3B)	Z4	572837 R	733,81
	U 63 (PZ-S)		572365	645,58
Bampi BALPEX serie MP	TH 16*		570460	186,32
	TH 18*		570465	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 18 S (PR-2B)**	Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
Bampi BALPEX Gas	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
BARBI EASYPRESS (Industrial Blansol)	H 12*		570300	168,10
	H 16*		570320	168,10
	H 20*		570350	168,10
	H 25*		570360	168,10
	H 32		570380	168,10
	RFz 12*		571320	194,05
	RFz 16*		571325	194,05
	RFz 20*		571330	194,05
	RFz 25		571335	194,05
	RFz 32		571340	194,05
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
BARBI MULTIPEX (Industrial Blansol)	H 14*		570310	168,10
	H 16*		570320	168,10
	H 18*		570340	168,10
	H 20*		570350	168,10
	H 25*		570360	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	RFz 16*		571325	194,05
	RFz 18*		571327	194,05
	RFz 20*		571330	194,05
	RFz 25		571335	194,05
	RFz 32		571340	194,05
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	U 16*		570765	174,33
	U 18*		570770	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PR-3B)	Z4	572837 R	733,81
	U 63 (PZ-S)		572365	645,58
BEGETUBE/ IVAR	B 14*		570845	203,40
	B 16*		570850	203,40
	B 18*		570855	203,40
	B 20*		570860	203,40
	B 26		570870	224,16
	B 32		570880	224,16
	Fz 40		570742	205,47
	Fz 50		570747	311,35
	F 63 (PZ-S)		572385	645,58
	Fz 75 (PR-3B)	Z4	572830 R	609,25
Béné inox Série 41	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
Brass Form Master-Al-Pex	H 16*		570320	168,10
	H 18*		570340	168,10
	H 20*		570350	168,10
	TH 16*		570460	186,32
	TH 18*		570465	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 18 S (PR-2B)**	Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	U 16*		570765	174,33
	U 18*		570770	174,33
	U 20*		570775	174,33
Brass & Fittings PRESSMAN MultiPress	RFz 16*		571325	194,05
	RFz 18*		571327	194,05
	ACz 20*		572646	194,05
	RFz 25		571335	194,05
	RFz 32		571340	194,05
Brass & Fittings PRESSMAN RetiPress	RFz 16*		571325	194,05
	RFz 18*		571327	194,05
	ACz 20*		572646	194,05
	RFz 25		571335	194,05
	RFz 32		571340	194,05

Recommended price. All prices plus VAT

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
BRASSTECH	B 16*		570850	203,40
MULTItermoSAN	B 20*		570860	203,40
Brasspress	B 26		570870	224,16
	B 32		570880	224,16
	F 16*		570717	177,45
	F 20*		570727	177,45
	F 26*		570730	191,98
	F 16 S (PR-2B)**	Z8	574728 R	124,51
	F 20 S (PR-2B)**	Z8	574730 R	124,51
	F 26 S (PR-2B)**	Z8	574732 R	124,51
	H 16*		570320	168,10
	H 18*		570340	168,10
	H 20*		570350	168,10
	H 26*		570370	168,10
	TH 16*		570460	186,32
	TH 18*		570465	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 18 S (PR-2B)**	Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	U 16*		570765	174,33
	U 18*		570770	174,33
	U 20*		570775	174,33
	U 26*[12]		570750	204,43
	U 32		570785	204,43

C

Cello Products	VUS ½" (OD 15,9 mm)		571770	186,79
>B< Press	VUS ¾" (OD 22,2 mm)		571775	186,79
	VUS 1" (OD 28,6 mm)		571780	186,79
	VUS 1¼" (OD 34,9 mm)		571785	186,79
	VUS 1½" (OD 41,3 mm)		571790	360,13
	VUS 2" (OD 54,0 mm)		571795	370,51
CGR	H 16*		570320	168,10
DYNAFLU	H 20*		570350	168,10
multicouche	H 26*		570370	168,10
	H 32		570380	168,10
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 26*[12]		570750	204,43
	U 32		570785	204,43
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PR-3B)	Z4	572837 R	733,81
	U 63 (PZ-S)		572365	645,58
CGR	H 12*		570300	168,10
DYNAFLU	H 16*		570320	168,10
PER	H 20*		570350	168,10
	H 25*		570360	168,10
	RFz 12*		571320	194,05
	RFz 16*		571325	194,05
	RFz 20*		571330	194,05
	RFz 25		571335	194,05

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
CHIALI	TH 16*		570460	186,32
CHIALIPEX	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
Climatrix	H 16*		570320	168,10
Climatrix Rhinopex	H 20*		570350	168,10
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 26*[12]		570750	204,43
	TH 14*		570455	186,32
	TH 16*		570460	186,32
	TH 18*		570465	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
Climatrix	TH 11,6*		570482	186,32
Variotherm	TH 16*		570460	186,32
System TH	TH 16 S (PR-2B)**	Z8	574782 R	124,51
ClouSet	TH 16*		570460	186,32
	TH 18*		570465	186,32
	TH 20*		570470	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 18 S (PR-2B)**	Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
Comap	RFz 12*		571320	194,05
PEX Press	RFz 16*		571325	194,05
	RFz 20*		571330	194,05
	RFz 25		571335	194,05
Comap	TH 14*		570455	186,32
Multiskin	TH 16*		570460	186,32
	TH 18*		570465	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	THL 32		570487	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	THz 75 (PR-3B)	Z4	572829 R	609,25
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	U 14*		570760	174,33
	U 16*		570765	174,33
	U 18*		570770	174,33
	U 20*		570775	174,33
	U 32		570785	204,43
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PR-3B)	Z4	572837 R	733,81
	U 63 (PZ-S)		572365	645,58
	U 75 (PR-3B)	Z4	572828 R	645,58
	H 14*		570310	168,10
	H 16*		570320	168,10
	H 18*		570340	168,10
	H 20*		570350	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	H 40 (PZ-4G)		570390	565,67

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* *Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.*

** *Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.*

1) *Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.*

2) *Making the press joint with manual radial presses is not permitted for this pressfitting system.*

3) *Driven by ROLLER'S Uni-Press XL ACC, see page 98.*

4) *Driven by ROLLER'S Multi-Press XL 45 kN 22 V ACC, see page 99.*

5) *For accommodating suitable pressing inserts.*

6) *Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.*

7) *Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.*

8) *For making press joints for operating pressure ≤ PN 10.*

9) *For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.*

10) *For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.*

11) *Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.*

12) *Previous designation: C 26 pressing tongs*

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet: www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.
See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
Comap Multiskin Gas	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	THL 32		570487	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 32		570785	204,43
	H 16*		570320	168,10
	H 20*		570350	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
COMISA Press System	TH 14*		570455	186,32
	TH 16*		570460	186,32
	TH 18*		570465	186,32
	TH 20*		570470	186,32
	TH 25*		570495	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 18 S (PR-2B)**	Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Z8	574792 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	H 14*		570310	168,10
	H 16*		570320	168,10
	H 18*		570340	168,10
	H 20*		570350	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	B 14*		570845	203,40
	B 16*		570850	203,40
	B 18*		570855	203,40
	B 20*		570860	203,40
	B 26		570870	224,16
	B 32		570880	224,16
COMISA Press System Gas	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
CONEL CONNECT INOX	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	V 15		570115	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54 (PR-2B)	Z2	572851 R	348,72
CONEL CONNECT MULTI	F 16*		570717	177,45
	F 20*		570727	177,45
	F 26*		570730	191,98
	F 32		570735	191,98
	F 16 S (PR-2B)**	Z8	574728 R	124,51
	F 20 S (PR-2B)**	Z8	574730 R	124,51
	F 26 S (PR-2B)**	Z8	574732 R	124,51
	F 32 S (PR-2B)**	Z8	574734 R	136,96
	H 16*		570320	168,10
	H 20*		570350	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)**	Z8	574798 R	136,96
	U 16*		570765	174,33
	U 20*		570775	174,33
(DN 26)	U 25*		570780	174,33
	U 32		570785	204,43
	VP 16*		570910	185,75
	VP 20*		570915	185,75
	VP 32		570925	205,47
CONEL CONNECT MV2	F 16*		570717	177,45
	F 20*		570727	177,45
	F 26*		570730	191,98
	F 32		570735	191,98
	F 16 S (PR-2B)**	Z8	574728 R	124,51
	F 20 S (PR-2B)**	Z8	574730 R	124,51
	F 26 S (PR-2B)**	Z8	574732 R	124,51
	F 32 S (PR-2B)**	Z8	574734 R	136,96
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)**	Z8	574798 R	136,96

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
Conex Bänninger <A> Press Inox (304)	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 35 (PR-3S)	Z2	572727 R	672,57
	M 42 (PZ-4G)		570160	498,19
	M 54 (PZ-4G)		570170	498,19
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
Conex Bänninger <A> Press Inox (316L)	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 35 (PR-3S)	Z2	572727 R	672,57
	M 42 (PZ-4G)		570160	498,19
	M 54 (PZ-4G)		570170	498,19
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
Conex Bänninger >B< Flex	F 16*		570717	177,45
	F 18*		570720	177,45
	F 20*		570727	177,45
	F 32		570735	191,98
	F 16 S (PR-2B)**	Z8	574728 R	124,51
	F 20 S (PR-2B)**	Z8	574730 R	124,51
	F 32 S (PR-2B)	Z8	574734 R	136,96
	H 16*		570320	168,10
	H 18*		570340	168,10
	H 20*		570350	168,10
	H 25*		570360	168,10
	H 32		570380	168,10
	RFz 16*		571325	194,05
	RFz 18*		571327	194,05
	RFz 20*		571330	194,05
	RFz 25		571335	194,05
	RFz 32		571340	194,05
	TH 16*		570460	186,32
	TH 18*		570465	186,32
	TH 20*		570470	186,32
	TH 25*		570495	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 18 S (PR-2B)**	Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Z8	574792 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	U 16*		570765	174,33
	U 18*		570770	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
Conex Bänninger >B< Flex Gas	F 16*		570717	177,45
	F 18*		570720	177,45
	F 20*		570727	177,45
	F 32		570735	191,98
	F 16 S (PR-2B)**	Z8	574728 R	124,51
	F 20 S (PR-2B)**	Z8	574730 R	124,51
	F 32 S (PR-2B)	Z8	574734 R	136,96
	H 16*		570320	168,10
	H 18*		570340	168,10
	H 20*		570350	168,10
	H 25*		570360	168,10
	H 32		570380	168,10
	RFz 16*		571325	194,05
	RFz 18*		571327	194,05
	RFz 20*		571330	194,05
	RFz 25		571335	194,05
	RFz 32		571340	194,05
	TH 16*		570460	186,32
	TH 18*		570465	186,32
	TH 20*		570470	186,32
	TH 25*		570495	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 18 S (PR-2B)**	Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Z8	574792 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	U 16*		570765	174,33
	U 18*		570770	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
Conex Bänninger >B< MaxiPro	BMP ¼"		571700 R	184,71
	BMP ⅜"		571702 R	184,71
	BMP ½"		571704 R	184,71
	BMP ⅝"		571706 R	184,71
	BMP ¾"		571708 R	184,71
	BMP ⅞"		571710 R	184,71
	BMP 1"		571712 R	184,71
	BMP 1⅛"		571714 R	184,71

Recommended price. All prices plus VAT

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
Conex Bänninger >B< Press	V 12		570107	154,61
	V 14		570112	154,61
	V 15		570115	154,61
	V 16		570117	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 54		570175	370,51
	V 12 S (PR-2B)	Z8	574748 R	124,51
	V 14 S (PR-2B)	Z8	574800 R	124,51
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 16 S (PR-2B)	Z8	574802 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96
	M 15		570110	154,61
	M 22		570130	154,61
	M 28		570140	154,61
Conex Bänninger >B< Press XL copper	VFz 64,0 (PR-3B)	Z5	572815 R	609,25
	CBVFz 66,7 (PR-3B)	Z5	572847 R	609,25
	VFz 76,1 (PR-3B)[6]	Z5	572816 R	609,25
	VFz 88,9 (PR-3B)[6]	Z5	572817 R	645,58
	VFz 108,0 (PR-3B)[6]	Z5	572818 R	645,58
Conex Bänninger >B< Press carbon	V 15		570115	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96
Conex Bänninger >B< Press XL carbon	XP 64,0 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579100 R	1.056,63
	XP 66,7 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579108 R	1.161,47
	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579101 R	1.161,47
	CBM 88,9 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579144 R	1.355,58
	CBM 108,0 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579146 R	1.355,58
Conex Bänninger >B< Press Gas	V 12		570107	154,61
	V 14		570112	154,61
	V 15		570115	154,61
	V 16		570117	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 54		570175	370,51
	V 12 S (PR-2B)	Z8	574748 R	124,51
	V 14 S (PR-2B)	Z8	574800 R	124,51
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 16 S (PR-2B)	Z8	574802 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96
Conex Bänninger >B< Press Inox	V 15		570115	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
Conex Bänninger >B< Press XL stainless	XP 64,0 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579100 R	1.056,63
	XP 66,7 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579108 R	1.161,47
	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579101 R	1.161,47
	CBM 88,9 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579144 R	1.355,58
	CBM 108,0 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579146 R	1.355,58
Conex Bänninger >B< Press Solar	V 12		570107	154,61
	V 14		570112	154,61
	V 15		570115	154,61
	V 16		570117	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 54		570175	370,51
	V 12 S (PR-2B)	Z8	574748 R	124,51
	V 14 S (PR-2B)	Z8	574800 R	124,51
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 16 S (PR-2B)	Z8	574802 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96
D				
Debrunner Acifer d-a Presssystem C-Stahl	M 12		570100	154,61
	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579111 R	1.355,58
	M 12 S (PR-2B)	Z8	574736 R	124,51
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
DUOPIPE SYSTEMS DUOFIL MKSYSTEM	U 16*		570765	174,33
	U 18*		570770	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
DW Verbundrohr multitubo systems	U 16*		570765	174,33
	U 18*		570770	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PR-3B)	Z4	572837 R	733,81
	U 63 (PZ-S)		572365	645,58
	U 75 (PR-3B)	Z4	572828 R	645,58
E				
EBRILLE Isomonflex	U 16*		570765	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	H 26*		570370	168,10
	TH 26*		570475	186,32
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	U 32		570785	204,43
EBRILLE Monflex	U 16*		570765	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	H 26*		570370	168,10
	TH 26*		570475	186,32
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	U 32		570785	204,43

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* *Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.*

** *Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.*

1) *Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.*

2) *Making the press joint with manual radial presses is not permitted for this pressfitting system.*

3) *Driven by ROLLER'S Uni-Press XL ACC, see page 98.*

4) *Driven by ROLLER'S Multi-Press XL 45 kN 22 V ACC, see page 99.*

5) *For accommodating suitable pressing inserts.*

6) *Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.*

7) *Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.*

8) *For making press joints for operating pressure ≤ PN 10.*

9) *For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.*

10) *For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.*

11) *Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.*

12) *Previous designation: C 26 pressing tongs*

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet: www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.
See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
EFFEBI	M 15		570110	154,61
EFFEBI-PRESS	M 18		570120	154,61
Aisi316	M 22		570130	154,61
System M Profile[1)]	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL[3)] / Z7 XL 45 kN[4)]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3)] / Z7 XL 45 kN[4)]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)[8)]	Z6 XL[3)] / Z7 XL 45 kN[4)]	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
EFFEBI	V 12		570107	154,61
EFFEBI-PRESS	V 15		570115	154,61
Aisi316	V 18		570125	154,61
System V Profile	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	V 12 S (PR-2B)	Z8	574748 R	124,51
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96
EFFEBI	M 12		570100	154,61
EFFEBI-PRESS	M 15		570110	154,61
Carbon-S	M 18		570120	154,61
System M Profile[1)]	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL[3)] / Z7 XL 45 kN[4)]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3)] / Z7 XL 45 kN[4)]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3)] / Z7 XL 45 kN[4)]	579111 R	1.355,58
	M 12 S (PR-2B)	Z8	574736 R	124,51
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
EFFEBI	V 12		570107	154,61
EFFEBI-PRESS	V 15		570115	154,61
Carbon-S	V 18		570125	154,61
System V Profile	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	V 12 S (PR-2B)	Z8	574748 R	124,51
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96
EFFEBI	V 12		570107	154,61
EFFEBI-PRESS	V 14		570112	154,61
COPPER	V 15		570115	154,61
	V 16		570117	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	V 12 S (PR-2B)	Z8	574748 R	124,51
	V 14 S (PR-2B)	Z8	574800 R	124,51
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 16 S (PR-2B)	Z8	574802 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96
EFFEBI	V 12		570107	154,61
EFFEBI-PRESS	V 15		570115	154,61
UNICO	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	V 12 S (PR-2B)	Z8	574748 R	124,51
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
EFFEBI	V 12		570107	154,61
EFFEBI-PRESS	V 15		570115	154,61
UNICO	V 18		570125	154,61
(GAS)	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	V 12 S (PR-2B)	Z8	574748 R	124,51
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96
EFFEBI	M 15		570110	154,61
PRESSTIGE	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
	V 15		570115	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96
EFFEBI	M 15		570110	154,61
PRESSTIGE 4E05	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
EFFEBI	M 15		570110	154,61
PRESSTIGE-GAS	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
	V 15		570115	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96
EFFEBI	TH 16*		570460	186,32
TOF-GAS	TH 20*		570470	186,32
MULTIPINZA	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	H 16*		570320	168,10
	H 20*		570350	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	H 40 (PZ-4G)		570390	565,67
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 32		570785	204,43

Recommended price. All prices plus VAT

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
EFFEBI	TH 16*		570460	186,32
TOF	TH 18*		570465	186,32
MULTIPINZA	TH 20*		570470	186,32
	TH 25*		570495	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 18 S (PR-2B)**	Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Z8	574792 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	F 16*		570717	177,45
	F 18*		570720	177,45
	F 20*		570727	177,45
	F 26*		570730	191,98
	F 32		570735	191,98
	Fz 40		570742	205,47
	Fz 50		570747	311,35
	F 63 (PZ-S)		572385	645,58
	F 16 S (PR-2B)**	Z8	574728 R	124,51
	F 20 S (PR-2B)**	Z8	574730 R	124,51
	F 26 S (PR-2B)**	Z8	574732 R	124,51
	F 32 S (PR-2B)	Z8	574734 R	136,96
	H 16*		570320	168,10
	H 18*		570340	168,10
	H 20*		570350	168,10
	H 25*		570360	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	H 40 (PZ-4G)		570390	565,67
	U 16*		570765	174,33
	U 18*		570770	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 26*[12]		570750	204,43
	U 32		570785	204,43
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PR-3B)	Z4	572837 R	733,81
	U 63 (PZ-S)		572365	645,58
	B 16*		570850	203,40
	B 18*		570855	203,40
	B 20*		570860	203,40
	B 26		570870	224,16
	B 32		570880	224,16
EFIELD	U 16*		570765	174,33
MULTILAYER PRESS	U 18*		570770	174,33
DINGAS	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
EFIELD	U 16*		570765	174,33
MULTILAYER PRESS	U 18*		570770	174,33
WATER	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
Elkhart	VUS ½" (OD 15,9 mm)		571770	186,79
APOLLOXPRESS	VUS ¾" (OD 22,2 mm)		571775	186,79
Fittings Copper	VUS 1" (OD 28,6 mm)		571780	186,79
and Low-Lead	VUS 1¼" (OD 34,9 mm)		571785	186,79
Brass	VUS 1½" (OD 41,3 mm)		571790	360,13
	VUS 2" (OD 54,0 mm)		571795	370,51
Elkhart	VUSFz 2½" (PR-3B) (OD 66,7 mm)	Z5	572819 R	609,25
APOLLOXPRESS	VUSFz 3" (PR-3B) (OD 79,4 mm)	Z5	572820 R	609,25
LD-C Fittings	VUSFz 4" (PR-3B) (OD 104,8 mm)	Z5	572821 R	645,58
Copper				

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
EMMETI	B 16*		570850	203,40
GERPEX-	B 20*		570860	203,40
FIVPRESS	B 26		570870	224,16
	B 32		570880	224,16
	H 16*		570320	168,10
	H 20*		570350	168,10
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	U 16*		570765	174,33
	U 20*		570775	174,33
EMPUR	TH 14*		570455	186,32
	TH 15*		570457	186,32
	TH 16*		570460	186,32
	TH 17*		570462	186,32
	TH 20*		570470	186,32
	TH 25*		570495	186,32
	TH 14 S (PR-2B)**	Z8	574778 R	124,51
	TH 15 S (PR-2B)**	Z8	574780 R	124,51
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 17 S (PR-2B)**	Z8	574784 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Z8	574792 R	124,51
Esta Rohr	M 15		570110	154,61
simplesta SH M	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PZ-4G)		570160	498,19
	M 54 (PZ-4G)		570170	498,19
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)[8]	Z6 XL[3] / Z7 XL 45 kN[4]	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
Esta Rohr	M 15		570110	154,61
simplesta ST M	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PZ-4G)		570160	498,19
	M 54 (PZ-4G)		570170	498,19
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)[8]	Z6 XL[3] / Z7 XL 45 kN[4]	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
EUROTUBI	M 12		570100	154,61
EUROPA	M 15		570110	154,61
C-Steel Pressfitting	M 18		570120	154,61
System M-Profile[1]	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579111 R	1.355,58
	M 12 S (PR-2B)	Z8	574736 R	124,51
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* *Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.*

** *Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.*

1) *Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.*

2) *Making the press joint with manual radial presses is not permitted for this pressfitting system.*

3) *Driven by ROLLER'S Uni-Press XL ACC, see page 98.*

4) *Driven by ROLLER'S Multi-Press XL 45 kN 22 V ACC, see page 99.*

5) *For accommodating suitable pressing inserts.*

6) *Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.*

7) *Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.*

8) *For making press joints for operating pressure ≤ PN 10.*

9) *For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.*

10) *For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.*

11) *Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.*

12) *Previous designation: C 26 pressing tongs*

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet: www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.
See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
EUROTUBI	M 15		570110	154,61
EUROPA	M 18		570120	154,61
Inox Pressfitting	M 22		570130	154,61
System M-Profile[1)]	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL[3)] / Z7 XL 45 kN[4)]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3)] / Z7 XL 45 kN[4)]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3)] / Z7 XL 45 kN[4)]	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
Evans	VAU 15 (½") (OD 12,7 mm)		572687	159,80
Components	VAU 20 (¾") (OD 19,1 mm)		572689	159,80
Presslok	VAU 25 (1") (OD 25,4 mm)		572691	159,80
	ECI 1½"		571932	200,28
	ECI 2" (PZ-4G)		571934	498,19
	ECI 2½" XL (PR-3S)	Z6 XL[3)] / Z7 XL 45 kN[4)]	579104 R	1.056,63
	ECI 3" XL (PR-3S)	Z6 XL[3)] / Z7 XL 45 kN[4)]	579105 R	1.161,47
	ECI 4" XL (PR-3S)	Z6 XL[3)] / Z7 XL 45 kN[4)]	579106 R	1.355,58
	F			
FAR Rubinetterie	TH 14*		570455	186,32
PRESSFAR	TH 16*		570460	186,32
	TH 17*		570462	186,32
	TH 18*		570465	186,32
	TH 20*		570470	186,32
	TH 25*		570495	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 14 S (PR-2B)**	Z8	574778 R	124,51
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 17 S (PR-2B)**	Z8	574784 R	124,51
	TH 18 S (PR-2B)**	Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Z8	574792 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	H 14*		570310	168,10
	H 16*		570320	168,10
	H 18*		570340	168,10
	H 20*		570350	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	H 40 (PZ-4G)		570390	565,67
	U 14*		570760	174,33
	U 16*		570765	174,33
	U 18*		570770	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PR-3B)	Z4	572837 R	733,81
	U 63 (PZ-S)		572365	645,58
F.B.Q. BARONIO	V 12		570107	154,61
BQ PRESS SOLAR	V 14		570112	154,61
	V 15		570115	154,61
	V 16		570117	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	V 12 S (PR-2B)	Z8	574748 R	124,51
	V 14 S (PR-2B)	Z8	574800 R	124,51
	V 15 S (PR-2B)	Z8	574752 R	124,51
	VG 16 S (PR-2B)	Z8	574754 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96
F.B.Q. BARONIO	V 12		570107	154,61
BQ PRESS WATER	V 14		570112	154,61
	V 15		570115	154,61
	V 16		570117	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	V 12 S (PR-2B)	Z8	574748 R	124,51
	V 14 S (PR-2B)	Z8	574800 R	124,51
	V 15 S (PR-2B)	Z8	574752 R	124,51
	VG 16 S (PR-2B)	Z8	574754 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
F.B.Q. BARONIO	V 12		570107	154,61
BQ PRESS GAS	V 14		570112	154,61
	V 15		570115	154,61
	V 16		570117	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	V 12 S (PR-2B)	Z8	574748 R	124,51
	V 14 S (PR-2B)	Z8	574800 R	124,51
	V 15 S (PR-2B)	Z8	574752 R	124,51
	VG 16 S (PR-2B)	Z8	574754 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96
FERCOFLOOR	RFz 16*		571325	194,05
DUO Press	RFz 20*		571330	194,05
FERCO PEX	RFz 25		571335	194,05
	RFz 32		571340	194,05
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 25*		570495	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Z8	574792 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
FERCOFLOOR	RFz 16*		571325	194,05
DUO Press	RFz 20*		571330	194,05
MULTIFER	RFz 25		571335	194,05
	RFz 32		571340	194,05
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 25*		570495	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Z8	574792 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	U 16*		570765	174,33
	U 18*		570770	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PZ-S)		572365	645,58
FERRO systems	TH 16*		570460	186,32
BRASELI	TH 20*		570470	186,32
GPF GAS	TH 25*		570495	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Z8	574792 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
FERRO systems	U 16*		570765	174,33
BRASELI	U 18*		570770	174,33
GPF MULT	U 20*		570775	174,33
Pressfitting	U 25*		570780	174,33
MULTICAPA	U 32		570785	204,43
	U 40		570790	249,07
	U 50		570795	298,89
FERRO systems	U 16*		570765	174,33
BRASELI	U 18*		570770	174,33
GPF PPSU	U 20*		570775	174,33
Pressfitting	U 25*		570780	174,33
PEX y MULTICAPA	U 32		570785	204,43
	U 40		570790	249,07
	U 50		570795	298,89
FERRO systems	RFz 16*		571325	194,05
BRASELI	RFz 20*		571330	194,05
GPF PRESS	RFz 25		571335	194,05
Pressfitting PEX	RFz 32		571340	194,05
FILINOX	FTB 15		571432	224,16
Filpress	FTB 18		571434	224,16
	FTB 22		571436	224,16
	FTB 28		571438	224,16
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z7 XL 45 kN[4)]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z7 XL 45 kN[4)]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z7 XL 45 kN[4)]	579111 R	1.355,58

Recommended price. All prices plus VAT

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
FILINOX	M 15		570110	154,61
Instalpress Steel	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z7 XL 45 kN[4]	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
FILINOX	M 15		570110	154,61
Instalpress Inox	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z7 XL 45 kN[4]	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
FITTINGS ESTÁNDAR	RFz 16*		571325	194,05
ECO-PRESS	RFz 20*		571330	194,05
	RFz 25		571335	194,05
	RFz 32		571340	194,05
FITTINGS ESTÁNDAR	RFz 16*		571325	194,05
MULTICAPA	RFz 18*		571327	194,05
	RFz 20*		571330	194,05
	RFz 25		571335	194,05
	RFz 32		571340	194,05
FITTINGS ESTÁNDAR	RFz 16*		571325	194,05
PE-X	RFz 20*		571330	194,05
	RFz 25		571335	194,05
	RFz 32		571340	194,05
FORNARA	B 16*		570850	203,40
ForPress	B 20*		570860	203,40
	B 26		570870	224,16
	B 32		570880	224,16
	F 16*		570717	177,45
	F 20*		570727	177,45
	F 26*		570730	191,98
	F 32		570735	191,98
	F 16 S (PR-2B)**	Z8	574728 R	124,51
	F 20 S (PR-2B)**	Z8	574730 R	124,51
	F 26 S (PR-2B)**	Z8	574732 R	124,51
	F 32 S (PR-2B)	Z8	574734 R	136,96
	H 16*		570320	168,10
	H 20*		570350	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 26*[12]		570750	204,43
	U 32		570785	204,43

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
FORZA	K16/P18*		572600	194,05
WATER CRIMP	K/20*		572605	194,05
(AUS)	K/25*		572610	194,05
	K32		572615	194,05
	K1/40		572620	194,05
	K1/50		572625	318,61
FORZA STAINLESS	K16/P18*		572600	194,05
WATER CRIMP	K/20*		572605	194,05
FORZA	U 16*		570765	174,33
STESSO PEX	U 20*		570775	174,33
WATER AND GAS	U 25*		570780	174,33
CRIMP	U 32		570785	204,43
(AUS)	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PZ-S)		572365	645,58
FORZA	K16/P18*		572600	194,05
GAS CRIMP	K/20*		572605	194,05
(AUS)	K/25*		572610	194,05
	K32		572615	194,05
	K1/40		572620	194,05
	K1/50		572625	318,61
FORZA	VAU 15 (OD 12,7 mm)		572687	159,80
COPPER V PRESS	VAU 20 (OD 19,1 mm)		572689	159,80
(AUS)	VAU 25 (OD 25,4 mm)		572691	159,80
	VAU 32 (OD 31,8 mm)		572693	168,10
	VAU 40 (OD 38,1 mm)		572695	249,07
	VAU 50 (OD 50,8 mm)		572697	441,10
	VAUFz 65 (PR-3B) (OD 63,5 mm)	Z5	572839 R	609,25
	VAUFz 80 (PR-3B) (OD 76,2 mm)	Z5	572840 R	609,25
	VAUFz 100 (PR-3B) (OD 101,6 mm)	Z5	572841 R	645,58
	VAU 15 S (PR-2B) (OD 12,7 mm)	Z8	574804 R	124,51
	VAU 20 S (PR-2B)** (OD 19,1 mm)	Z8	574806 R	124,51
	VAU 25 S (PR-2B)** (OD 25,4 mm)	Z8	574808 R	136,96
FORZA	V 15		570115	154,61
STAINLESS V PRESS	V 22		570135	154,61
(AUS)	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 54		570175	370,51
	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579111 R	1.355,58
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96
FRABO	M 15		570110	154,61
FRABOPRESS	M 18		570120	154,61
316 GAS M	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z!	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
FRABO	V 15		570115	154,61
FRABOPRESS	V 18		570125	154,61
316 GAS V	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* *Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.*

** *Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.*

1) *Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.*

2) *Making the press joint with manual radial presses is not permitted for this pressfitting system.*

3) *Driven by ROLLER'S Uni-Press XL ACC, see page 98.*

4) *Driven by ROLLER'S Multi-Press XL 45 kN 22 V ACC, see page 99.*

5) *For accommodating suitable pressing inserts.*

6) *Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.*

7) *Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.*

8) *For making press joints for operating pressure ≤ PN 10.*

9) *For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.*

10) *For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.*

11) *Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.*

12) *Previous designation: C 26 pressing tongs*

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet: www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.
See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
FRABO FRABOPRESS 316 M	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 66,7 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579107 R	1.161,47
	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
FRABO FRABOPRESS 316 V	V 15		570115	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96
FRABO FRABOPRESS CHROME	V 12		570107	154,61
	V 15		570115	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 12 S (PR-2B)	Z8	574748 R	124,51
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
FRABO FRABOPRESS C-STEEL M	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 66,7 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579107 R	1.161,47
	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
FRABO FRABOPRESS C-STEEL V	V 12		570107	154,61
	V 15		570115	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	V 12 S (PR-2B)	Z8	574748 R	124,51
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96
FRABO FRABOPRESS GAS M	M 12		570100	154,61
	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 12 S (PR-2B)	Z8	574736 R	124,51
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
FRABO FRABOPRESS GAS V	V 12		570107	154,61
	V 15		570115	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	V 12 S (PR-2B)	Z8	574748 R	124,51
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
FRABO FRABOPRESS KOMBI	V 12		570107	154,61
	V 15		570115	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	M 66,7 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579107 R	1.161,47
	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579111 R	1.355,58
	V 12 S (PR-2B)	Z8	574748 R	124,51
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96
FRABO FRABOPRESS M	M 12		570100	154,61
	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 66,7 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579107 R	1.161,47
	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579111 R	1.355,58
	M 12 S (PR-2B)	Z8	574736 R	124,51
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
FRABO FRABOPRESS SOLAR	V 15		570115	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96
FRABO FRABOPRESS V	V 12		570107	154,61
	V 15		570115	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	V 12 S (PR-2B)	Z8	574748 R	124,51
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96
Fränkische alpex-duo XS	F 16*		570717	177,45
	F 20*		570727	177,45
	F 26*		570730	191,98
	F 32		570735	191,98
	F 16 S (PR-2B)**	Z8	574728 R	124,51
	F 20 S (PR-2B)**	Z8	574730 R	124,51
	F 26 S (PR-2B)**	Z8	574732 R	124,51
	F 32 S (PR-2B)**	Z8	574734 R	136,96
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)**	Z8	574798 R	136,96
Fränkische alpex F50 PROFI	F 16*		570717	177,45
	F 20*		570727	177,45
	F 26*		570730	191,98
	F 32		570735	191,98
	F 16 S (PR-2B)**	Z8	574728 R	124,51
	F 20 S (PR-2B)**	Z8	574730 R	124,51
	F 26 S (PR-2B)**	Z8	574732 R	124,51
	F 32 S (PR-2B)**	Z8	574734 R	136,96
	H 16*		570320	168,10
	H 20*		570350	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)**	Z8	574798 R	136,96
	U 16*		570765	174,33
	U 20*		570775	174,33
(DN 26)	U 25*		570780	174,33
	U 32		570785	204,43
	VP 16*		570910	185,75
	VP 20*		570915	185,75
	VP 32		570925	205,47

Recommended price. All prices plus VAT

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
Fränkische	Fz 40		570742	205,47
alpex L	Fz 50		570747	311,35
	F 63 (PZ-S)		572385	645,58
	Fz 75 (PR-3B)	Z4	572830 R	609,25
	G			
gabotherm H+S	TH 10*		570467	186,32
	TH 12*		570452	186,32
	TH 14*		570455	186,32
	TH 15*		570457	186,32
	TH 16*		570460	186,32
	TH 17*		570462	186,32
	TH 18*		570465	186,32
	TH 20*		570470	186,32
	TH 25*		570495	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 10 S (PR-2B)**	Z8	574772 R	124,51
	TH 12 S (PR-2B)**	Z8	574776 R	124,51
	TH 14 S (PR-2B)**	Z8	574778 R	124,51
	TH 15 S (PR-2B)**	Z8	574780 R	124,51
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 17 S (PR-2B)**	Z8	574784 R	124,51
	TH 18 S (PR-2B)**	Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Z8	574792 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
Gallagher USA	H 12* (¼")		570300	168,10
YogaPipe ACR	U 14* (⅜")		570760	174,33
	U 16* (½")		570765	174,33
	U 18* (⅝")		570770	174,33
	U 20* (¾")		570775	174,33
	U 25* (⅞")		570780	174,33
	U 32 (1⅛")		570785	204,43
Geberit Mapress	M 12		570100	154,61
C-STAHL	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 35 (PR-3S)	Z2	572727 R	672,57
	M 42 (PZ-4G)		570160	498,19
	M 54 (PZ-4G)		570170	498,19
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 66,7 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579107 R	1.161,47
	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579111 R	1.355,58
	M 12 S (PR-2B)	Z8	574736 R	124,51
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
Geberit Mapress	M 22		570130	154,61
C-STAHL	M 28		570140	154,61
Sprinkler nass	M 35 (PR-3S)	Z2	572727 R	672,57
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 66,7 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579107 R	1.161,47
	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579111 R	1.355,58

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
Geberit Mapress	M 12		570100	154,61
Edelstahl	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 35 (PR-3S)	Z2	572727 R	672,57
	M 42 (PZ-4G)		570160	498,19
	M 54 (PZ-4G)		570170	498,19
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579111 R	1.355,58
	M 12 S (PR-2B)	Z8	574736 R	124,51
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
Geberit Mapress	M 15		570110	154,61
Edelstahl Gas	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 35 (PR-3S)	Z2	572727 R	672,57
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)[7]	Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)[7]	Z7 XL 45 kN[4]	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
Geberit Mapress	M 22		570130	154,61
Edelstahl Sprinkler	M 28		570140	154,61
	M 35 (PR-3S)	Z2	572727 R	672,57
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 66,7 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579107 R	1.161,47
	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579111 R	1.355,58
Geberit Mapress	M 12		570100	154,61
Kupfer	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 35 (PR-3S)	Z2	572727 R	672,57
	M 42 (PZ-4G)		570160	498,19
	M 54 (PZ-4G)		570170	498,19
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 66,7 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579107 R	1.161,47
	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579111 R	1.355,58
	M 12 S (PR-2B)	Z8	574736 R	124,51
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
Geberit Mapress	M 15		570110	154,61
Kupfer Gas	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 35 (PR-3S)	Z2	572727 R	672,57
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* *Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.*

** *Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.*

1) *Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.*

2) *Making the press joint with manual radial presses is not permitted for this pressfitting system.*

3) *Driven by ROLLER'S Uni-Press XL ACC, see page 98.*

4) *Driven by ROLLER'S Multi-Press XL 45 kN 22 V ACC, see page 99.*

5) *For accommodating suitable pressing inserts.*

6) *Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.*

7) *Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.*

8) *For making press joints for operating pressure ≤ PN 10.*

9) *For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.*

10) *For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.*

11) *Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.*

12) *Previous designation: C 26 pressing tongs*

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet: www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.
See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
Geberit Mepla	G 16*		570400	186,79
	G 20*		570410	186,79
	G 26*		570420	198,21
	G 32		570430	211,70
	G 40		570440	273,98
	G 50		570450	286,44
	G 63 (PZ-S)		572470	809,59
Geberit Mepla Therm	G 16*		570400	186,79
	G 20*		570410	186,79
	G 26*		570420	198,21
Geberit Volex	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
General Fittings 5T00	H 16*		570320	168,10
	H 20*		570350	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 32		570785	204,43
	U 40		570790	249,07
	U 63 (PZ-S)		572365	645,58
	U 63 (PR-3B)	Z4	572837 R	733,81
General Fittings Ewoprex	H 16*		570320	168,10
	H 20*		570350	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 32		570785	204,43
	U 40		570790	249,07
	U 63 (PZ-S)		572365	645,58
	U 63 (PR-3B)	Z4	572837 R	733,81
General Fittings Serie 5S00	B 16*		570850	203,40
	B 18*		570855	203,40
	B 20*		570860	203,40
	B 26		570870	224,16
	B 32		570880	224,16
	F 16*		570717	177,45
	F 20*		570727	177,45
	F 26*		570730	191,98
	F 32		570735	191,98
	F 16 S (PR-2B)**	Z8	574728 R	124,51
	F 20 S (PR-2B)**	Z8	574730 R	124,51
	F 26 S (PR-2B)**	Z8	574732 R	124,51
	F 32 S (PR-2B)	Z8	574734 R	136,96
	H 16*		570320	168,10
	H 18*		570340	168,10
	H 20*		570350	168,10
	H 25*		570360	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	H 40 (PZ-4G)		570390	565,67
	TH 16*		570460	186,32
	TH 18*		570465	186,32
	TH 20*		570470	186,32
	TH 25*		570495	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 18 S (PR-2B)**	Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Z8	574792 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	U 16*		570765	174,33
	U 18*		570770	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
	U 40		570790	249,07
	U 63 (PZ-S)		572365	645,58
	U 63 (PR-3B)	Z4	572837 R	733,81

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
General Fittings Trident	H 16*		570320	168,10
	H 20*		570350	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 32		570785	204,43
General Fittings Trident Gas	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	H 16*		570320	168,10
	H 20*		570350	168,10
	H 26*		570370	168,10
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 32		570785	204,43
Giacomini Raccordi RM Giacomini	H 16*		570320	168,10
	H 20*		570350	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 32		570785	204,43
	U 40		570790	249,07
	U 50		570795	298,89
Giacomini RM MULTIGAS	H 16*		570320	168,10
	H 20*		570350	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 32		570785	204,43
Giacomini Valvole Giacomini serie R850V	V 15		570115	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 54		570175	370,51
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96
	SA 15		570935	185,75
	SA 18		570940	185,75
	SA 22		570945	185,75
	SA 28		570950	185,75
	SA 35		570955	185,75
	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
Golan Pipe Systems (Scandinavia) Alu-Pres	U 16*		570765	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PZ-S)		572365	645,58
	U 63 (PR-3B)	Z4	572837 R	733,81
	U 75 (PR-3B)	Z4	572828 R	645,58
Grinnell G-PRESS Copper Fittings	VUS ½" (OD 15,9 mm)		571770	186,79
	VUS ¾" (OD 22,2 mm)		571775	186,79
	VUS 1" (OD 28,6 mm)		571780	186,79
	VUS 1¼" (OD 34,9 mm)		571785	186,79
	VUS 1½" (OD 41,3 mm)		571790	360,13
	VUS 2" (OD 54,0 mm)		571795	370,51
	VUSFz 2½" (PR-3B) (OD 66,7 mm)	Z5	572819 R	609,25
	VUSFz 3" (PR-3B) (OD 79,4 mm)	Z5	572820 R	609,25
	VUSFz 4" (PR-3B) (OD 104,8 mm)	Z5	572821 R	645,58

Recommended price. All prices plus VAT

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
GS	TH 14*		570455	186,32
Wärmesysteme	TH 16*		570460	186,32
System TH	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 14 S (PR-2B)**	Z8	574778 R	124,51
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
GS	V 15		570115	154,61
Wärmesysteme	V 18		570125	154,61
System V	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96
	H			
HASTINIK	M 15		570110	154,61
Hastinik/Hitpress	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PZ-4G)		570160	498,19
	M 54 (PZ-4G)		570170	498,19
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
heima24	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 32		570785	204,43
HELIROMA	U 16*		570765	174,33
Klimapress	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PR-3B)	Z4	572837 R	733,81
	U 63 (PZ-S)		572365	645,58
	U 75 (PR-3B)	Z4	572828 R	645,58
HELIROMA	U 16*		570765	174,33
Klimapress PPSU	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
Henco	TH 14*		570455	186,32
	TH 16*		570460	186,32
	TH 18*		570465	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	HE 32		571900	223,12
	HEz 40		571904	323,80

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
Herotec	H 16*		570320	168,10
tempusPRESS	H 20*		570350	168,10
PLUS	H 25*		570360	168,10
	H 32		570380	168,10
	H 40 (PZ-4G)		570390	565,67
	RFz 16*		571325	194,05
	RFz 20*		571330	194,05
	RFz 25		571335	194,05
	RFz 32		571340	194,05
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 25*		570495	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Z8	574792 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PZ-S)		572365	645,58
	U 63 (PR-3B)	Z4	572837 R	733,81
	U 75 (PR-3B)	Z4	572828 R	645,58
Herotec	H 16*		570320	168,10
tempusPRESS	H 20*		570350	168,10
PLUS PPSU	H 25*		570360	168,10
	H 32		570380	168,10
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 25*		570495	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Z8	574792 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PZ-S)		572365	645,58
	U 63 (PR-3B)	Z4	572837 R	733,81
	U 75 (PR-3B)	Z4	572828 R	645,58
HERZ PIPEFIX	TH 10*		570467	186,32
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	THz 75 (PR-3B)	Z4	572829 R	609,25
	TH 10 S (PR-2B)**	Z8	574772 R	124,51
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)**	Z8	574798 R	136,96
HIDRONIX	TH 16*		570460	186,32
MULTIGAS	TH 20*		570470	186,32
	TH 26*		570475	186,32

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* *Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.*

** *Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.*

1) *Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.*

2) *Making the press joint with manual radial presses is not permitted for this pressfitting system.*

3) *Driven by ROLLER'S Uni-Press XL ACC, see page 98.*

4) *Driven by ROLLER'S Multi-Press XL 45 kN 22 V ACC, see page 99.*

5) *For accommodating suitable pressing inserts.*

6) *Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.*

7) *Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.*

8) *For making press joints for operating pressure ≤ PN 10.*

9) *For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.*

10) *For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.*

11) *Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.*

12) *Previous designation: C 26 pressing tongs*

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet: www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.
See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
HIDRONIX	TH 14*		570455	186,32
MULTIPIPE	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	H 14*		570310	168,10
	H 16*		570320	168,10
	H 18*		570340	168,10
	H 20*		570350	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	U 14*		570760	174,33
	U 16*		570765	174,33
	U 18*		570770	174,33
	U 20*		570775	174,33
	U 26*[12]		570750	204,43
	U 32		570785	204,43
HIDRONIX	TH 14*		570455	186,32
UNICO	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	H 14*		570310	168,10
	H 16*		570320	168,10
	H 18*		570340	168,10
	H 20*		570350	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	U 14*		570760	174,33
	U 16*		570765	174,33
	U 18*		570770	174,33
	U 20*		570775	174,33
	U 26*[12]		570750	204,43
	U 32		570785	204,43
HITEC	TH 14*		570455	186,32
Sistema Multistrato	TH 16*		570460	186,32
	TH 18*		570465	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 14 S (PR-2B)**	Z8	574778 R	124,51
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 18 S (PR-2B)**	Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
HITHERM-ISOTUBI	M 15		570110	154,61
NUMEPRESS	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
HITHERM	M 15		570110	154,61
HTpress	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
HITHERM	M 15		570110	154,61
HTfire	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
HITHERM	M 15		570110	154,61
HTair	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
Hopewell	M 15		570110	154,61
press fit system	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PZ-4G)		570160	498,19
	M 54 (PZ-4G)		570170	498,19
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
hp praski	TH 10*		570467	186,32
BAVARIA-press	TH 12*		570452	186,32
	TH 14*		570455	186,32
	TH 16*		570460	186,32
	TH 17*		570462	186,32
	TH 20*		570470	186,32
	TH 25*		570495	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 10 S (PR-2B)**	Z8	574772 R	124,51
	TH 12 S (PR-2B)**	Z8	574776 R	124,51
	TH 14 S (PR-2B)**	Z8	574778 R	124,51
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 17 S (PR-2B)**	Z8	574784 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Z8	574792 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96

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ICMA	H 16*		570320	168,10
Sempiter	H 20*		570350	168,10
	H 25*		570360	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	H 40 (PZ-4G)		570390	565,67
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 25*		570495	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 26*[12]		570750	204,43
	U 32		570785	204,43
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PR-3B)	Z4	572837 R	733,81
	U 63 (PZ-S)		572365	645,58
ICMA	TH 16*		570460	186,32
Sempigas	TH 20*		570470	186,32
	TH 25*		570495	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
Idrosanitaria	TH 16*		570460	186,32
Bonomi	TH 20*		570470	186,32
Homegas	TH 26*		570475	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
Idrosanitaria	TH 16*		570460	186,32
Bonomi	TH 18*		570465	186,32
Idropress	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96

Recommended price. All prices plus VAT

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
IDROSISTEMI	TH 16*		570460	186,32
Ta-Press	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	F 16*		570717	177,45
	F 20*		570727	177,45
	F 26*		570730	191,98
	F 32		570735	191,98
	F 16 S (PR-2B)**	Z8	574728 R	124,51
	F 20 S (PR-2B)**	Z8	574730 R	124,51
	F 26 S (PR-2B)**	Z8	574732 R	124,51
	F 32 S (PR-2B)	Z8	574734 R	136,96
	Fz 40		570742	205,47
	Fz 50		570747	311,35
	F 63 (PZ-S)		572385	645,58
	H 16*		570320	168,10
	H 20*		570350	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	H 40 (PZ-4G)		570390	565,67
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 26*[12]		570750	204,43
	U 32		570785	204,43
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PZ-S)		572365	645,58
	B 16*		570850	203,40
	B 20*		570860	203,40
	B 26		570870	224,16
	B 32		570880	224,16
IDROTRADE	H 16*		570320	168,10
Storm Multipinza	H 20*		570350	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	THL 32		570487	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	U 16*		570765	174,33
	U 20*		570775	174,33
IDROTRADE	M 15		570110	154,61
StormPRES[1]	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)[9]	Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)[9]	Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)[9]	Z7 XL 45 kN[4]	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
IDROTRADE	M 12		570100	154,61
StormSTEEL[1]	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)[9]	Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)[9]	Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)[9]	Z7 XL 45 kN[4]	579111 R	1.355,58
	M 12 S (PR-2B)	Z8	574736 R	124,51
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
ILTA	M 15		570110	154,61
INOX/CHIBRO	M 18		570120	154,61
Pressfitting Cuni	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
ILTA	M 15		570110	154,61
INOX/CHIBRO	M 18		570120	154,61
Pressfitting inox	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
Instantor	TH 16*		570460	186,32
Press System	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
Instantor	VI ½" S (PR-2B)	Z8	574850 R	124,51
Copper Press Imperial	VI ¾" S (PR-2B)	Z8	574852 R	124,51
	VI 1" S (PR-2B)	Z8	574854 R	124,51
Instantor	M 15		570110	154,61
Copper Press Metric	M 22		570130	154,61
	M 28		570140	154,61
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* *Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.*

** *Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.*

1) *Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.*

2) *Making the press joint with manual radial presses is not permitted for this pressfitting system.*

3) *Driven by ROLLER'S Uni-Press XL ACC, see page 98.*

4) *Driven by ROLLER'S Multi-Press XL 45 kN 22 V ACC, see page 99.*

5) *For accommodating suitable pressing inserts.*

6) *Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.*

7) *Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.*

8) *For making press joints for operating pressure ≤ PN 10.*

9) *For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.*

10) *For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.*

11) *Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.*

12) *Previous designation: C 26 pressing tongs*

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet: www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.
See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
IPA IPANA Press	TH 10*		570467	186,32
	TH 11,6*		570482	186,32
	TH 12*		570452	186,32
	TH 14*		570455	186,32
	TH 15*		570457	186,32
	TH 16*		570460	186,32
	TH 17*		570462	186,32
	TH 18*		570465	186,32
	TH 20*		570470	186,32
	TH 22*		570472	186,32
	TH 25*		570495	186,32
	TH 26*		570475	186,32
	TH 28		570477	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	THz 75 (PR-3B)	Z4	572829 R	609,25
	TH 10 S (PR-2B)**	Z8	574772 R	124,51
	TH 11,6 S (PR-2B)**	Z8	574774 R	124,51
	TH 12 S (PR-2B)**	Z8	574776 R	124,51
	TH 14 S (PR-2B)**	Z8	574778 R	124,51
	TH 15 S (PR-2B)**	Z8	574780 R	124,51
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 17 S (PR-2B)**	Z8	574784 R	124,51
	TH 18 S (PR-2B)**	Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 22 S (PR-2B)**	Z8	574790 R	124,51
	TH 25 S (PR-2B)**	Z8	574792 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 28 S (PR-2B)**	Z8	574796 R	136,96
	TH 32 S (PR-2B)**	Z8	574798 R	136,96
IPA THu IPANA Press	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
IPALPEX (Industrie du Plastique et Accessoires)	TH 14*		570455	186,32
	TH 16*		570460	186,32
	TH 18*		570465	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	THL 32		570487	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
IPLEX PIPELINES AUSTRALIA Iplex Pro-fit	K16/P18*		572600	194,05
	PF 22*		571980	209,62
IPLEX PIPELINES AUSTRALIA Iplex K1 (Gas)	K16/P18*		572600	194,05
	K/20*		572605	194,05
	K/25*		572610	194,05
	K32		572615	194,05
	K1/40		572620	194,05
	K1/50		572625	318,61
IPLEX PIPELINES AUSTRALIA Iplex K2	K16/P18*		572600	194,05
	K/20*		572605	194,05
	K/25*		572610	194,05
ISOLTUBEX ISOLPEX IPERT	RFz 16*		571325	194,05
	RFz 20*		571330	194,05
	RFlz 25		571337	213,78
	RFlz 32		571342	213,78
ISOLTUBEX Multicapa	RFz 16*		571325	194,05
	RFz 18*		571327	194,05
	RFz 20*		571330	194,05
	RFlz 25		571337	213,78
	RFlz 32		571342	213,78
	U 16*		570765	174,33
	U 18*		570770	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PR-3B)	Z4	572837 R	733,81
	U 63 (PZ-S)		572365	645,58
ISOLTUBEX Multicapa GAS	RFz 16*		571325	194,05
	RFz 20*		571330	194,05
	RFlz 25		571337	213,78
	RFlz 32		571342	213,78
ISOLTUBEX Multicapa-PPSU	U 16*		570765	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
ISOTUBI NUMEPRESS	M 15		570110	154,61
	M 18[1)]		570120	154,61
	M 22		570130	154,61
	M 28[1)]		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL[3)] / Z7 XL 45 kN[4)]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3)] / Z7 XL 45 kN[4)]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3)] / Z7 XL 45 kN[4)]	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
IVAR ALPEX-GAS	B 20		570860	203,40
	B 26		570870	224,16
	B 32		570880	224,16
IVAR Ivar-Press	B 14*		570845	203,40
	B 16*		570850	203,40
	B 18*		570855	203,40
	B 20*		570860	203,40
	B 26		570870	224,16
	B 32		570880	224,16
	Fz 40		570742	205,47
	Fz 50		570747	311,35
	F 63 (PZ-S)		572385	645,58
IVAR MULTI PRESS GAS ITALIA	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	H 16*		570320	168,10
	H 20*		570350	168,10
	H 26*		570370	168,10
	U 16*		570765	174,33
	U 20*		570775	174,33
IVAR Multi Press MP	TH 16*		570460	186,32
	TH 18*		570465	186,32
	TH 20*		570470	186,32
	TH 25*		570495	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 18 S (PR-2B)**	Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Z8	574792 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	F 16*		570717	177,45
	F 18*		570720	177,45
	F 20*		570727	177,45
	F 26*		570730	191,98
	F 32		570735	191,98
	Fz 40		570742	205,47
	Fz 50		570747	311,35
	F 63 (PZ-S)		572385	645,58
	F 16 S (PR-2B)**	Z8	574728 R	124,51
	F 20 S (PR-2B)**	Z8	574730 R	124,51
	F 26 S (PR-2B)**	Z8	574732 R	124,51
	F 32 S (PR-2B)	Z8	574734 R	136,96
	H 16*		570320	168,10
	H 18*		570340	168,10
	H 20*		570350	168,10
	H 25*		570360	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	H 40 (PZ-4G)		570390	565,67
	U 16*		570765	174,33
	U 18*		570770	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 26*[12)]		570750	204,43
	U 32		570785	204,43
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PZ-S)		572365	645,58
	B 16*		570850	203,40
	B 18*		570855	203,40
	B 20*		570860	203,40
	B 26		570870	224,16
	B 32		570880	224,16
IVAR Multi Press Leak (MPL)	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	F 16*		570717	177,45
	F 20*		570727	177,45
	F 26*		570730	191,98
	F 32		570735	191,98
	F 16 S (PR-2B)**	Z8	574728 R	124,51
	F 20 S (PR-2B)**	Z8	574730 R	124,51
	F 26 S (PR-2B)**	Z8	574732 R	124,51
	F 32 S (PR-2B)	Z8	574734 R	136,96
	H 16*		570320	168,10
	H 20*		570350	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 26*[12)]		570750	204,43
	U 32		570785	204,43
	B 16*		570850	203,40
	B 20*		570860	203,40
	B 26		570870	224,16
	B 32		570880	224,16

Recommended price. All prices plus VAT

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
IVAR Plastic Multi Press Leak (PMPL)	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	F 16*		570717	177,45
	F 20*		570727	177,45
	F 26*		570730	191,98
	F 32		570735	191,98
	F 16 S (PR-2B)**	Z8	574728 R	124,51
	F 20 S (PR-2B)**	Z8	574730 R	124,51
	F 26 S (PR-2B)**	Z8	574732 R	124,51
	F 32 S (PR-2B)	Z8	574734 R	136,96
	H 16*		570320	168,10
	H 20*		570350	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 26* [12]		570750	204,43
	U 32		570785	204,43
	B 16*		570850	203,40
	B 20*		570860	203,40
	B 26		570870	224,16
	B 32		570880	224,16
IVAR Plastic Multi Press PMP	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 25*		570495	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Z8	574792 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	F 16*		570717	177,45
	F 20*		570727	177,45
	F 26*		570730	191,98
	F 32		570735	191,98
	F 16 S (PR-2B)**	Z8	574728 R	124,51
	F 20 S (PR-2B)**	Z8	574730 R	124,51
	F 26 S (PR-2B)**	Z8	574732 R	124,51
	F 32 S (PR-2B)	Z8	574734 R	136,96
	H 16*		570320	168,10
	H 20*		570350	168,10
	H 25*		570360	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 26* [12]		570750	204,43
	U 32		570785	204,43
	B 16*		570850	203,40
	B 20*		570860	203,40
	B 26		570870	224,16
	B 32		570880	224,16
IVT Edelstahl-Presssystem	M 15		570110	154,61
	M 18 [1]		570120	154,61
	M 22		570130	154,61
	M 28 [1]		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL [3] / Z7 XL 45 kN [4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL [3] / Z7 XL 45 kN [4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL [3] / Z7 XL 45 kN [4]	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
IVT PRIPRESS	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	J			
Jäger - Aquatec Aquapress H	H 14*		570310	168,10
	H 16*		570320	168,10
	H 17*		570330	168,10
	H 18*		570340	168,10
	H 20*		570350	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PZ-S)		572365	645,58
Jäger - Aquatec C-Stahl - Press Typ M	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL [3] / Z7 XL 45 kN [4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL [3] / Z7 XL 45 kN [4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL [3] / Z7 XL 45 kN [4]	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
Jäger - Aquatec Edelstahl - Press Typ M	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL [3] / Z7 XL 45 kN [4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL [3] / Z7 XL 45 kN [4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL [3] / Z7 XL 45 kN [4]	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
Jäger - Aquatec Kupfer - Press Typ V	V 15		570115	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* *Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.*

** *Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.*

[1] *Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.*

[2] *Making the press joint with manual radial presses is not permitted for this pressfitting system.*

[3] *Driven by ROLLER'S Uni-Press XL ACC, see page 98.*

[4] *Driven by ROLLER'S Multi-Press XL 45 kN 22 V ACC, see page 99.*

[5] *For accommodating suitable pressing inserts.*

[6] *Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.*

[7] *Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.*

[8] *For making press joints for operating pressure ≤ PN 10.*

[9] *For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.*

[10] *For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.*

[11] *Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.*

[12] *Previous designation: C 26 pressing tongs*

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet: www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.
See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
Jansen AG	TH 14*		570455	186,32
JANSEN COMISA	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 14 S (PR-2B)**	Z8	574778 R	124,51
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
Jaraflex-Presssystem	TH 14*		570455	186,32
	TH 16*		570460	186,32
	TH 17*		570462	186,32
	TH 18*		570465	186,32
	TH 20*		570470	186,32
	TH 25*		570495	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 14 S (PR-2B)**	Z8	574778 R	124,51
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 17 S (PR-2B)**	Z8	574784 R	124,51
	TH 18 S (PR-2B)**	Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Z8	574792 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
JUNGWOO JWPress	VUS ½" (OD 15,9 mm)		571770	186,79
	VUS ¾" (OD 22,2 mm)		571775	186,79
	VUS 1" (OD 28,6 mm)		571780	186,79
	VUS 1¼" (OD 34,9 mm)		571785	186,79
	VUS 1½" (OD 41,3 mm)		571790	360,13
	VUS 2" (OD 54,0 mm)		571795	370,51
	VUSFz 2½" (PR-3B) (OD 66,7 mm)	Z5	572819 R	609,25
	VUSFz 3" (PR-3B) (OD 79,4 mm)	Z5	572820 R	609,25
	VUSFz 4" (PR-3B) (OD 104,8 mm)	Z5	572821 R	645,58

K

KAN	U 14*		570760	174,33
KAN-therm Press LBP	U 16*		570765	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 26*[12]		570750	204,43
	U 32		570785	204,43
	U 40		570790	249,07
	TH 14*		570455	186,32
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 25*		570495	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 14 S (PR-2B)**	Z8	574778 R	124,51
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Z8	574792 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
KAN	M 15		570110	154,61
KAN-therm Inox	M 18[1]		570120	154,61
	M 22		570130	154,61
	M 28[1]		570140	154,61
	M 35		570150	154,61
	M 42 (PZ-4G)		570160	498,19
	M 54 (PZ-4G)		570170	498,19
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
KAN	M 12		570100	154,61
KAN-therm Steel	M 15		570110	154,61
	M 18[1]		570120	154,61
	M 22		570130	154,61
	M 28[1]		570140	154,61
	M 35		570150	154,61
	M 42 (PZ-4G)		570160	498,19
	M 54 (PZ-4G)		570170	498,19
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	XP 66,7 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579108 R	1.161,47
	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579111 R	1.355,58
	M 12 S (PR-2B)	Z8	574736 R	124,51
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
KAN	U 14*		570760	174,33
KAN-therm	U 16*		570765	174,33
UltraPRESS	U 20*		570775	174,33
	U 25*		570780	174,33
	U 26*[12]		570750	204,43
	U 32		570785	204,43
	U 40		570790	249,07
	TH 14*		570455	186,32
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 25*		570495	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 14 S (PR-2B)**	Z8	574778 R	124,51
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Z8	574792 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
KE KELIT	M 15		570110	154,61
COPPERFIX	M 18		570120	154,61
Kupfer	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
KE KELIT	U 16*		570765	174,33
KELIT KELOX	U 18*		570770	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PZ-S)		572365	645,58
	U 63 (PR-3B)	Z4	572837 R	733,81
	U 75 (PR-3B)	Z4	572828 R	645,58
KE KELIT	U 16*		570765	174,33
KELOX-PPSU-W	U 18*		570770	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PZ-S)		572365	645,58
	U 63 (PR-3B)	Z4	572837 R	733,81
	U 75 (PR-3B)	Z4	572828 R	645,58
KE KELIT	U 16*		570765	174,33
KELOX-ULTRAX	U 18*		570770	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PZ-S)		572365	645,58
	U 63 (PR-3B)	Z4	572837 R	733,81
	U 75 (PR-3B)	Z4	572828 R	645,58
KE KELIT	U 16*		570765	174,33
KELOX-ULTRAX-W	U 18*		570770	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PZ-S)		572365	645,58
	U 63 (PR-3B)	Z4	572837 R	733,81
	U 75 (PR-3B)	Z4	572828 R	645,58
KE KELIT	U 16*		570765	174,33
KELOX-WINDOX-U	U 18*		570770	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PZ-S)		572365	645,58
	U 63 (PR-3B)	Z4	572837 R	733,81
	U 75 (PR-3B)	Z4	572828 R	645,58
KE KELIT	M 15		570110	154,61
steelFIX	M 18		570120	154,61
C-Stahl	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96

Recommended price. All prices plus VAT

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
KE KELIT	M 15		570110	154,61
steelFIX	M 18		570120	154,61
Edelstahl	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
KEMBLA	VAU 15 (OD 12,7 mm)		572687	159,80
KemPress	VAU 20 (OD 19,1 mm)		572689	159,80
(AUS)	VAU 25 (OD 25,4 mm)		572691	159,80
	VAU 32 (OD 31,8 mm)		572693	168,10
	VAU 40 (OD 38,1 mm)		572695	249,07
	VAU 50 (OD 50,8 mm)		572697	441,10
KEMBLA	VAU 15 (OD 12,7 mm)		572687	159,80
KemPress Gas	VAU 20 (OD 19,1 mm)		572689	159,80
(AUS)	VAU 25 (OD 25,4 mm)		572691	159,80
	VAU 32 (OD 31,8 mm)		572693	168,10
	VAU 40 (OD 38,1 mm)		572695	249,07
	VAU 50 (OD 50,8 mm)		572697	441,10
KISAN	KI 16*		571360	197,17
Kisan KD	KI 20*		571370	197,17
	KI 25*		571375	197,17
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 25*		570495	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Z8	574792 R	124,51
KISAN	KI 16*		571360	197,17
Kisan WL	KI 20*		571370	197,17
	KI 25*		571375	197,17
	KI 32		571380	265,68
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 25*		570495	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Z8	574792 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
KISAN	KI 16*		571360	197,17
Kisan WM	KI 20*		571370	197,17
	KI 25*		571375	197,17
	KI 32		571380	265,68
KISAN	U 20*		570775	174,33
Kisan WR	U 25*		570780	174,33
	U 32		570785	204,43
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PZ-S)		572365	645,58
	U 75 (PR-3B)		572828 R	645,58
	TH 20*		570470	186,32
	TH 25*		570495	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Z8	574792 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
KISAN	M 15		570110	154,61
Kistal C	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
KISAN	M 15		570110	154,61
Kistal Inox	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96

L

LEGEND-PRESS	VUS ½" (OD 15,9 mm)		571770	186,79
press fitting	VUS ¾" (OD 22,2 mm)		571775	186,79
system	VUS 1" (OD 28,6 mm)		571780	186,79
	VUS 1¼" (OD 34,9 mm)		571785	186,79
	VUS 1½" (OD 41,3 mm)		571790	360,13
	VUS 2" (OD 54,0 mm)		571795	370,51
	VUSFz 2½" (PR-3B) (OD 66,7 mm)	Z5	572819 R	609,25
	VUSFz 3" (PR-3B) (OD 79,4 mm)	Z5	572820 R	609,25
	VUSFz 4" (PR-3B) (OD 104,8 mm)	Z5	572821 R	645,58
LK Systems	V 12		570107	154,61
LK >B<Press	V 15		570115	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 54		570175	370,51
	V 12 S (PR-2B)	Z8	574748 R	124,51
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96
LK Systems	V 12		570107	154,61
LK >B<Press	V 15		570115	154,61
Elförzinkat	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 54		570175	370,51
	V 12 S (PR-2B)	Z8	574748 R	124,51
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* *Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.*

** *Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.*

1) *Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.*

2) *Making the press joint with manual radial presses is not permitted for this pressfitting system.*

3) *Driven by ROLLER'S Uni-Press XL ACC, see page 98.*

4) *Driven by ROLLER'S Multi-Press XL 45 kN 22 V ACC, see page 99.*

5) *For accommodating suitable pressing inserts.*

6) *Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.*

7) *Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.*

8) *For making press joints for operating pressure ≤ PN 10.*

9) *For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.*

10) *For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.*

11) *Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.*

12) *Previous designation: C 26 pressing tongs*

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet: www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.
See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
LK Systems	V 15		570115	154,61
LK >B<Press	V 18		570125	154,61
Gas	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 54		570175	370,51
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96
LK Systems	TH 16*		570460	186,32
LK Universal	TH 20*		570470	186,32
	TH 25*		570495	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	M			
MAINCOR	U 16*		570765	174,33
MAINPRESS	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PZ-S)		572365	645,58
	U 63 (PR-3B)	Z4	572837 R	733,81
MAINCOR	U 16*		570765	174,33
MAINFLOR	U 20*		570775	174,33
Mair Heiztechnik	H 11,5*		570315	168,10
M-Press	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
Ma.s.ter System	TH 14*		570455	186,32
PRESSMASTER	TH 16*		570460	186,32
	TH 18*		570465	186,32
	TH 20*		570470	186,32
	TH 25*		570495	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 14 S (PR-2B)**	Z8	574778 R	124,51
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 18 S (PR-2B)**	Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Z8	574792 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	H 14*		570310	168,10
	H 16*		570320	168,10
	H 18*		570340	168,10
	H 20*		570350	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	H 40 (PZ-4G)		570390	565,67
	U 14*		570760	174,33
	U 16*		570765	174,33
	U 18*		570770	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PR-3B)	Z4	572837 R	733,81
	U 63 (PZ-S)		572365	645,58
Meier Tobler	H 16*		570320	168,10
Metalplast - Stramax	H 20*		570350	168,10
Serie MM	H 25*		570360	168,10
	H 32		570380	168,10
	RFz 16*		571325	194,05
	RFz 20*		571330	194,05
	RFz 25		571335	194,05
	RFz 32		571340	194,05
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 25*		570495	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Z8	574792 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PZ-S)		572365	645,58
	U 63 (PR-3B)	Z4	572837 R	733,81

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
METALGRUP	U 16*		570765	174,33
Permatubo	U 18*		570770	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PR-3B)	Z4	572837 R	733,81
	U 63 (PZ-S)		572365	645,58
METALGRUP	RFz 16*		571325	194,05
PexGrup	RFz 20*		571330	194,05
	RFz 25		571335	194,05
	RFz 32		571340	194,05
METALGRUP	U 16*		570765	174,33
MultiGrup	U 18*		570770	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
Mueller Streamline	VUS ½" (OD 15,9 mm)		571770	186,79
PRS Copper Press	VUS ¾" (OD 22,2 mm)		571775	186,79
	VUS 1" (OD 28,6 mm)		571780	186,79
	VUS 1¼" (OD 34,9 mm)		571785	186,79
	VUS 1½" (OD 41,3 mm)		571790	360,13
	VUS 2" (OD 54,0 mm)		571795	370,51
	VUSFz 2½" (PR-3B) (OD 66,7 mm)	Z5	572819 R	609,25
	VUSFz 3" (PR-3B) (OD 79,4 mm)	Z5	572820 R	609,25
	VUSFz 4" (PR-3B) (OD 104,8 mm)	Z5	572821 R	645,58
MULTITHERM	TH 16*		570460	186,32
PRESSSYSTEM	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	THz 75 (PR-3B)	Z4	572829 R	609,25
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
Multicapas Industrial	RFz 16*		571325	194,05
AIS PEX	RFz 20*		571330	194,05
	RFz 25		571335	194,05
	RFz 32		571340	194,05
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
Multicapas Industrial	H 16*		570320	168,10
AIS XPRT	H 20*		570350	168,10
	H 25*		570360	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	RFz 16*		571325	194,05
	RFz 20*		571330	194,05
	RFz 25		571335	194,05
	RFz 32		571340	194,05
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 25*		570495	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	THz 75 (PR-3B)	Z4	572829 R	609,25
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Z8	574792 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PZ-S)		572365	645,58
	U 63 (PR-3B)	Z4	572837 R	733,81
	U 75 (PR-3B)	Z4	572828 R	645,58
Multicapas Industrial	U 16*		570765	174,33
multitubo systems MC	U 18*		570770	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PZ-S)		572365	645,58
	U 63 (PR-3B)	Z4	572837 R	733,81
	U 75 (PR-3B)	Z4	572828 R	645,58

Recommended price. All prices plus VAT

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
Multicapas Industrial multitubo systems MM	H 16*		570320	168,10
	H 20*		570350	168,10
	H 25*		570360	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	RFz 16*		571325	194,05
	RFz 20*		571330	194,05
	RFz 25		571335	194,05
	RFz 32		571340	194,05
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 25*		570495	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	THz 75 (PR-3B)	Z4	572829 R	609,25
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Z8	574792 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PZ-S)		572365	645,58
	U 63 (PR-3B)	Z4	572837 R	733,81
	U 75 (PR-3B)	Z4	572828 R	645,58
multipipe Deutschland multipipe mp	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96

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NEUTHERM MEKUPRESS-HT	H 16*		570320	168,10
	H 20*		570350	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	H 40 (PZ-4G)		570390	565,67
	U 40		570790	249,07
NIBCO Press System Copper	VUS ½" (OD 15,9 mm)		571770	186,79
	VUS ¾" (OD 22,2 mm)		571775	186,79
	VUS 1" (OD 28,6 mm)		571780	186,79
	VUS 1¼" (OD 34,9 mm)		571785	186,79
	VUS 1½" (OD 41,3 mm)		571790	360,13
	VUS 2" (OD 54,0 mm)		571795	370,51
NICOLL FLUXO	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	THz 75 (PR-3B)	Z4	572829 R	609,25
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
NUPI Industrie Italiane Multinupi	B 16*		570850	203,40
	B 18*		570855	203,40
	B 20*		570860	203,40
	B 26		570870	224,16
	B 32		570880	224,16
	F 16*		570717	177,45
	F 18*		570720	177,45
	F 20*		570727	177,45
	F 26*		570730	191,98
	F 32		570735	191,98
	F 16 S (PR-2B)**	Z8	574728 R	124,51
	F 20 S (PR-2B)**	Z8	574730 R	124,51
	F 26 S (PR-2B)**	Z8	574732 R	124,51
	F 32 S (PR-2B)	Z8	574734 R	136,96
	H 16*		570320	168,10
	H 18*		570340	168,10
	H 20*		570350	168,10
	H 25*		570360	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	TH 16*		570460	186,32
	TH 18*		570465	186,32
	TH 20*		570470	186,32
	TH 25*		570495	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 18 S (PR-2B)**	Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Z8	574792 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	U 14*		570760	174,33
	U 16*		570765	174,33
	U 18*		570770	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 26*[12]		570750	204,43
	U 32		570785	204,43
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PR-3B)	Z4	572837 R	733,81
	U 63 (PZ-S)		572365	645,58
Nussbaum Optifitt-Press	VMP ⅜" (OD 17,2 mm)		571740	214,81
	VMP ½" G (OD 21,3 mm)		571766 R	214,81
	VMPz ¾" (OD 26,9 mm)		571764	214,81
	VMPz 1" (OD 33,7 mm)		571767	214,81
	VMPz 1¼" (PZ-S) (OD 42,4 mm)		572413	704,75
	VMPz 1½" (PR-3B) (OD 48,3 mm)	Z5	572844 R	479,50
	VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R	479,50
Nussbaum Optiflex-Flowpress	VRX 16		571750	196,13
	VRX 20		571752	196,13
	VRX 25		571754	214,81
	VRX 32		571756	214,81
	VRX 40		571758	298,89
	VRX 50		571760	348,72
	VRX 63		571797	560,47
Nussbaum Optipress Aquaplus	V 15		570115	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	VFz 64,0 (PR-3B)	Z5	572815 R	609,25
	VFz 76,1 (PR-3B)	Z5	572816 R	609,25
	VFz 88,9 (PR-3B)	Z5	572817 R	645,58
	VFz 108,0 (PR-3B)	Z5	572818 R	645,58
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* *Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.*

** *Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.*

1) *Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.*

2) *Making the press joint with manual radial presses is not permitted for this pressfitting system.*

3) *Driven by ROLLER'S Uni-Press XL ACC, see page 98.*

4) *Driven by ROLLER'S Multi-Press XL 45 kN 22 V ACC, see page 99.*

5) *For accommodating suitable pressing inserts.*

6) *Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.*

7) *Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.*

8) *For making press joints for operating pressure ≤ PN 10.*

9) *For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.*

10) *For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.*

11) *Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.*

12) *Previous designation: C 26 pressing tongs*

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet: www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.
See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
Nussbaum Optipress-Gaz	V 15		570115	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	VFz 64,0 (PR-3B)	Z5	572815 R	609,25
	VFz 76,1 (PR-3B)	Z5	572816 R	609,25
	VFz 88,9 (PR-3B)	Z5	572817 R	645,58
	VFz 108,0 (PR-3B)	Z5	572818 R	645,58
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96
Nussbaum Optipress-Therm	V 15		570115	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	VFz 64,0 (PR-3B)	Z5	572815 R	609,25
	VFz 76,1 (PR-3B)	Z5	572816 R	609,25
	VFz 88,9 (PR-3B)	Z5	572817 R	645,58
	VFz 108,0 (PR-3B)	Z5	572818 R	645,58
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96
O				
Oventrop Cofit P	H 16 A*		570620	214,81
	H 20 A*		570650	214,81
	H 26 A*		570670	214,81
	H 32 A		570680	214,81
	H 40 A		570690	373,63
	U 50		570795	298,89
	U 63 (PR-3B)	Z4	572837 R	733,81
	U 63 (PZ-S)		572365	645,58
Oventrop Cofit PD	H 16 A*		570620	214,81
	H 20 A*		570650	214,81
	H 26 A*		570670	214,81
Oventrop Cofit PDK	H 16 A*		570620	214,81
	H 20 A*		570650	214,81
Oventrop Cofit PD-HT	H 16 A*		570620	214,81
	H 20 A*		570650	214,81
	H 25 A*		570660	214,81
	H 32 A		570680	214,81
Oventrop Cofit PDK-HT	H 16 A*		570620	214,81
	H 20 A*		570650	214,81
P				
PBTub SERTIPRESS	RFz 12*		571320	194,05
	RFz 16*		571325	194,05
	RFz 20*		571330	194,05
	RFz 25		571335	194,05
PBTub SERTI-STEEL	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
Pegler Yorkshire	> Aalberts integrated piping systems			
PERFEXIM PERFEKT SYSTEM	U 16*		570765	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
PERFEXIM PERFEKT SYSTEM PLUS	U 16*		570765	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PZ-S)		572365	645,58
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 25*		570495	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Z8	574792 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
PERFILTUBO PERFILALUPEX	U 16*		570765	174,33
	U 18*		570770	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PR-3B)	Z4	572837 R	733,81
	U 63 (PZ-S)		572365	645,58
	U 75 (PR-3B)	Z4	572828 R	645,58
PERFILTUBO PERFILPRESS	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579101 R	1.161,47
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
PEXTUBE PexTube	RFz 16*		571325	194,05
	RFz 20*		571330	194,05
	RFlz 25		571337	213,78
	RFlz 32		571342	213,78
Pipelife C-PRESS	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
Pipelife RADOPRESS	TH 16*		570460	186,32
	TH 18*		570465	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 18 S (PR-2B)**	Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
Pipetec Connect	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 32		570785	204,43
PLASTICA ALFA Multypex	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
PLASTICA ALFA Multypex Air	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
PLASTICA ALFA Multypexalfa Gas	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
PLASTICA ALFA Multypexalfa Gas protek	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
PLASTICA ALFA Multypex Plus	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96

Recommended price. All prices plus VAT

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
PLASTICA ALFA	TH 16*		570460	186,32
Multypex Thermo	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
PLASTICA ALFA	TH 16*		570460	186,32
Multypex Thermo Plus	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
PLÁSTICOS FERRO	U 16*		570765	174,33
FERROPLAST	U 20*		570775	174,33
GPF MULT Pressfitting	U 25*		570780	174,33
MULTICAPA	U 32		570785	204,43
PLÁSTICOS FERRO	U 16*		570765	174,33
FERROPLAST	U 20*		570775	174,33
GPF PPSU	U 25*		570780	174,33
Pressfitting PEX	U 32		570785	204,43
y MULTICAPA				
PLÁSTICOS FERRO	RFz 16*		571325	194,05
FERROPLAST	RFz 20*		571330	194,05
GPF PRESS	RFz 25		571335	194,05
Pressfitting PEX	RFz 32		571340	194,05
PLUMBING PLUS	K16/P18*		572600	194,05
EZIPEX Crimp	K/20*		572605	194,05
(AUS)	K/25*		572610	194,05
	K32		572615	194,05
	K1/40		572620	194,05
	K1/50		572625	318,61
PLUMBING PLUS	K16/P18*		572600	194,05
EZIPEX Gas	K/20*		572605	194,05
(AUS)	K/25*		572610	194,05
	K32		572615	194,05
	K1/40		572620	194,05
	K1/50		572625	318,61
PLUMBING PLUS	VAU 15 (OD 12,7 mm)		572687	159,80
EZIPRESS Gas	VAU 20 (OD 19,1 mm)		572689	159,80
(AUS)	VAU 25 (OD 25,4 mm)		572691	159,80
	VAU 32 (OD 31,8 mm)		572693	168,10
	VAU 40 (OD 38,1 mm)		572695	249,07
	VAU 50 (OD 50,8 mm)		572697	441,10
	VAUFz 65 (PR-3B) (OD 63,5 mm)	Z5	572839 R	609,25
	VAUFz 80 (PR-3B) (OD 76,2 mm)	Z5	572840 R	609,25
	VAUFz 100 (PR-3B) (OD 101,6 mm)	Z5	572841 R	645,58
PLUMBING PLUS	VAU 15 (OD 12,7 mm)		572687	159,80
EZIPRESS Solar	VAU 20 (OD 19,1 mm)		572689	159,80
(AUS)	VAU 25 (OD 25,4 mm)		572691	159,80
	VAU 15 S (PR-2B) (OD 12,7 mm)	Z8	574804 R	124,51
	VAU 20 S (PR-2B)** (OD 19,1 mm)	Z8	574806 R	124,51
	VAU 25 S (PR-2B)** (OD 25,4 mm)	Z8	574808 R	136,96
PLUMBING PLUS	VAU 15 (OD 12,7 mm)		572687	159,80
EZIPRESS Water	VAU 20 (OD 19,1 mm)		572689	159,80
(AUS)	VAU 25 (OD 25,4 mm)		572691	159,80
	VAU 32 (OD 31,8 mm)		572693	168,10
	VAU 40 (OD 38,1 mm)		572695	249,07
	VAU 50 (OD 50,8 mm)		572697	441,10
	VAUFz 65 (PR-3B) (OD 63,5 mm)	Z5	572839 R	609,25
	VAUFz 80 (PR-3B) (OD 76,2 mm)	Z5	572840 R	609,25
	VAUFz 100 (PR-3B) (OD 101,6 mm)	Z5	572841 R	645,58
	VAU 15 S (PR-2B) (OD 12,7 mm)	Z8	574804 R	124,51
	VAU 20 S (PR-2B)** (OD 19,1 mm)	Z8	574806 R	124,51
	VAU 25 S (PR-2B)** (OD 25,4 mm)	Z8	574808 R	136,96
POLYPIPE	TH 10*		570467	186,32
POLYSURE	TH 15*		570457	186,32
	TH 22*		570472	186,32
	TH 28		570477	186,32

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
POLYSAN	M 15		570110	154,61
Handelsges.	M 18		570120	154,61
m.b.H. & Co KG	M 22		570130	154,61
(Krems/Öster-	M 28		570140	154,61
reich)	M 35		570150	154,61
POLYSAN-	M 42 (PR-3S)	Z2	572706 R	672,57
C-Stahl-Press-	M 54 (PR-3S)	Z2	572708 R	672,57
System M	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
POLYSAN	M 15		570110	154,61
Handelsges.	M 18		570120	154,61
m.b.H. & Co KG	M 22		570130	154,61
(Krems/Öster-	M 28		570140	154,61
reich)	M 35		570150	154,61
POLYSAN-	M 42 (PR-3S)	Z2	572706 R	672,57
Edelstahl	M 54 (PR-3S)	Z2	572708 R	672,57
Press-System 1.4520	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
POLYSAN	M 15		570110	154,61
Handelsges.	M 18		570120	154,61
m.b.H. & Co KG	M 22		570130	154,61
(Krems/Öster-	M 28		570140	154,61
reich)	M 35		570150	154,61
POLYSAN-	M 42 (PR-3S)	Z2	572706 R	672,57
Edelstahl	M 54 (PR-3S)	Z2	572708 R	672,57
Press-System Gas	M 76,1 XL (PR-3S)	Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)[7]	Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)[7]	Z7 XL 45 kN[4]	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
POLYSAN	M 15		570110	154,61
Handelsges.	M 18		570120	154,61
m.b.H. & Co KG	M 22		570130	154,61
(Krems/Öster-	M 28		570140	154,61
reich)	M 35		570150	154,61
POLYSAN-	M 42 (PR-3S)	Z2	572706 R	672,57
Edelstahl	M 54 (PR-3S)	Z2	572708 R	672,57
Press-System Wasser	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
POLYSAN	TH 14*		570455	186,32
Handelsges.	TH 16*		570460	186,32
m.b.H. & Co KG	TH 17*		570462	186,32
(Krems/Öster-	TH 18*		570465	186,32
reich)	TH 20*		570470	186,32
POLYSAN-	TH 26*		570475	186,32
Press-System	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	THz 75 (PR-3B)	Z4	572829 R	609,25
	TH 14 S (PR-2B)**	Z8	574778 R	124,51
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 17 S (PR-2B)**	Z8	574784 R	124,51
	TH 18 S (PR-2B)**	Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* *Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.*

** *Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.*

1) *Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.*

2) *Making the press joint with manual radial presses is not permitted for this pressfitting system.*

3) *Driven by ROLLER'S Uni-Press XL ACC, see page 98.*

4) *Driven by ROLLER'S Multi-Press XL 45 kN 22 V ACC, see page 99.*

5) *For accommodating suitable pressing inserts.*

6) *Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.*

7) *Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.*

8) *For making press joints for operating pressure ≤ PN 10.*

9) *For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.*

10) *For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.*

11) *Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.*

12) *Previous designation: C 26 pressing tongs*

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet: www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.
See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
POLYSAN Handelsges. m.b.H. & Co KG (Krems/Österreich) POLYSAN-Henco-Press-System	TH 14*		570455	186,32
	TH 16*		570460	186,32
	TH 17*		570462	186,32
	TH 18*		570465	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	HE 32		571900	223,12
	HEz 40		571904	323,80
	TH 14 S (PR-2B)**	Z8	574778 R	124,51
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 17 S (PR-2B)**	Z8	574784 R	124,51
	TH 18 S (PR-2B)**	Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
POLYSAN (España) „Rainbow"	U 16*		570765	174,33
	U 18*		570770	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PR-3B)	Z4	572837 R	733,81
	U 63 (PZ-S)		572365	645,58
Prandelli Multyrama Pf	H 14*		570310	168,10
	H 16*		570320	168,10
	H 18*		570340	168,10
	H 20*		570350	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PR-3B)	Z4	572837 R	733,81
Prandelli Multyrama Pfm	H 16*		570320	168,10
	H 18*		570340	168,10
	H 20*		570350	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	TH 16*		570460	186,32
	TH 18*		570465	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 18 S (PR-2B)**	Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	U 16*		570765	174,33
	U 18*		570770	174,33
	U 20*		570775	174,33
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PR-3B)	Z4	572837 R	733,81
PURMO Cleverfit Radial	F 16*		570717	177,45
	F 20*		570727	177,45
	F 26*		570730	191,98
	F 32		570735	191,98
	F 16 S (PR-2B)**	Z8	574728 R	124,51
	F 20 S (PR-2B)**	Z8	574730 R	124,51
	F 26 S (PR-2B)**	Z8	574732 R	124,51
	F 32 S (PR-2B)	Z8	574734 R	136,96
	H 16*		570320	168,10
	H 20*		570350	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	TH 14*		570455	186,32
	TH 16*		570460	186,32
	TH 17*		570462	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 14 S (PR-2B)**	Z8	574778 R	124,51
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 17 S (PR-2B)**	Z8	574784 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 32		570785	204,43
	VP 16*		570910	185,75
	VP 20*		570915	185,75
	VP 25		570920	185,75

R

Raccorderie Metalliche aesPRES[1)]	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
Raccorderie Metalliche inoxPRES[1)]	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)[8)]	Z7 XL 45 kN[4)]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)[8)]	Z7 XL 45 kN[4)]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)[8)]	Z7 XL 45 kN[4)]	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
Raccorderie Metalliche MARINEPRES[1)]	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)[8)]	Z7 XL 45 kN[4)]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)[8)]	Z7 XL 45 kN[4)]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)[8)]	Z7 XL 45 kN[4)]	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
Raccorderie Metalliche steelPRES[1)]	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)[8)]	Z7 XL 45 kN[4)]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)[8)]	Z7 XL 45 kN[4)]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)[8)]	Z7 XL 45 kN[4)]	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
RBM Tita-fix	B 14*		570845	203,40
	B 16*		570850	203,40
	B 18*		570855	203,40
	B 20*		570860	203,40
	B 26		570870	224,16
	F 16*		570717	177,45
	F 18*		570720	177,45
	F 20*		570727	177,45
	F 16 S (PR-2B)**	Z8	574728 R	124,51
	F 20 S (PR-2B)**	Z8	574730 R	124,51
	H 14*		570310	168,10
	H 16*		570320	168,10
	H 18*		570340	168,10
	H 20*		570350	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	TH 14*		570455	186,32
	TH 16*		570460	186,32
	TH 18*		570465	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	U 14*		570760	174,33
	U 16*		570765	174,33
	U 18*		570770	174,33
	U 20*		570775	174,33
RBM Tita-gas	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
Redi Nicoll Fluxo	TH 14*		570455	186,32
	TH 16*		570460	186,32
	TH 18*		570465	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	THz 75 (PR-3B)	Z4	572829 R	609,25
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
Redi Nicoll Fluxo Gas	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51

Recommended price. All prices plus VAT

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
RIFENG U PRESS FITTING (F5)	U 14*		570760	174,33
	U 16*		570765	174,33
	U 18*		570770	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PZ-S)		572365	645,58
	U 63 (PR-3B)	Z4	572837 R	733,81
	U 75 (PR-3B)	Z4	572828 R	645,58
RIFENG TH PRESS FITTING (F9)	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 25*		570495	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
RIQUIER A SERTIR	RFz 12*		571320	194,05
	RFz 16*		571325	194,05
	RFz 20*		571330	194,05
	RFz 25		571335	194,05
RIQUIER Système multicouche	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 32		570785	204,43
	U 40		570790	249,07
	U 50		570795	298,89
Roth PressCheck	RN 14*		572672	174,33
	RN 16		572670	174,33
	RN 17*		572674	174,33
	RN 20*		572676	174,33
	RN 25/26		572678	174,33
	RN 32		572680	204,43
	RN 40 (PR-3S)	Z2	572714 R	672,57
	RN 50 (PR-3S)	Z2	572716 R	672,57
	RNz 63 (PR-3B)	Z4	572836 R	733,81
Rubinetterie Bresciane Bonomi TURBO CuNi	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
Rubinetterie Bresciane Bonomi TURBO INOX	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
Rubinetterie Bresciane Bonomi TURBO INOX GAS	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
Rubinetterie Bresciane Bonomi TURBO STEEL	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
Rubinetterie Bresciane Bonomi TURBO PRESS	B 14*		570845	203,40
	B 16*		570850	203,40
	B 18*		570855	203,40
	B 20*		570860	203,40
	B 26		570870	224,16
	B 32		570880	224,16
	H 14*		570310	168,10
	H 16*		570320	168,10
	H 18*		570340	168,10
	H 20*		570350	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	TH 14*		570455	186,32
	TH 16*		570460	186,32
	TH 18*		570465	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	U 14*		570760	174,33
	U 16*		570765	174,33
	U 18*		570770	174,33
	U 20*		570775	174,33
	U 26*[12]		570750	204,43
	U 32		570785	204,43
Rubinetterie Bresciane Bonomi TURBO PRESS GAS	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* *Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.*

** *Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.*

1) *Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.*

2) *Making the press joint with manual radial presses is not permitted for this pressfitting system.*

3) *Driven by ROLLER'S Uni-Press XL ACC, see page 98.*

4) *Driven by ROLLER'S Multi-Press XL 45 kN 22 V ACC, see page 99.*

5) *For accommodating suitable pressing inserts.*

6) *Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.*

7) *Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.*

8) *For making press joints for operating pressure ≤ PN 10.*

9) *For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.*

10) *For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.*

11) *Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.*

12) *Previous designation: C 26 pressing tongs*

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet: www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.
See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
	S			
SA.MI PLASTIC	TH 14*		570455	186,32
	TH 16*		570460	186,32
	TH 18*		570465	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 14 S (PR-2B)**	Z8	574778 R	124,51
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 18 S (PR-2B)**	Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
SA.MI PLASTIC Multistrato Gas	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
SANHA 3fit-Press Pb-free Serie 25000	B 16*		570850	203,40
	B 20*		570860	203,40
	B 26		570870	224,16
	B 32		570880	224,16
	F 16*		570717	177,45
	F 20*		570727	177,45
	F 26*		570730	191,98
	F 32		570735	191,98
	Fz 40		570742	205,47
	Fz 50		570747	311,35
	F 63 (PZ-S)		572385	645,58
	F 16 S (PR-2B)**	Z8	574728 R	124,51
	F 20 S (PR-2B)**	Z8	574730 R	124,51
	F 26 S (PR-2B)**	Z8	574732 R	124,51
	F 32 S (PR-2B)	Z8	574734 R	136,96
	H 16*		570320	168,10
	H 20*		570350	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	H 40 (PZ-4G)		570390	565,67
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 26*[12]		570750	204,43
	U 32		570785	204,43
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PR-3B)	Z4	572837 R	733,81
	U 63 (PZ-S)		572365	645,58
SANHA 3fit-Press PPSU Serie 35000	B 16*		570850	203,40
	B 20*		570860	203,40
	B 26		570870	224,16
	B 32		570880	224,16
	F 16*		570717	177,45
	F 20*		570727	177,45
	F 26*		570730	191,98
	F 32		570735	191,98
	F 16 S (PR-2B)**	Z8	574728 R	124,51
	F 20 S (PR-2B)**	Z8	574730 R	124,51
	F 26 S (PR-2B)**	Z8	574732 R	124,51
	F 32 S (PR-2B)	Z8	574734 R	136,96
	H 16*		570320	168,10
	H 20*		570350	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 26*[12]		570750	204,43
	U 32		570785	204,43
SANHA Heavy Steel Press	VMP ½" G (OD 21,3 mm)		571766 R	214,81
	VMPz ¾" (OD 26,9 mm)		571764	214,81
	VMPz 1" (OD 33,7 mm)		571767	214,81
	VMPz 1¼" (PZ-S) (OD 42,4 mm)		572413	704,75
	VMPz 1½" (PR-3B) (OD 48,3 mm)	Z5	572844 R	479,50
	VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R	479,50
SANHA Heavy Steel Press Gas[9]	VMP ½" G (OD 21,3 mm)[11]		571766 R	214,81
	VMPz ¾" (OD 26,9 mm)		571764	214,81
	VMPz 1" (OD 33,7 mm)		571767	214,81
	VMPz 1¼" (PZ-S) (OD 42,4 mm)		572413	704,75
	VMPz 1½" (PR-3B) (OD 48,3 mm)	Z5	572844 R	479,50
	VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R	479,50

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
SANHA-NiroSan Gas Presssystem Serie 17000	SA 15		570935	185,75
	SA 18		570940	185,75
	SA 22		570945	185,75
	SA 28		570950	185,75
	SA 35		570955	185,75
	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)[7]	Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)[7]	Z7 XL 45 kN[4]	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
	V 15		570115	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96
SANHA-NiroSan Industry Presssystem Serie 18000	SA 15		570935	185,75
	SA 18		570940	185,75
	SA 22		570945	185,75
	SA 28		570950	185,75
	SA 35		570955	185,75
	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	XP 64,0 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579100 R	1.056,63
	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
	V 15		570115	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96
SANHA-NiroSan-Presssystem Serie 9000	SA 15		570935	185,75
	SA 18		570940	185,75
	SA 22		570945	185,75
	SA 28		570950	185,75
	SA 35		570955	185,75
	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	XP 64,0 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579100 R	1.056,63
	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
	V 15		570115	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96

Recommended price. All prices plus VAT

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
SANHA-NiroSan	SA 15		570935	185,75
SF Presssystem	SA 18		570940	185,75
Serie 19000	SA 22		570945	185,75
(silicone free)	SA 28		570950	185,75
	SA 35		570955	185,75
	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
	V 15		570115	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96
SANHA	SA 15		570935	185,75
NiroTherm	SA 18		570940	185,75
Serie 91000	SA 22		570945	185,75
	SA 28		570950	185,75
	SA 35		570955	185,75
	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
	V 15		570115	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
SANHA	SA 15		570935	185,75
NiroTherm	SA 18		570940	185,75
Industry	SA 22		570945	185,75
Serie 98000	SA 28		570950	185,75
	SA 35		570955	185,75
	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
	V 15		570115	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96
SANHA-Press	SA 12		570930	269,83
Chrom	SA 15		570935	185,75
Serie 16000	SA 18		570940	185,75
	SA 22		570945	185,75
	SA 28		570950	185,75
	M 12		570100	154,61
	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 12 S (PR-2B)	Z8	574736 R	124,51
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	V 12		570107	154,61
	V 15		570115	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 12 S (PR-2B)	Z8	574748 R	124,51
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* *Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.*

** *Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.*

1) *Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.*

2) *Making the press joint with manual radial presses is not permitted for this pressfitting system.*

3) *Driven by ROLLER'S Uni-Press XL ACC, see page 98.*

4) *Driven by ROLLER'S Multi-Press XL 45 kN 22 V ACC, see page 99.*

5) *For accommodating suitable pressing inserts.*

6) *Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.*

7) *Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.*

8) *For making press joints for operating pressure ≤ PN 10.*

9) *For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.*

10) *For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.*

11) *Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.*

12) *Previous designation: C 26 pressing tongs*

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet: www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.
See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
SANHA-Press	SA 12		570930	269,83
GAS Pressfittings	SA 14		570932	269,83
Serie 10000/	SA 15		570935	185,75
Serie 11000	SA 16		570937	185,75
	SA 18		570940	185,75
	SA 22		570945	185,75
	SA 28		570950	185,75
	SA 35		570955	185,75
	M 12		570100	154,61
	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 12 S (PR-2B)	Z8	574736 R	124,51
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
	V 12		570107	154,61
	V 14		570112	154,61
	VG 14		570132	154,61
	V 15		570115	154,61
	V 16		570117	154,61
	VG 16		570137	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	V 12 S (PR-2B)	Z8	574748 R	124,51
	VG 14 S (PR-2B)	Z8	574750 R	124,51
	V 15 S (PR-2B)	Z8	574752 R	124,51
	VG 16 S (PR-2B)	Z8	574754 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96
SANHA-Press	SA 12		570930	269,83
Pressfittings	SA 14		570932	269,83
Serie 6000	SA 15		570935	185,75
	SA 16		570937	185,75
	SA 18		570940	185,75
	SA 22		570945	185,75
	SA 28		570950	185,75
	SA 35		570955	185,75
	M 12		570100	154,61
	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	XP 64,0 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579100 R	1.056,63
	XP 66,7 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579108 R	1.161,47
	M 66,7 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579107 R	1.161,47
	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579111 R	1.355,58
	M 12 S (PR-2B)	Z8	574736 R	124,51
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
	V 12		570107	154,61
	V 14		570112	154,61
	VG 14		570132	154,61
	V 15		570115	154,61
	V 16		570117	154,61
	VG 16		570137	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	V 12 S (PR-2B)	Z8	574748 R	124,51
	VG 14 S (PR-2B)	Z8	574750 R	124,51
	V 15 S (PR-2B)	Z8	574752 R	124,51
	VG 16 S (PR-2B)	Z8	574754 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
SANHA-Press	SA 12		570930	269,83
SOLAR	SA 15		570935	185,75
Pressfittings	SA 18		570940	185,75
Serie 12000/	SA 22		570945	185,75
Serie 13000	SA 28		570950	185,75
	SA 35		570955	185,75
	M 12		570100	154,61
	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	XP 64,0 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579100 R	1.056,63
	XP 66,7 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579108 R	1.161,47
	M 66,7 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579107 R	1.161,47
	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579111 R	1.355,58
	M 12 S (PR-2B)	Z8	574736 R	124,51
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
	V 12		570107	154,61
	V 15		570115	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	V 12 S (PR-2B)	Z8	574748 R	124,51
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96
SANHA	SA 12		570930	269,83
PURAPRESS	SA 14		570932	269,83
Serie 8000	SA 15		570935	185,75
	SA 16		570937	185,75
	SA 18		570940	185,75
	SA 22		570945	185,75
	SA 28		570950	185,75
	SA 35		570955	185,75
	M 12		570100	154,61
	M 15[1]		570110	154,61
	M 18[1]		570120	154,61
	M 22[1]		570130	154,61
	M 28[1]		570140	154,61
	M 35[1]		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	XP 64,0 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579100 R	1.056,63
	XP 66,7 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579108 R	1.161,47
	M 66,7 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579107 R	1.161,47
	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579111 R	1.355,58
	M 12 S (PR-2B)	Z8	574736 R	124,51
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
	V 12		570107	154,61
	V 14		570112	154,61
	VG 14		570132	154,61
	V 15		570115	154,61
	V 16		570117	154,61
	VG 16		570137	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	V 12 S (PR-2B)	Z8	574748 R	124,51
	VG 14 S (PR-2B)	Z8	574750 R	124,51
	V 15 S (PR-2B)	Z8	574752 R	124,51
	VG 16 S (PR-2B)	Z8	574754 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96

Recommended price. All prices plus VAT

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
SANHA-Therm Serie 24000	SA 12		570930	269,83
	SA 15		570935	185,75
	SA 18		570940	185,75
	SA 22		570945	185,75
	SA 28		570950	185,75
	SA 35		570955	185,75
	M 12		570100	154,61
	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	XP 66,7 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579108 R	1.161,47
	M 66,7 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579107 R	1.161,47
	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579111 R	1.355,58
	M 12 S (PR-2B)	Z8	574736 R	124,51
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
	V 12		570107	154,61
	V 15		570115	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	V 12 S (PR-2B)	Z8	574748 R	124,51
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96
SANHA-Therm Industry Serie 28000	SA 12		570930	269,83
	SA 15		570935	185,75
	SA 18		570940	185,75
	SA 22		570945	185,75
	SA 28		570950	185,75
	SA 35		570955	185,75
	M 12		570100	154,61
	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	XP 66,7 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579108 R	1.161,47
	M 66,7 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579107 R	1.161,47
	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579111 R	1.355,58
	M 12 S (PR-2B)	Z8	574736 R	124,51
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
	V 12		570107	154,61
	V 15		570115	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	V 12 S (PR-2B)	Z8	574748 R	124,51
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
SANITOP PERMATUBO INOX	M 15		570110	154,61
	M 18[1]		570120	154,61
	M 22		570130	154,61
	M 28[1]		570140	154,61
	M 35		570150	154,61
	M 35 (PR-3S)	Z2	572727 R	672,57
	M 42 (PZ-4G)		570160	498,19
	M 54 (PZ-4G)		570170	498,19
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
SANPRO THPRESS	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
SATEC SK VITerm	TH 16*		570460	186,32
	TH 18*		570465	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PZ-S)		572365	645,58
SAVEUR REFLEX PEX Water	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 25*		570495	186,32
	TH 32		570480	186,32
SAVEUR REFLEX PEX-AL-PEX Gas	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 25*		570495	186,32
	TH 32		570480	186,32
Schütz duo-flex tri-o-flex	TH 14*		570455	186,32
	TH 16*		570460	186,32
	TH 17*		570462	186,32
	TH 20*		570470	186,32
	TH 25*		570495	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
Schwer Fittings AQUApress	M 12		570100	154,61
	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PZ-4G)		570160	498,19
	M 54 (PZ-4G)		570170	498,19
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 12 S (PR-2B)	Z8	574736 R	124,51
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
Seppelfricke	> Aalberts integrated piping systems			
SESTA SESTA GAS	TH 14*		570455	186,32
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* *Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.*

** *Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.*

1) *Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.*

2) *Making the press joint with manual radial presses is not permitted for this pressfitting system.*

3) *Driven by ROLLER'S Uni-Press XL ACC, see page 98.*

4) *Driven by ROLLER'S Multi-Press XL 45 kN 22 V ACC, see page 99.*

5) *For accommodating suitable pressing inserts.*

6) *Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.*

7) *Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.*

8) *For making press joints for operating pressure ≤ PN 10.*

9) *For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.*

10) *For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.*

11) *Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.*

12) *Previous designation: C 26 pressing tongs*

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet: www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.
See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
SESTA	H 16*		570320	168,10
Sistema	H 20*		570350	168,10
multistrato	TH 14*		570455	186,32
	TH 16*		570460	186,32
	TH 18*		570465	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	U 16*		570765	174,33
	U 20*		570775	174,33
SIGMA LI	TH 16*		570460	186,32
Premium	TH 20*		570470	186,32
	TH 25*		570495	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Z8	574792 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
SLOVARM	U 16*		570765	174,33
PEX-THERM	U 20*		570775	174,33
	H 26*		570370	168,10
	U 32		570785	204,43
	H 16*		570320	168,10
	H 20*		570350	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
STANDARD	H 16*		570320	168,10
HIDRAULICA	H 20*		570350	168,10
MultiStandard	H 25*		570360	168,10
	H 32		570380	168,10
	RFz 16*		571325	194,05
	RFz 20*		571330	194,05
	RFz 25		571335	194,05
	RFz 32		571340	194,05
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 25*		570495	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Z8	574792 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	U 16*		570765	174,33
	U 18*		570770	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PR-3B)	Z4	572837 R	733,81
	U 63 (PZ-S)		572365	645,58
steeltrade	M 15		570110	154,61
Presssystem	M 18[1]		570120	154,61
Edelstahl	M 22		570130	154,61
Kontur M	M 28[1]		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
STELBI	H 16*		570320	168,10
Polikraft	H 20*		570350	168,10
	H 26*		570370	168,10
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 26*[12]		570750	204,43
STELBI	TH 16*		570460	186,32
Stelgas	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
STH Westco	M 15		570110	154,61
COPPER PRESS	M 22		570130	154,61
	M 28[1]		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96

T

TDM BRASS	H 16*		570320	168,10
Serie 1600	H 18*		570340	168,10
	H 20*		570350	168,10
	H 25*		570360	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	TH 16*		570460	186,32
	TH 18*		570465	186,32
	TH 20*		570470	186,32
	TH 25*		570495	186,32
	TH 26*		570475	186,32
	THL 32		570487	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 18 S (PR-2B)**	Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Z8	574792 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	U 16*		570765	174,33
	U 18*		570770	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 26*[12]		570750	204,43
	U 32		570785	204,43
TDM BRASS	H 16*		570320	168,10
Serie 2600	H 18*		570340	168,10
	H 20*		570350	168,10
	H 25*		570360	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	TH 16*		570460	186,32
	TH 18*		570465	186,32
	TH 20*		570470	186,32
	TH 25*		570495	186,32
	TH 26*		570475	186,32
	THL 32		570487	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 18 S (PR-2B)**	Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Z8	574792 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	U 16*		570765	174,33
	U 18*		570770	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 26*[12]		570750	204,43
	U 32		570785	204,43
TDM BRASS	TH 16*		570460	186,32
Serie 1700 gas	TH 20*		570470	186,32
	TH 26*		570475	186,32
	THL 32		570487	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
TermoConcept TC-PRESS	Basic E01[5]		571855	305,17
THERMOLUTZ	H 14*		570310	168,10
	H 16*		570320	168,10
	TH 20*		570470	186,32
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
TE-SA	TH 14*		570455	186,32
TE-SA press	TH 16*		570460	186,32
serie 800	TH 18*		570465	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 14 S (PR-2B)**	Z8	574778 R	124,51
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 18 S (PR-2B)**	Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
THERMACOME	H 16*		570320	168,10
ACOPEX ALU	H 20*		570350	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 32		570785	204,43

Recommended price. All prices plus VAT

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
TIEMME	TH 14*		570455	186,32
1650 AL-COBRAPEX	TH 16*		570460	186,32
	TH 18*		570465	186,32
	TH 20*		570470	186,32
	TH 25*		570495	186,32
	TH 26*		570475	186,32
	THL 32		570487	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	THz 75 (PR-3B)	Z4	572829 R	609,25
	TH 14 S (PR-2B)**	Z8	574778 R	124,51
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 18 S (PR-2B)**	Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Z8	574792 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
TIEMME	RFz 12*		571320	194,05
1700 COBRAPEX	RFz 16*		571325	194,05
	RFz 20*		571330	194,05
	RFz 25		571335	194,05
	RFz 32		571340	194,05
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
TIEMME	TH 16*		570460	186,32
1650 AL-COBRAPEX	TH 20*		570470	186,32
GAS	TH 26*		570475	186,32
	THL 32		570487	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
TIGRE	TH 16*		570460	186,32
ALPEX GÁS	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
TKM	TH 14*		570455	186,32
Systemtechnik	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
TRA Multi TRA+	H 16*		570320	168,10
	H 20*		570350	168,10
	H 25*		570360	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	H 40 (PZ-4G)		570390	565,67
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 25*		570495	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	THz 75 (PR-3B)	Z4	572829 R	609,25
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Z8	574792 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 26*[12]		570750	204,43
	U 32		570785	204,43
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PR-3B)	Z4	572837 R	733,81
	U 63 (PZ-S)		572365	645,58
	U 75 (PR-3B)	Z4	572828 R	645,58

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
TRA MULTITRAPRESS	U 16*		570765	174,33
	U 18*		570770	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PR-3B)	Z4	572837 R	733,81
	U 63 (PZ-S)		572365	645,58
TRA TRAPRESS	H 12*		570300	168,10
	H 16*		570320	168,10
	H 20*		570350	168,10
	H 25*		570360	168,10
	H 32		570380	168,10
	RFz 12*		571320	194,05
	RFz 16*		571325	194,05
	RFz 20*		571330	194,05
	RFz 25		571335	194,05
	RFz 32		571340	194,05
Tradelink	K16/P18*		572600	194,05
TradePex Crimp	K/20*		572605	194,05
Water	K/25*		572610	194,05
	K32		572615	194,05
	K1/40		572620	194,05
	K1/50		572625	318,61
Tradelink	K16/P18*		572600	194,05
TradePex Crimp	K/20*		572605	194,05
Gas	K/25*		572610	194,05
	K32		572615	194,05
	K1/40		572620	194,05
	K1/50		572625	318,61
TUBIPLAST ITALY	TH 16*		570460	186,32
MULTILAYER PIPE	TH 18*		570465	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 18 S (PR-2B)**	Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	H 16*		570320	168,10
	H 18*		570340	168,10
	H 20*		570350	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	U 16*		570765	174,33
	U 18*		570770	174,33
	U 20*		570775	174,33
	U 26*[12]		570750	204,43
	U 32		570785	204,43
TUBIPLAST ITALY	TH 16*		570460	186,32
MULTILAYER PIPE	TH 18*		570465	186,32
GAS SYSTEM	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 18 S (PR-2B)**	Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
TWEETOP	U 16*		570765	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PR-3B)	Z4	572837 R	733,81
	U 63 (PZ-S)		572365	645,58
	U 75 (PR-3B)	Z4	572828 R	645,58

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* *Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.*

** *Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.*

[1] *Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.*

[2] *Making the press joint with manual radial presses is not permitted for this pressfitting system.*

[3] *Driven by ROLLER'S Uni-Press XL ACC, see page 98.*

[4] *Driven by ROLLER'S Multi-Press XL 45 kN 22 V ACC, see page 99.*

[5] *For accommodating suitable pressing inserts.*

[6] *Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.*

[7] *Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.*

[8] *For making press joints for operating pressure ≤ PN 10.*

[9] *For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.*

[10] *For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.*

[11] *Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.*

[12] *Previous designation: C 26 pressing tongs*

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet: www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.
See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
	U			
UNICAL AG MAX-MULTIPEX	U 16*		570765	174,33
	U 20*		570775	174,33
	H 26*		570370	168,10
	U 26*[12]		570750	204,43
	U 32		570785	204,43
UNIDELTA DELTAPRESS	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	H 16*		570320	168,10
	H 20*		570350	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	H 40 (PZ-4G)		570390	565,67
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 32		570785	204,43
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PZ-S)		572365	645,58
UNIDELTA DELTAPRESS GAS	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	H 16*		570320	168,10
	H 20*		570350	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 32		570785	204,43
Uponor	UP 14*		572630	174,33
	UP 16*		572632	174,33
	UP 20*		572636	174,33
	UP 25		572638	174,33
	UP 32		572640	204,43
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PR-3B)	Z4	572837 R	733,81
	U 63 (PZ-S)		572365	645,58
	U 75 (PR-3B)	Z4	572828 R	645,58
	V			
Valsir Bravopress	B 16*		570850	203,40
	B 20*		570860	203,40
	B 26		570870	224,16
	B 32		570880	224,16
	F 16*		570717	177,45
	F 20*		570727	177,45
	F 26*		570730	191,98
	F 16 S (PR-2B)**	Z8	574728 R	124,51
	F 20 S (PR-2B)**	Z8	574730 R	124,51
	F 26 S (PR-2B)**	Z8	574732 R	124,51
	H 16*		570320	168,10
	H 20*		570350	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	H 32 V		570685	214,81
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 26*[12]		570750	204,43
	U 32		570785	204,43
Valsir PEXAL	H 14*		570310	168,10
	H 16*		570320	168,10
	H 20*		570350	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	H 32 V		570685	214,81
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 26*[12]		570750	204,43
	U 32		570785	204,43
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PR-3B)	Z4	572837 R	733,81
	U 63 (PZ-S)		572365	645,58
	U 75 (PR-3B)	Z4	572828 R	645,58

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
Van Marcke NV SYSTEMPEX	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	THz 75 (PR-3B)	Z4	572829 R	609,25
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
Van Marcke NV Tubipress	M 12		570100	154,61
	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PZ-4G)		570160	498,19
	M 54 (PZ-4G)		570170	498,19
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45kN[4]	579111 R	1.355,58
	M 12 S (PR-2B)	Z8	574736 R	124,51
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
Variotherm System TH	TH 11,6*		570482	186,32
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 11,6 S (PR-2B)**	Z8	574774 R	124,51
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
VESBO CARBON	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45kN[4]	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
VESBO INOX	M 15		570110	154,61
	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45kN[4]	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
VESBO MULTIPRESS TH-U	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 26*[12]		570750	204,43
	U 32		570785	204,43
VESBO VPREMIUM	U 16*		570765	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
	U 40		570790	249,07
	U 50		570795	298,89
	U 63 (PZ-S)		572365	645,58
Viega Fonterra	VX 12*		571630	214,81
	VP 14/15*		570905	185,75
	VP 16/17*		570910	185,75
	VP 20*		570915	185,75
	VP 25[2]		570920	185,75
Viega MegaPress (ASTM)[10]	VMP ⅜" (OD 17,2 mm)		571740	214,81
	VMP ½" G (OD 21,3 mm)		571766 R	214,81
	VMPz ¾" (OD 26,9 mm)		571764	214,81
	VMPz 1" (OD 33,7 mm)		571767	214,81
	VMPz 1¼" (PZ-S) (OD 42,4 mm)		572413	704,75
	VMPz 1½" (PR-3B) (OD 48,3 mm)	Z5	572844 R	479,50
	VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R	479,50

Recommended price. All prices plus VAT

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
Viega MegaPress 304 FKM (ASTM)[10]	VMP ½" G (OD 21,3 mm)		571766 R	214,81
	VMPz ¾" (OD 26,9 mm)		571764	214,81
	VMPz 1" (OD 33,7 mm)		571767	214,81
	VMPz 1¼" (PZ-S) (OD 42,4 mm)		572413	704,75
	VMPz 1½" (PR-3B) (OD 48,3 mm)	Z5	572844 R	479,50
	VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R	479,50
Viega MegaPress 316 (ASTM)[10]	VMP ½" G (OD 21,3 mm)		571766 R	214,81
	VMPz ¾" (OD 26,9 mm)		571764	214,81
	VMPz 1" (OD 33,7 mm)		571767	214,81
	VMPz 1¼" (PZ-S) (OD 42,4 mm)		572413	704,75
	VMPz 1½" (PR-3B) (OD 48,3 mm)	Z5	572844 R	479,50
	VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R	479,50
Viega MegaPress 316 FKM (ASTM)[10]	VMP ½" G (OD 21,3 mm)		571766 R	214,81
	VMPz ¾" (OD 26,9 mm)		571764	214,81
	VMPz 1" (OD 33,7 mm)		571767	214,81
	VMPz 1¼" (PZ-S) (OD 42,4 mm)		572413	704,75
	VMPz 1½" (PR-3B) (OD 48,3 mm)	Z5	572844 R	479,50
	VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R	479,50
Viega MegaPress CuNi (ASTM)[10]	VMP ½" G (OD 21,3 mm)		571766 R	214,81
	VMPz ¾" (OD 26,9 mm)		571764	214,81
	VMPz 1" (OD 33,7 mm)		571767	214,81
	VMPz 1¼" (PZ-S) (OD 42,4 mm)		572413	704,75
	VMPz 1½" (PR-3B) (OD 48,3 mm)	Z5	572844 R	479,50
	VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R	479,50
Viega MegaPress FKM (ASTM)[10]	VMP ½" G (OD 21,3 mm)		571766 R	214,81
	VMPz ¾" (OD 26,9 mm)		571764	214,81
	VMPz 1" (OD 33,7 mm)		571767	214,81
	VMPz 1¼" (PZ-S) (OD 42,4 mm)		572413	704,75
	VMPz 1½" (PR-3B) (OD 48,3 mm)	Z5	572844 R	479,50
	VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R	479,50
Viega Megapress (EN)[9]	VMP ⅜" (OD 17,2 mm)		571740	214,81
	VMP ½" G (OD 21,3 mm)		571766 R	214,81
	VMPz ¾" (OD 26,9 mm)		571764	214,81
	VMPz 1" (OD 33,7 mm)		571767	214,81
	VMPz 1¼" (PZ-S) (OD 42,4 mm)		572413	704,75
	VMPz 1½" (PR-3B) (OD 48,3 mm)	Z5	572844 R	479,50
	VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R	479,50
Viega Megapress S (EN)[9]	VMP ⅜" (OD 17,2 mm)		571740	214,81
	VMP ½" G (OD 21,3 mm)		571766 R	214,81
	VMPz ¾" (OD 26,9 mm)		571764	214,81
	VMPz 1" (OD 33,7 mm)		571767	214,81
	VMPz 1¼" (PZ-S) (OD 42,4 mm)		572413	704,75
	VMPz 1½" (PR-3B) (OD 48,3 mm)	Z5	572844 R	479,50
	VMPz 2" (PR-3B) (OD 60,3 mm)	Z5	572845 R	479,50
Viega Megapress S XL (EN[8])	VMPz 2½" XL (PR-3B) EN (OD 76,1 mm)	Z7 XL 45 kN[4]	579112 R	609,25
	VMPz 3" XL (PR-3B) (OD 88,9 mm)	Z7 XL 45 kN[4]	579113 R	609,25
	VMPz 4" XL (PR-3B) (OD 114,3 mm)	Z7 XL 45 kN[4]	579114 R	645,58
Viega Pexfit	VX 16*		571635	214,81
	VX 20*		571640	214,81
	VX 25*		571645	214,81
Viega Pexfit G	VX 16*		571635	214,81
	VX 20*		571640	214,81
	VX 25*		571645	214,81
Viega Prestabo	V 12		570107	154,61
	V 15		570115	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	VFz 64,0 (PR-3B)[6]	Z5	572815 R	609,25
	VFz 76,1 (PR-3B)[6]	Z5	572816 R	609,25
	VFz 88,9 (PR-3B)[6]	Z5	572817 R	645,58
	VFz 108,0 (PR-3B)[6]	Z5	572818 R	645,58
	V 12 S (PR-2B)	Z8	574748 R	124,51
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
Viega Profipress	V 12		570107	154,61
	VG 14		570132	154,61
	V 15		570115	154,61
	VG 16		570137	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	VFz 64,0 (PR-3B)[6]	Z5	572815 R	609,25
	VFz 66,7 (PR-3B)	Z5	572846 R	609,25
	VFz 76,1 (PR-3B)[6]	Z5	572816 R	609,25
	VFz 88,9 (PR-3B)[6]	Z5	572817 R	645,58
	VFz 108,0 (PR-3B)[6]	Z5	572818 R	645,58
	V 12 S (PR-2B)	Z8	574748 R	124,51
	VG 14 S (PR-2B)	Z8	574750 R	124,51
	V 15 S (PR-2B)	Z8	574752 R	124,51
	VG 16 S (PR-2B)	Z8	574754 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96
Viega Profipress G	V 12		570107	154,61
	VG 14		570132	154,61
	V 15		570115	154,61
	VG 16		570137	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	VFz 64,0 (PR-3B)[6]	Z5	572815 R	609,25
	V 12 S (PR-2B)	Z8	574748 R	124,51
	VG 14 S (PR-2B)	Z8	574750 R	124,51
	V 15 S (PR-2B)	Z8	574752 R	124,51
	VG 16 S (PR-2B)	Z8	574754 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96
Viega Profipress S	V 12		570107	154,61
	V 15		570115	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 12 S (PR-2B)	Z8	574748 R	124,51
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96
Viega Profipress Therm	V 12		570107	154,61
	V 15		570115	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 12 S (PR-2B)	Z8	574748 R	124,51
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
Viega ProPress (ASTM)[10]	VUS ½" (OD 15,9 mm)		571770	186,79
	VUS ¾" (OD 22,2 mm)		571775	186,79
	VUS 1" (OD 28,6 mm)		571780	186,79
	VUS 1¼" (OD 34,9 mm)		571785	186,79
	VUS 1½" (OD 41,3 mm)		571790	360,13
	VUS 2" (OD 54,0 mm)		571795	370,51
XL-C/XL-S	VUSFz 2½" (PR-3B) (OD 66,7 mm)	Z5	572819 R	609,25
XL-C/XL-S	VUSFz 3" (PR-3B) (OD 79,4 mm)	Z5	572820 R	609,25
XL-C/XL-S	VUSFz 4" (PR-3B) (OD 104,8 mm)	Z5	572821 R	645,58

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* *Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.*

** *Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.*

1) *Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.*

2) *Making the press joint with manual radial presses is not permitted for this pressfitting system.*

3) *Driven by ROLLER'S Uni-Press XL ACC, see page 98.*

4) *Driven by ROLLER'S Multi-Press XL 45 kN 22 V ACC, see page 99.*

5) *For accommodating suitable pressing inserts.*

6) *Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.*

7) *Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.*

8) *For making press joints for operating pressure ≤ PN 10.*

9) *For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.*

10) *For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.*

11) *Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.*

12) *Previous designation: C 26 pressing tongs*

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet: www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.
See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

ROLLER'S pressing tongs / pressing rings

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC / Mini 22 V ACC / Mini S 22 V ACC and other makes

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
Viega ProPress 304 FKM (ASTM)[10]	VUS ½" (OD 15,9 mm)		571770	186,79
	VUS ¾" (OD 22,2 mm)		571775	186,79
	VUS 1" (OD 28,6 mm)		571780	186,79
	VUS 1¼" (OD 34,9 mm)		571785	186,79
	VUS 1½" (OD 41,3 mm)		571790	360,13
	VUS 2" (OD 54,0 mm)		571795	370,51
XL-C/XL-S	VUSFz 2½" (PR-3B) (OD 66,7 mm)	Z5	572819 R	609,25
XL-C/XL-S	VUSFz 3" (PR-3B) (OD 79,4 mm)	Z5	572820 R	609,25
XL-C/XL-S	VUSFz 4" (PR-3B) (OD 104,8 mm)	Z5	572821 R	645,58
Viega ProPress 316 (ASTM)[10]	VUS ½" (OD 15,9 mm)		571770	186,79
	VUS ¾" (OD 22,2 mm)		571775	186,79
	VUS 1" (OD 28,6 mm)		571780	186,79
	VUS 1¼" (OD 34,9 mm)		571785	186,79
	VUS 1½" (OD 41,3 mm)		571790	360,13
	VUS 2" (OD 54,0 mm)		571795	370,51
XL-C/XL-S	VUSFz 2½" (PR-3B) (OD 66,7 mm)	Z5	572819 R	609,25
XL-C/XL-S	VUSFz 3" (PR-3B) (OD 79,4 mm)	Z5	572820 R	609,25
XL-C/XL-S	VUSFz 4" (PR-3B) (OD 104,8 mm)	Z5	572821 R	645,58
Viega Propress WATER System AUS	VAU 15 (OD 12,7 mm)		572687	159,80
	VAU 20 (OD 19,1 mm)		572689	159,80
	VAU 25 (OD 25,4 mm)		572691	159,80
	VAU 32 (OD 31,8 mm)		572693	168,10
	VAU 40 (OD 38,1 mm)		572695	249,07
	VAU 50 (OD 50,8 mm)		572697	441,10
Viega PropressG GAS System AUS	VAU 15 (OD 12,7 mm)		572687	159,80
	VAU 20 (OD 19,1 mm)		572689	159,80
	VAU 25 (OD 25,4 mm)		572691	159,80
	VAU 32 (OD 31,8 mm)		572693	168,10
	VAU 40 (OD 38,1 mm)		572695	249,07
	VAU 50 (OD 50,8 mm)		572697	441,10
Viega Raxinox	VRX 16		571750	196,13
	VRX 20		571752	196,13
Viega Raxofix	VRX 16		571750	196,13
	VRX 20		571752	196,13
	VRX 25		571754	214,81
	VRX 32		571756	214,81
	VRX 40		571758	298,89
	VRX 50		571760	348,72
	VRX 63		571797	560,47
Viega Sanfix[2]	VP 16/17[2]		570910	185,75
	VP 20[2]		570915	185,75
	VP 25[2]		570920	185,75
	VP 32		570925	205,47
	VP 40 (PZ-4G)		570970	493,00
	VPz 50 (PZ-S)		572350	645,58
	VPz 63 (PZ-S)		572355	645,58
Viega Sanfix Fosta[2]	VP 16/17[2]		570910	185,75
	VP 20[2]		570915	185,75
	VP 25[2]		570920	185,75
	VP 32		570925	205,47
	VP 40 (PZ-4G)		570970	493,00
	VPz 50 (PZ-S)		572350	645,58
	VPz 63 (PZ-S)		572355	645,58
Viega Sanpress	V 12		570107	154,61
	V 15		570115	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	VR 76,1 (PR-3B)[6]	Z5	572822 R	609,25
	VR 88,9 (PR-3B)[6]	Z5	572823 R	645,58
	VR 108,0 (PR-3B)[6]	Z5	572824 R	645,58
	V 12 S (PR-2B)	Z8	574748 R	124,51
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96
Viega Sanpress Inox	V 15		570115	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	VFz 64,0 (PR-3B)[6]	Z5	572815 R	609,25
	VFz 76,1 (PR-3B)[6]	Z5	572816 R	609,25
	VFz 88,9 (PR-3B)[6]	Z5	572817 R	645,58
	VFz 108,0 (PR-3B)[6]	Z5	572818 R	645,58
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96
Viega Sanpress Inox G	V 15		570115	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	VFz 64,0 (PR-3B)[6]	Z5	572815 R	609,25
	VFz 76,1 (PR-3B)[6]	Z5	572816 R	609,25
	VFz 88,9 (PR-3B)[6]	Z5	572817 R	645,58
	VFz 108,0 (PR-3B)[6]	Z5	572818 R	645,58
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
Viega Smartpress	VX 16*		571635	214,81
	VX 20*		571640	214,81
	VX 25*		571645	214,81
Viega Temponox	V 15		570115	154,61
	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	VFz 76,1 (PR-3B)[6]	Z5	572816 R	609,25
	VFz 88,9 (PR-3B)[6]	Z5	572817 R	645,58
	VFz 108,0 (PR-3B)[6]	Z5	572818 R	645,58
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96
Viessmann	TH 14*		570455	186,32
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
Vogel & Noot EASYTEC	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
VSH	> Aalberts integrated piping systems			

W

Watts MTR Art press	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
WATTS RADIANT Watts WaterPEX	US ⅜"*		571450	211,70
	US ½"*		571455	211,70
	US ¾"*		571460	211,70
	US 1"*		571465	211,70
	US 1¼"		571470	211,70
	US 1½"		571475	211,70
WATTS RADIANT Watts RadiantPEX	US ⅜"*		571450	211,70
	US ½"*		571455	211,70
	US ¾"*		571460	211,70
	US 1"*		571465	211,70
	US 1¼"		571470	211,70
	US 1½"		571475	211,70
WATTS RADIANT Watts RadiantPEX-AL	U 16 (½")		570765	174,33
	U 20 (⅝")		570775	174,33
	U 25 (¾")		570780	174,33
	U 32 (1")		570785	204,43
Wavin Tigris K1/M1	U 50		570795	298,89
	U 63 (PR-3B)	Z4	572837 R	733,81
	U 63 (PZ-S)		572365	645,58
	U 75 (PR-3B)	Z4	572828 R	645,58
Wavin Tigris K5/M5	B 16*		570850	203,40
	B 20*		570860	203,40
	B 32		570880	224,16
	H 16*		570320	168,10
	H 20*		570350	168,10
	H 25*		570360	168,10
	H 32		570380	168,10
	H 40 (PZ-4G)		570390	565,67
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 25*		570495	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 25 S (PR-2B)**	Z8	574792 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	U 16*		570765	174,33
	U 20*		570775	174,33
	U 25*		570780	174,33
	U 32		570785	204,43
	U 40		570790	249,07
	UP 16*		572632	174,33
	UP 20*		572636	174,33
	UP 25		572638	174,33
	UP 32		572640	204,43

Recommended price. All prices plus VAT

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
WEECON	M 15		570110	154,61
PRESS-C-Stahl	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PZ-4G)		570160	498,19
	M 54 (PZ-4G)		570170	498,19
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
WEECON	M 15		570110	154,61
PRESS-Edelstahl	M 18		570120	154,61
	M 22		570130	154,61
	M 28		570140	154,61
	M 35		570150	154,61
	M 42 (PZ-4G)		570160	498,19
	M 54 (PZ-4G)		570170	498,19
	M 42 (PR-3S)	Z2	572706 R	672,57
	M 54 (PR-3S)	Z2	572708 R	672,57
	M 76,1 XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579101 R	1.161,47
	M 88,9 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579110 R	1.355,58
	M 108,0 G XL (PR-3S)	Z6 XL[3] / Z7 XL 45 kN[4]	579111 R	1.355,58
	M 15 S (PR-2B)	Z8	574738 R	124,51
	M 18 S (PR-2B)	Z8	574740 R	124,51
	M 22 S (PR-2B)	Z8	574742 R	124,51
	M 28 S (PR-2B)	Z8	574744 R	124,51
	M 35 S (PR-2B)	Z8	574746 R	136,96
WEECON	V 15		570115	154,61
PRESSS-Kupfer	V 18		570125	154,61
	V 22		570135	154,61
	V 28		570145	154,61
	V 35		570155	154,61
	V 42		570165	360,13
	V 42 (PR-2B)	Z2	572850 R	322,77
	V 54		570175	370,51
	V 54 (PR-2B)	Z2	572851 R	348,72
	V 15 S (PR-2B)	Z8	574752 R	124,51
	V 18 S (PR-2B)	Z8	574756 R	124,51
	V 22 S (PR-2B)	Z8	574758 R	124,51
	V 28 S (PR-2B)	Z8	574760 R	124,51
	V 35 S (PR-2B)	Z8	574762 R	136,96
WEM	U 16*		570765	174,33
WIELAND-WERKE	TH 14[2]		570455	186,32
cuprotherm CTX[2]	TH 16[2]		570460	186,32
WKS-Press	TH 14*		570455	186,32
	TH 16*		570460	186,32
	TH 17*		570462	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
WÜRTH	TH 16*		570460	186,32
Würth	TH 20*		570470	186,32
	TH 26*		570475	186,32
	HE 32		571900	223,12
	HEz 40		571904	323,80

System	Pressing tongs/pressing rings	Drive with adapter tongs	Art.-No.	€
	X			
XtraConnect	F 16*		570717	177,45
	F 20*		570727	177,45
	F 26*		570730	191,98
	F 32		570735	191,98
	F 16 S (PR-2B)**	Z8	574728 R	124,51
	F 20 S (PR-2B)**	Z8	574730 R	124,51
	F 26 S (PR-2B)**	Z8	574732 R	124,51
	F 32 S (PR-2B)	Z8	574734 R	136,96
	H 16*		570320	168,10
	H 20*		570350	168,10
	H 26*		570370	168,10
	H 32		570380	168,10
	TH 16*		570460	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
	U 16*		570765	174,33
	U 20*		570775	174,33
(DN 26)	U 25*		570780	174,33
	U 32		570785	204,43
	VP 16*		570910	185,75
	VP 20*		570915	185,75
	VP 32		570925	205,47
	Z			
ZEWOTHERM	TH 12*		570452	186,32
Zewo Press Premium	TH 16*		570460	186,32
	TH 17*		570462	186,32
	TH 18*		570465	186,32
	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 40		570485	246,99
	TH 50 (PZ-S)		572400	645,58
	TH 63 (PZ-S)		572405	645,58
	TH 12 S (PR-2B)**	Z8	574776 R	124,51
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 17 S (PR-2B)**	Z8	574784 R	124,51
	TH 18 S (PR-2B)**	Z8	574786 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
ZEWOTHERM	TH 16*		570460	186,32
Zewo Press PPSU	TH 20*		570470	186,32
	TH 26*		570475	186,32
	TH 32		570480	186,32
	TH 16 S (PR-2B)**	Z8	574782 R	124,51
	TH 20 S (PR-2B)**	Z8	574788 R	124,51
	TH 26 S (PR-2B)**	Z8	574794 R	124,51
	TH 32 S (PR-2B)	Z8	574798 R	136,96
ZURN	US ⅜"*		571450	211,70
INDUSTRIES	US ½"*		571455	211,70
ZURN PEX	US ¾"*		571460	211,70
	US 1"*		571465	211,70
	US 1¼"		571470	211,70
	US 1½"		571475	211,70
	US 2"		571477	285,40

Pressfitting systems for gas installations may only be pressed with the pressing tongs/pressing rings which are highlighted in yellow in the table.

Observe the national regulations. Read and observe the system provider's/manufacturer's instructions for use and assembly instructions.

* *Can also be driven by the ROLLER'S Easy-Press manual radial press, see page 90. Observe the national regulations.*

** *Can also be driven by the ROLLER'S Easy-Press manual radial press using the Z8 adapter tongs, see page 90. Observe the national regulations.*

1) *Only pressing tongs from designation "108" (1st quarter of 2008), "208" (2nd quarter of 2008) etc. can be used. The designation is stamped on every pressing jaw.*

2) *Making the press joint with manual radial presses is not permitted for this pressfitting system.*

3) *Driven by ROLLER'S Uni-Press XL ACC, see page 98.*

4) *Driven by ROLLER'S Multi-Press XL 45 kN 22 V ACC, see page 99.*

5) *For accommodating suitable pressing inserts.*

6) *Press fittings made of red bronze (Sanpress XL) must be pressed with pressing rings with pressing contour VR, press fittings made of copper (Profipress XL and Profipress G XL), carbon steel (Prestabo XL) and stainless steel (Sanpress Inox XL, Sanpress Inox G XL) must be pressed with pressing contour VF.*

7) *Only use pressing rings labelled "M 88.9 G" or "M 108 G" for gas installations.*

8) *For making press joints for operating pressure ≤ PN 10.*

9) *For pipes with the EN technical standard. Observe the system provider's/manufacturer's instructions for use.*

10) *For pipes with the ASTM technical standard. Observe the system provider's/manufacturer's instructions for use.*

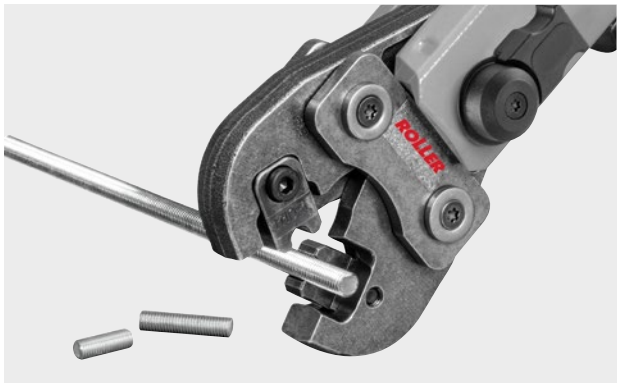
11) *Only use pressing tongs identified by "VMP ½" G" on the pressing jaws for gas installations.*

12) *Previous designation: C 26 pressing tongs*

Suitability of the ROLLER'S pressing tools for pressfitting systems: Status 27.10.2023. The current status can be found on the Internet: www.albert-roller.de → Downloads → Product Catalogues, Brochures → ROLLER Catalogue.
See page 140 for adapter tongs. Pressing tongs/pressing rings for other press fitting systems on request.

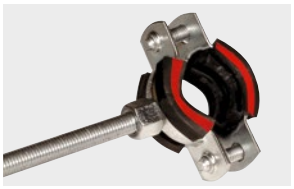
Accessories	Art.-No.	€
Adaptor tongs Z8 *for driving ROLLER'S pressing rings S (PR-2B)*	*574702 R*	*144,28*
Adaptor tongs Z2 *for driving ROLLER'S pressing rings M 35–54 (PR-3S), RN 40–50 (PR-3S), V 42–54 (PR-3B)*	*572795 R*	*144,28*
Adaptor tongs Z4 *for driving ROLLER'S pressing rings F 75 (PR-3B), TH 63–75 (PR-3B), U 63–75 (PR-3B), RN 63 (PR-3B)*	*572801 RX*	*310,36*
Adaptor tongs Z5 *for driving the ROLLER'S pressing rings VFz/VR 64–108 (PR-3B), VMPz 1½–2" (PR-3B), VUSFz 2½–4" (PR-3B), VAUFz 65–100 (PR-3B)*	*572802 RX*	*310,36*
Adaptor tongs Z6 XL *for driving the ROLLER'S pressing rings 64.0 – 108.0 XL (PR-3S), 2½–4" XL (PR-3S) with ROLLER'S Uni-Press XL ACC*	*579120 R*	*373,68*
Adaptor tongs Z7 XL 45 kN *for driving the ROLLER'S pressing rings 64.0 – 108.0 XL (PR-3S), 2½–4" XL (PR-3S), 2½–4" XL (PR-3B) with ROLLER'S Multi-Press XL 45 kN 22 V ACC*	*579123 R*	*394,44*
Steel case *with inlay for 6 pressing tongs up to Ø 35 mm / 1" and pressing tongs U 40, U 50, TH 40, F 40, F 50, G 40, VUS 1¼, cropping tongs and compartment for pipe cutter up to Ø 42 mm*	*570295 A*	*96,53*
Steel case *with inlay for 2 pressing tongs M 42 (PZ-4G) M 54 (PZ-4G), V 42, V 54, H 40, H 40 A, VUS 1½", VUS 2"*	*570290 A*	*96,53*
Steel case *Steel case with inlay for Z2 adapter tongs and 2 pressing rings M 42–M 54 (PR-3S) or SA 42–SA 54 (PR-3S)*	*572810 A*	*96,53*
Steel case *with inlay for adapter tongs Z5 and 4 pressing rings VF 64.0–108.0 mm / VR 76.1–108.0 mm / VUSF 2½–4" / VUSR 2½–4" (PR-3B) or for adapter tongs Z5 and 1 pressing tongs VMPz 1¼ (PZ-S) and 2 pressing rings VMPz 1½ – 2" (PR-3B)*	*572809 A*	*110,03*
Steel case *with inlay for Mini Z8 adapter tongs and Z8 adapter tongs as well as 6 ROLLER'S pressing rings S (PR-2B)*	*574516 A*	*96,53*
L-Boxx system case *with inlay for Mini Z8 adapter tongs and Z8 adapter tongs as well as 14 ROLLER'S pressing rings S (PR-2B)*	*574704 A*	*146,36*
L-Boxx system case *with inlay for 8 pressing tongs (2B) and for pressing rings S (PR-2B)*	*571136 A*	*146,36*
L-Boxx system box *with inlay for 3 different pressing rings VMPz 2½–4" XL (PR-3B)*	*571137 A*	*146,36*
XL-Boxx system case *with inlay for 3 different pressing rings 64.0–108.0 XL (PR-3S) or 2½–4" XL (PR-3S)*	*579603 A*	*248,08*
Steel case *with inlay for Z2 adapter tongs and pressing rings V 42–54 (PR-2B)*	*572813 A*	*55,01*

ROLLER'S cropping tongs M / cropping tongs Mini M



German Top Quality

Patent EP 1 459 825,
Patent US 7,284,330



Patent EP 1 459 825
Patent US 7,284,330
Patent EP 1 952 948
Patent EP 2 347 862

Reversible cropping inserts M
for double life!

Accessory for ROLLER'S radial presses and other makes

Robust cropping tongs / cropping tongs Mini for burr free cutting of threaded steel, stainless steel bars up to strength class 4.8 (400 N/mm²). Cropping tongs M 6–M 12 / cropping tongs Mini M 6–M 10.

- *For dimensionally accurate, cutting of threaded bars in seconds without burr. No deburring. No filing. Just screw in. Ready.*
- *ROLLER'S cropping tongs*
  *Can be driven by all ROLLER'S 32 kN radial presses and by suitable drive units of other makes with 32 kN thrust. All cropping tongs marked by a * have another connection for manual driving by the ROLLER'S Easy-Press drive unit*
- *ROLLER'S cropping tongs Mini*
  *Can be driven by all ROLLER'S 22 kN radial presses 22 kN. Very compact design and low weight of the ROLLER'S Mini cropping tongs due to special arrangement of the cropping tongs connection **(Patent EP 1 952 948)**. Recesses in the pressing jaws for safe guidance of the connecting lugs for offset-free pressing (Patent EP 2 347 862).*
- *Precisely worked thread contour for exact guiding of the threaded bar in the cutting process. Tongs parts, cropping inserts and specially machined and hardened cutting edges, made to fit exactly, for cutting without burr.*
- *Reversible cropping inserts, for double the life.*
- *Drop-forged, for maximum quality demands.*
- *Cutting device in tongs design **(Patent EP 1 459 825, Patent US 7,284,330)***

Scope of Delivery	Art.-No.	€
ROLLER'S cropping tongs M		
M 6*	571890	**241,85**
M 8*	571895	**241,85**
M 10	571865	**241,85**
M 12	571870	**241,85**
ROLLER'S cropping tongs Mini M		
M 6	578620	**241,85**
M 8	578621	**241,85**
M 10	578622	**241,85**
Accessories		
Cropping insert, pair		
M 6	571891	111,07
M 8	571896	111,07
M 10	571866	111,07
M 12	571871	111,07
Steel case for 6 pressing tongs / cropping tongs and shelf for pipe cutter up to Ø 42 mm	570295 A	96,53
Steel case for 8 pressing tongs Mini / cropping tongs Mini and shelf for pipe cutter up to Ø 42 mm	578295 A	96,53

ROLLER'S cable shears

German Top Quality

Accessory for ROLLER'S radial presses (except for ROLLER'S Multi-Press Mini ACC, Multi-Press Mini 22 V ACC, Multi-Press Mini S 22 V ACC) and other makes

Robust cable shears for cutting electric cables up to 300 mm² (Ø 30 mm).

- *Can be driven by all ROLLER'S 32 kN radial presses and by suitable drive units of other makes with 32 kN thrust.*
- *With interchangeable cable cutters with high-precision machined blade geometry for long life.*
- *Drop-forged, for maximum quality demands.*
- *Specially hardened function parts for long life.*

Scope of Delivery	Art.-No.	€
ROLLER'S cable shears		
for electric cables up to 300 mm²	571887	**396,52**
Accessories		
Cable cutters, pack of 2	571889 R02	111,07

Recommended price. All prices plus VAT

ROLLER'S
Axial-Press 25 / 25 L 22 V ACC

Ultra handy, ultra light, robust hybrid axial press 20 kN or 13 kN for cordless and mains operation, with automatic return (ACC). For compression sleeve connections Ø 12–40 mm. Li-Ion 22 V Technology! Li-Ion 21.6 V, 2.5 Ah battery for approx. 500 pressings per battery charge*.

- *Only one universal drive unit for ROLLER'S compression heads according to the requirements of the respective compression sleeve system for fast, perfectly system-conformant, reliable pressing.*
- *Small, compact design with perfect weight distribution for real one-hand operation. Comfortable weight, drive unit with battery only 3.0 kg (ROLLER'S Axial-Press 25 22 V ACC) or only 3.2 kg (ROLLER'S Axial-Press 25 L 22 V ACC), for fatigue-free working.*
- *Extra handy drive unit, with press head only 28 cm (ROLLER'S Axial-Press 25 22 V ACC) or 31 cm (ROLLER'S Axial-Press 25 L 22 V ACC) long. For working in very confined spaces.*
- *ROLLER'S Axial-Press 25 with preset compression head position for pressing compression sleeve connectors with a clamping distance up to a ≤ 82 mm in one action. Stroke length 40 mm.*
- *ROLLER'S Axial-Press 25 L with selectable compression head position for pressing compression sleeve connectors with a clamping distance up to a ≤ 116 mm in one action. Stroke length 40 mm.*
- *Automatic return (ACC) after successfully completed pressing.*
- *Rotating press device for working in very confined spaces.*
- *High pressing force for perfect, split-second pressing. ROLLER'S Axial-Press 25 22 V ACC 20 kN, thrust, ROLLER'S Axial-Press 25 L 22 V ACC 13 kN thrust. Robust, powerful, electro-hydraulic drive with eccenter piston pump with robust planetary gear and compact high-performance hydraulic system.*
- *Proven, powerful battery motor 21.6 V, 380 W output, safety switch.*
- *Integrated LED work light for illuminating the work place.*
- *Constant shear force for constantly reliable pressing.*
- ***Li-Ion 22 V technology** Highly resistant Li-Ion 21.6 V batteries with 2.5, 5.0 or 9.0 Ah capacity, for long service life. Powerful and light. Li-Ion 21.6 V, 2.5 Ah for approx. 500 pressings, 5.0 Ah for approx. 1,000 pressings, 9.0 Ah for approx. 1,800 pressings Rehau RAUTITAN PX Ø 16 mm per battery charge*. Graduated charging status indicator with coloured LEDs. Operating temperature range –10 to +60 °C. No memory effect for maximum battery power. 100–240 V, 50–60 Hz, 90 W rapid charger or 100–240 V, 50–60 Hz, 290 W rapid charger, for shorter charging times (accessories).*
- ***For cordless and mains operation** 220–240 V/21.6 V, 50–60 Hz, 15 A (output), power supply for mains operation instead of Li-Ion 21.6 V battery (accessory).*
- ***Full range of system-specific ROLLER'S compression heads** for all common compression sleeve systems, according to the requirements of the respective compression sleeve system as well as ROLLER'S compression heads with spring catch for accommodating conventional pressing inserts, see page 144–145.*
- ***Double pressing heads** ROLLER'S double pressing heads with two mountings that merge into each other, for pipe connectors of different dimensions, see page 144. No changing of pressing heads. Super fast and easy.*
- *Hybrid and manual pipe expander as well as full range of system-specific ROLLER'S expander heads P for all common compression sleeve systems, according to the requirements of the respective compression sleeve system, see page 146–149.*
- *Quickly and easily changeable compression heads and expander heads, without tools.*

German Top Quality

LED

ROLLER TECHNOLOGY Li-Ion 22V

Axial-Press 25

For systems:
e.g. aquatherm,
General Fittings,
IVT,
REHAU,
REVEL,
Seppelfricke,
TECE,
TIEMME,
Würth

Axial-Press 25 L

For systems:
e.g. AC-FIX,
BARBI,
Brass & Fittings,
EUROP´FLUIDES,
FERRO systems
BRASELI,
Fittings Estándar,
PLÁSTICOS FERRO,
Velta

Scope of Delivery	*Art.-No.*	*€*
ROLLER'S Axial-Press 25 22 V ACC Basic-Pack		
21.6 V, 20 kN drive unit, with clamping distance a ≤ 82 mm, Li-Ion 21.6 V, 2.5 Ah battery, 100–240 V, 70 W rapid charger, in steel case	*573023 A220*	***1.505,10***
ROLLER'S Axial-Press 25 22 V L ACC Basic-Pack		
21.6 V, 13 kN drive unit, with clamping distance a ≤ 116 mm, Li-Ion 21.6 V, 2.5 Ah battery, 100–240 V, 70 W rapid charger, in steel case	*573023 A220*	***1.505,10***

Accessories

ROLLER'S compression heads	*See page 144–145*	
ROLLER'S Axial-Press 25 22 V ACC *drive unit, without battery*	*573020 A22*	*1.079,52*
ROLLER'S Axial-Press 25 22 V L ACC *drive unit, without battery*	*573021 A22*	*1.079,52*
Li-Ion 21.6 V batteries, 100–240 V rapid chargers, 220–240 V/21.6 V power supply	*see page 147*	
***Steel case** with inlay*	*578290 A*	*110,03*
ROLLER'S Worklight 2800 22 V *cordless LED flood light*	*see page 173*	

**Ambient temperature approx. 20°C.*

Recommended price. All prices plus VAT

ROLLER'S Axial-Press H

Patent DE 10 2004 018 429
Patent ES 2 273 563
Patent FR 05 03513

For systems:
e. g. AC-FIX, aquatherm, BARBI, Brass & Fittings, COMAP, EUROP'FLUIDES, FERRO systems BRASELI, Fittings Estándar, PB TUB, PLÁSTICOS FERRO, REVI, RIQUIER, TECE, TIEMME, VELTA

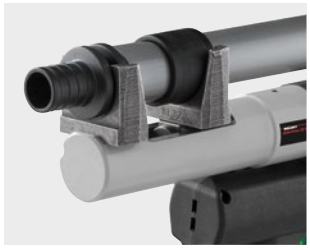
German Top Quality

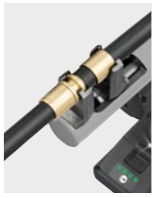
Handy, robust, universal manual axial press for compression sleeve connections Ø 12 – 22 mm (ROLLER'S Axial-Press HK), Ø 12 – 32 mm (ROLLER'S Axial-Press H).

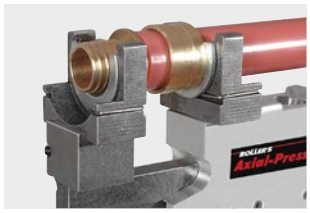
- *Compact design, comfortable weight, only 1.1 kg (ROLLER'S Axial-Press HK) or only 1.4 kg (ROLLER'S Axial-Press H). Can be used everywhere, even in confined spaces.*
- *Fast feed and fast return for fast work.*
- *Selectable compression head position (**Patent DE 10 2004 018 429, Patent ES 2 273 563, Patent FR 05 03513**) for pressing compression sleeve connectors with a clamping distance of up to 161 mm in one action and for double pressings. Stroke length 66 mm.*
- *ROLLER'S Axial-Press H with overload protection*
- *Full range of system-specific ROLLER'S compression heads for compression sleeve system, as well as ROLLER'S compression heads with spring catch for accommodating conventional pressing inserts, see page 144 – 145.*
- ***Double pressing heads***
  ROLLER'S double pressing heads with two mountings that merge into each other, for pipe connectors of different dimensions, see page 144. No changing of pressing heads. Super fast and easy.
- *Hybrid and manual pipe expander as well as full range of system-specific ROLLER'S expander heads P for all common compression sleeve systems, according to the requirements of the respective compression sleeve system, see page 146 – 149.*

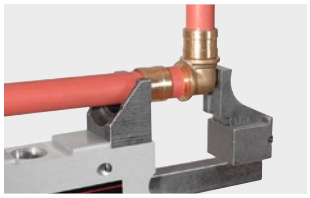
Scope of Delivery	Art.-No.	€
ROLLER'S Axial-Press HK drive unit	574302 A	**206,56**
ROLLER'S Axial-Press H drive unit	574300 AX	**289,60**
Accessories		
ROLLER'S compression heads	See page 144–145	
Carrying case for ROLLER'S Axial-Press HK/H drive unit and compression heads	574437 R	45,67
Case with inlay for drive unit ROLLER'S Axial-Press HK and compression heads	574352 A	64,36

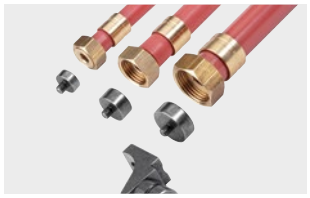
ROLLER'S compression heads











Accessory for ROLLER'S Axial-Press H / HK, Axial-Press 25 22 V ACC / 25 L 22 V ACC

Choose your own compression heads!
System-specific compression heads for all common compression sleeve systems Ø 12 – 40 mm.

- ***Full range of system-specific ROLLER'S compression heads** for all common compression sleeve systems, according to the requirements of the respective compression sleeve system as well as ROLLER'S compression heads with spring catch for accommodating conventional pressing inserts, see table page 145.*
- *For perfectly system-conformant pressing.*
- *Quickly and easily changeable, without tools.*

ROLLER'S double pressing heads
with two mountings that merge into each other, for pipe connectors of different dimensions. No changing of pressing heads. Super fast and easy.

***Double compression head RH 16/20,** pack of 2*
for 16 and 20 mm pipe connectors

ROLLER'S compression heads Basic with spring
for conventional pressing inserts

***Basic 20,** pack of 2*
for pipe connectors 20 mm and for pressing inserts external-Ø 20 mm

***Basic 25,** pack of 2*
for pipe connectors 25 mm and for pressing inserts external-Ø 25 mm

***Basic 32,** pack of 2*
for pipe connectors 32 mm and for pressing inserts external-Ø 32 mm

ROLLER'S compression head UNI T/L
for T-pieces, brackets, distributors in combination with another compression head; for adaptors, in combination with a resting bolt

	Art.-No.	€
ROLLER'S resting bolt for adaptors, in combination with ROLLER'S compression head UNI T/L		
Resting bolt ⅜"	573647 R	12,98
Resting bolt ½"	573648 R	14,95
Resting bolt ¾"	573649 R	16,82

Recommended price. All prices plus VAT

ROLLER'S compression heads

Compression sleeve system	Compression head mm	Number of compression heads	also to fit Axial-Press HK[1]	H	25	25 L	Art.-No.	€
AC-FIX (Global Piping System)	UNI 12	2	•	•		•	573630	107,95
	UNI 16	2	•	•		•	573632	107,95
	UNI 20	2	•	•		•	573636	107,95
	UNI 25	2		•		•	573640	107,95
	UNI 32	2		•		•	573644	107,95
	UNI T/L**	1	•	•		•	573646 R	107,33
	Basic 20*	2	•	•		•	573624	119,37
	Basic 25*	2	•	•		•	573616	119,37
	Basic 32*	2	•	•		•	573628	119,37
aquatherm	AT 16	2	•	•	•		573120	107,95
	AT 20	2	•	•	•		573122	107,95
	AT 25	2	•	•	•		573124	107,95
	AT 32	2	•	•	•		573126	118,33
	AT 40	2	•	•	•		573128	128,71
BARBI GLADIATOR (Industrial Blansol)	UNI 18	2		•		•	573634	107,95
	UNI 22	2		•		•	573638	107,95
	UNI 26	2		•		•	573642	107,95
	UNI 32	2		•		•	573644	107,95
	UNI 40	2				•	573652	128,71
	UNI T/L**	1		•		•	573646 R	107,33
	Basic 20*	2		•		•	573624	119,37
	Basic 25*	2		•		•	573616	119,37
	Basic 32*	2		•		•	573628	119,37
BARBI RETICULADO (Industrial Blansol)	UNI 12	2	•	•		•	573630	107,95
	UNI 16	2	•	•		•	573632	107,95
	UNI 20	2	•	•		•	573636	107,95
	UNI 25	2		•		•	573640	107,95
	UNI 32	2		•		•	573644	107,95
	UNI 40	2				•	573652	128,71
	UNI T/L**	1	•	•		•	573646 R	107,33
	Basic 20*	2	•	•		•	573624	119,37
	Basic 25*	2	•	•		•	573616	119,37
	Basic 32*	2		•		•	573628	119,37
FERRO systems BRASELI GPF AXIAL	UNI 12	2	•	•		•	573630	107,95
	UNI 16	2	•	•		•	573632	107,95
	UNI 20	2	•	•		•	573636	107,95
	UNI 25	2		•		•	573640	107,95
	UNI 32	2		•		•	573644	107,95
	UNI T/L**	1	•	•		•	573646 R	107,33
	Basic 20*	2	•	•		•	573624	119,37
	Basic 25*	2	•	•		•	573616	119,37
	Basic 32*	2	•	•		•	573628	119,37
Brass & Fittings PRESSMAN PowerFit	UNI 16	2	•	•		•	573632	107,95
	UNI 20	2	•	•		•	573636	107,95
	UNI 25	2		•		•	573640	107,95
	UNI 32	2		•		•	573644	107,95
	UNI T/L**	1	•	•		•	573646 R	107,33
	Basic 20*	2	•	•		•	573624	119,37
	Basic 25*	2	•	•		•	573616	119,37
	Basic 32*	2	•	•		•	573628	119,37
COMAP PEXY	UNI 12	2	•	•			573630	107,95
	UNI 16	2	•	•			573632	107,95
	UNI 20	2	•	•			573636	107,95
	UNI 25	2		•			573640	107,95
	UNI 32	2		•			573644	107,95
	UNI T/L**	1	•	•			573646 R	107,33
	Basic 25*	2	•	•			573616	119,37
	Basic 32*	2	•	•			573628	119,37
EUROP´FLUIDES HYDROFLUIDES	UNI 12	2	•	•		•	573630	107,95
	UNI 16	2	•	•		•	573632	107,95
	UNI 20	2	•	•		•	573636	107,95
	UNI 25	2		•		•	573640	107,95
	UNI 32	2		•		•	573644	107,95
	UNI T/L**	1	•	•		•	573646 R	107,33
	Basic 25*	2	•	•		•	573616	119,37
	Basic 32*	2	•	•		•	573628	119,37
Fittings Estándar	UNI 12	2	•	•		•	573630	107,95
	UNI 16	2	•	•		•	573632	107,95
	UNI 20	2	•	•		•	573636	107,95
	UNI 25	2		•		•	573640	107,95
	UNI 32	2		•		•	573644	107,95
	UNI T/L**	1	•	•		•	573646 R	107,33
	Basic 20*	2	•	•		•	573624	119,37
	Basic 25*	2	•	•		•	573616	119,37
	Basic 32*	2	•	•		•	573628	119,37
General Fittings Serie 3400 PEX Gold-Fix	RE 16	2			•		573160	107,95
	RE 20	2			•		573162	107,95
	RE 25	2			•		573172	107,95
	RE 32	2			•		573178	107,95
	RO 16	2			•		573184	107,95
	RO 20	2			•		573186	107,95
General Fittings Serie 3400 PEX/AL/PEX Gold-Fix	RE 16	2			•		573160	107,95
	RE 20	2			•		573162	107,95
	RE 25	2			•		573172	107,95
	RE 32	2			•		573178	107,95
	RO 16	2			•		573184	107,95
	RO 20	2			•		573186	107,95
General Fittings Serie 3400 PEX Gold-Therm	RH 17	2			•		573168	107,95
	RH 20	2			•		573170	107,95
HERZ QUICK FIX	HC 16	2		•	•	•	573112	107,95
	HC 20	2		•	•	•	573114	107,95
	HC 26	2		•	•	•	573116	107,95
	HC 32	2		•	•	•	573118	118,33
IVT PRINETO	IV 16/17	3			•		573320	161,93
	IV 20/21	3			•		573325	161,93
	IV 25/26	3			•		573330	161,93
	IV 32/33	3			•		573335	161,93
ISOLTUBEX	UNI 12	2	•	•		•	573630	107,95
	UNI 16	2	•	•		•	573632	107,95
	UNI 20	2	•	•		•	573636	107,95
	UNI 25	2		•		•	573640	107,95
	UNI 32	2		•		•	573644	107,95
	UNI T/L**	1	•	•		•	573646 R	107,33
	Basic 20*	2	•	•		•	573624	119,37
	Basic 25*	2	•	•		•	573616	119,37
	Basic 32*	2	•	•		•	573628	119,37
ÖAG COMDURO	HC 16	2		•	•	•	573112	107,95
	HC 20	2		•	•	•	573114	107,95
	HC 26	2		•	•	•	573116	107,95
	HC 32	2		•	•	•	573118	118,33
PB TUB Sertigliss	UNI 12	2	•	•			573630	107,95
	UNI 16	2	•	•			573632	107,95
	UNI 20	2	•	•			573636	107,95
	UNI 25	2		•			573640	107,95
	UNI 32	2		•			573644	107,95
	UNI T/L**	1	•	•			573646 R	107,33
	Basic 25*	2	•	•			573616	119,37
	Basic 32*	2	•	•			573628	119,37
PLÁSTICOS FERRO FERROPLAST	UNI 16	2	•	•		•	573632	107,95
	UNI 20	2	•	•		•	573636	107,95
	UNI 25	2		•		•	573640	107,95
	UNI 32	2		•		•	573644	107,95
	UNI T/L**	1	•	•		•	573646 R	107,33
	Basic 20*	2	•	•		•	573624	119,37
	Basic 25*	2	•	•		•	573616	119,37
	Basic 32*	2	•	•		•	573628	119,37

Compression sleeve system	Compression head mm	Number of compression heads	also to fit Axial-Press HK[1]	H	25	25 L	Art.-No.	€
PLUMBING PLUS EZIPEX Sleeve Water (AUS)	RH 16 L	2			•		573150	107,95
	RH 20 L	2			•		573152	107,95
	RH 16/20 L	2			•		573158	215,90
	RH 25	2			•		573154	107,95
	RH 32	2			•		573156	118,33
PLUMBING PLUS EZIPEX Sleeve Gas (AUS)	RH 16 L	2			•		573150	107,95
	RH 20 L	2			•		573152	107,95
	RH 16/20 L	2			•		573158	215,90
	RH 25	2			•		573154	107,95
	RH 32	2			•		573156	118,33
REHAU RAUTHERM SDR 11 LX	RH 12	2			•		573164	107,95
	RH 16	2			•		573166	107,95
	RH 20	2			•		573170	107,95
	RH 25	2			•		573154	107,95
	RH 32	2			•		573156	118,33
REHAU RAUTHERM S (REHAU HAS)	RH 17	2			•		573168	107,95
	RH 20	2			•		573170	107,95
	RH 25	2			•		573154	107,95
	RH 32	2			•		573156	118,33
REHAU RAUTITAN PX/MX/SX/RX/ gas/sprinkler	RE 16	2			•		573160	107,95
	RE 20	2			•		573162	107,95
	RE 25	2			•		573172	107,95
	RE 32	2			•		573178	107,95
	RE 40	2			•		573176	128,71
REHAU (GBR) EVERLOC	RH 16	2			•		573166	107,95
	RH 20	2			•		573170	107,95
	RH 25	2			•		573154	107,95
	RH 32	2			•		573156	118,33
REVEL-PEX	RV 16	2	•	•	•		573400	107,95
	RV 20	2	•	•	•		573402	107,95
	RV 25	2	•	•	•		573404	107,95
	RV 32	2			•		573406	118,33
REVI REVIUNI	TC 12/14/16	2		•			573360	107,95
	TC 18/20	2		•			573364	107,95
	TC 25	2		•			573367	107,95
	TC 32	2		•			573370	118,33
REVI REVITERM	TC 12/14/16	2		•			573360	107,95
Riquier à glissement	UNI 12	2	•	•			573630	107,95
	UNI 16	2	•	•			573632	107,95
	UNI 20	2	•	•			573636	107,95
	UNI 25	2		•			573640	107,95
	UNI 32	2		•			573644	107,95
	UNI T/L**	1	•	•			573646 R	107,33
	Basic 25*	2	•	•			573616	119,37
Seppelfricke SD Sistemi Italia Sylver	RE 16	2			•		573160	107,95
	RE 20	2			•		573162	107,95
	RE 25	2			•		573172	107,95
	RE 32	2			•		573178	107,95
	RO 16	2			•		573184	107,95
	RO 20	2			•		573186	107,95
Seppelfricke SD Sistemi Italia Neroflex	RE 16	2			•		573160	107,95
	RE 20	2			•		573162	107,95
	RE 25	2			•		573172	107,95
	RE 32	2			•		573178	107,95
	RO 16	2			•		573184	107,95
	RO 20	2			•		573186	107,95
TECE TECEflex	TC 12/14/16	2	•	•	•		573360	107,95
	TC 18/20	2	•	•	•		573364	107,95
	TC 25	2		•	•		573367	107,95
	TC 32	2		•	•		573370	118,33
TIEMME Assialpex	RE 16	2			•		573160	107,95
	RE 20	2			•		573162	107,95
	RE 25	2			•		573172	107,95
	RE 32	2			•		573178	107,95
Tradelink TradePex Sleeve Water	RH 16 L	2			•		573150	107,95
	RH 20 L	2			•		573152	107,95
	RH 16/20 L	2			•		573158	215,90
	RH 25	2			•		573154	107,95
	RH 32	2			•		573156	118,33
Tradelink TradePex Sleeve Gas	RH 16 L	2			•		573150	107,95
	RH 20 L	2			•		573152	107,95
	RH 16/20 L	2			•		573158	215,90
	RH 25	2			•		573154	107,95
	RH 32	2			•		573156	118,33
Velta Eurojauge	UNI 12	2	•	•		•	573630	107,95
	UNI 16	2	•	•		•	573632	107,95
	UNI 20	2	•	•		•	573636	107,95
	UNI 25	2		•		•	573640	107,95
	UNI T/L**	1	•	•		•	573646 R	107,33
	Basic 25*	2	•	•		•	573616	119,37
Würth PRINETO	IV 16/17	3			•		573320	161,93
	IV 20/21	3			•		573325	161,93
	IV 25/26	3			•		573330	161,93
	IV 32/33	3			•		573335	161,93

Pressure sleeve systems for gas installations may only be pressed with the yellow-highlighted pressing heads in the table. Observe the national regulations.

Compression heads for other systems on request.

[1] *For producing compression sleeve connections of Ø 12 – 22 mm.*

* ***Compression heads with spring catch***

Basic 20 compression head	for pipe connectors 20 mm and for conventional external-Ø 20 mm
Basic 25 compression head	for pipe connectors 25 mm and for conventional external-Ø 25 mm
Basic 32 compression head	for pipe connectors 32 mm and for conventional external-Ø 32 mm

** ***Compression head for T-pieces, brackets, distributors, adaptors***

UNI T/L compression head	for T-pieces, brackets, distributors, in combination with another compression head; for adaptors, in combination with a resting bolt, see page 144

ROLLER'S Exparo 22 V ACC

ROLLER'S
Exparo Cu 22 V ACC

German Top Quality

ROLLER'S
Exparo P 22 V ACC

ROLLER'S
Exparo P-CEF 22 V ACC

Ultra-handy, ultra-light, robust 20 kN hybrid pipe expander for cordless and mains operation, with automatic return (ACC). For expanding pipes/rings. Optionally with Cu, P or P-CEF expander. Li-Ion 22 V Technology! Li-Ion 21.6 V, 2.5 Ah battery for approx. 600 expansions per battery charge*.

- ***Cu expander***
  for ROLLER'S Cu expander heads and suitable expander heads of other makes. For expanding soft copper pipes Ø 8–42 mm, Ø ⅜–1⅜", s ≤ 1.5 mm, soft aluminium and precision steel pipes Ø 8–42 mm, s ≤ 1.2 mm, soft, stainless steel pipes Ø 8–42 mm, s ≤ 1 mm.

- ***P expander***
  for ROLLER'S P expander heads and suitable expander heads of other makes. For expanding plastic and composite tubes of the pressfitting systems (push-sleeve systems) Ø 12–40 mm.

- ***P-CEF expander***
  for ROLLER'S P-CEF expander heads and suitable expander heads of other makes. For Plastic Cold Expansion Fittings (P-CEF) Ø 16–40 mm, Ø ½–1½", s ≤ 4.95 mm. *(s = wall thickness)*

- *ROLLER'S expanding heads for all common systems. Quick-change, without tools. Also for other suitable makes of expanding tongs.*

  ROLLER'S Cu expander heads
  Expander head with long, stable formers for perfect pipe connection according to DVGW. Add-on for calibrating pipe ends. See page 150.

  ROLLER'S P expander heads
  System-specific, according to the requirements of the respective pressfitting system, see page 149.

  ROLLER'S P-CEF expander heads
  System-specific, according to the requirements of the respective pressfitting system, see page 149. Automatic, gradual expansion until reaching the given end position which is determined by the expander head.

- *Expander mandrel of the Cu and P expander with taper angle 18°, expander mandrel of the P-CEF expander with taper angle 20°, for even, concentric expansion.*
- *Small, compact design with perfect weight distribution for real one-hand operation. Comfortable weight, drive unit with battery only 2.7 kg, for working without fatigue. Extra handy drive unit only 26 cm long, for working in very confined spaces.*
- *High expansion force for perfect, split-second expansion. Thrust 20 kN. Robust, powerful, electrohydraulic drive with eccenter piston pump with robust planetary gear and compact high-performance hydraulic system.*
- *Proven, powerful battery motor 21.6 V, 380 W output, safety switch.*
- *Integrated LED work light for illuminating the work place.*
- ***Li-Ion 22 V technology for 50 % more expansions***
  Highly resistance Li-Ion 21.6 V batteries with 2.5, 4.1 or 5.0 Ah capacity, for long life. Powerful and light.

  ROLLER'S Exparo Cu 22 V ACC
  Li-Ion 21.6 V, 2.5 Ah for approx. 600 expansions, 5.0 Ah for approx. 1,200 expansions, 9.0 Ah for approx. 2,160 expansions soft copper pipe Ø 15 x 1 mm per battery charge.*

  ROLLER'S Exparo P 22 V ACC
  Li-Ion 21.6 V, 2.5 Ah for approx. 750 expansions, 5,0 Ah for approx. 1,500 expansions, 9.0 Ah for approx. 2,700 expansions REHAU RAUTITAN flex Ø 16 x 2.2 mm per battery charge.*

  ROLLER'S Exparo P-CEF 22 V ACC
  Li-Ion 21.6 V, 2.5 Ah for approx. 200 expansions, 5.0 Ah for approx. 410 expansions, 9.0 Ah for approx. 740 expansions Uponor Quick & Easy Ø 16 x 1.8 mm per battery charge.*

  Graduated charging status indicator with coloured LEDs. Operating temperature range –10 to +60 °C. No memory effect for maximum battery power. 100–240 V, 50–60 Hz, 90 W rapid charger or 100–240 V, 50–60 Hz, 290 W rapid charger, for shorter charging times (accessories).

- ***For cordless and mains operation***
  220–240 V/21.6 V, 50–60 Hz, 15 A (output), power supply for mains operation instead of Li-Ion 21.6 V battery (accessory).

*Ambient temperature approx. 20°C.

Unverbindliche Preisempfehlung in Euro zzgl. MwSt.

ROLLER'S Exparo 22 V ACC

For systems:
e. g. aquatherm,
General Fittings,
IVT,
REHAU,
REVEL,
Seppelfricke,
TECE,
TIEMME,
Würth

For systems:
Uponor
Quick & Easy,

Scope of Delivery	Art.-No.	€
ROLLER'S Exparo Cu 22 V ACC Basic-Pack		
21.6 V, 20 kN drive unit, with automatic return, Li-Ion 21.6 V, 2.5 Ah battery, 220–240 V, 70 W rapid charger, Cu expander for ROLLER'S Cu expander heads and other suitable heads, in steel case	575020 A220	**1.505,10**
ROLLER'S Exparo P 22 V ACC Basic-Pack		
21.6 V, 20 kN drive unit, with automatic return, Li-Ion 21.6 V, 2.5 Ah battery, 220–240 V, 70 W rapid charger, P expander for ROLLER'S P expander heads and other suitable heads, in steel case	575021 A220	**1.505,10**
ROLLER'S Exparo P-CEF 22 V ACC Basic-Pack		
21.6 V, 20 kN drive unit, with automatic return, Li-Ion 21.6 V, 2.5 Ah battery, 220–240 V, 70 W rapid charger, P-CEF expander for ROLLER'S P-CEF expander heads and other suitable heads, in steel case	575022 A220	**1.505,10**
Accessories		
ROLLER'S Exparo 22 V ACC drive unit without expander, without battery	575010 A22	1.079,52
Cu expander for ROLLER'S Cu expander heads and suitable expander heads of other makes. Taper angle 18°	575252 R	77,23
ROLLER'S Cu expander heads	See page 150	
P expander for ROLLER'S P expander heads and suitable expander heads of other makes. Taper angle 18°	575253 R	77,23
ROLLER'S P expander heads	See page 149	
P-CEF expander for ROLLER'S P-CEF expander heads and suitable expander heads of other makes. Taper angle 20°	575256 R	77,23
ROLLER'S P-CEF expander heads	See page 149	
Li-Ion 21,6 V, 2.5 Ah battery	571571 A22	258,46
Li-Ion 21,6 V, 5.0 Ah battery	571581 A22	310,36
Li-Ion 21,6 V, 9.0 Ah battery	571583 A22	414,16
100–240 V, 50–60 Hz, 90 W rapid charger	571585 A220	175,42
100–240 V, 50–60 Hz, 290 W rapid charger	571587 A220	414,16
220–240 V/21.6 V, 50–60 Hz, 15 A power supply, for mains operation instead of Li-Ion 21.6 V battery	571567 A220	414,16
Steel case with inlay	578290 A	110,03
ROLLER'S Worklight 2800 22 V cordless LED flood light	see page 173	

ROLLER'S Exparo P

German Top Quality

For systems:
aquatherm,
General Fittings,
IVT,
Prandelli,
REHAU,
REVEL,
ROTEX,
Seppelfricke,
TECE,
TIEMME,
Würth

Robust, stable manual pipe expander for plastic and composite tubes of the compression sleeve systems (push-sleeve systems) Ø 12–40 mm.

- *Even, centric expansion by conical expanding mandrel (conical angle 18°) for ROLLER'S expander heads P and suitable expander heads of other makes.*
- *Torsion-free, force transmitting expanding tongs for easy expanding.*
- ***Full range of system-specific ROLLER'S expander heads P** for all common compression sleeve systems, according to the requirements of the respective compression sleeve system, see page 149.*

Scope of Delivery	Compression sleeve system	Art.-No.	€
ROLLER'S Exparo P Set			
Expanding tongs P, ROLLER'S expander heads P according to the respective compression sleeve system, in steel case.			
Set AT P 16+20+25	aquatherm SHT PB/PE-Rohre	150021 A	**591,66**
Set AT V 16+20+25	aquatherm SHT Mehrschicht-Metallverbundrohre	150033 A	**591,66**
Set IV 16/17+20/21+25/26	IVT PRINETO, Würth PRINETO	150026 A	**591,66**
Set RH HAS 17+20+25	REHAU RAUTHERM S, (REHAU HAS), General Fittings Serie 3400 PEX Gold-Therm	150027 A	**591,66**
Set RH HIS 16-20-25	REHAU RAUTITAN flex/gas flex/pink/his, General Fittings Serie 3400 PEX, REVEL, Seppelfricke SD Sistemi Italia Nero-flex, TIEMME Assialpex	150028 A	**591,66**
Set RH MKV 16+20+25	REHAU RAUTITAN stabil/gas stabil, General Fittings Serie 3400 PEX/AL/PEX, Seppelfricke SD Sistemi Italia Sylver	150022 A	**591,66**
Set RH 16+20+25	REHAU RAUTHERM (série S 5), REHAU (GBR) EVERLOC	150029 R	**591,66**
Set TC 16-18/20-25	TECE TECEflex	150025 A	**591,66**

System-related and/or national differences of the wall thickness (s) of the pipes must be considered in the selection of the expander heads, see below
Set for other compression sleeve system on request.

Accessories		
ROLLER'S expander heads P	See page 149	
ROLLER'S expander tongs P (conical angle 18°)	150510 A	204,49
Steel case with inlay	150600 A	55,01

ROLLER'S Exparo H

German Top Quality

Robust, compact one-handed tube expander for PEX tubes series S 5 according to ISO 4065 Ø 12–40 mm.

- *Graduated expanding mandrels for expanding different pipe dimensions, without tool change.*
- *Ultra-light, only 0.7 kg.*
- *Torsion-free, force transmitting expanding tongs for effortless expanding. For one-hand operation.*

Scope of Delivery	Art.-No.	€
ROLLER'S Exparo H		
One-hand tube expander, in box	150550 A	**196,18**

ROLLER'S
expander heads P / P-CEF

System-specific expander heads for all common compression sleeve systems Ø 12–40 mm.

- For perfect, system-conform, exact expansion according to the requirements of the respective pressfitting systems.
- Quick-change, without tools.

German
Top Quality

ROLLER'S expander heads P

Driven by drive unit ROLLER'S Exparo P 22 V ACC, ROLLER'S expanding tongs P and by suitable pipe expanders of other makes. Taper angle 18°

Scope of Delivery	Expander head P Ø × s mm	Art.-No.	€
aquatherm grey pipe	AT P 14 × 2.0	150828	120,41
PB/PE-RT-Rohre	AT P 16 × 2.0	150842	120,41
	AT P 18 × 2.0	150873	120,41
	AT P 20 × 2.0	150882	120,41
	AT P 25 × 2.3	150912	120,41
aquatherm grey pipe	AT V 16 × 2.4	150843	120,41
Mehrschicht-	AT V 20 × 2.4	150883	120,41
Metallverbundrohre	AT V 25 × 2.7	150913	120,41
(MVR)	AT V 32 × 3.2	150957	129,75
	AT V 40 × 3.5	150958	142,21
General Fittings	RH HIS 16 × 2.2	150849	120,41
Serie 3400 PEX Gold-Fix	RH HIS 20 × 2.8	150888	120,41
	RH HIS 25 × 3.5	150916	120,41
	RH HIS 32 × 4.4	150945	120,41
General Fittings	RH MKV 16.2 × 2.6	150858	120,41
Serie 3400 PEX/AL/PEX	RH MKV 20 × 2.9	150897	120,41
Gold-Fix	RH MKV 25 × 3.7	150926	120,41
	RH MKV 32 × 4.7	150952	120,41
General Fittings	RH HAS 17 × 2,0	150868	120,41
Serie 3400 PEX	RH HAS 20 × 2,0	150887	120,41
Gold-Therm			
HERZ QUICK FIX	HC P 16 × 2.0	150806	120,41
	HC P 20 × 2.0	150807	120,41
	HC P 26 × 3.0	150808	120,41
	HC P 32 × 3.0	150809	120,41
IVT PRINETO	IV 16 × 2.2/17 × 2.8	150845	120,41
	IV 20 × 2.8/21 × 3.4	150885	120,41
	IV 25 × 3.5/26 × 4.0	150914	120,41
	IV 32 × 4.4/33 × 4.9	150943	129,75
ÖAG COMDURO	HC P 16 × 2.0	150806	120,41
	HC P 20 × 2.0	150807	120,41
	HC P 26 × 3.0	150808	120,41
	HC P 32 × 3.0	150809	120,41
REHAU RAUTHERM	RH 12 × 1.1	150812	120,41
(série S 5)	RH 16 × 1.5	150846	120,41
	RH 20 × 1.9	150886	120,41
	RH 25 × 2.3 (RH HAS 25 × 2.3)	150915	120,41
	RH 32 × 2.9 (RH HAS 32 × 2.9)	150944	120,41
REHAU RAUTHERM S	RH HAS 17 × 2.0	150868	120,41
(REHAU HAS)	RH HAS 20 × 2.0	150887	120,41
	RH HAS 25 × 2.3	150915	120,41
	RH HAS 32 × 2.9	150944	120,41
REHAU RAUTITAN flex/	RH HIS 16 × 2.2	150849	120,41
RAUTITAN gas flex/	RH HIS 20 × 2.8	150888	120,41
RAUTITAN pink/	RH HIS 25 × 3.5	150916	120,41
RAUTITAN his	RH HIS 32 × 4.4	150945	120,41
	RH HIS 40 × 5.5	150946	129,75
REHAU RAUTITAN stabil/	RH MKV 16.2 × 2.6	150858	120,41
RAUTITAN gas stabil	RH MKV 20 × 2.9	150897	120,41
	RH MKV 25 × 3.7	150926	120,41
	RH MKV 32 × 4.7	150952	120,41
	RH MKV 40 × 6.0	150947	129,75

Accessory for ROLLER'S Exparo P, ROLLER'S Exparo 22 V ACC and other makes

Scope of Delivery	Expander head P Ø × s mm	Art.-No.	€
REHAU (GBR) EVERLOC	RH 16 × 1.5	150846	120,41
	RH 20 × 1.9	150886	120,41
	RH 25 × 2.3 (RH HAS 25 × 2.3)	150915	120,41
	RH 32 × 2.9 (RH HAS 32 × 2.9)	150944	120,41
REVEL	RH HIS 16 × 2.2	150849	120,41
	RH HIS 20 × 2.8	150888	120,41
	RH HIS 25 × 3.5	150916	120,41
	RH HIS 32 × 4.4	150945	120,41
Seppelfricke SD	RH HIS 16 × 2.2	150849	120,41
Sistemi Italia	RH HIS 20 × 2.8	150888	120,41
Neroflex	RH HIS 25 × 3.5	150916	120,41
	RH HIS 32 × 4.4	150945	120,41
Seppelfricke SD	RH MKV 16.2 × 2.6	150858	120,41
Sistemi Italia	RH MKV 20 × 2.9	150897	120,41
Sylver	RH MKV 25 × 3.7	150926	120,41
	RH MKV 32 × 4.7	150952	120,41
TECE TECEflex	TC 12/14	150826	120,41
	TC 16	150855	120,41
	TC 18/20	150894	120,41
	TC 25	150923	120,41
	TC 32	150950	120,41
TIEMME Assialpex	RH HIS 16 × 2,2	150849	120,41
	RH HIS 20 × 2,8	150888	120,41
	RH HIS 25 × 3,5	150916	120,41
	RH HIS 32 × 4,4	150945	120,41
Würth PRINETO	IV 16 × 2.2/17 × 2.8	150845	120,41
	IV 20 × 2.8/21 × 3.4	150885	120,41
	IV 25 × 3.5/26 × 4.0	150914	120,41
	IV 32 × 4.4/33 × 4.9	150943	129,75

German
Top Quality

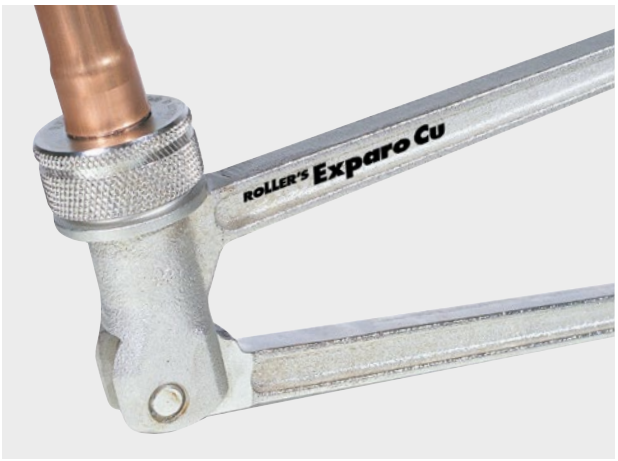
ROLLER'S expander heads P-CEF

Driven by drive unit ROLLER'S Exparo P-CEF 22 V ACC, P-CEF expanding tongs and by suitable pipe expanders of other makes. Taper angle 20°

Scope of Delivery	Expander head P Ø × s mm	Art.-No.	€
Uponor Quick & Easy	P-CEF 16 × 1.8	150960 R	129,75
	P-CEF 20 × 1.9	150961 R	129,75
	P-CEF 25 × 2.3	150962 R	129,75
	P-CEF 32 × 2.9	150963 R	129,75
	P-CEF 40 × 3.7	150968 R	142,21
P-CEF expanding tongs (taper angle 20°), for accommodating P-CEF expander heads 16–40 mm, ½–1½"		150515 R	204,49

System-related and/or national differences of the wall thickness (s) of the pipes must be considered in the selection of the expander heads. Expander heads P for other compression sleeve system on request.

ROLLER'S Exparo Cu



German Top Quality

Robust, stable manual tube expander for soft copper tubes Ø 8–42 mm, Ø ⅜–1⅛", wall thickness up to 1.5 mm, soft aluminium and precision steel tubes Ø 8–42 mm, wall thickness up to 1.2 mm, soft, stainless steel tubes Ø 8–42 mm, wall thickness up to 1 mm.

- *No costs for fittings, storage, procurement. Saving on solder points.*
- *Torsion-free, force transmitting expanding tongs for easy expanding.*
- *Hexagonal expanding mandrel for even centric expanding.*
- *Expander head with long, stable formers for perfect tube connection according to DVGW. Add-on for calibrating tube ends.*

Scope of Delivery	Art.-No.	€
ROLLER'S Exparo Cu Set		
Expanding tongs Cu, ROLLER'S expanding heads Cu, in steel case.		
Set 12+15+18+22	*150000 A*	***467,10***
Set 15+18+22+28	*150006 A*	***482,67***
Set 12+14+16+18+22	*150010 A*	***539,76***
Other sets available on request.		
Accessories		
ROLLER'S expander heads Cu *(also fit in ROLLER'S Exparo Cu 22 V ACC and suitable expanding tongs of other makes)*		
Ø 8 mm	*150100 A*	*64,67*
Ø 10 mm	*150105 A*	*64,67*
Ø 12 mm	*150110 A*	*64,67*
Ø 14 mm	*150120 A*	*64,67*
Ø 15 mm	*150125 A*	*64,67*
Ø 16 mm	*150130 A*	*64,67*
Ø 18 mm	*150140 A*	*64,67*
Ø 20 mm	*150145 A*	*90,51*
Ø 22 mm	*150150 A*	*64,67*
Ø 24 mm	*150155 A*	*103,38*
Ø 25 mm	*150160 A*	*90,51*
Ø 26 mm	*150165 A*	*77,54*
Ø 28 mm	*150170 A*	*77,54*
Ø 30 mm	*150175 A*	*103,38*
Ø 32 mm	*150180 A*	*77,54*
Ø 34 mm	*150185 A*	*103,38*
Ø 35 mm	*150190 A*	*103,38*
Ø 36 mm	*150195 A*	*103,38*
Ø 40 mm	*150205 A*	*103,38*
Ø 42 mm	*150210 A*	*90,51*
Ø ⅜"	*150220 R*	*64,67*
Ø ½"	*150225 R*	*64,67*
Ø ⅝"	*150230 R*	*64,67*
Ø ¾"	*150235 R*	*77,54*
Ø ⅞"	*150240 R*	*77,54*
Ø 1"	*150245 R*	*90,51*
Ø 1⅛"	*150250 R*	*90,51*
ROLLER'S expanding tongs Cu	*150500 A*	*180,61*
Steel case *with inlay*	*150600 A*	*55,01*

ROLLER'S Rotaro H

German Top Quality

Robust, stable tube neck expander for copper tubes Ø 10–22 mm, wall thickness up to 1.5 mm.

- *For simple production of T-outlets for tube installation without fittings.*
- *No costs for fittings, storage, procurement. Saving on solder points.*

Scope of Delivery	Art.-No.	€
ROLLER'S Rotaro H Set		
Tool holder, drill head, cam tongs, lubricant. Neck expanding tool for tubes Ø mm, in case.		
Set 12+15+18+22	*151003 A*	***550,14***
Set 12+14+16+18+22	*151004 A*	***612,42***
Accessories		
Neck expanding tools	*See page 151*	
ROLLER'S Rotaro drive unit *with stabiliser*	*151402 A220*	*371,60*
Tool holder	*151200 A*	*85,32*
Drill head	*151210 AIN*	*127,67*
Cam tongs	*151230 R*	*40,48*
Gripping tongs *for fixing the tool holder*	*076117*	*109,92*
Ratchet ½	*074021*	*76,71*
Allen key insert 11	*074041*	*7,79*
Lubricant *(can)*	*151240*	*9,34*
Case *with inlay*	*151618 A*	*53,98*

Recommended price. All prices plus VAT

ROLLER'S Rotaro

German Top Quality

Robust, stable tube electric neck expander for copper tubes Ø 10–22 mm, wall thickness up to 1.5 mm.

- *For simple production of T-outlets for tube installation without fittings.*
- *No costs for fittings, storage, procurement. Saving on solder points.*
- *Exact drilling start without centre punching, drilling depth stop according to size of the T-outlet.*
- *Even centric neck expansion without burr and notches by special design of the neck expanding tool.*
- *Proven, high torque drive unit with universal motor 230 V, 50–60 Hz, 630 W, continuous electronic speed control 0 to 1,000 rpm, right and left-hand rotation, safety switch.*

Scope of Delivery	*Art.-No.*	*€*
ROLLER'S Rotaro Set		
Drive unit, tool holder, drill head, cam tongs, lubricant. Neck expanding tool for tubes Ø mm, in steel case.		
Set 12+15+18+22	*151000 A220*	***985,06***
Set 12+14+16+18+22	*151010 A220*	***1.048,38***
Accessories		
Neck expanding tool *Ø 10 mm*	*151105 A*	*67,89*
Ø 12 mm	*151110 A*	*67,89*
Ø 14 mm	*151120 A*	*67,89*
Ø 15 mm	*151125 A*	*67,89*
Ø 16 mm	*151130 A*	*67,89*
Ø 18 mm	*151140 A*	*67,89*
Ø 20 mm	*151145 A*	*67,89*
Ø 22 mm	*151150 A*	*67,89*
Ø ⅜"	*151155 R*	*72,04*
Ø ½"	*151160 R*	*69,96*
Ø ⅝"	*151165 A*	*69,96*
Ø ¾"	*151170 A*	*69,96*
Ø ⅞"	*151175 A*	*69,96*
ROLLER'S Rotaro drive unit *with counter holder*	*151402 A220*	*371,60*
Tool holder	*151200 A*	*85,32*
Drill head 10–22 mm	*151210 AIN*	*127,67*
Drill head ⅜–⅞"	*151210 AIN*	*127,67*
Cam tongs	*151230 R*	*40,48*
Lubricant *(can)*	*151240*	*9,34*
Steel case *with inlay*	*151600 A*	*110,03*

ROLLER'S Vlies

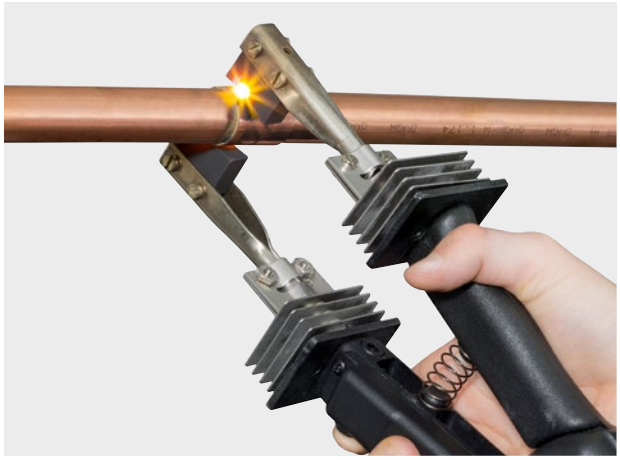
German Top Quality

Universally applicable, metal-free, highly flexible cleaning cloth for copper tubes, solder fittings etc.

- *For cleaning soldered surfaces according to DVGW work sheet GW 2, metallically bare, dirt and oxide-free.*
- *Reusable wet or dry, can be regenerated by washing out, for long life.*

Scope of Delivery	*Art.-No.*	*€*
ROLLER'S Vlies		
Pack of 10	*160300 A*	***10,28***

ROLLER'S Pulsar



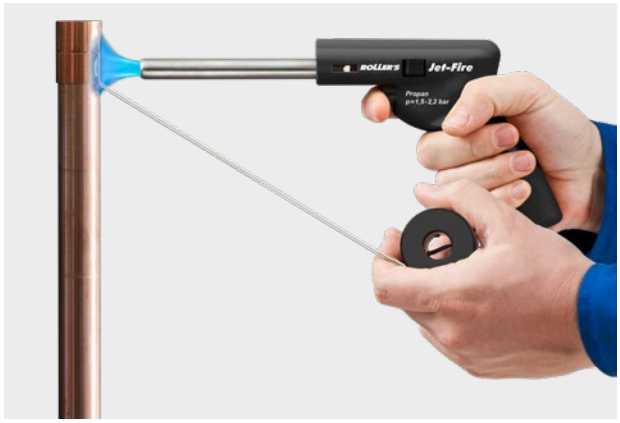
German Top Quality

Compact, powerful electric soft soldering device for copper tubes Ø 6 – 54 mm.

- *Electric soldering without flame, no fire risk.*
- *Compact, handy, easy to transport.*
- *Large working radius by extra long soldering tongs cable (4 m).*
- *Universally applicable. With rod electrodes (accessory) also in confined spaces.*
- *Short soldering time by high heating power (900°C) and high soldering power (2000 W!).*
- *Immediately ready for soldering, no heating up time, no setting.*
- *Trouble-free working by temperature-independent control of the solder current with protective low voltage 24 V (safety transformer). No complicated setting of pneumatic controls.*
- *Easy changing of the electrodes. Stainless steel electrode holders and screws.*

Scope of Delivery	*Art.-No.*	*€*
ROLLER'S Pulsar		
Electric soft soldering device with soldering tongs, 4 m long soldering tongs cables, 2 prism electrodes	*164011 A220*	***799,26***
ROLLER'S Pulsar Super-Pack		
Electric soft soldering device with soldering tongs, 4 m long soldering tongs cables, 4 prism electrodes, 2 rod electrodes, ROLLER'S Corso Cu/INOX 3 – 35 pipe cutter, ROLLER'S Cloth cleaning cloth, in steel case	*164050 A220*	***995,44***
Accessories		
***Prism electrode**, pack of 2*	*164111 A*	*25,43*
***Prism electrode with holder**, pack of 2*	*164110 A*	*42,77*
***Rod electrode**, pack of 2*	*164115 A*	*26,47*
***Steel case** with inlay*	*164250 A*	*128,71*
***ROLLER'S Vlies** (pack of 10)*	*160300 A*	*10,28*

ROLLER'S Jet-Fire



German Top Quality

Compact, robust propane blow torch for soft soldering of copper tubes up to Ø 35 mm.

- *Self-igniting by piezo ignition, therefore lower gas consumption (only 200 g/h at full soldering power) and high work safety.*
- *Universal burner pipe with turbo-twist amplifier, flame temperature 1,950°C, for fast soft soldering.*
- *Handy, one-handed operation. No setting, no regulation.*
- *Locking knob for continuous operation.*

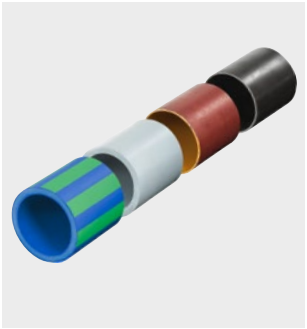
Scope of Delivery	*Art.-No.*	*€*
ROLLER'S Jet-Fire		
Propane blow torch with piezo ignition, gas connection G ⅜" LH, tube and union nut G ⅜" LH	*160010 A*	***243,93***
Accessories		
***High pressure hose** 3.0 m, G ⅜" LH*	*152106*	*90,41*
***Pressure reducer** for 5 or 11 kg gas bottles (2 bar)*	*152109*	*116,36*
***ROLLER'S Vlies** (pack of 10)*	*160300 A*	*10,28*

Recommended price. All prices plus VAT

ROLLER'S Disc 225

Patent EP 1 782 904
Patent EP 2 740 556
pending

German Top Quality



Compact, mobile pipe cutting machine for fast, right-angled cutting of pipes of the press fitting systems made of stainless steel, copper, carbon steel, Ø 54–225 mm, steel pipes EN 10255 (DIN 2440) DN 40–150 mm, Ø 1½–6", cast iron pipes (SML) EN 877 DIN 19522 DN 50–200, plastic pipes SDR 11, wall thickness s ≤ 21 mm, Ø 40–225 mm, Ø 1¼–8", composite tubes Ø 40–110 mm.

- *Universal for cutting many types of pipes.*
  - ***For right-angled cutting**, according to requirements.*
  - ***For chipless cutting**, no chips in the pipe system, no dust.*
  - ***For welding-compatible cutting**, for butt welding.*
  - ***For fast cutting**, without impairment of the pipe material by overheating.*
  - ***For cutting without outside burr**, easy insertion into connecting muffs.*
  - ***For dry cutting,** without impairment by coolant lubricants.*
- *Strong, torsion-free cast structure for right angled cutting. Easy cutting of the pipes by specially designed cutter wheel. Driven cutting wheel and straight feed for fast cutting **(Patent DP 10 2005 053 179)**. Effortless feeding by easy-grip, proven feed lever and trapezoidal screw spindle on needle bearing. Cutting wheel protected against touching the running rollers by in-feed limitation.*
- *4 strong hardened precision tubular steel running rollers on ball bearings for low-friction turning of the pipes to be cut, arranged in the convex square for centric feeding pressure of the cutting wheel in the Ø 100–225 mm, Ø 4–6" working range, with no setting work required **(Patent EP 2 740 556 pending)**. Roller insert for cutting pipes Ø 40–110 mm, Ø 1½–4" (accessory).*
- *Optimally set cutting speed (115 rpm) for fast, quiet cutting.*
- *Compact, easily transportable, only 37 kg. With practical chassis with two rubber tyred wheels for easy transport.*
- *Proven, powerful 1~ universal motor 230 V, 50 – 60 Hz, 1,200 W, with safety foot switch.*
- *Special cutting wheels with respective different cutting geometry are adapted to the performance data of ROLLER'S Disc 225 and to the materials to be cut and ensure fast cutting without outside burr. All cutting wheels made from proven, tenacious special steel for extremely long life.*
- *Height adjustable pipe rests for pipes Ø 40–110 mm, Ø 1½–4" and for pipes Ø 100–225 mm, Ø 4–8". For easy moving of the material in all directions by four stainless steel balls in a corrosion-protected housing. Safe guiding of long pipes by use of several pipe rests.*

Scope of Delivery	*Art.-No.*	*€*
ROLLER'S Disc 225 Basic		
Drive unit with running rollers on hardened precision tubular steel, safety foot switch, ring spanner, without cutting wheel. 2 height adjustable pipe rests 1 for pipes Ø 100–225 mm, Ø 4–8"	*845004 A220*	***2.896,02***
Accessories		
***ROLLER'S cutting wheel Cu/INOX** for pipes of the pressfitting systems of stainless steel, copper, C-steel*	*845050 A*	*111,07*
***ROLLER'S cutting wheel Cu** specially for pipes of the pressfitting systems of copper*	*845053 A*	*111,07*
***ROLLER'S cutting wheel St** for steel pipes, cast pipes (SML)*	*845052 A*	*111,07*
***ROLLER'S cutting wheel V, s 10** for plastic and composite tubes, wall thickness s ≤ 10 mm*	*845051 A*	*111,07*
***ROLLER'S cutting wheel P, s 21** for plastic and composite tubes, wall thickness s ≤ 21 mm*	*845057 A*	*140,13*
***ROLLER'S cutting wheel C-SF** especially for pipes of the pressfitting systems/push fitting systems of carbon steel, simultaneously produces a chamfer.*	*845055 A*	*111,07*
***Roller insert** for cutting pipes Ø 40–110 mm, Ø 1½–4"*	*845060 A*	*242,89*
***Pipe rest 1** height adjustable for pipes Ø 100–225 mm, Ø 4–8"*	*845220 R*	*152,59*
***Pipe rest 2** height adjustable,for pipes Ø 40–110 mm, Ø 1½–4" (running roller insert required)*	*845230 R*	*152,59*

ROLLER'S Disc 100
ROLLER'S Disc 100 RF

German Top Quality

Compact, lightweight, robust pipe cutting machine for cutting and removing burr from pipes of the pressfitting systems of stainless steel, copper, C-steel, Ø 8–108 mm, steel pipes EN 10255 (DIN 2440) DN 6–100, Ø ⅛–4", Ø 10–115 mm, cast iron pipes (SML) EN 877 (DIN 19522) DN 50–100, plastic pipes SDR 11 wall thickness s ≤ 10 mm, Ø 10–110 mm, Ø ¼–4", composite tubes Ø 10–110 mm. ROLLER'S Disc 100 RF for welded drain pipe/down pipe made of stainless steel EN 1124 Ø 40–110 mm

- *Universal for cutting many types of pipes.*
- *Also ideal for right-angled and fast cutting of stainless steel tubes and copper tubes of the pressfitting systems, e. g. stainless steel tubes Ø 54 mm in only 4 s.*
- *Adapted to the requirements of the pressfitting systems:*
  - ***For cutting without external burr,** by ROLLER'S special cutting wheel.*
  - ***For dry cutting,** therefore no damage to the O-ring by coolant-lubricants.*
  - ***For fast cutting,** without impairment of the pipe material by overheating.*
  - ***For chipless cutting,** therefore no chips in the pipe system.*
  - ***For right-angle cutting,** according to requirements.*
- *Easy to operate, no setting work, no tools necessary.*
- *Strong, torsion-free cast structure for right angled cutting. Easy cutting of the pipes by specially designed cutter wheel. Driven cutting wheel and straight feed for fast cutting **(Patent EP 10 1 782 904)**. Effortless feeding by easy-grip, proven feed lever and trapezoidal screw spindle on needle bearing. Cutting wheel protected against touching the running rollers by in-feed limitation.*
- *ROLLER'S Disc 100*
  with 4 strong, hardened precision tubular steel running rollers on ball bearings mounted for low-friction rotation of the pipes Ø 22–115 mm, Ø ¾ – 4", to be cut, trapezoidally arranged, replaceable. No setting work in the whole working range Ø 22–115 mm. Stainless tubular steel rollers (accessory). Cutting of pipes Ø 8–22 mm by placing two pipe sections Ø 28 × 220 mm on the running rollers.
- *ROLLER'S Disc 100 RF*
  with 4 stable, polyamide running rollers on ball bearings, for avoiding damage to the pipe surfaces, for low-friction rotation of the welded drain pipes/downpipes to be cut made from stainless steel (EN 1124) Ø 40 – 110 mm; pipe guides Ø 75 and 110 mm prevent the pipe from becoming oval.
- *Optimally set cutting speed (115 rpm) for fast, quiet cutting.*
- *Low weight, easily portable, only 16.8 kg.*
- *Robust, maintenance-free gear with high efficiency.*
- *Proven, powerful 1~ universal motor 230 V, 50–60 Hz, 1200 W, with safety foot switch.*
- *For workbench. Subframe or mobile subframe (accessory), for easy transport, optimum working height and stable positioning. An alternative feed lever is available for operating the drive unit on the floor (accessory).*
- *An alternative feed lever (accessory) is available for operating the drive unit on the floor. Pipe rest, height adjustable, for pipes Ø 40–110 mm, Ø 1½–4", for operation of the drive unit with feed lever on the floor (accessory).*
- ***For fast easy removal of burr.***
  For electrical drive by ROLLER'S Disc 100, ROLLER'S Disc 100 22 V pipe cutting machine

  Inner pipe deburrer ROLLER'S Rondo 28–108
  *(accessory) for pipes Ø 28–108 mm, Ø ¾–4". With surrounding friction element on the deburrer housing **(Patent EP 2 500 122)** for electric rotary drive by the cutting wheel of the pipe cutting machine ROLLER'S Disc 100, ROLLER'S Disc 100 22 V.*

  Inner/outer pipe deburrer ROLLER'S Rondo 10–54 E
  (accessory) for pipes Ø 10–54 mm, Ø ½–2 ⅛", see page 168.
- *Marking device for marking the insertion depth for fittings on pipes (accessory)*

ROLLER'S Disc 100
ROLLER'S Disc 100 RF

Scope of Delivery	Art.-No.	€
ROLLER'S Disc 100 Basic		
Drive unit with running rollers of hardened precision tubular steel, safety foot switch, ring spanner, without cutting wheel.	*845001 A220*	***1.463,58***
ROLLER'S Disc 100 RF Set		
Drive unit with polyamide running rollers, Ø 75 and 110 mm pipe guides, safety foot switch, ring spanner, with cutting wheel RF	*845003 A220*	***2.324,08***
Accessories		
ROLLER'S cutting wheel Cu/INOX *for pipes of the pressfitting systems of stainless steel, copper, C-steel*	*845050 A*	*111,07*
ROLLER'S cutting wheel Cu *specially for pipes of the pressfitting systems of copper*	*845053 A*	*111,07*
ROLLER'S cutting wheel St *for steel pipes, cast pipes (SML)*	*845052 A*	*111,07*
ROLLER'S cutting wheel V, s 10 *for plastic and composite tubes (wall thickness s ≤ 10 mm)*	*845051 A*	*111,07*
ROLLER'S cutting wheel C-SF *especially for pipes of the pressfitting systems/push fitting systems of carbon steel, simultaneously produces a chamfer.*	*845055 A*	*111,07*
ROLLER'S cutting wheel RF *for welded drain pipe / down pipe made of stainless steel EN 1124 with ROLLER'S Disc 100 RF*	*845054 A*	*111,07*
Feed lever *with spring plug for operating the drive unit on the floor (for Disc 100 manufactured from 2014 onwards).*	*845218 R*	*91,66*
Pipe rest 1, *height adjustable, for pipes Ø 40–110 mm, Ø 1½–4", with operation of the drive unit with feed lever on the floor*	*845220 R*	*152,59*
Rollers, *pack of 4, of hardened, precision steel*	*845118 R*	*214,87*
Rollers INOX, *pack of 4, of stainless steel*	*845110 RINOX*	*303,10*
Rollers polyamide, *pack of 4*	*845131 RPA*	*355,00*
Marking device *for marking the insertion depth for fittings on pipes. For ROLLER'S Disc 100 or Disc 100 22 V*	*845530 R*	*129,75*
ROLLER'S Rondo 28–108 *Inner pipe deburrers for pipes Ø 28–108 mm, Ø ¾–4". For electric rotary drive by the cutting wheel of the ROLLER'S Disc 100 or ROLLER'S Disc 100 22 V (with cutting wheel Art. No. 845050 or 845053)*	*113840 A*	*333,20*
ROLLER'S Rondo 10–54 E *Inner/outer pipe deburrers for pipes Ø 10–54 mm*	*See page 168*	
Subframe	*849315 R*	*216,94*
Subframe, mobile	*849310 R*	*351,88*
ROLLER'S Werkmeister, *collapsible workbenches*	*See page 170*	
ROLLER'S Assistent, *height adjustable material rests*	*See page 172*	
L-Boxx H system case *for ROLLER'S Disc 100 / Disc 100 RF*	*845085 A*	*142,73*

ROLLER'S Disc 100 22 V

Patent
EP 1 782 904

German Top Quality

ROLLER TECHNOLOGY Li-Ion 22V

With ROLLER'S Rondo 28–108

With ROLLER'S Rondo 10–54 E

With feed lever for operation on the floor

With mobile subframe and Assistent 3B

Compact, light, robust hybrid pipe cutting machine for cordless and mains operation. For mobile cutting and deburring pipes of the press fitting systems made of stainless steel, copper, carbon steel, Ø 8–108 mm, steel pipes EN 10255 (DIN 2440) DN 6–100, Ø ⅛–4", Ø 10–115 mm, cast iron pipes (SML) EN 877 (DIN 19522) DN 50–100, plastic pipes SDR 11 wall thickness s ≤ 10 mm, Ø 10–110 mm, composite tubes Ø 10–110 mm. Li-Ion 21.6 V, 5.0 Ah battery for approx. 280 cuts Ø 22 mm per battery charge*.

- *Universal for cutting many types of pipes.*
- *Also ideal for right-angled and fast cutting of stainless steel tubes and copper tubes of the pressfitting systems, e. g. stainless steel tubes Ø 54 mm in only 4 s.*
- *Adapted to the requirements of the pressfitting systems:*
  - ***For cutting without external burr,** by ROLLER'S special cutting wheel.*
  - ***For dry cutting,** therefore no damage to the O-ring by coolant-lubricants.*
  - ***For fast cutting,** without impairment of the pipe material by overheating.*
  - ***For chipless cutting,** therefore no chips in the pipe system.*
  - ***For right-angle cutting,** according to requirements.*
- *Easy to operate, no setting work, no tools necessary.*
- *Strong, torsion-free cast structure for right angled cutting. Easy cutting of the pipes by specially designed cutter wheel. Driven cutting wheel and straight feed for fast cutting **(Patent EP 10 1 782 904)**. Effortless feeding by easy-grip, proven feed lever and trapezoidal screw spindle on needle bearing. Cutting wheel protected against touching the running rollers by in-feed limitation.*
- *With 4 strong, hardened precision tubular steel running rollers on ball bearings mounted for low-friction rotation of the pipes Ø 22–115 mm, Ø ¾ – 4", to be cut, trapezoidally arranged, replaceable. No setting work in the whole working range Ø 22–115 mm. Stainless tubular steel rollers (accessory). Cutting of pipes Ø 8–22 mm by placing two pipe sections Ø 28 × 220 mm on the running rollers.*
- *Optimally set cutting speed (84 rpm) for fast, quiet cutting.*
- *Low weight, easily portable. Drive unit with battery only 16.8 kg. Practical handle for easy transport*
- *Robust, maintenance-free gear with high efficiency.*
- *Powerful 21.6 V battery motor, with safety foot switch.*
- *Machine status check with overload protection by temperature monitoring of the motor (NTC) with electronic battery charging status check with charging status indicator by a 2-coloured green/red LED.*
- ***Li-Ion 22 V technology***
  Highly resistant Li-Ion 21.6 V batteries with 5.0 or 9.0Ah capacity, for long service life. Powerful and light. Li-Ion 21.6 V, 5.0 Ah battery for approx. 280 cuts, 9.0 Ah for approx. 520 cuts of pipes of the stainless steel pipe Ø 22 mm press fitting systems per battery charge. Graduated charging status indicator by coloured LEDs. Operating temperature range – 10 to + 60 °C. No memory effect for maximum battery power. 100–240 V, 50–60 Hz, 90 W rapid charger. 100–240 V, 50–60 Hz, 290 W rapid charger, for shorter charging times (accessories).*
- ***For cordless and mains operation***
  100–240 V/21,6 V, 40 A power supply, for mains operation instead of Li-Ion 21.6 V battery (accessory).
- *For workbench. Subframe or mobile subframe (accessory), for easy transport, optimum working height and stable positioning. An alternative feed lever is available for operating the drive unit on the floor (accessory).*
- *An alternative feed lever (accessory) is available for operating the drive unit on the floor. Pipe rest, height adjustable, for pipes Ø 40–110 mm, Ø 1½–4", for operation of the drive unit with feed lever on the floor (accessory).*
- *Special cutting wheels each with a special cutting geometry are adapted to the performance data of ROLLER'S Disc 100 22 V and the material to be cut and enable fast cutting without outer burr. All cutting wheels made from proven, tenacious special steel for extremely long life.*
- ***For fast easy removal of burr.***
  For electrical drive by ROLLER Disc 100 or Disc 100 22 V pipe cutting machine

  Inner pipe deburrer ROLLER'S Rondo 28–108
  *(accessory) for pipes Ø 28–108 mm, Ø ¾–4". With surrounding friction element on the deburrer housing **(Patent EP 2 500 122)** for electric rotary drive by the cutting wheel of the pipe cutting machine ROLLER'S Disc 100, ROLLER'S Disc 100 22 V.*

  Inner/outer pipe deburrer ROLLER'S Rondo 10–54 E
  (accessory) for pipes Ø 10–54 mm, Ø ½–2 ⅛", see page 168.
- *Marking device for marking the insertion depth for fittings on pipes (accessory)*

**Ambient temperature approx. 20°C.*

ROLLER'S Disc 100 22 V

Scope of Delivery	Art.-No.	€
ROLLER'S Disc 100 22 V Basic		
21.6 V drive unit with running rollers made of hardened precision steel, safety foot switch, Li-Ion 21.6 V, 5.0 Ah battery, 100–240 V, 90 W rapid charger, ring spanner, without cutting wheel	845002 A220	**2.055,24**
Accessories		
Li-Ion 21.6 V, 5.0 Ah battery	571581 A22	310,36
Li-Ion 21.6 V, 9.0 Ah battery	571583 A22	414,16
100–240 V, 50–60 Hz, 90 W rapid charger	571585 A220	175,42
100–240 V, 50–60 Hz, 290 W rapid charger	571587 A220	414,16
***Li-Ion 220–240 V/21,6 V, 50–60 Hz, 40 A power supply**, for mains operation instead of Li-Ion 21.6 V battery*	571578 A220	517,96
***ROLLER'S cutting wheel Cu/INOX** for pipes of the pressfitting systems of stainless steel, copper, C-steel*	845050 A	111,07
***ROLLER'S cutting wheel Cu** specially for pipes of the pressfitting systems of copper*	845053 A	111,07
***ROLLER'S cutting wheel St** for steel pipes, cast pipes (SML)*	845052 A	111,07
***ROLLER'S cutting wheel V, s 10** for plastic and composite tubes (wall thickness s ≤ 10 mm)*	845051 A	111,07
***ROLLER'S cutting wheel C-SF** especially for pipes of the pressfitting systems/push fitting systems of carbon steel, simultaneously produces a chamfer.*	845055 A	111,07
***Feed lever** with spring plug for operating the drive unit on the floor*	845218 R	91,66
***Pipe rest 1,** height adjustable, for pipes Ø 40–110 mm, Ø 1½–4", with operation of the drive unit with feed lever on the floor*	845230 R	152,59
***Rollers,** pack of 4, of hardened, precision steel*	845118 R	214,87
***Rollers INOX,** pack of 4, of stainless steel*	845110 RINOX	303,10
***Marking device** for marking the insertion depth for fittings on pipes. For ROLLER'S Disc 100 or Disc 100 22 V*	845530 R	129,75
***ROLLER'S Rondo 28–108** Inner pipe deburrers for pipes Ø 28–108 mm, Ø ¾–4". For electric rotary drive by the cutting wheel of the ROLLER'S Disc 100 or ROLLER'S Disc 100 22 V (with cutting wheel Art. No. 845050 or 845053)*	113840 A	333,20
***ROLLER'S Rondo 10–54 E** Inner/outer pipe deburrers for pipes Ø 10–54 mm*	See page 168	
Subframe	849315 R	216,94
Subframe, mobile	849310 R	351,88
***ROLLER'S Werkmeister,** collapsible workbenches*	See page 170	
***ROLLER'S Assistent,** height adjustable material rests*	See page 172	
***ROLLER'S Worklight 2800 22 V** cordless LED flood light*	see page 173	

ROLLER'S Smart-Cut

German Top Quality

Handy, ultra light, robust electric pipe cutter for pipes of the pressfitting systems of stainless steel, C-steel Ø 12–28 mm, copper Ø 10–35 mm, composite tubes Ø 10–40 mm

- *For right-angled and fast cutting of pipes of the pressfitting systems, e.g. copper tube Ø 22 mm in only 3 s.*
- *Adapted to the requirements of the pressfitting systems:*
  - ***For cutting without external burr,** by ROLLER'S special cutting wheel.*
  - ***For dry cutting,** therefore no damage to the O-ring by lubricants.*
  - ***For fast cutting,** without impairment of the pipe material by overheating.*
  - ***For chipless cutting,** therefore no chips in the pipe system.*
  - ***For right-angle cutting,** according to requirements.*
- *Ultra handy, mobile, ultra light, weight only 1.9 kg.*
- *Easy to operate, no setting work necessary.*
- *Strong, distortion-free aluminium structure for right angled cutting.*
- *3 sturdy, specially arranged counter-pressure rollers made of hardened precision steel for low-friction turning and safe guidance of the pipes to be cut in the whole working range Ø 10–40 mm and for optimisation of the contact points of the cutting wheel on the pipe to be cut **(Patent EP 2 077 175)**. No setting work.*
- *Energy-saving working due to ergonomically designed pressing lever.*
- *Optimally set cutting speed (130 rpm) for fast, quiet cutting.*
- *Robust, maintenance-free gear, precision ball and needle bearing, for long life.*
- *Proven, powerful 230 V, 130 W DC motor, with safety switch.*
- *Also for fixing to the workbench or in the vice.*
- *Cutting wheels with respective different cutting geometry are adapted to the performance data of ROLLER'S Smart-Cut and to the materials to be cut and ensure fast cutting without external burr. Cutting wheels made of proven, tenacious steel for extremely long life.*

Scope of Delivery	Art.-No.	€
ROLLER'S Smart-Cut Basic-Pack		
Drive unit with pipe rests, single open ended wrench size 8, without cutting wheel, in carrying bag	844010 A220	**529,38**
Accessories		
ROLLER'S cutting wheel Cu/INOX for pipes of the pressfitting systems of stainless steel, copper, C-steel	844050 A	38,20
ROLLER'S cutting wheel V for multilayer composite tubes	844051 A	38,20
Carrying bag	574436 R	38,41
L-Boxx system case with inlay for ROLLER'S Smart-Cut/Smart-Cut 11 V, rapid charger, battery, ROLLER'S Rondo 8–35, 2 ROLLER'S cutting wheels	844045 A	146,36
ROLLER'S Werkmeister, collapsible workbenches	See page 170	
ROLLER'S Assistent, height adjustable material rests	See page 172	

Recommended price. All prices plus VAT

ROLLER'S Smart-Cut 12 V

Handy, ultra light, robust cordless pipe cutter for pipes of the pressfitting systems of stainless steel, C-steel Ø 12–28 mm, copper Ø 10–35 mm, composite tubes Ø 10–40 mm

Patent
EP 2 077 175

German Top Quality

ROLLER Technology Li-Ion

- For right-angled and fast cutting of pipes of the pressfitting systems, e.g. copper tube Ø 22 mm in only 3 s.
- Adapted to the requirements of the pressfitting systems:
  - **For cutting without external burr,** by ROLLER'S special cutting wheel.
  - **For dry cutting,** therefore no damage to the O-ring by lubricants.
  - **For fast cutting,** without impairment of the pipe material by overheating.
  - **For chipless cutting,** therefore no chips in the pipe system.
  - **For right-angle cutting,** according to requirements.
- Ultra handy, mobile, ultra light, drive unit with battery only 2.1 kg.
- Easy to operate, no setting work necessary.
- Strong, distortion-free aluminium structure for right angled cutting.
- 3 sturdy, specially arranged counter-pressure rollers made of hardened precision steel for low-friction turning and safe guidance of the pipes to be cut in the whole working range Ø 10–40 mm and for optimisation of the contact points of the cutting wheel on the pipe to be cut **(Patent EP 2 077 175)**. No setting work.
- Energy-saving working due to ergonomically designed pressing lever.
- Optimally set cutting speed (130 rpm) for fast, quiet cutting.
- Robust, maintenance-free gear, precision ball and needle bearing, for long life.
- Proven, powerful battery motor 12 V, 270 W output, with safety switch.
- Electronic charging status check with low discharge protection.
- **Li-Ion Technology:**
  Li-Ion 12 V battery with 2.5 Ah capacity. Powerful and light. High energy density for many cuts. Overheating and overloading protection by temperature monitor (NTC). 220–240 V, 50–60 Hz, 10.8–18 V, 65 W rapid charger, for short charging times. No memory effect for maximum battery performance.
- Also for fixing to the workbench or in the vice.
- Cutting wheels with respective different cutting geometry are adapted to the performance data of ROLLER'S Smart-Cut 12 V and to the materials to be cut and ensure fast cutting without external burr. Cutting wheels made of proven, tenacious steel for extremely long life.

Scope of Delivery	Art.-No.	€
ROLLER'S Smart-Cut 12 V Basic-Pack		
12 V drive unit with pipe rests, Li-Ion 12 V, 2.5 Ah, 220–240 V, 10.8–18 V, 65 W rapid charger, single open-ended wrench size 8, without cutting wheel, in carrying case	844011 A220	**705,84**
Accessories		
ROLLER'S cutting wheel Cu/INOX for pipes of the pressfitting systems of stainless steel, copper, C-steel	844050 A	38,20
ROLLER'S cutting wheel V for multilayer composite tubes	844051 A	38,20
Li-Ion 12 V, 2.5 Ah battery	844510 A12	139,09
220–230 V, 50–60 Hz, 10.8–18 V, 65 W rapid charger	571560 A220	154,66
Carrying bag	574436 R	38,41
L-Boxx system case with inlay for ROLLER'S Smart-Cut/Smart-Cut 12 V rapid charger, battery, ROLLER'S Rondo 8–35, 2 ROLLER'S cutting wheels	844045 A	146,36
ROLLER'S Werkmeister, collapsible workbenches	See page 170	
ROLLER'S Assistent, height adjustable material rests	See page 172	

ROLLER'S Corso St

German Top Quality

Robust, quality pipe cutter for steel pipes Ø ⅛–4", Ø 10–115 mm, wall thickness s ≤ 12.5 mm.

- *Robust, solid bow of forged steel.*
- *Strong spindle, long spindle guide and hardened guide rollers, for exact guiding on the pipe and long life.*
- *Wide, ergonomic handle enables powerful engagement of the spindle.*
- *Precision, wide cutting wheel bearing on hardened, twist-protected axle ensures right-angled cutting.*
- *Proven quality cutting wheel made of tenacious special steel for extremely long life.*
- *Cutting wheel protected against touching the guide rollers by in-feed limitation.*

Designation	Pipes Ø	Art.-No.	€
ROLLER'S Corso St			
St ⅛–2"			
with cutting wheel s 8	⅛–2" / 10–60 mm	113000 A	**227,32**
St 1¼–4"			
with cutting wheel s 8	1¼–4" / 30–115 mm	113100 A	**414,16**
s = wall thickness in mm			
Accessories			
ROLLER'S cutting wheel St ⅛–4", s 8 (wall thickness s ≤ 8 mm) for ROLLER'S Corso St ⅛–2", ROLLER'S Corso St 1¼–4"		341614 A	15,47
ROLLER'S cutting wheel St 1–4", s 12 (wall thickness s ≤ 12.5 mm) for ROLLER'S Corso St 1¼–4"		381622 A	35,60

ROLLER'S Corso Cu/INOX S

Mini - for places of difficult access

With telescopic spindle

With quick adjustment

German Top Quality

Compact, robust quality pipe cutter with cutting wheel and counter pressure rollers on needle bearings for thin-walled, stainless steel pipes, copper pipes and others, Ø 3–64 mm, Ø ⅛–2½", wall thickness s ≤ 4 mm.

- *Mounted on needle bearing, very smooth action, for effortless, fast cutting.*
- *Ideal for stainless steel pipes.*
- *Proven quality cutting wheel made from tenacious special steel for extremely long life. Only one cutting wheel for the entire working range Ø 3 – 64 mm, to fit all ROLLER'S Corso Cu/NOX S pipe cutters. Quick cutting wheel change without tools (Corso Cu/INOX 3–28 S Mini and 3–35 S).*
- *Cutting wheel protected against touching the guide rollers by in-feed limitation*
- *ROLLER'S Corso Cu/INOX 3–28 S Mini*
  Small, handy, easy grip design, especially for places with difficult access.
- *ROLLER'S Corso Cu/INOX 3–35 S*
  With space-saving, special smooth action telescopic spindle for fast, easy engagement and simple, right-angled cutting. Integrated pipe deburrer with specially ground, exchangeable deburring blade. 4 hardened counter pressure rollers, for exact guiding on the pipe and long life.
- *ROLLER'S Corso Cu/INOX 8–64 S*
  Fast positioning of the cutting wheel in both directions. No unnecessary forward and backward turning of the spindle. For fast working. Strong spindle, long spindle guide and hardened guide rollers, for exact guiding on the pipe and long life.

Designation	Pipes Ø	Art.-No.	€
ROLLER'S Corso Cu/INOX S			
Cu/INOX 3–28 S Mini	3–28 mm / ⅛–1⅛"	113241 A	**55,74**
Cu/INOX 3–35 S	3–35 mm / ⅛–1⅜"	113351 A	**81,90**
Cu/INOX 8–64 S	8–64 mm / ⅜–2½"	113401 A	**206,56**
Accessories			
ROLLER'S cutting wheel Cu/INOX 3–120 S, s 4 needle bearing, wall thickness s ≤ 4 mm		113213 A	21,07
Universal deburring blade specially ground		113360	7,89

ROLLER'S Corso Cu/INOX

Small, handy pipe cutter for thin-walled, stainless steel tubes, copper tubes and others, Ø 3–28 mm, Ø ⅛–1⅛", wall thickness s ≤ 4 mm.

- Small, handy, easy grip design, especially for places with difficult access.
- Hardened guide rollers, for exact guiding on the pipe and long life.
- Proven quality cutting wheel made of tenacious special steel for extremely long life. Only one cutting wheel for all ROLLER'S Corso Cu/INOX pipe cutters. Quick cutting wheel change without tools.
- Cutting wheel protected against touching the guide rollers by in-feed limitation.

Designation	Pipes Ø	Art.-No.	€
ROLLER'S Corso Cu/INOX			
Cu/INOX 3–16	3–16 mm / ⅛–⅝"	113200 A	**28,55**
Cu/INOX 3–25	3–25 mm / ⅛–1"	113230 A	**34,57**
Cu/INOX 3–28 Mini	3–28 mm / ⅛–1⅛"	113240 A	**39,55**
Accessories			
ROLLER'S cutting wheel Cu / INOX 3–120, s 4 (wall thickness s ≤ 4 mm) for all ROLLER'S Corso Cu / INOX		113210 A	12,04

Compact, very robust quality pipe cutter for thin-walled, stainless steel tubes, copper tubes and others, Ø 3–120 mm, Ø ⅛–4", wall thickness s ≤ 4 mm.

- Handy, ergonomic rotary handle of metal enables powerful engagement of the spindle.
- Precision, wide cutting wheel bearing on hardened, twist-protected axle ensures right-angled cutting.
- Proven quality cutting wheel made of tenacious special steel for extremely long life. Only one cutting wheel for the entire working range Ø 3–120 mm, to fit all ROLLER'S Corso Cu/NOX pipe cutters. Quick cutting wheel change without tools (Corso Cu/INOX 3–28 and 3–35).
- Cutting wheel protected against touching the guide rollers by in-feed limitation.
- ROLLER'S Corso Cu/INOX 3–35
  With space-saving, special smooth action telescopic spindle for fast, easy engagement and simple, right-angled cutting. Integrated pipe deburrer with specially ground, exchangeable deburring blade. 4 hardened counter pressure rollers, for exact guiding on the pipe and long life.
- ROLLER'S Corso Cu/INOX 3–28, 6–42, 6–64, 64–120
  Strong spindle, long spindle guide and hardened guide rollers, for exact guiding on the pipe and long life.

With telescopic spindle

Designation	Pipes Ø	Art.-No.	€
ROLLER'S Corso Cu/INOX			
Cu/INOX 3–28	3–28 mm / ⅛–1⅛"	113300 A	**33,63**
Cu/INOX 3–35	3–35 mm / ⅛–1⅜"	113350 A	**61,14**
Cu/INOX 6–42	6–42 mm / ⅜–1¾"	113380 A	**158,81**
Cu/INOX 6–64	6–64 mm / ¼–2½"	113400 A	**185,80**
Cu/INOX 64–120	64–120 mm / 2½–4"	113500 A	**268,84**
Accessories			
ROLLER'S cutting wheel Cu / INOX 3–120, s 4 (wall thickness s ≤ 4 mm) for all ROLLER'S Corso Cu/INOX		113210 A	12,04
Universal deburring blade specially ground		113360	7,89

German Top Quality

ROLLER'S Corso W INOX 10–32/40 S

e. g.
Armacell,
BANIDES,
Boagaz,
Chuchu Decayeux,
Clesse,
Emiflex,
Eurotis,
Eurowater,
FlexiPipe,
Gastite,
Gurtner

German Top Quality

Compact, robust, quality pipe cutter with needle-bearing-mounted cutting wheel and counterpressure rollers, especially for corrugated metal hoses (corrugated pipes) made of stainless steel, also jacketed, DN 10–32 (40), Ø ⅜–1½" (2").

- *For fast, easy, precise and right-angled cutting.*
- *Sturdy telescopic single, long spindle guide, needle-bearing-mounted cutting wheel and 2 needle-bearing-mounted counterpressure rollers. 3 additional guide rollers each on both sides, arranged triangularly, for optimum straight guidance of the corrugated pipe.*
- *Ergonomic, handy rotary handle enables powerful engagement of the spindle.*
- *Proven quality cutting wheel made from tenacious special steel for extremely long life.*

Designation	Art.-No.	€
ROLLER'S Corso W INOX 10–3 2/40 S	113450 A	**216,94**
Accessories		
ROLLER'S cutting wheel W INOX 10–32/40 S on needle bearing	113461 A	11,83

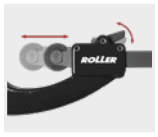
ROLLER'S Corso Cu

Compact, robust quality tube cutter for copper tubes and others, Ø 3–64 mm, Ø ⅛–2½", wall thickness s ≤ 3 mm.

- *Handy, ergonomic rotary handle of metal enables powerful engagement of the spindle.*
- *Precision, wide cutting wheel bearing on hardened, twist-protected axle ensures right-angled cutting.*
- *Proven quality cutting wheel made of tenacious special steel for extremely long life. Only one cutting wheel for the entire working range Ø 3–64 mm, to fit all ROLLER'S Corso Cu pipe cutters.*
- *Cutting wheel protected against touching the guide rollers by in-feed limitation.*
- *ROLLER'S Corso Cu 3–35*
  With space-saving, special smooth action telescopic spindle for fast, easy engagement and simple, right-angled cutting. Quick cutting wheel change without tools. Integrate pipe deburrer with specially ground, exchangeable deburring blade. 4 hardened counter pressure rollers, for exact guiding and long life.
- *ROLLER'S Corso Cu 8–42, Cu 8–64*
  Fast positioning of the cutting wheel in both directions. No unnecessary forward and backward turning of the spindle. For fast working. Strong spindle, long spindle guide and hardened guide rollers, for exact guiding on the pipe and long life.

With telescopic spindle

With quick adjustment



German Top Quality

Designation	Pipes Ø	Art.-No.	€
ROLLER'S Corso Cu			
Cu 3–35	3–35 mm / ⅛–1⅜"	113340 A	**58,02**
Cu 8–42	8–42 mm / ⅜–1¾"	113370 A	**154,66**
Cu 8–64	8–64 mm / ⅜–2½"	113410 A	**185,80**
Accessories			
ROLLER'S cutting wheel Cu 3–120, s 3 (wall thickness s ≤ 3 mm) for ROLLER'S Corso Cu		113225 A	12,04
Universal deburring blade specially ground		113360	7,89

Recommended price. All prices plus VAT

ROLLER'S Corso P 10–32 T

Compact, robust quality tube cutter for plastic and composite tubes, Ø 10–32 mm, Ø ½–1⅜", wall thickness s ≤ 4,5 mm.

- With space-saving, special smooth action telescopic spindle for fast, easy engagement and simple, right-angled cutting.
- 4 hardened counter pressure rollers, for exact guiding on the pipe and long life.
- Handy, ergonomic rotary handle of metal enables powerful engagement of the spindle.
- Precision, wide cutting wheel bearing on hardened, twist-protected axle ensures right-angled cutting.
- Proven quality cutting wheel made of tenacious special steel for extremely long life. Cutting wheel protected against touching the guide rollers by in-feed limitation.
- Integrated pipe deburrer with specially ground, exchangeable deburring blade.

Designation	Art.-No.	€
ROLLER'S Corso P 10–32 T	290001 A	**58,02**
Accessories		
ROLLER'S cutting wheel P 10–32, s 4,5 for ROLLER Corso P 10–40 T	290023 A	19,51

With telescopic spindle

ROLLER'S Corso P

Very robust quality pipe cutter for plastic and composite tubes, Ø 10–160 mm, Ø ½–6",wall thickness s ≤ 19 mm.

With quick adjustment

- Strong, easy grip design.
- Fast positioning of the cutting wheel in both directions. No unnecessary forward and backward turning of the spindle. For fast working.
- Strong spindle, long spindle guide and hardened guide rollers, for exact guiding on the pipe and long life.
- Handy, ergonomic rotary handle of metal enables powerful engagement of the spindle.
- Precision, wide cutting wheel bearing on hardened, twist-protected axle ensures right-angled cutting.
- Proven quality cutting wheel made of tenacious special steel for extremely long life. Cutting wheel protected against touching the guide rollers by in-feed limitation.

German Top Quality

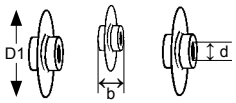
P 50–110 optionally with cutting wheel wall thickness ≤ 11 / 16 / 19 mm

Designation	Pipes Ø	Wall thickness s	Art.-No.	€
ROLLER'S Corso P				
with cutting wheel				
P 10–40	10–40 mm / ½–1⅝"	7 mm	290050 A	**154,66**
P 10–63	10–63 mm / ½–2"	7 mm	290000 A	**196,18**
P 50–110, s 11	50–110 mm / 2–4"	11 mm	290100 A	**234,59**
P 50–110, s 16	50–110 mm / 2–4"	16 mm	290100 A-S16	**238,74**
P 50–110, s 19	50–90 mm / 2–3"	19 mm	290100 A-S19	**256,39**
P 110–160	110–160 mm / 4–6"	16 mm	290200 A	**289,60**
Accessories				
ROLLER'S cutting wheel P 10–63, s 7 for ROLLER'S Corso P 10–40, P 10–63			290016 A	19,51
ROLLER'S cutting wheel P 50–315, s 11 for ROLLER'S Corso P 50–110, P 110–160			290116 A	23,67
ROLLER'S cutting wheel P 50–315, s 16 for ROLLER'S Corso P 50–110, P 110–160			290216 A	28,23
ROLLER'S cutting wheel P 50–315, s 19 for ROLLER'S Corso P 50–110, P 110–160			290316 A	45,57
ROLLER'S cutting wheels for other makes			See page 164	

s = wall thickness in mm

ROLLER'S cutting wheels

Proven quality cutting wheels of tenacious special steel.
To fit ROLLER'S Corso and suitable other makes of pipe cutters.



German Top Quality

ROLLER'S cutting wheels		to fit	for pipes Ø	Wall thickness s ≤	Ø D1 mm	b mm	Ø d mm	Art.-No.	€
For steel pipes									
	ROLLER'S cutting wheel St ⅛–4", s 8	ROLLER'S Corso St ⅛–2" ROLLER'S Corso St 1–4" suitable pipe cutters of other makes	⅛–2" 10–115 mm	8 mm	32.30	18.94	9.04	341614 A	**15,47**
	ROLLER'S cutting wheel St 1–4", s 12,5	ROLLER'S Corso St 1–4" suitable pipe cutters of other makes	1–4" 30–115 mm	12.5 mm	41.3	18.94	9.04	381622 A	**35,60**
For copper pipes									
	ROLLER'S cutting wheel Cu 3–120, s 3	ROLLER'S Corso Cu 3–35 ROLLER'S Corso Cu 8–42 ROLLER'S Corco Cu 8–64 suitable pipe cutters of other makes	3–64 mm ⅛–2½"	3 mm	18.70	4.93	5.00	113225 A	**12,04**
For copper tubes and stainless steel pipes									
	ROLLER'S cutting wheel Cu/INOX 3–120, s 4	ROLLER'S Corso Cu/INOX 3–16 ROLLER'S Corso Cu/INOX 3–25 ROLLER'S Corso Cu/INOX 3–28 Mini ROLLER'S Corso Cu/INOX 3–28 ROLLER'S Corso Cu/INOX 3–35 ROLLER'S Corso Cu/INOX 6–42 ROLLER'S Corso Cu/INOX 6–64 ROLLER'S Corso Cu/INOX 64–120 suitable pipe cutters of other makes	3–120 mm ⅛–4"	4 mm	19.70	4.93	5.00	113210 A	**12,04**
	ROLLER'S cutting wheel Cu/INOX 3–120 S, s 4 on needle bearing	ROLLER'S Corso Cu/INOX 3–28 S Mini ROLLER'S Corso Cu/INOX 3–35 S ROLLER'S Corso Cu/INOX 8–64 S suitable pipe cutters of other makes	3–64 mm ⅛–2½"	4 mm	19.70	4.93	5.00	113213 A	**21,07**
	ROLLER'S cutting wheel Cu/INOX b 3, s 4	suitable pipe cutters of other makes		4 mm	18.70	3.07	4.80	113220 A	**12,04**
For plastic and composite pipes									
	ROLLER'S cutting wheel P 10–40, s 4.5	ROLLER'S Corso P 10–32 T suitable pipe cutters of other makes	10–32 mm ½–1⅜"	4.5 mm	20.50	4.93	5.00	290023 A	**19,51**
	ROLLER'S cutting wheel P 10–63, s 7	ROLLER'S Corso P 10–40 ROLLER'S Corso P 10–63 suitable pipe cutters of other makes	10–63 mm ½–2"	7 mm	25.20	5.97	6.00	290016 A	**19,51**
	ROLLER'S cutting wheel P 50–315, s 11	ROLLER'S Corso P 50–110 ROLLER'S Corso P 110–160 suitable pipe cutters of other makes	50–160 mm 2–6"	11 mm	35.30	10.95	8.00	290116 A	**23,67**
	ROLLER'S cutting wheel P 50–315, s 16		50–160 mm 2–6"	16 mm	45.30	10.95	8.00	290216 A	**28,23**
	ROLLER'S cutting wheel P 50–315, s 19		50–160 mm 2–6"	19 mm	51.30	10.95	8.00	290316 A	**45,57**
Corrugated metal hoses (corrugated pipes) of stainless steel									
	ROLLER'S cutting wheel W INOX 10–32/40 S on needle bearing	ROLLER'S Corso W INOX 10–32/40 S suitable pipe cutters of other makes	10–40 mm ⅜–2"		26.60	4.93	5.00	113461 A	**11,83**

Recommended price. All prices plus VAT

ROLLER'S Corso P/SW 45/L

Compact, robust quality pipe cutter with two cutting systems for plastic protective corrugated pipes. For cutting up to Ø 45 mm, Ø 1¾" and for longitudinal cuts from ID Ø 14 mm.

- *Robust and stable magnesium version, ultra-light.*
- *For a right-angled, burr-free cutting by means of pipe rest on both sides with corrugated guide. Automatic pressure setting when cutting.*
- *Four-edged conical blades with 90° cutting angle, 4-fold rotatable for 4 times longer life.*
- *Proven, specially ground blades made from special tenacious steel for extremely long life. Top quality Made in Germany.*
- *Cutting depth limiting of the cutting tools during cutting prevents damage to the inside of the pipe.*

Designation	*Art.-No.*	*€*
ROLLER'S Corso P/SW 45/L	*113480 A*	***56,99***
Accessories		
***Blade** P/SW 45/L, pack of 3*	*113481 A*	*28,49*

ROLLER'S Picco P 26

Robust, handy pipe shear for plastic and composite tubes up to Ø 26 mm, Ø 1".

- *For fast, easy cutting of plastic and composite tubes in one cut. For one-hand operation.*
- *Robust and stable magnesium version, ultra-light.*
- *Ergonomically designed handles for fast cutting in one cut.*
- *One-hand lock for safe transport and protection of the blade.*
- *Blade return by spring-loaded shearing lever.*
- *Right-angled, burr-free cut by pipe rest on both sides and blade guided on both sides.*
- *Specially hardened and specially ground blade, PTFE-coated. Interchangeable blade.*

Designation	*Art.-No.*	*€*
ROLLER'S Picco P 26	*291240 A*	***57,30***
Accessories		
***Blade** ROLLER'S Picco P 26*	*291241 A*	*22,94*

ROLLER'S Picco P 26/SW 35

Robust pipe shears for plastic and composite pipes up to Ø 26 mm, Ø 1" and protective corrugated pipe Ø 18–26 mm, Ø 1⅜".

- *For fast, easy cutting of plastic and composite pipes in one cut. For one-hand operation. With integrated pipe cutter for plastic protective corrugated pipe.*
- *Robust and stable magnesium version, ultra-light.*
- *For right-angled, burr-free cutting by pipe rest on both sides. 4 counter pressure rollers on needle bearings for easy turning of the pipe.*
- *Needle bearing-mounted shearing lever for easy cutting in one action. Blade return by spring-loaded shearing lever.*
- *Ergonomically designed handles with softgrip for fast cutting in one cut.*
- *One-hand lock for safe transport and protection of the blade.*
- *Specially hardened and specially ground rounded blade, PTFE-coated. Interchangeable blade.*
- *Cutting of protective corrugated pipes by 4 cutting tools at the end of the handle. Three-edged conical cutting tools with 120° cutting angle, 3-fold rotatable for 3 times longer life.*
- *Cutting depth limiting of the cutting tools during cutting of protective corrugated pipes prevents damage to the inside of the pipe.*

Designation	*Art.-No.*	*€*
ROLLER'S Picco P 26/SW 35		
Pipe shears with blade and 4 cutting tools	*291242 A*	***116,26***
Accessories		
***Blade** ROLLER'S Picco P 26/SW 35*	*291243 A*	*46,50*
***Cutting tool SW,** pack of 4 for ROLLER'S Picco P 26/SW 35*	*291244 A*	*46,50*

ROLLER'S Picco P flex 22

Robust, handy pipe shears for flexible plastic hoses and soft composite pipes up to Ø 22 mm, Ø ⅞".

- For fast, easy cutting of flexible plastic hoses and soft composite pipes in one cut. For one-hand operation.
- Robust and stable magnesium version, ultra-light.
- Ergonomically designed handles for fast cutting in one cut.
- One-hand lock for safe transport and protection of the blade.
- Right-angled, burr-free cut by pipe rest on both sides and blade guided on both sides.
- Specially hardened and specially ground conical blade, with 110° cutting angle. Ideal for cutting hoses and soft plastic pipes. Interchangeable blade.

Designation	Art.-No.	€
ROLLER'S Picco P flex 22	291410 A	**59,79**
Accessories		
Blade ROLLER'S Picco P flex 22	291411 A	29,84

ROLLER'S Picco PEX 28 S

Robust pipe shears for plastic and composite pipes up to Ø 28 mm, Ø 1⅛".

- For fast, easy cutting of plastic and composite pipes in one cut. Ideal for cutting PEX pipes. For one-hand operation.
- Robust and stable magnesium version, ultra-light.
- For right-angled, burr-free cutting by wide pipe rest on both sides and blade clamped on both sides.
- Ergonomically designed handles with softgrip for fast cutting in one cut.
- Needle bearing-mounted shearing lever for easy cutting in one action. Blade return by spring-loaded shearing lever.
- One-hand lock for safe transport and protection of the blade.
- Specially hardened and specially ground conical blade, with 150° cutting angle, PTFE-coated. Ideal for cutting PEX pipes. Interchangeable blade.

Designation	Art.-No.	€
ROLLER'S Picco PEX 28 S	291420 A	**87,30**
Accessories		
Blade ROLLER'S Picco PEX 28 S	291421 A	34,82

ROLLER'S Picco P 42 PS / P 42 S / P 63 S

P 42 PS

P 63 S

P 42 S

Robust pipe shears for plastic and composite tubes up to Ø 63 mm, Ø 2".

- For fast, very easy cutting of plastic and composite tubes by special ratchet transmission.
- Right-angled, burr-free cut by exact pipe rest and blade guided on both sides.
- For one-hand operation.
- ROLLER'S Picco P 42 PS
  Robust and stable aluminium version, for heavy duty applications.
- ROLLER'S Picco P 42 S / P 63 S
  Robust and stable magnesium version, ultra-light.
- Changeable, specially hardened wedge-shaped blade, also for thin-walled tubes. Rapid return saves time and trouble.

Designation	Pipes Ø	Art.-No.	€
ROLLER'S Picco P			
P 42 PS with fast return	up to 42 mm	291000 APS	**83,87**
P 42 S with fast return	up to 42 mm	291010 A	**94,46**
P 63 S with fast return	up to 63 mm	291290 A	**180,61**
Accessories			
Blade ROLLER'S Picco P 42 PS		291023	33,63
Blade ROLLER'S Picco P 42 S		291036 A	41,94
Blade ROLLER'S Picco P 63 S		291037 A	66,02

Recommended price. All prices plus VAT

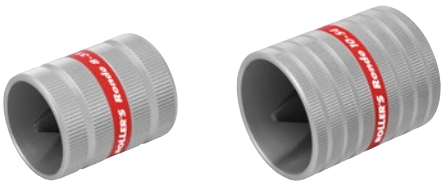
ROLLER'S Picco P 75 P

Robust pipe shears for plastic tubes up to Ø 75 mm, Ø 2½".

- For fast, very easy cutting of plastic and composite tubes by special ratchet transmission.
- Right-angled, burr-free cut by exact pipe rest and blade guided on both sides.
- Very robust steel version for heavy stress and long life. Also ideal for thick-walled plastic tubes.
- End stop for powerful engagement. With non-slip grip plates.
- Specially hardened and specially ground blade, for low-wear working. Interchangeable blade.

Designation	Art.-No.	€
ROLLER'S Picco P 75 P	291101 A	**360,19**
Accessories		
Blade ROLLER'S Picco P 75 P	291112	144,28

ROLLER'S Rondo 8–35 / 10–54



Robust, solid external and internal deburrer for stainless steel tubes, steel pipes, copper, brass, aluminium pipes and plastic tubes, Ø 8–54 mm, Ø ⅜–2⅛ mm.

- Large number of specially hardened and ground blades for fast, easy deburring.
- Especially also for stainless steel pipes.
- Robust metal version, for long life.
- Universally applicable.
- Easy grip housing for easy, fatigue-free working.

Designation	Pipes Ø	Art.-No.	€
ROLLER'S Rondo			
Rondo 8–35	Ø 8–35 mm / Ø ⅜–1⅜"	113825 A	**66,95**
Rondo 10–54	Ø 10–54 mm / Ø ½–2⅛"	113830 A	**76,19**

ROLLER'S Rondo 10–54 E

Robust, solid external and internal deburrer for stainless steel tubes, steel pipes, copper, brass, aluminium pipes and plastic tubese, Ø 10–54 mm, Ø ½–2⅛ mm. For manual operation or electric drive.

- Large number of specially hardened and ground blades for fast, easy deburring.
- Especially also for stainless steel pipes.
- Robust metal version, for long life.
- Universally applicable.
- Integrated hexagonal driver for electric drive by all conventional screwdrivers with ¼" bit holders (speed up to 300 rpm), by ROLLER'S Disc 100 or Disc 100 22 V, see page 153, or by pipe circular saw ROLLER'S Filou Cu/INOX, see page 24. Patent EP 2 058 067. Plug on, effortless deburring, finished!
- Easy grip housing for easy, fatigue-free working.

Scope of Delivery	Art.-No.	€
ROLLER'S Rondo 10–54 E		
For manual operation or electric drive.	113835 A	**140,13**

ROLLER'S Rondo 10–42

German Top Quality

Solid external and internal pipe deburrer for manual operation or electric drive. For stainless steel tubes, steel pipes, copper, brass, aluminium pipes and plastic tubes, Ø 10–42 mm, Ø ½–1⅝ mm.

- *Especially for stainless steel tubes of the pressfitting systems.*
- *Robust metal version, for long life.*
- *Fast, effortless deburring by 4 specially ground and hardened deburring knives.*
- *Driver (accessory) for electric drive by screwdriver (with drill chuck) or electric drill (speed up to 300 rpm).*

Scope of Delivery	Art.-No.	€
ROLLER'S Rondo 10–42	113810 A	**121,45**
Accessories		
Driver for ROLLER'S Rondo 10–42	113815 A	52,11

ROLLER'S Rondo 3–35

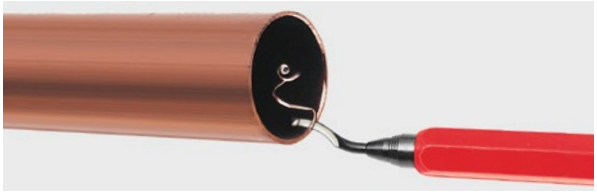
German Top Quality

Robust external and internal deburrer for copper, brass, aluminium pipes and plastic tubes, Ø 3–35 mm Ø ⅛–1⅜ mm.

- *Fast, effortless deburring by 3 specially ground and hardened deburring knives.*
- *Robust housing of impact-resistant, insensitive plastic.*

Scope of Delivery	Art.-No.	€
ROLLER'S Rondo 3–35	113900 A	**20,03**

ROLLER'S Rondo Universal



Universal, robust deburrer for copper, steel, brass, aluminium, plastic etc.

- *For fast, easy deburring of pipes and edges of various materials.*
- *With specially ground, exchangeable deburring blade.*
- *Robust metal version, for long life.*
- *Hexagonal handle for good grip.*

Scope of Delivery	Art.-No.	€
ROLLER'S Rondo Universal	113910 A	**26,78**
Accessories		
Universal deburring blade, *specially ground*	113360	**7,89**

ROLLER'S Roto P

German Top Quality

Robust, handy pipe chamfering device for simple chamfering (15°) of plastic tubes Ø 16–250 mm, ¾–10", wall thickness up to PN 16.

- *Pipe diameter and wall thickness continuously adjustable.*
- *Super-sliding prism with dual helix angle for good guiding of small pipe sizes. Made of heavy duty, glass fibre-reinforced polyamide.*
- *Two adjacent chamfering blades of identical design of which one cuts the chamfer and the other serves as a support for the pipe during chamfering. When the cutting blade has worn out, it can be interchanged with the support part for double life.*
- *Also ideal for chamfering when muff welding.*

Designation	Pipes Ø	Art.-No.	€
ROLLER'S Roto P			
P 16–110	16–110 mm	292110 A	**213,83**
P 32–250	32–250 mm	292210 A	**250,16**
Accessories			
Chamfer blade, pack of 2 *for ROLLER'S Roto P*		292011	85,53

Recommended price. All prices plus VAT

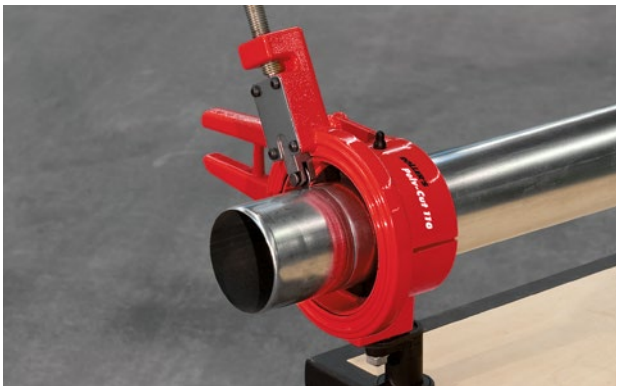
ROLLER'S Poly-Cut 110 P

Robust pipe cutting and pipe chamfering device made of metal for right-angled, flat cutting and chamfering (15°) of plastic tubes of ABS, PB, PE, PE-HD, PE-X, PVC, PVDF, Ø 40–110 mm.

- *Cutting and chamfering of plastic tubes in just one action.*
- *Universally applicable, free hand, in the vice or with holder for workbench (accessories).*
- *Continuously adjustable clamping handle for compensating pipe tolerances.*
- *Spring-loaded clamping inserts for centric clamping of the pipes, easily exchangeable.*
- *Exact cutting and chamfering by cutting and chamfering tool of hard metal with optimum cutting geometry. Long life.*
- *Tool set Cu/INOX and clamping inserts for welded rain pipe of copper, titanium zinc, stainless steel and welded drainpipes of stainless steel (accessory)*

Scope of Delivery	Art.-No.	€
ROLLER'S Poly-Cut 110 P Set 50+75+110		
Quick clamping device Ø 110 mm, 2 clamping inserts, Ø 50, 75 mm, cutting and chamfering tool s 11, in case	290400 A	**490,97**
Accessories		
Clamping inserts, pack of 2		
Ø 40 mm	290420	81,90
Ø 50 mm	290421	81,90
Ø 52 mm	290422	81,90
Ø 56 mm	290444	81,90
Ø 58 mm	290423	81,90
Ø 60 mm	290445	81,90
Ø 63 mm	290427	81,90
Ø 75 mm	290424	81,90
Ø 76 mm	290446	81,90
Ø 78 mm	290425	81,90
Ø 80 mm	290447	81,90
Ø 87 mm	290448	81,90
Ø 90 mm	290426	81,90
Ø 100 mm	290449	81,90
Cutting and chamfering tool s 11	290430	34,98
Cutting and chamfering tool s 15.5	290431	56,05
Tool set Cu/INOX with cutting wheel Cu/INOX 3–120, s 4	290433 A	86,36
ROLLER'S cutting wheel Cu/INOX 3–120, s 4	113210 A	12,04
Holder for workbench	290440 R	92,80
Case	290437	64,36

ROLLER'S Poly-Cut 110 Cu/INOX



Robust metal pipe cutting machine for right-angled cutting of welded drain pipes / down pipes made of copper, titanium zinc and stainless steel, EN 1124, Ø 50–110 mm.

- *Ideal for fast, easy, right-angled cutting of welded rain pipes.*
- *Universally applicable, free hand, in the vice or with holder for workbench (accessories).*
- *Continuously adjustable clamping handle for compensating pipe tolerances.*
- *Spring-loaded clamping inserts for centric clamping of the pipes, easily exchangeable.*
- *Proven quality cutting wheel made of tenacious special steel for extremely long life.*
- *Tool set P and clamping inserts for right-angled, flat cutting and chamfering (15°) of plastic tubes (accessory).*

Scope of Delivery	Art.-No.	€
ROLLER'S Poly-Cut 110 Cu/INOX Set		
Quick clamping device Ø 110 mm, 2 clamping inserts each, tool set Cu/INOX with cutting wheel Cu/INOX 3–120, s 4, in case		
Set 50+75+110	290412 A	**533,53**
Set 60+80+100+110	290410 A	**643,56**
Set 76+87+100+110	290411 A	**670,55**
Accessories		
Clamping inserts (pair)	see above	
ROLLER'S cutting wheel Cu/INOX 3–120, s 4	113210 A	12,04
Tool set P with cutting and chamfering tool P, s 11	290432 R	86,36
Cutting and chamfering tool, holder for workbench, case	see above	

Recommended price. All prices plus VAT

ROLLER'S Ideal S

Robust S-grip pipe wrenches (Swedish model) for pipes up to Ø 3".

- According to DIN 5234 – Form C, of chrome-vanadium steel, drop forged, tempered, powder-coated. With reinforced sleeve and captive setting nut. For heavy stress and long life.
- 3-point clamping by S-shaped grip, self-clamping, for secure gripping and holding of different materials including smooth pipes.
- Safe handling by ergonomically designed arm shape and trapping protection.

Designation	for pipes up to Ø	Span mm	Art.-No.	€
ROLLER'S Ideal S				
S ½"	½"	36	116000 A	51,80
S 1"	1"	47	116005 A	55,53
S 1½"	1½"	60	116010 A	74,53
S 2"	2"	78	116015 A	99,44
S 3"	3"	112	116020 A	199,30

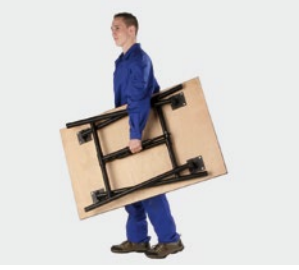
ROLLER'S Ideal W

Robust water pump pliers for pipes up to Ø 1½".

- According to ISO 8976. Of chrome-vanadium steel, drop forged, tempered, powder-coated. With reinforced, ground, pushed-through fabric.
- 7 adjustments. For heavy stress and long life.
- Self-clamping jaws for secure gripping and holding.
- Safe handling by ergonomically designed arm shape and trapping protection.

Designation	for pipes up to Ø	Art.-No.	€
ROLLER'S Ideal W			
W 175	1"	116050 A	25,43
W 240	1¼"	116055 A	29,27
W 300	1½"	116060 A	43,08

ROLLER'S Werkmeister



German Top Quality

Strong, easily transportable collapsible workbench for universal application, work surface according to DIN 68 705. Highly resistant up to 300 kg.

- Robust tubular steel frame, fast, easy erection and disassembly by toggle lever catch.
- Weather-proof glued, impregnated work surface made of beech or birch multiplex special plywood according to DIN 68705. Tear-proof, level and twist-proof, also ideal for fixing vices.
- Resistant to impact and splitting all round by steel edge guard. Galvanised screws and nuts.
- ROLLER'S Werkmeister E
  Handy and light, only 23 kg. Work surface birch-multiplex, 800 × 600 mm. Working height 800 mm.
- ROLLER'S Werkmeister
  Indestructible. Top quality Made in Germany. Handy and light, only 28 kg. Work surface beech-multiplex, 1100 × 700 mm. Working height 800 mm.

Scope of Delivery	Art.-No.	€
ROLLER'S Werkmeister E		
Work surface birch-multiplex, 800 × 600 mm	120240 A	289,60
ROLLER'S Werkmeister		
Work surface beech-multiplex, 1100 × 700 mm	120200 A	445,30

Recommended price. All prices plus VAT

ROLLER'S Anaconda 3B

Robust pipe processing station with integrated chain pipe vice on collapsible tripod stand. For clamping pipes, solid material Ø ⅛–6", 10–165 mm. Load capacity up to 450 kg.

- *For easy, safe clamping of pipes by specially toothed, v-shaped clamping jaws and strong clamping chain with quick catch.*
- *Sturdy, torsion-free die-cast structure of the work plate with integrated chain pipe vice, pipe rest, tool holders and top clamping screw.*
- *3 benders for bending pipes Ø ⅜–¾".*
- *Specially toothed and hardened double clamping jaws, easily changeable, prism-shaped, for safe clamping of the pipes.*
- *Clamping chain with strong chain links, easy clamping by quick closure and trapezoidal threaded spindle.*
- *Simple transport by collapsible tripod stand.*

Scope of Delivery	*Art.-No.*	*€*
ROLLER'S Anaconda 3B	*120270 A*	***529,38***

Accessories

ROLLER'S Assistent *height adjustable material rests*	*See page 172*

ROLLER'S Anaconda WB

Robust chain pipe vice for fixing to a workbench. For clamping pipes, solid material Ø ⅛–6", 10–165 mm.

- *For easy, safe clamping of pipes by specially toothed, v-shaped clamping jaws and strong clamping chain with quick catch.*
- *Sturdy, torsion-free die-cast structure of the base plate with integrated chain pipe vice, pipe rest, bender.*
- *Specially toothed and hardened double clamping jaws, easily changeable, prism-shaped, for safe clamping of the pipes.*
- *Clamping chain with strong chain links, easy clamping by quick closure and trapezoidal threaded spindle.*
- *For fixing to the workbench. Observe the load capacity of the workbench.*

Scope of Delivery	*Art.-No.*	*€*
ROLLER'S Anaconda WB	*120250 A*	***310,36***

Accessories

ROLLER'S Assistent *height adjustable material rests*	*See page 172*
ROLLER'S Werkmeister *collapsible workbenches*	*See page 170*

German Top Quality

ROLLER'S Assistent

3B

WB

German Top Quality

Robust, continuously height adjustable material rest with ball guide for pipes Ø (⅛) ¾–6", Ø (6) 26–115 mm, solid material Ø (6) 26–150 mm, load capacity up to 150 kg.

- *Ideal for pipe installation, e.g. when cutting, thread cutting, sawing, welding and soldering.*
- *Stainless steel ball guide, suitable for rotating and standing pipe and solid material. Easy movement of the material in all directions.*
- *ROLLER'S Assistent 3B*
  On sturdy, firm tripod. Collapsible for transport and storage.
  Height-adjustable from 690 to 1180 mm from the floor.
- *ROLLER'S Assistent WB*
  With clamping device for workbench.
  Height-adjustable from 35 to 580 mm from the workbench surface.

Scope of Delivery	Art.-No.	€
ROLLER'S Assistent 3B		
on tripod	120120 A	**334,24**
ROLLER'S Assistent WB		
With clamping device for workbench	120130 A	**201,37**

ROLLER'S Assistent XL 12"

Ultra-strong, continuously height-adjustable material rest with ball guide for pipes, solid material Ø (⅛) 1¼–12", Ø (6) 42–324 mm, load capacity up to 450 kg.

- *Ideal for pipe installation, e.g. when roller grooving, cutting, thread cutting, sawing, welding and soldering.*
- *Stainless steel ball guide, suitable for rotating and standing pipe and solid material. Easy movement of the material in all directions.*
- *Robust structure suitable for building sites. Safe standing tripod, collapsible for transport and storage.*
- *Height-adjustable from 505 to 915 mm from the floor.*
- *Threaded spindle for easy alignment of the pipe, with fixing device.*
- *Practical handle for easy transport.*

Scope of Delivery	Art.-No.	€
ROLLER'S Assistent XL 12"		
on tripod, collapsible	120125 A	**362,26**

ROLLER'S Worklight 2800 22 V

Powerful, handy, mobile hybrid LED flood light, for cordless and mains operation, for universal use. With 3 brightness stages with 1100 lm, 2000 lm, 2800 lm light flux. Li-Ion 22 V Technology.

- *With high light intensity for universal use on the construction site and in the workshop.*
- *Handy, light, only 1.7 kg or with battery only 2.1 kg.*
- *Impact-resistant plastic housing, with 360° rotation for optimum alignment, fastenable without tools by wing nuts. LEDs protected by impact-resistant, unbreakable acrylic glass.*
- *Tubular steel frame with plastic plate and pluggable hook, for fastening or hanging the flood light. Practical, non-slip handle. On/Off switch.*
- *Modern, energy-saving LED area flood light with high light intensity. Brightness of the LEDs adjustable in 3 stages. Radiation angle of 120° for high illumination. Colour temperature 6,500 K. Efficient heat dissipation prevents overheating. For continuous operation.*
- *Power supply 220–240 V, 138 W, for mains operation included. Holder for ROLLER'S Li-Ion 21.6 V battery integrated into the housing for cordless instead of mains operation.*
- ***Li-Ion 22V Technology***
  Highly resistant Li-Ion 21.6 V batteries with 2.5, 5.0 or 9.0 Ah capacity, for long life. Powerful and light. Li-Ion 21.6 V, 2.5 Ah for approx. 5.4 operating hours, 5.0 Ah for approx. 10.9 operating hours, 9.0 Ah for approx. 19.6 operating hours in brightness stage 1 with one battery charge. Graduated charging status indicator with coloured LEDs. Operating temperature range – 10 to + 60 °C. No memory effect for maximum battery power. 100–240 V, 50–60 Hz, 90 W rapid charger or 100–240 V, 50–60 Hz, 290 W rapid charger, for shorter charging times (accessories).*
- *Practical, collapsible, telescopic tripod stand, for exact positioning of the LED flood light (accessory). Only 1.9 kg. Height-adjustable from 615 to 1590 mm from the floor.*

Scope of Delivery	Art.-No.	€
ROLLER'S Worklight 2800 22 V Set Power-Edition		
LED area flood light for construction sites; 3 brightness stages, tubular steel frame with plastic plate, pluggable hook, power supply 220–240 V, 138 W without battery, without charger	175210 A220	**144,28**
ROLLER'S Worklight 2800 22 V Set		
LED area flood light for construction sites; 3 brightness stages, tubular steel frame with plastic plate, pluggable hook, power supply 220–240 V, 138 W, Li-Ion 21.6 V, 2.5 Ah battery, 220–240 V, 70 W rapid charger	175211 A220	**455,68**
Accessories		
Li-Ion 21,6 V, 2.5 Ah battery	571571 A22	258,46
Li-Ion 21,6 V, 5.0 Ah battery	571581 A22	310,36
Li-Ion 21,6 V, 9.0 Ah battery	571583 A22	414,16
100–240 V, 50–60 Hz, 90 W rapid charger	571585 A220	175,42
100–240 V, 50–60 Hz, 290 W rapid charger	571587 A220	414,16
ROLLER'S telescopic stand 3B on tripod, height-adjustable, collapsible	175230 A	31,04

*Ambient temperature approx. 20°C.

ROLLER'S Worklight 10000

Powerful, handy, mobile LED flood light for universal use. With 2 brightness stages with 5000 lm and 10000 lm light flux.

- *With high light intensity for universal use on the construction site and in the workshop.*
- *Handy, light, only 3.0 kg.*
- *Impact-resistant aluminium housing, dust-proof, protected against water jets from all directions. With 360° rotation for optimum alignment, fastenable without tools by wing nuts. LEDs protected by impact-resistant, unbreakable acrylic glass.*
- *Tubular steel frame with rubber feet for firm stand. Practical, non-slip handle. On/Off switch.*
- *Modern, energy-saving LED area flood light with high light intensity. Brightness of the LEDs adjustable in 2 stages. Radiation angle of 120° for high illumination. Colour temperature 5,000 K. Power 100 W. Overheating protection controls the power supply automatically for continuous operation*
- *Practical, collapsible, telescopic tripod stand, for exact positioning of the LED flood light. Only 1.9 kg. Height-adjustable from 615 to 1590 mm from the floor (accessory).*

Scope of Delivery	*Art.-No.*	*€*
ROLLER'S Worklight 10000		
Construction site flood light with aluminium housing, LED area flood light, 2 brightness stages, tubular steel frame with rubber feet	*175222 A220*	***123,52***
Accessories		
ROLLER'S telescopic stand 3B *on tripod, height-adjustable, collapsible*	*175230 A*	*31,04*

ROLLER'S E-Control 2

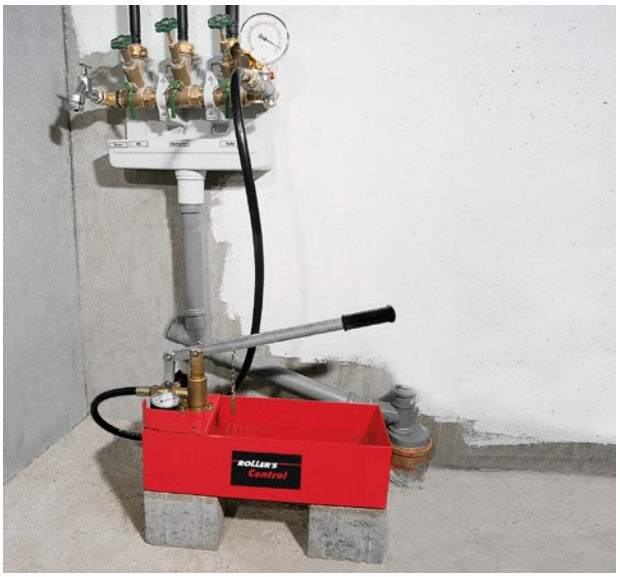
Self priming!

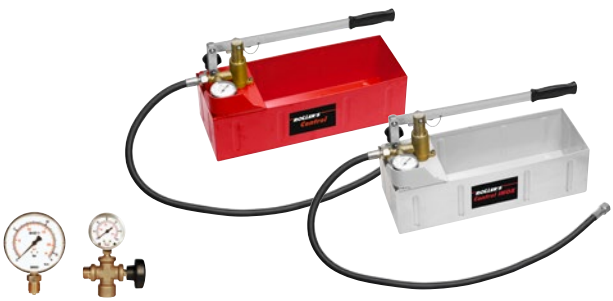
Powerful, compact electric pressure testing pump with test and pressure range up to 60 bar / 6 MPa / 870 psi.

- *For effortless, fast pressure and leak testing of pipe systems in sanitary, heating and sprinkler installation, in compressed air, steam and cooling systems, oil installations, in boiler and pressurised vessel construction. Especially of large plants.*
- *Robust, compact, light, only 12 kg.*
- *High-performance piston pump, self-priming with low-wear pressure piston of stainless steel, for high transport capacity (6.5 l/min) and long life.*
- *Pressure limiting in 6 stages adjustable to the necessary pressure in the pipe system/vessel (10–60 bar / 1–6 MPa / 145–870 psi).*
- *Pressure and leak test with water, aqueous solutions and emulsions. For liquids with a pH value of 7–10, a temperature up to 60°C and viscosity of ≤ 1.5 mPa s.*
- *Suction hose with filter for sucking from vessels or for connection to a hose valve. A return flow stop in the suction hose prevents the suction hose from running empty at standstill; therefore shorter suction times.*
- *Proven, powerful 1~ condenser motor 230 V, 50 Hz, 1,300 W.*
- *Damped, glycerine-filled pressure gauge 60 bar/6 MPa/870 psi, high pressure hose with fabric inlay reduces measuring errors.*
- *Connection piece with pressure gauge 60 bar / 870 psi and shutoff valve (accessory) for the pressure test, also after removing the pressure testing pump. For using for several test points and for theft protection.*
- *Fine scale pressure gauge up to 16 bar/1.6 MPa / 232 psi (accessory) for reading a pressure change of 0.1 bar / 0.01 MPa / 1.45 psi, for leak testing according to DIN 1988.*

Scope of Delivery	Art.-No.	€
ROLLER'S E-Control 2		
Electric pressure testing pump with adjustable pressure limiting, pressure gauge up to 60 bar / 6 MPa / 870 psi, 1.5 m suction hose with filter and ½" connection, suction filter with return flow stop, 1.5 m high pressure hose with ½" connection	*115500 A220*	***943,54***
Accessories		
***Fine scale pressure gauge** up to 16 bar / 1.6 MPa/232 psi*	*115045*	*79,61*
***Connection piece with pressure gauge** up to 60 bar / 6 MPa / 870 psi and shut-off valve*	*115110 R*	*123,52*

ROLLER'S Control





Powerful, robust, reliable manual pressure testing pump with test and pressure range up to 60 bar / 6 MPa / 870 psi.

- *For exact, fast pressure and leak testing of pipe systems in sanitary, heating and sprinkler installation, in compressed air, steam and cooling systems, oil installations, in boiler and pressurised vessel construction.*
- *Corrosion-resistant, powder-coated sheet steel tank for 12 l. For long life.*
- *Pressure and leak testing with water, oil or glycol. For liquids with a pH-value of 7 – 12, a temperature up to 60° C and viscosity ≤ 1.5 mPa s.*
- *Stable operating lever with ergonomic handle, lockable as a carrying handle.*
- *Dual valve system with stainless steel balls for reliable build-up of pressure.*
- *High pressure hose with fabric inlay reduces measuring errors.*
- *ROLLER'S Control*
  Corrosion-resistant, powder-coated sheet steel tank for 12 l volume. For long life.
- *ROLLER'S Control INOX*
  Container made of stainless steel for 12 l volume. For extremely long life.
- *Fine scale pressure gauge up to 16 bar/1.6 MPa/232 psi (accessory) for reading a pressure change of 0.1 bar/0.01 MPa/1.45 psi, for leak testing according to DIN 1988.*

Scope of Delivery	Art.-No.	€
ROLLER'S Control		
Manual pressure testing pump, pressure gauge up to 60 bar/6 MPa /870 psi, 1.5 m suction hose and ½" connection	*115000 A*	***278,18***
ROLLER'S Control INOX		
Manual pressure test pump, container made of stainless steel, pressure gauge up to 60 bar/6 MPa /870 psi, 1.5 m high-pressure hose with ½" connection	*115001 A*	***358,11***
Accessories		
***Fine scale pressure gauge** up to 16 bar /1.6 MPa/232 psi*	*115045*	*79,61*
***Connection piece with pressure gauge** up to 60 bar / 6 MPa / 870 psi and shut-off valve*	*115110 R*	*123,52*

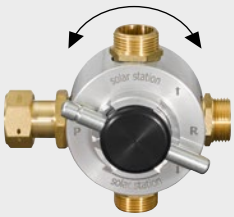
Recommended price. All prices plus VAT

ROLLER'S Solar-Control

German Top Quality

Fine filter with fine filter insert 90 µm for flushing underfloor heatings!

Flow direction changeover valve for effective clearance of sludge!



Fine filter with fine filter bag 70 µm for flushing underfloor heatings!

860 W!

1000 W!

Powerful electric filling and flushing unit for fast, easy filling, flushing and venting of closed systems.

- *Ideal for solar power systems, floor/wall surface heatings, ground heating systems and filling vessels.*
- *Filling and flushing unit for flushing, filling and venting in one action. For heat transfer liquid, antifreeze, water, aqueous solution, emulsions.*
- *High transport capacity for fast filling, efficient flushing and venting of closed systems and for filling tanks.*
- *On a strong tubular steel frame with air-filled tyres. For safe standing and easy transport. With practical hose holder. Comfortable weight, only 19 kg (ROLLER'S Solar-Control I 80) or only 20 kg (ROLLER'S Solar-Control K 60).*
- *Removable, strong plastic tank (30 l capacity) with extra large opening for easy filling and cleaning. Fast opening and closing by practical screw cap. Easy changing of the vessel by shutoff tap, e.g. when using different heat transfer liquids. Easy carrying of the plastic container by two practical handles. Return connection with immersion pipe, therefore no foaming of the pumped medium.*
- *Fine filter with large viewing window in the suction line for easy recognition of air in the circuit as well as emitted contamination, e.g. chips, solder or welding residue.*
- *ROLLER'S Solar-Control K 60*
  Self-priming centrifugal pump, suitable for different media, e.g. heat transfer liquids, antifreeze, water, aqueous solutions. With proven, powerful condenser motor with quiet running, 940 W, on/off switch. Transport pressure ≤ 5.5 bar / 0.55 MPa / 80 psi, transport volume ≤ 36 l/min, at 40 m Transport height 16 l/min, temperature of the liquids (continuous load) ≤ 60°C, pH value of the liquids 7–8. As suction and return line two flexible, transparent PVC fabric hoses ½" T 60, each 3 m long, with screw connections ¾", temperature resistant up to 60°C.
- *ROLLER'S Solar-Control I 80*
  Dry self-priming impeller pump with special impellers, suitable for different media, e.g. heat transfer liquids, water, aqueous solutions, mineral and vegetable oils, emulsions, antifreeze, cleaning agents. With proven, powerful condenser motor with quiet running, 1000 W, on/off switch. Transport pressure ≤ 6.5 bar / 0.65 MPa / 94 psi, transport volume ≤ 27 l/min, at 40 m Transport height 18 l/min, temperature of the liquids (continuous load) ≤ 80°C, pH value of the liquids 7–8. As suction and return line two flexible EPDM fabric hoses½" T 100, each 3 m long, with screw connections ¾", high-temperature resistant up to 100°C.
- *Shut-off valve for closing the pressure or return line, e.g. during transport (accessory).*
- *Changeover valve for alternative suction of the transport medium from another tank, e.g. for larger volumes (accessory).*
- ***For flushing underfloor and wall heaters and clearing sludge:***

  Fine filter with fine filter bag 70 µm (accessory), consisting of screw lid with return flow connection for return line with ¾" fitting, adapter and fine filter bag 70 µm or fine filter with fine filter insert 90 µm (accessory), washable, with large dirt collection vessel for return line with ¾" fitting.

  Flow direction changeover valve (accessory) complete with EPDM fabric hose ½" T100, for flushing underfloor heating/wall radiators and effective clearance of sludge by pressure surges when flow direction changes.

Scope of Delivery	*Art.-No.*	*€*
ROLLER'S Solar-Control K 60		
Filling and flushing unit with centrifugal pump, plastic tank 30 l, pressure and return line ½" T 60, on strong, mobile tubular steel frame	*115312 A220*	***933,16***
ROLLER'S Solar-Control I 80		
Filling and flushing unit with impeller pump, plastic tank 30 l, pressure and return line ½" T 100, pressure relief valve, on strong, mobile tubular steel frame	*115311 A220*	***1.140,76***

Recommended price. All prices plus VAT

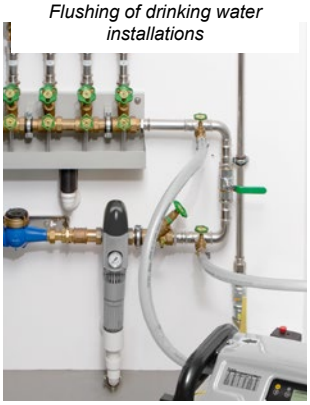
ROLLER'S Solar-Control

Accessories for ROLLER'S Solar-Control	Art.-No.	€
PVC fabric hose ½" T60 *for pressure or return line, 3 m long, with screw connections ¾", temperature-resistant ≤ 60°C*	*115314 R*	*43,08*
EPDM fabric hose ½" T100 *for pressure or return line, 3 m long, with screw connections ¾", high temperature-resistant ≤ 100°C*	*115315 R*	*57,61*
***EPDM fabric hose ½" T165** for pressure or return line, 3 m long, with screw connections ¾", high temperature-resistant ≤ 165°C*	*115319 R*	*210,71*
***¾" shut-off valve** for closing the pressure and return line, e.g. during transport*	*115324 R*	*52,11*
Pressure relief valve	*115217 R*	*74,11*
***Changeover valve** for alternative suction of the transport medium from another tank*	*115325 R*	*86,98*
30 l plastic tank *made of UV-stabilised PE*	*115375 R*	*165,04*
Fine filter with fine filter bag 70 µm, *consisting of a screw cap with return line connection for return line with ¾" union, adapter, 1 fine filter bag 70 µm, for flushing underfloor heating/wall radiators and clearing sludge*	*115220*	*104,84*
***Fine filter bag 70 µm**, pack of 10* *fine file filter with fine filter bag 70 µm*	*115221 R10*	*88,96*
Fine filter with fine filter cartridge 90 µm, *washable, with large dirt collection vessel, for return line with ¾" union, for flushing underfloor heating/wall radiators and clearing sludge*	*043054*	*40,07*
Fine filter cartridge 90 µm, *for fine filter with fine filter cartridge 90 µm*	*043054*	*40,07*
Flow direction changeover valve *complete with EPDM fabric hose ½" T100, for flushing underfloor heating/wall radiators and effective clearance of sludge by pressure surges when flow direction changes.*	*115326 A*	*291,68*

ROLLER'S Multi-Control S

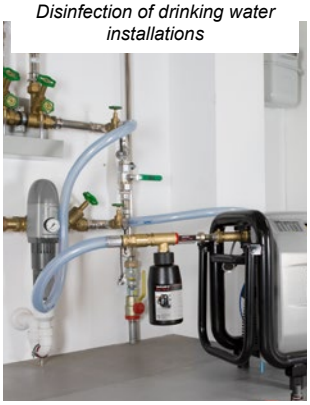
German Top Quality

Flushing of drinking water installations

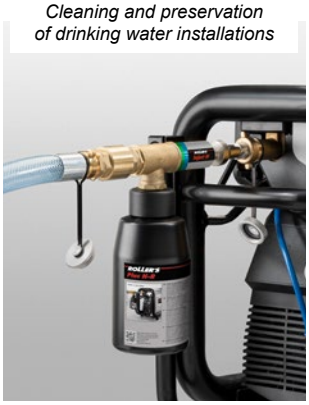


Flushing of heating systems

Disinfection of drinking water installations



Cleaning and preservation of drinking water installations



Powerful, compact, electronic flushing unit with oil-free compressor. For flushing with water/air mixture, disinfection, cleaning, preservation of pipe systems. Flushing and desilting of pipes up to DN 50, Ø 2" with a water pressure pipe network up to 1 MPa/10 bar/145 psi. Water temperature 5–35° C, water flow up to 5 m³/h. Operation of pneumatic tools with an operating pressure up to 0.8 MPa/8 bar/116 psi, suction power up to 230 Nl/min.

- ***Universally usable***
  Just one device for flushing with water or water/air mixture, disinfection, cleaning, preservation of pipe systems, e.g. for flushing and disinfection of drinking water installations in accordance with EN 806-4:2010, for desilting and cleaning radiator and area heating systems and for operating pneumatic tools.
- ***For desilting and flushing***
  Keys for easy switching of the air supply during the flushing process when cleaning and desilting radiator and area heating systems with the following possibilities: (1) without compressed air, (2) intermittent compressed air, (3) constant compressed air.
- ***For flushing drinking water installations according to EN 806-4***
  Flushing of drinking water installations with water or with a water/air mixture with intermittent compressed air in accordance with EN 806--4:2010 and information leaflet "Flushing, Disinfection and Commissioning of Drinking Water Installations" (August 2014) of the German Central Association for Sanitary, Heating and Air Conditioning (ZVSHK).
- ***For disinfection***
  ROLLER'S Inject TW disinfection unit (accessory) for disinfection of drinking water installations in accordance with EN 806-4:2010 and information leaflet "Flushing, Disinfection and Commissioning of Drinking Water Installations" (August 2014) of the German Central Association for Sanitary, Heating and Air Conditioning (ZVSHK) and other pipe systems. ROLLER'S Plus TW-D Color, consisting of 1 l bottle of dosing solution ROLLER'S Plus TW-D for disinfection of approx 100 l pipe volumes, 20 ml bottle of red dye ROLLER'S Color for dyeing the dosing solution for washout control and pipette for testing the dosing solution for efficacy (accessory), see page 179. Disinfectant solution feeding without an additional dosing pump ***(Patent EP 2 954 960)****.*
- ***For cleaning and preservation***
  Cleaning and preservation unit ROLLER'S Inject H (accessory) for cleaning and preservation of radiator and area heating systems. Cleaner, dyed green for filling and wash-out check and corrosion protection, dyed blue for filling check, for approx. 100 l line volume respectively (accessory), see page 179. Disinfectant solution feeding without an additional dosing pump ***(Patent EP 2 954 960)****.*
- ***For operating compressed air tools***
  For operating compressed air tools with an operating pressure up to 0.8 MPa / 8 bar / 116 psi and a suction power up to 230 Nl/min. Adjustable air pressure. Compressed air hose with NW 7.2 quick couplings (accessory).
- *Compact flushing and pressure testing unit with oil-free compressor. Input and control unit for automatically running the flushing programs and for documenting the results. Compressed air tank integrated into large tubular steel frame, safety devices for avoiding contamination of the pipe network by backflowing water, condensation and particle filters 5 µm. Connecting cable with integrated personal protection switch (PRCD).*
- ***Input and control unit***
  Easy operation when desilting by keys for switching the air supply during the flushing process. Menu-guided input and control when flushing drinking water installations in accordance with EN 806-4:2010 with possibility of changing the factory-set values by the user to adapt to the respectively valid national safety regulations, rules and specifications for the application site. Permanent process monitoring during the program sequences. With format selection for date and time and selection of the different units. Input and control unit with 3" display with modern LCD technology, 76 mm screen diagonal, 128 x 64 pixels. Very easy to operate. USB port for USB stick or printer. The respective latest version software for the input and control unit is available as a download under www.albert-roller.de → Downloads → Software and can be saved on a USB stick.
- ***Logging***
  Results of the flushing programs are saved with date, time and log number in the selected language and can be transferred to a USB stick or printer (accessory) for documentation. Additions to saved data, e.g. customer name, project number, tester, are possible on external devices (e.g. PC, laptop, tablet-PC, Smartphone).
- *Powerful, proven, maintenance-free, oil-free piston compressor with crank drive, capacitor motor 230 V, 50 Hz 1,500 W. Pressure gauge for displaying the air pressure in the compressed air tank. Emergency stop button.*
- *Handy, compact, only 32 kg. Easy transport by space-saving, folding handle and mobile tubular steel frame with 2 rubber wheels. 2 rubber feet for safe standing. 2 hooks for winding up the power cable.*
- *The water inputs and outputs of ROLLER'S Multi-Control S can be sealed to avoid contamination during transport and storage.*
- *Cover for protecting the machine during transport and storage (accessory).*
- *Transparent 1" suction/pressure hose with fabric inlay, 1.5 m long, with 1" hose screw fittings, with caps, for flushing, disinfection, cleaning, preservation and pressure testing with water.*

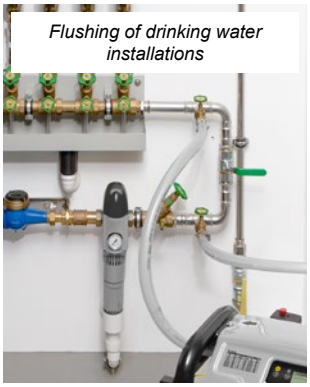
  Connecting hose for compressor / water connections, 0.6 m long, with quick coupling DN 7.2 and 1" hose screw fittings, 1" double nipple, for blowing out water residue from ROLLER'S Multi-Control S and the suction / pressure hoses at the end of work.

ROLLER'S Multi-Control S

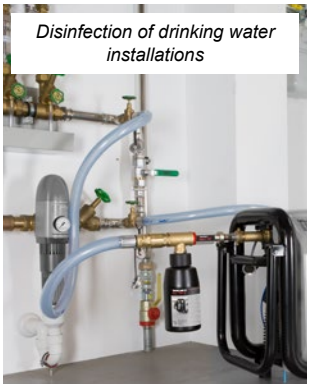
Scope of Delivery	Art.-No.	€
ROLLER'S Multi-Control S Set *Flushing unit with input and control unit, oil-free piston compressor with crank drive, capacitor motor, person protection switch (PRCD). Caps for water inlets and outlets of ROLLER'S Multi-Control S. 2 suction/pressure hoses 1", 1.5 m long, with 1" hose screw fitting, with caps, connecting hose compressor/water connections, 1" double nipple, mobile tubular steel frame. Without disinfection unit, without cleaning and preservation unit*	*115810 A220*	***2.480,82***
Accessories		
***Fine filter with fine filter cartridge 90 µm,** washable,with large dirt collection vessel*	*115609 A*	*123,52*
***Fine filter cartridge 90 µm,** for fine filter with fine filter cartridge 90 µm*	*043054*	*40,07*
***Suction/pressure hose Ø 1",** with fabric inlay, 1.5 m long, with G 1" hose screw fittings, with caps, for flushing, disinfection, cleaning, preservation and pressure testing with water*	*115633 R*	*59,27*
***Double nipple 1",** for connecting 2 suction / pressure hoses and blowing out the suction/pressure hoses*	*045159*	*10,38*
***Compressed air hose Ø 14 mm**, 1.5 m long, with quick couplings DN 7.2 (plug, socket), for connecting pneumatic tools*	*115621 R*	*61,97*
***Printer** for printing the stored results of the flushing and test programs, 1 roll of paper, USB connecting cable, power supply/charger Ni-Mh 100 – 240 V, 50 – 60 Hz, 3 W*	*115604 A*	*508,62*
***Paper roll, pack of 5**, for printer*	*090015 R*	*18,89*
***Case** with inlays, for printers, paper rolls and other accessories*	*115703 A*	*70,58*
***ROLLER'S Inject TW,** disinfection unit for drinking water installations, for feeding dosing solution for disinfection*	*115602 A*	*304,13*
***ROLLER'S Plus TW-D Color**, 1 l bottle of dosing solution of approx. 100 l pipe volumes, 20 ml bottle of red dye for dyeing the dosing solution and for washout control and pipette for testing the dosing solution for efficacy*	*115605 A*	*82,00*
***Test strips H_2O_2 0 – 1,000 mg/l,** pack of 100, for checking the concentration of the disinfection solution*	*091072*	*71,21*
***Test strips H_2O_2 0 – 50 mg/l,** pack of 100, for checking the complete flushing out of the dosing solution after disinfection*	*091073*	*71,21*
***ROLLER'S Inject H,** cleaning and preservation unit for radiator and area heating systems, for feeding cleaner and corrosion protection*	*115612 A*	*304,13*
***ROLLER'S Plus H-R,** 1 l bottle of cleaner for radiator and area heating systems, dyed green for filling and wash-out check, for approx. 100 l pipe volume*	*115607 A*	*57,09*
***ROLLER'S Plus H-K,** 1 l bottle of corrosion protection, for preserving radiator and area heating systems, dyed blue for filling check, for approx. 100 l pipe volume*	*115608 A*	*61,24*
***Cover** for protecting the machine during transport and storage*	*115677 A*	*39,24*
***XL-Boxx system case** for hoses*	*579600 AMP*	*198,26*

ROLLER'S
Multi-Control SL/SLW

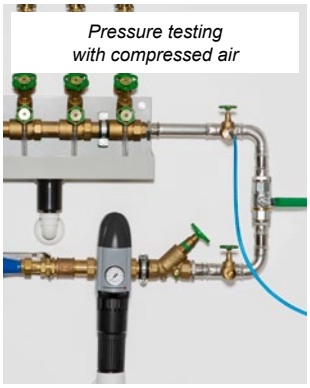
German Top Quality

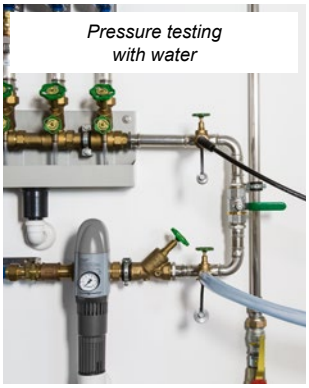

Flushing of drinking water installations

Flushing of heating systems


Disinfection of drinking water installations

Cleaning and preservation of drinking water installations


Pressure testing with compressed air


Pressure testing with water

Powerful, compact, electronic flushing and pressure testing unit with oil-free compressor. Only one device with more than 10 automatic programs. Flushing and desilting of pipes up to DN 50, Ø 2" with a water pressure pipe network up to 1 MPa/10 bar/145 psi, water temperature 5– 35° C, water flow up to 5 m3/h. Pressure test with compressed air up to 0.4 MPa/4 bar/58 psi. Pressure test with water up to 1.8 MPa/18 bar/261 psi. For controlled filling of vessels of all kinds with compressed air up to 0.8 MPa/8 bar/ 116 psi. Operation of pneumatic tools with an operating pressure up to 0.8 MPa/8 bar/116 psi, suction power up to 230 Nl/min.

- ***Universally usable***
  Only one device for flushing with water or a water/air mixture, disinfection, cleaning, preservation of pipe systems, for pressure testing of pipe systems and vessels with compressed air or water, e.g. drinking water installations, radiators or area heating systems, for pressure testing of gas installations with compressed air, as a pneumatic pump for controlled filling of all types of vessels with compressed air, e.g. for pumping up expansion vessels or tyres and for operating pneumatic tools. ***(Patent EP 2 816 231)****.*
- ***For desilting and flushing***
  Keys for easy switching of the air supply during the flushing process when cleaning and desilting radiator and area heating systems with the following possibilities: (1) without compressed air, (2) intermittent compressed air, (3) constant compressed air.
- ***For flushing drinking water installations according to EN 806-4***
  Flushing of drinking water installations with water or with a water/air mixture with intermittent compressed air in accordance with EN 806--4:2010 and information leaflet "Flushing, Disinfection and Commissioning of Drinking Water Installations" (August 2014) of the German Central Association for Sanitary, Heating and Air Conditioning (ZVSHK).
- ***For disinfection***
  ROLLER'S Inject TW disinfection unit (accessory) for disinfection of drinking water installations in accordance with EN 806-4:2010 and information leaflet "Flushing, Disinfection and Commissioning of Drinking Water Installations" (August 2014) of the German Central Association for Sanitary, Heating and Air Conditioning (ZVSHK) and other pipe systems. ROLLER'S Plus TW-D Color, consisting of 1 l bottle of dosing solution ROLLER'S Plus TW-D for disinfection of approx 100 l pipe volumes, 20 ml bottle of red dye ROLLER'S Color for dyeing the dosing solution for washout control and pipette for testing the dosing solution for efficacy, see page 182. Disinfectant solution feeding without an additional dosing pump ***(Patent EP 2 954 960)****.*
- ***For cleaning and preservation***
  Cleaning and preservation unit ROLLER'S Inject H (accessory) for cleaning and preservation of heating systems. Cleaner, dyed green for filling and wash-out check and corrosion protection, dyed blue for filling check, for approx. 100 l line volume respectively, see page 182. Disinfectant solution feeding without an additional dosing pump ***(Patent EP 2 954 960)****.*
- ***For pressure and leak testing with compressed air***
  Leak testing of drinking water installations with compressed air according to information leaflet "Leak Testing of Drinking Water Installations with Compressed Air, Inert Gas or Water" (January 2011) of the German Central Association for Sanitary, Heating and Air Conditioning (ZVSHK), leak testing of gas installations with compressed air according to the technical rule "DVGW-TRGI 2018, Technical Rules for Gas Installations - DVGW Worksheet G 600" of the German Gas and Water Association (DVGW) and leak testing of other pipe systems and vessels with compressed air.

  Load testing of drinking water installations with compressed air according to information leaflet "Leak Testing of Drinking Water Installations with Compressed Air, Inert Gas or Water" (January 2011) of the German Central Association for Sanitary, Heating and Air Conditioning (ZVSHK), load testing of gas installations with compressed air according to the technical rule "DVGW-TRGI 2018, Technical Rules for Gas Installations - DVGW Worksheet G 600" of the German Gas and Water Association (DVGW) and load testing of other pipe systems and vessels with compressed air.
- ***For pressure and leak testing with water***
  ROLLER'S Multi-Control SLW with hydro-pneumatic water pump for hydrostatic pressure testing of drinking water installations with water in accordance with EN 806-4:2010, test method A, B or C or test method B, modified in accordance with information leaflet "Leak Testing of Drinking Water Installations with Compressed Air, Inert Gas or Water" (January 2011) of the German Central Association for Sanitary, Heating and Air Conditioning (ZVSHK) and for pressure testing of other pipe systems and vessels.
- ***For controlled filling of vessels***
  For controlled filling of vessels of all kinds with compressed air up to 0.8 MPa / 8 bar / 116 psi. With automatic switch-off on reaching the preset air pressure, e.g. for tyres.
- ***For operating compressed air tools***
  For operating compressed air tools with an operating pressure up to 0.8 MPa / 8 bar / 116 psi and a suction power up to 230 Nl/min. Adjustable air pressure. Compressed air hose with NW 7.2 quick couplings (accessory).
- *Compact flushing and pressure testing unit with oil-free compressor. Input and control unit for automatically running the flushing and test programs and for documenting the results. Compressed air tank integrated into large tubular steel frame, safety devices for avoiding contamination of the pipe network by backflowing water, condensation and particle filters 5 µm. Connecting cable with integrated personal protection switch (PRCD). ROLLER'S Multi-Control SLW additionally with hydro-pneumatic water pump for hydrostatic pressure testing.*

ROLLER'S
Multi-Control SL/SLW

- ***Input and control unit***
  Menu-guided input and control of flushing and testing programs in 26 languages. Factory-defaulted test criteria (test sequences, pressures, times) with single or continuous possibility for changing by the user, e.g. for adapting to the respective national safety provisions, rules and regulations valid at the application site. Easy operation when desilting by keys for switching the air supply during the flushing process. Permanent process monitoring during the program sequences. With format selection for date and time and selection of the different units. Input and control unit with 3" display with modern LCD technology, 76 mm screen diagonal, 128 x 64 pixels. Very easy to operate. USB port for USB stick or printer. The respective latest version software for the input and control unit is available as a download under www.albert-roller.de → Downloads → Software and can be saved on a USB stick.
- ***Logging***
  Results of the flushing and test programs are saved with date, time and log number in the selected language and can be transferred to a USB stick or printer (accessory) for documentation. Additions to saved data, e.g. customer name, project number, tester, are possible on external devices (e.g. PC, laptop, tablet-PC, Smartphone).
- *Powerful, proven, maintenance-free, oil-free piston compressor with crank drive, capacitor motor 230 V, 50 Hz 1,500 W. Pressure gauge for displaying the air pressure in the compressed air tank. Emergency stop button.*
- *Handy, compact, ROLLER'S Multi-Control SL only 37 kg, ROLLER'S Multi-Control SLW only 39 kg. Easy transport by space-saving, folding handle and mobile tubular steel frame with 2 rubber wheels. 2 rubber feet for safe standing. 2 hooks for winding up the power cable.*
- *The water inputs and outputs of ROLLER'S Multi-Control can be sealed to avoid contamination during transport and storage.*
- *Cover for protecting the machine during transport and storage (accessory).*
- *Transparent 1" suction/pressure hose with fabric inlay, 1.5 m long, with 1" hose screw fittings, with caps, for flushing, disinfection, cleaning, preservation and pressure testing with water.*

  ½" high pressure hose, with fabric inlay, 1.5 m long, with ½" hose screw fittings, with caps, for pressure testing with water with ROLLER'S Multi-Control SLW.

  Compressed air hose 8 mm, 1.5 m long, with quick coupling DN 5 and with hose gland G ½", for pressure testing with compressed air.

  Compressed air hose Ø 8 mm, 1.5 m long, with quick coupling DN 5 (plug, socket) for gas testing with compressed air.

  Connecting hose for compressor / water connections, 0.6 m long, with quick coupling DN 7.2 and 1" hose screw fittings, 1" double nipple, for blowing out water residue from ROLLER'S Multi-Control and the suction / pressure hoses at the end of work.

Scope of Delivery	Art.-No.	€

ROLLER'S Multi-Control SL Set

Flushing and pressure testing unit with input and control unit, oil-free piston compressor with crank drive, capacitor motor, person protection switch (PRCD). Caps for the water inputs and outputs of ROLLER'S Multi-Control. Two 1" suction/pressure hoses, 1.5 m long, with 1" hose screw fitting, with caps, one pneumatic hose 8 mm, 1.5 m long with quick coupling DN 5 and hose gland G ½", for pressure testing with compressed air, connecting hose compressor/water connections, 1" double nipple, mobile tubular steel frame. Without disinfection unit, without cleaning and preservation unit

115610 A220 **3.108,81**

ROLLER'S Multi-Control SLW Set

Flushing and pressure testing unit with input and control unit, oil-free piston compressor with crank drive, capacitor motor, person protection switch (PRCD), hydro-pneumatic water pump. Caps for the water inputs and outputs of ROLLER'S Multi-Control. Two 1" suction/pressure hoses 1.5 m long, with 1" hose screw fitting, with caps, one pneumatic hose 8 mm, 1.5 m long with quick coupling DN 5 and hose gland G ½", for pressure testing with compressed air, one ½" high-pressure hose 1.5 m long, with ½" hose screw fitting, with caps, connecting hose compressor/water connections, 1" double nipple, mobile tubular steel frame. Without disinfection unit, without cleaning and preservation unit

115611 A220 **4.011,87**

Accessories

Extensive accessories *see page 182*

ROLLER'S
Multi-Control SL/SLW

Accessories for ROLLER'S Multi-Control SL / SLW

Fine filter with fine filter cartridge 90 µm, *washable, with large dirt collection vessel, for return line with ¾" connection, for flushing floor/wall area heaters and clearing slurry*	*115609 A*	*123,52*
Fine filter cartridge 90 µm, *for fine filter with fine filter cartridge 90 µm*	*043054*	*40,07*
Pressure gauge, p ≤ 6 MPa/60 bar/870 psi, *for the pressure and leak testing of pipe systems and vessels up to 6 MPa/60 bar/870 ps*	*115140*	*111,38*
Fine scaled pressure gauge, p ≤ 1.6 MPa/16 bar/232 psi, *for the pressure and leak testing of pipe systems and vessels up to 1.6 MPa/16 bar/232 psi. CL 1.0*	*115045*	*79,61*
Fine scaled pressure gauge, p ≤ 250 hPa/250 mbar/ 3.6 psi, *for the pressure and leak testing of pipe systems and vessels up to 250 hPa/250 mbar/3.6 psi. CL 1.6*	*047069*	*240,19*
Suction/pressure hose Ø 1", *with fabric inlay, 1.5 m long, with G 1" hose screw fittings, with caps, for flushing, disinfection, cleaning, preservation and pressure testing with water*	*115633 R*	*59,27*
Double nipple 1", *for connecting 2 suction / pressure hoses and blowing out the suction/pressure hoses*	*045159*	*10,38*
Compressed air hose Ø 8 mm, *7 m long, with DN 5 quick coupling and G ½" hose gland, for pressure testing with compressed air*	*115667 R*	*64,88*
Compressed air hose Ø 8 mm, *1.5 m long, with quick coupling DN 5 (plug, socket) for gas testing with compressed air*	*115747 R*	*67,26*
High pressure hose Ø ½" , *7 m long, with G ½" hose screw fitting, with caps, for pressure and leak testing of pipe systems and vessels with water*	*115661 R*	*128,71*
Compressed air hose Ø 14 mm, *1.5 m long, with quick couplings DN 7.2 (plug, socket) for connecting pneumatic tools*	*115621 R*	*61,97*
Printer *for printing the stored results of the flushing and test programs, 1 roll of paper, USB connecting cable, power supply/charger Ni-Mh 100–240 V, 50–60 Hz, 3 W*	*115604 A*	*508,62*
Paper roll, pack of 5, *for printer*	*090015 R*	*18,89*
Case *with inlays, for printers, paper rolls and other accessories*	*115703 A*	*70,58*
ROLLER'S Inject TW, *disinfection unit for drinking water installations, for feeding dosing solution for disinfection*	*115602 A*	*304,13*
ROLLER'S Plus TW-D Color, *1 l bottle of dosing solution of approx. 100 l pipe volumes, 20 ml bottle of red dye for dyeing the dosing solution and for washout control and pipette for testing the dosing solution for efficacy*	*115605 A*	*82,00*
Test strips H_2O_2 0–1,000 mg/l, *pack of 100, for checking the concentration of the disinfection solution*	*091072*	*71,21*
Test strips H_2O_2 0–50 mg/l, *pack of 100, for checking the complete flushing out of the dosing solution after disinfection*	*091073*	*71,21*
ROLLER'S Inject H, *cleaning and preservation unit for radiator and area heating systems, for feeding cleaner and corrosion protection*	*115612 A*	*304,13*
ROLLER'S Plus H-R, *1 l bottle of cleaner for radiator and area heating systems, dyed green for filling and wash-out check, for approx. 100 l pipe volume*	*115607 A*	*57,09*
ROLLER'S Plus H-K, *1 l bottle of corrosion protection, for preserving radiator and area heating systems, dyed blue for filling check, for approx. 100 l pipe volume*	*115608 A*	*61,24*
Cover *for protecting the machine during transport and storage*	*115677 A*	*39,24*
XL-Boxx system case *for hoses*	*579600 AMP*	*198,26*

Recommended price. All prices plus VAT

ROLLER'S Calc-Control

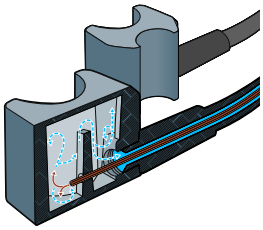
Powerful, electric decalcifying pump for effectively decalcifying pipes and containers.

- *For effectively decalcifying pipes and containers, e.g. flow heaters, boilers, hot water tanks, cold water tanks, heat exchangers, heating and cooling systems.*
- *High displacement ≤ 30 l/min for effective decalcifying. Transport height ≤ 10 m, transport pressure ≤ 1 bar, temperature of decalcifying solution: ≤ 50°C.*
- *Robust, compact, light, only 9.2 kg in weight. Easy to carry due to centrally arranged handle with practical hose holders.*
- *Impact-resistant plastic tank for the decalcifying solution, useful tank volume 21 l, with practical screw cap for sealing the plastic tank during transport.*
- *Flexible PVC fabric hoses ½", 2.3 m long, permanently fixed to the pump unit, with hose screw fittings with Rp ½" female thread and caps.*
- *3-way lever for reversing the direction of flow to dissolve even heavy lime deposits from both sides, with zero position to interrupt the flow.*
- *Compact pump unit consisting of centrifugal pump and capacitor motor, unscrewable, for easy cleaning of the pump unit and the plastic tank after the decalcifying process.*
- *Self-priming centrifugal pump, suitable for different decalcifying solutions of acetic acid, hydrochloric acid, citric acid, formic acid, phosphoric acid, sulphamic acid.*
- *With proven, powerful capacitor motor with quiet running, 165 W, on/off switch.*

Scope of Delivery	*Art.-No.*	*€*
ROLLER'S Calc-Control		
Pump unit with capacitor motor 165 W, 2 flexible PVC fabric hoses ½", 2.3 m long, with hose screw fittings with Rp ½" female thread and caps. 2 double nipples ⅜"–½", 2 double nipples ½"–¾"	*115900 A220*	***829,36***

ROLLER'S
Elektro-Freeze 2 F-Zero

German Top Quality



Universal, robust, compact electric pipe freezer for repairs on unemptied pipes, for pipes Ø ⅛–2", 10–60 mm.

- *No emptying, no filling, no venting. Saves time and money.*
- *Fast freezing time (e.g. ¾" steel pipe in only 9 min*) by very high cooling performance.*
- *Only one freezer from ⅛–2", but still better in dimensions and weight than most other devices up to 1¼".*
- *Closed coolant circuit and internal coolant R-290 for environmentally friendly, economical working. High cooling performance.*
- *Universally applicable. Even in closed rooms. Easy to use. No setting work, no regulation.*
- *Freezing heads quick and easy to mount, no tools required.*
- *Very narrow freezing heads (only 50 mm wide) and coolant hoses rising vertically to the pipe for working in confined spaces.*
- *One-piece freezing heads for the main working range Ø ¼–1" bzw. 15–35 mm, no reducer inserts required. Support of the cold transfer only by water.*
- *Always clean freezing heads, no pastes / no lubrication required.*
- *Freezing inserts for other pipe sizes.*
- *Very compact freezing heads with specially geometrically designed recesses for holding the respective different pipe diameters (Patent EP 1 108 944, Patent US 6,434,952).*
- *Large working radius by 2.5 m long, extremely robust, flexible refrigerant hoses made from synthetic rubber.*
- *LCD digital thermometer with clip, for exact temperature display directly at the freezing points.*
- *Easy to transport, weight only 23 kg. No heavy gas bottles are required.*
- *Proven, compact cooling unit 230 V, 50 Hz, 430 W. Very quiet running.*

Scope of Delivery			*Art.-No.*	*€*
ROLLER'S Elektro-Freeze 2 F-Zero Set				
Electric pipe freezer, equipment for Ø ¼–1¼", Ø 15–42 mm, 2 refrigerant hoses 2.50 m long, 2 LCD digital thermometer, 2 clamping straps, water spray bottle, in strong steel case			*131012 A220*	***1.858,02***
Accessories				
Upgrade kit 1½–2", 54–60 mm			*131160 A*	*258,46*
***Freezing insert**, pack of 2*	*⅛"*	*10, 12 mm*	*131110 R*	*93,63*
	1½"		*131156 R*	*86,47*
		54 mm	*131157 R*	*86,47*
	2"	*60 mm*	*131158 R*	*86,47*
Clamping band			*131104 R*	*15,26*
LCD digital thermometer			*131115*	*38,30*

Recommended price. All prices plus VAT

ROLLER'S Polar

German Top Quality

Universal pipe freezer for repairs on unemptied pipes with carbon dioxide coolant, for pipes Ø ⅛–2", 10–60 mm.

- *No emptying, no filling, no venting. Saves time and money.*
- *Coolant carbon dioxide: Fast freezing time (e.g. ¾" in only 5 min) by up to –79° cooling performance. Non-flammable, non-toxic, universally available.*
- *Very narrow, indestructible freezing sleeves.*
- *Snug-fit freezing sleeves and feeding of the coolant directly to the pipe guarantee extremely short freezing times and economical use of coolant.*
- *Ergonomically designed plastic handles.*
- *Indestructible injector (injection nozzle) made of brass. Fast, secure connection to freezing sleeves. No setting, the right quantity of coolant is always dosed automatically.*

Scope of Delivery	Art.-No.	€
ROLLER'S Polar Set 2 pieces each freezing sleeves in 10 different sizes, Ø 10–60 mm, ⅛–2", bottle connection with T-adaptor, 1 lock nut, 2 handle pieces with injector, 2 pieces high-pressure hoses 2 m, in case	130002 A	**596,85**

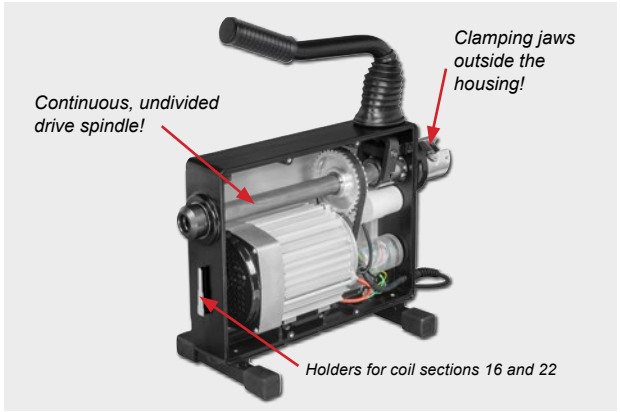
Accessories

Freezing sleeve	⅛"	10/12 mm	130450	40,38
	¼"	15 mm	130455	40,38
	⅜	18 mm	130460	40,38
	½"	22 mm	130465	40,38
	¾"	28 mm	130470	40,38
	1"	35 mm	130475	40,38
	1¼"	42 mm	130480	53,77
	1½"		130485	53,77
		54 mm	130490	53,77
	2"	60 mm	130495	53,77
High-pressure hose 2 m			130415	115,22
T-distributor for other sleeves			130207	25,43
Bottle connection with T-junction			130383	47,13
Locking nut			130209	6,23
Double nipple			130208	9,65
Handle with injector			130410	55,43
Case with inlay			130430 A	101,72

**ambient/water temperature approx.18°C.*

ROLLER'S Ortem 22

German Top Quality



Compact, proven, universal pipe cleaning machine for pipes Ø 20–150 mm, for spirals Ø 8, 16, 22 mm.

- *For fast, effective cleaning or pipes and drains.*
- *Continuous, undivided drive spindle and clamping jaws outside the housing for complete sealing of the motor compartment against water and dirt.*
- *Effective, simple, fast working by high speed (740 rpm), especially for effective milling and chain spinning.*
- *Manual feed for delicate work.*
- *Strong, centrally arranged pressing lever for central application of force and high strength.*
- *Guide hose prevents the spiral from whipping and contaminating the environment.*
- *Easy to transport, only 19 kg. The pressing lever can also be used for carrying.*
- *Powerful, splash-protected, quiet 1~ condenser motor 230 V, 50 Hz, 750 W, right and left-hand rotation. Connecting cable with integrated personal protection switch (PRCD).*
- *Holders for coil sections 16 and 22 for fastening the coil sections to the machine frame when changing coils.*
- *Highly flexible, specially hardened pipe cleaning spirals for easy progress, even in narrow pipe bends. Choice of three types of spirals:*
  - *Standard pipe cleaning spiral for universal use,*
  - *Pipe cleaning spiral S for difficult to remove obstructions, e.g. roots, heavy encrustations,*
  - *Pipe cleaning spiral with core for long-fibre obstructions. Spiral is also easier to clean after use because clogging of the spiral with dirt is prevented.*
- *The pipe cleaning spirals Ø 16 and 22 mm are driven directly without changing the clamping jaws, pipe cleaning spiral Ø 8 mm is driven with adapter drum 22/8 (accessory).*
- *Variable spiral length by quick connect spiral sections. No unnecessary turning of long pipe cleaning spirals.*
- *Wide range of pipe cleaning tools, e.g. drills, dies, chain spinners. The right tool for every application, see page 188–189.*

Scope of Delivery	Art.-No.	€
ROLLER'S Ortem 22 Set 16 Drive unit, guide hose, 5 spiral sections Ø 16 mm × 2.3 m in spiral cage, straight drill 16, club drill 16, toothed blade drill 16/25, spiral cutting pin 16, 1 pair of guiding gloves, steel case for tool kit	172010 A220	**1.806,12**
ROLLER'S Ortem 22 Set 22 Drive unit, guide hose, 5 spiral sections Ø 22 mm × 4.5 m in spiral cage, straight drill 22, funnel drill 22, recovery drill 22, toothed cross blade drill 22/35, spiral cutting pin 22/32, 1 pair of guiding gloves, steel case for tool kit	172011 A220	**1.992,96**
ROLLER'S Ortem 22 Set 16+22 Drive unit, guide hose, 5 spiral sections Ø 16 mm × 2.3 m in spiral cage, straight drill 16, club drill 16, toothed blade drill 16/25, spiral cutting pin 16, 5 spiral sections Ø 22 mm × 4.5 m in spiral cage, straight drill 22, funnel drill 22, recovery drill 22, toothed cross blade drill 22/35, spiral cutting pin 22, 2 pairs of guiding gloves, steel case for every tool kit	172012 A220	**2.335,50**

Accessories

ROLLER'S Ortem 22 drive unit with guide hose	172000 A220	1.650,42
Pipe cleaning spirals	See page 188	
Pipe cleaning tools	See page 188–189	

Recommended price. All prices plus VAT

ROLLER'S Ortem 32

Compact, proven, universal pipe cleaning machine for pipes Ø 20–250 mm, for spirals Ø 8, 16, 22, 32 mm.

German Top Quality

- For fast, effective cleaning or pipes and drains.
- Continuous, undivided drive spindle and clamping jaws outside the housing for complete sealing of the motor compartment against water and dirt.
- Effective, simple, fast working by high speed (520 rpm), especially for effective milling and chain spinning.
- Manual feed for delicate work.
- Strong, centrally arranged pressing lever for central application of force and high strength.
- Guide hose prevents the spiral from whipping and contaminating the environment.
- Easy to transport, only 24 kg. The pressing lever can also be used for carrying.
- Powerful, splash-protected, quiet 1~ condenser motor 230 V, 50 Hz, 1050 W, right and left-hand rotation. Connecting cable with integrated personal protection switch (PRCD).
- Highly flexible, specially hardened pipe cleaning spirals for easy progress, even in narrow pipe bends. Choice of three types of spirals:
  - Standard pipe cleaning spiral for universal use,
  - Pipe cleaning spiral S for difficult to remove obstructions, roots, heavy encrustations,
  - Pipe cleaning spiral with core for long-fibre obstructions. Spiral is also easier to clean after use because clogging of the spiral with dirt is prevented.
- Pipes spirals Ø 22 and 32 mm driven directly without changing the clamping jaws, pipe cleaning spiral Ø 16 mm driven with clamping jaws 16 (accessory) and pipe cleaning spiral Ø 8 mm driven with adapter drum 32/8 (accessory).
- Variable spiral length by quick connect spiral sections. No unnecessary turning of long pipe cleaning spirals.
- Wide range of pipe cleaning tools, e.g. drills, dies, chain spinners. The right tool for every application, see page 188–189.

Continuous, undivided drive spindle!

Clamping jaws outside the housing!

Scope of Delivery	Art.-No.	€
ROLLER'S Ortem 32 Set 32		
Drive unit, guide hose, 4 spiral sections Ø 32 mm × 4.5 m in spiral cage, straight drill 32, funnel drill 32, recovery drill 32, toothed cross blade drill 32/45, spiral cutting pin 22/32, 1 pair of guiding gloves, case for tool kit	174010 A220	**3.923,64**
ROLLER'S Ortem 32 Set 22+32		
Drive unit, guide hose, 5 spiral sections Ø 22 mm × 4.5 m in spiral cage, straight drill 22, funnel drill 22, recovery drill 22, toothed cross blade drill 22/35, 4 spiral sections Ø 32 mm × 4.5 m in spiral cage, straight drill 32, funnel drill 32, recovery drill 32, toothed cross blade drill 32/45, 2 spiral cutting pins 22/32, 2 pairs of guiding gloves, steel case or case for every tool kit	174011 A220	**4.619,10**
ROLLER'S Ortem 32 Set 16+22		
Drive unit, guide hose, 2 dies 16, 5 spiral sections Ø 16 mm × 2.3 m in spiral cage, straight drill 16, club drill 16, toothed blade drill 16/25, spiral cutting pin 16, 5 spiral sections Ø 22 mm × 4.5 m in spiral cage, straight drill 22, funnel drill 22, recovery drill 22, toothed cross blade drill 22/35, spiral cutting pin 22, 2 pairs of guiding gloves, steel case for every tool kit	174012 A220	**4.224,66**

Accessories

ROLLER'S Ortem 32 drive unit with guide hose	174000 A220	3.051,72
Pipe cleaning spirals	See page 188	
Pipe cleaning tools	See page 188–189	

ROLLER'S Ortem 22/32

Accessory for ROLLER'S Ortem 22, ROLLER'S Ortem 32 and other makes		Art.-No.	€
Clamping jaws 16, pack of 2 for ROLLER'S Ortem 32 for clamping pipe cleaning spirals Ø 16 mm		174101	121,13
Adapter drum ROLLER'S Ortem 22/8 with spiral Ø 8 mm × 7.5 m, with club head		170011	670,24
Adapter drum ROLLER'S Ortem 32/8 with spiral Ø 8 mm × 7.5 m, with club head		170012	670,24
Spiral and tool kit 16 5 spiral sections Ø 16 mm × 2.3 m in spiral cage, straight drill 16, club drill 16, toothed blade drill 16/25, spiral cutting pin 16, 1 pair of guiding gloves, steel case of tool kit		172050 A	601,00
Spiral and tool kit 22 5 spiral sections Ø 22 mm × 4.5 m in spiral cage, straight drill 22, funnel drill 22, recovery drill 22, toothed cross blade drill 22/35, spiral cutting pin 22/32, 1 pair of guiding gloves, steel case for tool kit		172051 A	840,78
Spiral and tool kit 32 4 spiral sections Ø 32 mm × 4.5 m in spiral cage, straight drill 32, funnel drill 32, recovery drill 32, toothed cross blade drill 32/45, spiral cutting pin 22/32, 1 pair of guiding gloves, case for tool kit		174050 A	1.078,48
Pipe cleaning spiral			
Ø 8 mm × 7.5 m with club head	Pipes Ø 20–50 mm	170200	69,03
Ø 16 mm × 2.3 m	Pipes Ø 25–125 mm	171200	68,72
Ø 22 mm × 4.5 m	Pipes Ø 50–150 mm	172200	108,99
Ø 32 mm × 4.5 m	Pipes Ø 50–250 mm	174200	152,59
Pipe cleaning spiral S (reinforced) with thick special wire for very high stability			
Ø 16 mm × 2 m	Pipes Ø 25–125 mm	171205	87,81
Ø 22 mm × 4 m	Pipes Ø 50–150 mm	172205	146,36
Ø 32 mm × 4 m	Pipes Ø 50–250 mm	174205	260,54
Pipe cleaning spiral with wire core, prevents the spiral being clogged with dirt.			
Ø 16 mm × 2.3 m	Pipes Ø 25–125 mm	171210	95,18
Ø 22 mm × 4.5 m	Pipes Ø 50–150 mm	172210	174,38
Ø 32 mm × 4.5 m	Pipes Ø 50–250 mm	174210	204,49
Pipe cleaning spirals in spiral cage			
6 pieces Ø 16 mm × 2.3 m		171201	450,18
5 pieces Ø 22 mm × 4.5 m		172201	576,09
4 pieces Ø 32 mm × 4.5 m		174201	728,68
Pipe cleaning spirals with wire core in spiral cage			
5 pieces Ø 22 mm × 4.5 m		172203	880,22
4 pieces Ø 32 mm × 4.5 m		174203	936,28
Spiral reduction	22/16	172154	124,56
	32/22	174154	144,28
Spiral cage empty			
for spirals Ø 16 mm		171150	106,60
for spirals Ø 22 mm		172150	106,91
for spirals Ø 32 mm		174150	118,33
Spiral cutting pin	16	171151	4,15
	22/32	172151	4,67

Recommended price. All prices plus VAT

ROLLER'S Ortem 22 / 32

Accessory for ROLLER'S Ortem 22, ROLLER'S Ortem 32 and other makes		Art.-No.	€
Straight drill for drilling out total blockages, for removing samples to determine the cause of the blockage	Ø 16 mm	171250	34,77
	Ø 22 mm	172250	45,67
	Ø 32 mm	174250	57,61
Club drill for light obstructions (paper, textiles), ideal for narrow bends	Ø 16 mm	171265	34,77
	Ø 22 mm	172265	45,78
	Ø 32 mm	174265	59,79
Funnel drill for textile and paper obstructions, an advantage for large pipe diameters	Ø 16 mm	171270	38,41
	Ø 22 mm	172270	49,82
	Ø 32 mm	174270	67,99
Recovery drill as recovery tool for spirals left in the pipe, e.g. when pipe cleaning spirals break in the pipe	Ø 16 mm	171275	34,77
	Ø 22 mm	172275	48,99
	Ø 32 mm	174275	58,44
Toothed blade drill for drilling out grease clogged or heavily sludged pipes	Ø 16/25 mm	171280	31,87
	Ø 22/35 mm	172280	46,81
	Ø 22/45 mm	172281	58,85
	Ø 32/55 mm	174282	76,71
Toothed cross blade drill for encrustations and blockages of all kinds, e.g. limescale deposits	Ø 16/25 mm	171290	61,45
	Ø 16/35 mm	171291	69,23
	Ø 22/35 mm	172290	82,42
	Ø 22/45 mm	172291	92,59
	Ø 22/65 mm	172293	88,96
	Ø 32/45 mm	174291	93,11
	Ø 32/65 mm	174293	112,10
	Ø 32/90 mm	174295	138,05
	Ø 32/115 mm	174296	148,43
Fork die head for stubborn grease blockages and light to heavy sludging	Ø 16 mm	171305	40,79
Cross fork die head for stubborn grease blockages and heavy sludging (use of pipe cleaning spiral S recommended)	Ø 16 mm	171306	60,41
Toothed fork die head for versatile use, e.g. for breaking up roots and cleaning sludge	Ø 22/65 mm	172305	97,99
	Ø 32/65 mm	174305	107,95
	Ø 32/90 mm	174306	126,64
Root cutter for breaking up roots, cuts forwards and backwards (use of pipe cleaning spiral S recommended)	Ø 22/65 mm	172310	145,32
	Ø 32/65 mm	174310	160,89
	Ø 32/90 mm	174311	183,73
Chain spinner, smooth left for final cleaning, for clearing sludge and encrustations. For sensitive pipes, e.g. plastic tubes	Ø 16 mm	171340	115,53
	Ø 22 mm	172340	151,55
	Ø 32 mm	174340	183,93
Chain spinner, spiked left for final cleaning, for clearing sludge and encrustations. For cast and concrete pipes	Ø 16 mm	171341	138,37
	Ø 22 mm	172341	187,88
	Ø 32 mm	174341	216,94
Guiding gloves (pair)		172610	24,50
Guiding glove, nailed leather, inside surface with metal rivets	left	172611	51,07
	right	172612	51,07

Other pipe cleaning tools on request.

ROLLER'S
Mini-Ortem S 22 V VE

German Top Quality

ROLLER TECHNOLOGY Li-Ion 22V

Patent EP 3 059 022

Robust, handy hybrid pipe cleaning device with fast switchover for automatic spiral feed and return, for pipes up to Ø 20–50 (75) mm, for pipe cleaning spirals Ø 8 and 10 mm. Li-Ion 22 V Technology!

- *For fast, easy cleaning or pipes, siphons, etc.*
- *Ideal for odour traps and narrow pipe bends. Spiral fits through sieves in washbasins and sinks.*
- *Compact design, comfortable weight, only 5.2 kg with battery.*
- *Combined turning and holding handle for controlling the automatic spiral feed and return and for reliable guiding of the device.*
- *Very quick reversal of direction of spiral feed/return by rapid changeover (patent EP 3 059 022), prevents spiral looping in case of sudden resistance caused by pipe obstructions, even under full load, without changing the motor rotation direction. For long life of the pipe cleaning spiral.*
- *Spiral drum made of impact-resistant, glass fibre-reinforced plastic. Rubber seal prevents contamination of the environment. Ventilated interior for fast drying of the spiral.*
- *Hot galvanised, highly flexible and specially hardened pipe cleaning spiral with club head for easy progress and long life. With spring steel wire core, prevents the spiral being clogged with dirt.*
- *Powerful drive unit with powerful, brushless, battery motor 21.6 V, 500 W output, extra torque powerful left and right hand rotation at specially adapted speed, robust precision bearing mounted gear, maintenance-free. Safety switch, electronically controlled for switching on and off without recoil. Continuous speed control 0–560 rpm with Vario electronics.*
- *Integrated LED work light for illuminating the work place.*
- ***Li-Ion 22 V Technology***
  Highly resistant Li-Ion 21.6 V batteries with 2.5, 5.0 or 9.0 Ah capacity, for long life. Powerful and light. Graduated charging status indicator with coloured LEDs. Operating temperature range – 10 to + 60 °C. No memory effect for maximum battery power. 100–240 V, 50–60 Hz, 90 W rapid charger or 100–240 V, 50–60 Hz, 290 W rapid charger, for shorter charging times (accessories).
- ***For cordless and mains operation***
  220–240 V/21.6 V, 50–60 Hz, 15 A (output), power supply for mains operation instead of Li-Ion 21.6 V battery (accessory).

Scope of Delivery	Art.-No.	€
ROLLER'S Mini-Ortem S 22 V VE		
Drive unit 21,6 V with Vario-Electronic, Li-Ion 21.6 V, 2.5 Ah battery, 100–240 V, 70 W rapid charger, pipe cleaning spiral Ø 8 mm with core, 7.5 m long, with club head, in box	170025 A220	**767,08**
ROLLER'S Mini-Ortem S 22 V VE Set		
Drive unit 21,6 V with Vario-Electronic, Li-Ion 21.6 V, 2.5 Ah battery, 100–240 V, 70 W rapid charger, pipe cleaning spiral Ø 8 mm with core, 7.5 m long, with club head, in steel case	170026 A220	**881,26**
Accessories		
Pipe cleaning spiral with club head		
Ø 8 mm × 7.5 m with core	170201	98,40
Ø 10 mm × 10 m	170205	140,03
Li-Ion 21,6 V, 2.5 Ah battery	571571 A22	258,46
Li-Ion 21,6 V, 5.0 Ah battery	571581 A22	310,36
Li-Ion 21,6 V, 9.0 Ah battery	571583 A22	414,16
100–240 V, 50–60 Hz, 90 W rapid charger	571585 A220	175,42
100–240 V, 50–60 Hz, 290 W rapid charger	571587 A220	414,16
220–240 V/21.6 V, 50–60 Hz, 15 A power supply, for mains operation instead of Li-Ion 21.6 V battery	571567 A220	414,16
Steel case with inlay	185058 A	110,03
ROLLER'S Worklight 2800 22 V cordless LED flood light	see page 173	

Recommended price. All prices plus VAT

ROLLER'S Mini-Ortem S

German Top Quality

Patent EP 3 059 022

Robust, handy electric pipe cleaning device with fast switchover for automatic spiral feed and return, for pipes up to Ø 20–50 (75) mm, for pipe cleaning spirals Ø 8 and 10 mm.

- *For fast, easy cleaning or pipes, siphons, etc.*
- *Ideal for odour traps and narrow pipe bends. Spiral fits through sieves in washbasins and sinks.*
- *Compact design, comfortable weight, only 5.2 kg.*
- *Combined turning and holding handle for controlling the automatic spiral feed and return and for reliable guiding of the device.*
- *Very quick reversal of direction of spiral feed/return by rapid changeover (patent EP 3 059 022), prevents spiral looping in case of sudden resistance caused by pipe obstructions, even under full load, without changing the motor rotation direction. For long life of the pipe cleaning spiral.*
- *Spiral drum made of impact-resistant, glass fibre-reinforced plastic. Rubber seal prevents contamination of the environment. Ventilated interior for fast drying of the spiral.*
- *Hot galvanised, highly flexible and specially hardened pipe cleaning spiral with club head for easy progress and long life. With spring steel wire core, prevents the spiral being clogged with dirt.*
- *Proven, high torque drive unit with universal motor 230 V, 50–60 Hz, 630 W, continuous speed control 0 to 950 rpm, right and left-hand rotation, safety switch.*

Scope of Delivery	*Art.-No.*	*€*
ROLLER'S Mini-Ortem S		
Drive unit, pipe cleaning spiral Ø 8 mm with core, 7.5 m long, with club head, in box	*170022 A220*	***559,48***
ROLLER'S Mini-Ortem S Set		
Drive unit, pipe cleaning spiral Ø 8 mm with core, 7.5 m long, with club head, in steel case	*170023 A220*	***663,28***
Accessories		
Pipe cleaning spiral with club head		
Ø 8 mm × 7.5 m with core	*170201*	*98,40*
Ø 10 mm × 10 m	*170205*	*140,03*
***Steel case** with inlay*	*185058 A*	*110,03*

ROLLER'S Easy-Clean

Robust, proven suction and pressure cleaning device for odour traps in wash basins, showers and bath tubs, toilets etc.

- *For quick and easy removal of pipe blockages.*
- *With short sleeve for wash basin, showers and bath tubs, with long sleeve for toilets.*
- *Adjustable front handle for high pressing force.*

Scope of Delivery	*Art.-No.*	*€*
ROLLER'S Easy-Clean		
Suction and pressure cleaning device with short and long sleeve, in box	*170300 A*	***133,90***

ROLLER'S Mini-Ortem

Robust, handy manual pipe cleaning device for manual and electric drive, for pipes Ø 20 – 50 (75) mm, for pipe cleaning spirals Ø 6, 8, 10 mm.

- *For manual work with easy action, easy grip crank handle or with suitable electric drill/with suitable electric screwdriver, speed ≤ 300 rpm. Hexagonal driver for electric drive in the reel cover.*
- *Ideal for odour traps and narrow pipe bends. Spiral fits through sieves in washbasins and sinks.*
- *Handy, light, only 2.9 kg.*
- *Simple locking of the spiral by quick-clamping chuck.*
- *Spiral drum made of impact-resistant, glass fibre-reinforced plastic.*
- *Hot galvanised, highly flexible and specially hardened spiral with club head for easy progress and long life.*

Scope of Delivery	*Art.-No.*	*€*
ROLLER'S Mini-Ortem		
with spiral Ø 8 mm × 7.5 m long with club head	*170010 A*	***185,80***
Accessories		
Pipe cleaning spiral with club head		
Ø 8 mm × 7.5 m long	*170200*	*69,03*
Ø 10 mm × 10 m long	*170205*	*140,03*

ROLLER'S CamView HD

Mobile, handy camera endoscope for brilliant pictures and videos in HD quality (1920 × 1080 pixels) from cavities, shafts, pipes etc. For battery and mains operation. For documentation of pictures and videos on MicroSD card.

- *For low cost inspection and damage analysis of places with difficult access such as cavities, shafts, pipes etc. Documentation of pictures and videos on MicroSD card.*
- *Ultra light, ultra handy, controller unit with pistol grip and camera cable set only 0.5 kg. Can be used everywhere, even in very narrow places.*
- *Ergonomically designed pistol grip with impact-resistant plastic housing. Buttons are arranged directly underneath the display so that the pistol grip can be held and the buttons operated with only one hand.*
- ***Controller unit with pistol grip and 5" colour display***
  with state-of-the-art TFT-LCD technology for brilliant pictures and videos and 480 × 854 pixels. Selectable menu language. Buttons, e.g. for brightness regulation of the LEDs in the camera head and display in 4 stages each, for rotating, mirroring and zooming the picture in the display, opening and navigating in the menu. Power LED for indicating the battery status integrated into the On/Off switch. MicroSD card slot. Pictures and videos in HD quality on MicroSD card, can be saved for easy documentation of the inspection result. 4x digital zoom. The date and time of the recording can be saved in the picture and video as an option. Immediate playback of saved recordings or transmission to other devices via MicroSD card. USB port for direct connection to a PC or laptop and for charging the battery.
- *Sturdy case for controller unit with pistol grip, camera cable set Color 8-1 HD, USB cable and accessories.*
- ***For battery and mains operation***
  Li-Ion Technology. Controller unit with pistol grip with integrated Li-Ion battery 3,7 V, 4,0 Ah. Powerful and light. High energy density for approx. 5 hours continuous operation. Can be used on the mains whilst recharging the battery with the USB cable. No memory effect for maximum battery performance.
- ***Exchangeable camera cable sets Color HD***
  consisting of colour camera Ø 8 mm with CMOS sensor with dimmable white light LEDs for optimum setting of the brightness and fixed focus function for automatic picture focus, protected against occasional immersion in water (IP 67).

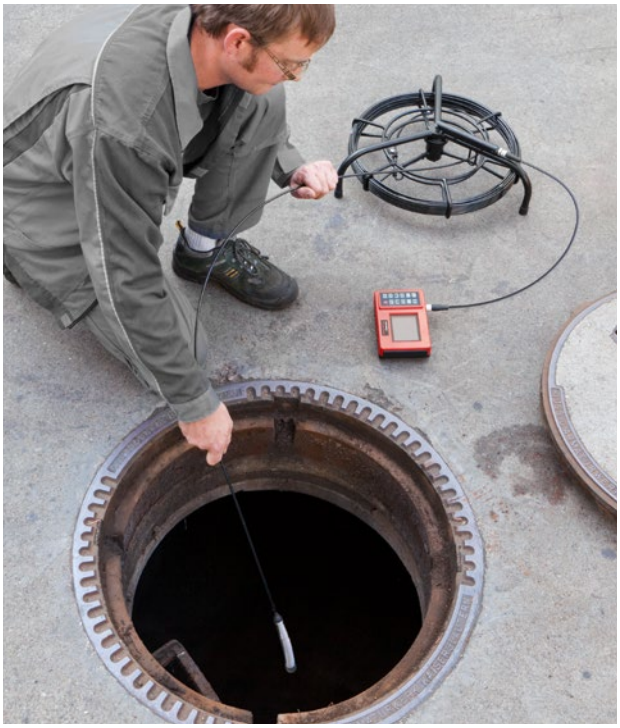
  Camera cable set Color 8-1 HD:
  with 1 m flexible push cable and add-on hook, add-on magnet

  Camera cable set Color 8-5 HD:
  with 5 m flexible push cable (accessory).

Scope of Delivery	*Art.-No.*	*€*
ROLLER'S CamView HD Set		
Controller unit with pistol grip and 5" TFT-LCD colour display, 4x digital zoom, integrated Li-Ion 3,7 V, 4,0 A battery, MicroSD-card, USB cable. With camera cable set Color 8-1 HD, consisting of colour camera Ø 8 mm, 1 m flexible push cable, add-on hook, add-on magnet, in sturdy case.	*175400 A4*	***237,70***
Accessories		
Camera cable set Color 8-5 HD *Colour camera Ø 8 mm, 1280 × 720 pixels, with 5 m flexible push cable*	*175440 A*	*92,38*

Recommended price. All prices plus VAT

ROLLER'S VisioCam



Very compact, lightweight, electronic camera inspection system for brilliant pictures and videos of pipes and drains Ø 40 – 150 mm, chimneys and other hollow cavities. Cordless and mains operation. With electronic metering. For documentation of pictures and videos on SD card.

- *For inexpensive inspection and damage analysis of pipes, drains, chimneys and other hollow cavities. Also for inspection after pipe cleaning work and for acceptance of new installations or repairs.*
- *Only one extra light, extra handy controller unit with TFT-LCD colour display for connecting different camera cable sets for different requirements. Can be used anywhere, even in very narrow places.*
- *Controller unit connected to the camera cable set by a 2 m connecting cable, removable for easy cleaning of the camera cable set. Plug-screw connections for changing the camera cable sets and the controller unit without tools.*
- *Sturdy case for controller unit, voltage supply/charger and accessories.*
- ***Controller unit***
  Controller unit with 3.5" colour display with state of the art TFT-LCD technology for brilliant pictures and videos, 89 mm screen diagonal, 320 × 240 pixels. Very light and handy, only 0.4 kg. Sturdy, impact-proof plastic housing, spray protected. Small dimensions: 172 × 121 × 58 mm. Keys for setting the brightness of the LEDs of the colour camera head. Full screen, 2x zoom, 4-fold rotation of the picture possible. SD card slot. Pictures and videos can be saved on an SD card for simple documentation of the inspection result. Insertion depth of the camera is saved in the picture and video, optionally with date and time of the recording. Pictures can be taken during video recording without impairing the video recording. Immediate playback of saved recordings or transmission to other devices with SD card. Pictures can also be taken later from the video during playback of recorded videos on the controller's colour display. USB connector for direct connection to PC or laptop. Video output socket Composite-Video PAL/NTSC for connecting an external monitor. Connection for voltage supply/charger Li-Ion 100 – 240 V.
- ***For battery and mains operation***
  Li-Polymer Technology. Controller unit with integrated Li-Polymer battery 3.7 V, 4.0 Ah. Powerful and light. Power supply/charger 100 – 240 V, 50 – 60 Hz, 15 W, with USB port and USB cable for connecting power supply/charger, laptop or other voltage supply. No memory effect for maximum battery performance.
- ***High resolution special colour camera***
  High resolution special colour camera Ø 25 mm with CMOS image sensor and 8 ultra bright, white LEDs with adjustable light intensity up to 1700 mcd and concentrated radiation angle for brilliant colour pictures with even illumination. Low light requirement due to very high light sensitivity (0.1 lux). Fixed focus and special lens with 90° wide angle, also for detecting the smallest details.
- ***Interchangeable camera cable sets***
  consisting of high-resolution special colour camera. very small, rounded camera head Ø 25 mm, water-tight up to 20 m (2 bar/0.2 MPa/29 psi) and highly flexible sliding spring tapered towards the push cable for effortless feeding even through several pipe bends. Camera head with strong, quick-change protective cap with inserted mineral glass pane. Bend-manoeuvring push cable in hybrid technology, with glass fibre core, data cables and plastic sheath, very stable, for long life. Connection for controller unit. Robust, powder-coated, easy to clean cable reel.

  Camera cable set S-Color 10 K
  for small pipe diameters and narrow pipe bends Ø (40) 50 – 150 mm, consisting of special colour camera with 10 m push cable Ø 4.5 mm, with length marking, very flexible, in cable reel.

  Camera cable set S-Color 20 K
  for small pipe diameters and narrow pipe bends Ø (40) 50 – 150 mm, consisting of special colour camera with 20 m push cable Ø 4.5 mm with length marking, very flexible, in hasp with electronic metering. Hasp with rotary cage for simple unwinding and winding of the push cable and integrated sensor for electronic metering.

  Camera cable set S-Color 30 H
  for pipes Ø 50 – 150 mm, consisting of special colour camera with 30 m push cable Ø 5.4 mm, flexible, in hasp with electronic metering. Hasp with rotary cage for simple unwinding and winding of the push cable and integrated sensor for electronic metering.
- *Camera cable set carrying case (accessory).*
- *Guide body (accessory) firmly lockable on the camera head in different sizes, for large pipe diameters.*

ROLLER'S VisioCam

Scope of Delivery	Art.-No.	€

ROLLER'S VisioCam Set

Controller unit with 3.5" TFT-LCD colour display, SD card slot, USB port, video output socket PAL/NTSC, integrated battery Li-Polymer 3.7 V, 4.0 Ah, 2 m connecting cable from the controller unit to the camera cable set, power supply/charger 100–240 V, 50–60 Hz, 15 W, SD card 4 GB, USB cable, in sturdy case. With camera cable set S-Color with high-resolution special colour camera Ø 25 mm and push cable.

Set S-Color 10 K
With camera cable set S-Color 10 K with high-resolution special colour camera Ø 25 mm, 10 m push cable Ø 4.5 mm, with length marking, very flexible, in cable reel. For small pipe diameters and narrow pipe bends Ø (40) 50–150 mm — 175008 A220 — **2.491,20**

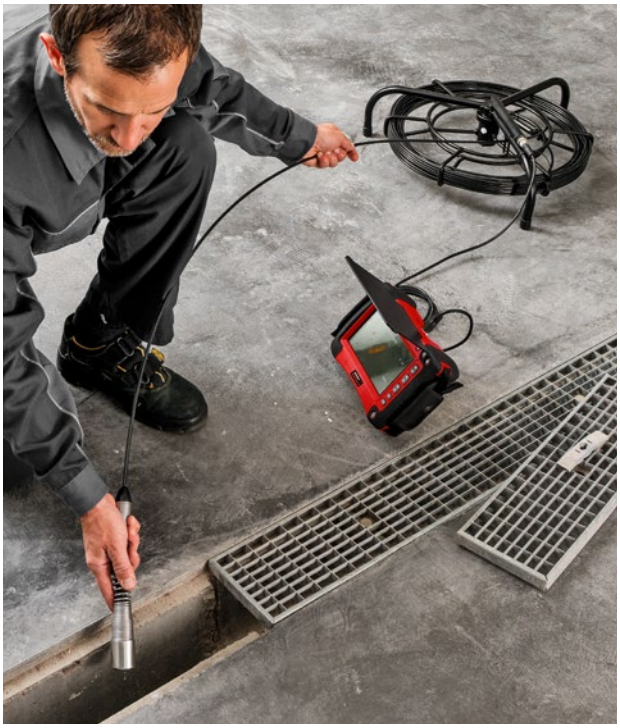
Set S-Color 20 H
With camera cable set S-Color 20 H with high-resolution special colour camera Ø 25 mm, 20 m push cable Ø 4.5 mm, very flexible, in the hasp with electronic metering. For small pipe diameters and narrow pipe bends Ø (40) 50–150 mm — 175007 A220 — **3.456,54**

Set S-Color 30 H
With camera cable set S-Color 30 H with high-resolution special colour camera Ø 25 mm, 30 m push cable Ø 5.4 mm, in the hasp with electronic metering. For pipes Ø 50–150 mm — 175010 A220 — **3.559,30**

Accessories

ROLLER'S VisioCam Basic-Pack *Controller unit with 3.5" TFT-LCD colour display, SD card slot, USB port, video output socket PAL/NTSC, integrated Li-Polymer 3.7 V, 4.0 Ah battery, 2 m connecting cable from the controller unit to the camera cable set, supply voltage/charger 100–240 V, 50–60 Hz, 15 W, SD card 4 GB, USB cable, in sturdy case.*	175000 A220	1.401,30
Camera cable set S-Color 10 K *with high resolution special colour camera Ø 25 mm, 10 m push cable Ø 4.5 mm with length marking, very flexible, in cable cage. For small pipe diameters and narrow pipe bends from Ø (40) 50–150 mm*	175305 R	1.089,90
Camera cable set S-Color 20 H *with high resolution special colour camera Ø 25 mm, 20 m push cable Ø 4.5 mm, very flexible, in the hasp with electronic metering. For small pipe diameters and narrow pipe bends Ø (40) 50–150 mm*	175306 A	2.055,24
Camera cable set S-Color 30 H *with high resolution special colour camera Ø 25 mm, 30 m push cable Ø 5.4 mm, in hasp with electronic metering. For pipes Ø 50–150 mm*	175011 A	2.158,00
Protective cap S-Color / S-Color S *with mineral glass pane, sealing ring, for camera cable set S-Color / S-Color S*	175026 R	36,33
Guide body Ø 62 mm S-Color / S-Color S *for camera cable set S-Color / S-Color S*	175057 R	107,33
Guide body Ø 100 mm S-Color / S-Color S *for camera cable set S-Color / S-Color S*	175058 R	124,35
Case with inlay	175018 A	98,61
Camera cable set carrying case	175123 A	128,71

ROLLER'S VisioCam 2



Very compact, lightweight, electronic camera inspection system for brilliant pictures and videos of pipes and drains Ø 40–150 mm, chimneys and other hollow cavities. Self-levelling camera. Transmitter for locating the camera. With electronic metering. For documentation of pictures and videos with voice recording on SD card. For cordless and mains operation.

- *For inexpensive inspection and damage analysis of pipes, drains, chimneys and other hollow cavities. Also for inspection after pipe cleaning work and for acceptance of new installations or repairs.*
- *Only one extra light, extra handy controller unit with TFT-LCD colour display for connecting different camera cable sets for different requirements. Can be used anywhere, even in very narrow places.*
- *Controller unit connected to the camera cable set by a 2 m connecting cable, removable for easy cleaning of the camera cable set. Plug-screw connections for changing the camera cable sets and the controller unit without tools.*
- *Sturdy case for controller unit, voltage supply/charger and accessories.*
- ***Controller unit with large 7" colour display***
  Controller unit with large 7" colour display with state of the art TFT-LCD- technology for brilliant pictures and videos, 178 mm screen diagonal, 720 × 480 pixels. Very light and handy, only 1.3 kg. Sturdy, impact-proof plastic housing, spray protected. Glare protection. Integrated stand for different angles of inclination of the screen. Ergonomic softgrip handles and adjustable clamping straps, keys for picture and video, for one-hand operation. Small dimensions: 270 × 164 × 70 mm. Keys for setting the brightness of the LEDs of the colour camera head. Full screen, 2x zoom, 4-fold rotation of the picture. Automatic switch-off can be set. SD card slot. Pictures and videos with voice recording can be saved on an SD card for simple documentation of the inspection result. Insertion depth of the camera is saved in the picture and video, optionally with date and time of the recording. Pictures can be taken during video recording without impairing the video recording. Immediate playback of saved recordings or transmission to other devices with SD card. Pictures can also be taken later from the video during playback of recorded videos on the controller's colour display. USB connector for direct connection to PC or laptop. Video output socket Composite-Video PAL/NTSC for connecting an external monitor. Connection for voltage supply/charger 100 – 240 V.
- ***For cordless and mains operation***
  Li-Polymer Technology. Controller unit with integrated Li-Polymer battery 3.7 V, 7.6 Ah. Powerful and light. Power supply/charger 100–240 V, 50–60 Hz, 15 W, with USB port and USB cable for connecting power supply/charger, laptop or other voltage supply. No memory effect for maximum battery performance.
- ***High-resolution colour camera***
  with CMOS image sensor and ultra bright, white LEDs with adjustable light intensity up to 1,700 mcd and concentrated radiation angle for brilliant colour pictures with evenly bright illumination. Low light requirement due to very high light sensitivity (0.1 lux). Fixed focus and special lens with 90° wide angle, also for detecting the smallest details.
- ***Interchangeable camera cable sets***
  consisting of high-resolution special colour camera. very small, rounded camera head, water-tight up to 20 m (2 bar/0.2 MPa/29 psi) and highly flexible sliding spring tapered towards the push cable for effortless feeding even through several pipe bends. Camera head with strong, interchangeable protective cap with inserted mineral glass pane. Bend-manoeuvring push cable in hybrid technology, with glass fibre core, data cables and plastic sheath, very stable, for long life. Connection for controller unit. Robust, powder-coated, easy to clean cable reel.

  Camera cable set S-Color 10 K
  for small pipe diameters and narrow pipe bends Ø (40) 50–150 mm. Consisting of high-resolution special colour camera Ø 25 mm with 10 m push cable Ø 4.5 mm with length marking, very flexible, in cable reel.

  Camera cable set S-Color 20 K
  for small pipe diameters and narrow pipe bends Ø (40) 50–150 mm. Consisting of high-resolution special colour camera Ø 25 mm with 20 m push cable Ø 4.5 mm with length marking, very flexible, in the hasp with electronic metering. Hasp with rotary cage for simple unwinding and winding of the push cable and integrated sensor for electronic metering.

  Camera cable set S-Color S 30 H
  for pipes Ø 50–150 mm. Consisting of high-resolution special colour camera Ø 25 mm with 30 m push cable Ø 5.4 mm, flexible, in the hasp with electronic metering. 33 kHz transmitter for tracking the camera head, enables exact localisation of damaged areas. Hasp with rotary cage for simple unwinding and winding of the push cable and integrated sensor for electronic metering.

  Camera cable set S-H 30 H
  for pipes Ø 70–150 mm. Consisting of high-resolution special colour camera Ø 33 mm, self-levelling for upright pictures and videos for good orientation in the pipe, with 30 m push cable Ø 5.4 mm, flexible, in the hasp with electronic metering. 33 kHz transmitter for tracking the camera, enables exact localisation of damaged areas. Hasp with rotary cage for simple unwinding and winding of the push cable and integrated sensor for electronic metering.
- *Camera cable set carrying case (accessory).*
- *Guide body (accessory) firmly lockable on the camera head in different sizes, for large pipe diameters.*
- ***ROLLER'S Detector** for tracking a camera head with a 33 kHz transmitter, for determining the position of damaged areas or the course of the pipe (accessory).*

ROLLER'S VisioCam 2

Scope of Delivery	Art.-No.	€

ROLLER'S VisioCam 2 Set

Controller unit with large 7" TFT-LCD colour display, SD card slot, USB port, video output socket PAL/NTSC, integrated Li-Polymer 3.7 V, 7.6 Ah battery, glare protection, stand, 2 m connecting cable from the controller unit to the camera cable set, supply voltage/charger 100–240 V, 50–60 Hz, 15 W, SD card 4 GB, USB cable, in sturdy case. With camera cable set S-Color with high-resolution special colour camera and push cable.

Set S-Color 10 K With camera cable set S-Color 10 K with high-resolution special colour camera Ø 25 mm, 10 m push cable Ø 4.5 mm, with length marking, very flexible, in cable reel. For small pipe diameters and narrow pipe bends Ø (40) 50–150 mm	175301 A220	**3.051,72**
Set S-Color 20 H With camera cable set S-Color 20 H with high-resolution special colour camera Ø 25 mm, 20 m push cable Ø 4.5 mm, very flexible, in the hasp with electronic metering. For small pipe diameters and narrow pipe bends Ø (40) 50–150 mm	175302 A220	**4.017,06**
Set S-Color S 30 H With camera cable set S-Color 30 H with high-resolution special colour camera Ø 25 mm, 33 kHz transmitter for tracking the camera head, 30 m push cable Ø 5.4 mm, in the hasp with electronic metering. For pipes Ø 50 – 150 mm,	175303 A220	**4.224,66**
Set S-Color S-N 30 H With camera cable set S-Color 30 H with high-resolution special colour camera Ø 33 mm, self-levelling, 33 kHz transmitter for tracking the camera head, 30 m push cable Ø 5.4 mm, in the hasp with electronic metering. For pipes Ø 70 – 150 mm,	175304 A220	**4.587,96**

Accessories

ROLLER'S VisioCam 2 Basic-Pack Controller unit with large 7" TFT-LCD colour display, SD card slot, USB port, video output socket PAL/NTSC, integrated Li-Polymer 3.7 V, 7.6 Ah battery, glare protection, stand, 2 m connecting cable from the controller unit to the camera cable set, supply voltage/charger 100–240 V, 50–60 Hz, 15 W, SD card 4 GB, USB cable, video cable, in sturdy case.	175300 A220	1.961,82
Camera cable set S-Color 10 K with high-resolution special colour camera Ø 25 mm, 10 m push cable Ø 4.5 mm with length marking, very flexible, in cable reel. For small pipe diameters and narrow pipe bends Ø (40) 50–150 mm	175305 R	1.089,90
Camera cable set S-Color 20 H with high-resolution special colour camera Ø 25 mm, 20 m push cable Ø 4.5 mm, very flexible, in the hasp with electronic metering. For small pipe diameters and narrow pipe bends Ø (40) 50–150 mm	175306 A	2.055,24
Camera cable set S-Color S 30 H With high-resolution special colour camera Ø 25 mm, 33 kHz transmitter for tracking the camera, 30 m push cable Ø 5.4 mm, in the hasp with electronic metering. For pipes Ø 50 – 150 mm	175307 A	2.262,84
Camera cable set S-Color S-N 30 H with high-resolution special colour camera Ø 33 mm, self-levelling 33 kHz transmitter for tracking the camera, 30 m push cable Ø 5.4 mm, in the hasp with electronic metering. For pipes Ø 70 – 150 mm	175308 A	2.626,14
Protective cap S-Color / S-Color S with mineral glass pane, sealing ring, for camera cable set S-Color / S-Color S	175026 R	36,33
Protective cap S-Color S-N with mineral glass pane, sealing ring, for camera cable set S-Color S-N	175330 R	86,05
Guide body Ø 62 mm S-Color / S-Color S for camera cable set S-Color / S-Color S	175057 R	107,33
Guide body Ø 100 mm S-Color / S-Color S for camera cable set S-Color / S-Color S	175058 R	124,35
Guide body Ø 62 mm S-Color S-N for camera cable set S-Color S-N	175343 R	59,48
Guide body Ø 100 mm S-Color S-N for camera cable S-Color S-N	175339 R	83,46
ROLLER'S Detector Tracking device for tracking a camera head with a 33 kHz transmitter	175312 A	1.987,77
Case with inlay	175323 A	98,61
Camera cable set carrying case	175123 A	128,71

ROLLER'S Centro SR

German Top Quality

Speed-Regulation
For the best drilling performance and maximum life of the drilling crowns.

Universal, powerful, robust, handy diamond core drilling machine with speed regulation for core drilling e. g. in concrete, steel-reinforced concrete up to Ø 162 (200) mm, in masonry of all kinds, natural stone, asphalt, screed of all kinds, up to Ø 250 mm. For dry or wet drilling, hand held or with drill stand.

- *Only one universal, robust, handy diamond core drilling machine for 4 applications! **Hand held dry drilling, hand held wet drilling, dry drilling with drill stand, wet drilling with drill stand.** Ideal for applications in gas and sanitary installation, heating installation, electrical installation etc. For pipe and cable breakthroughs, air ducts, test core drilling etc.*
- *Powerful drive unit for vibration-free core drilling for fast, easy work. Universal for holding drilling crowns with UNC 1¼ female or G ½ male connection thread. With water supply device for wet drilling, with adjustable shut-off valve, quick coupling with water stop and ½" hose connection Suction rotor for sucking off dust for dry drilling with connection for conventional vacuum cleaner (accessory).*
- *Compact design, comfortable weight, drive unit only 6.4 kg.*
- *Practical spade handle in connection with stabiliser for hand held drilling. Clamping throat Ø 60 mm for holding the drive unit in ROLLER'S drill stand S2, ROLLER'S drill stand T and in suitable drill stands of other makes. Spacer set for additional stabilisation of the ROLLER'S Centro SR drive unit on the ROLLER'S drill stand T.*
- *Strong, maintenance-free 2-step gear with blocking protection by safety slip clutch.*
- *Robust, powerful universal motor 2200 W, with multifunctional electronics with startup current limiting for soft startup, automatic idle speed limiting, overload protection and blocking protection. Overheating protection by temperature monitoring of the motor by a PTC resistor (Positive Temperature Coefficient). Inching switch with lock. Connecting cable with integrated personal protection switch (PRCD).*
- ***Speed-Regulation***
  *Continuous, electronic speed regulation for material-compatible selection of the drilling speed. Thumbwheel for continuous speed setting (250 to 500 rpm in 1st gear or 600 to 1,200 rpm in second gear). The electronic speed control keeps the selected speed constant under load. The drilling crown speed is kept at the nominal value until it encounters resistance and falls below a critical value. The drive motor stops. If the drive unit is unloaded again, the set rotation speed is reached again so that working at the set rotation speed can continue immediately **(Patent EP 2 085 191)**. The optimally preselected speed for the respective material or the respective drilling diameter remains constant during the entire drilling process, this enables optimum drilling performance and maximum life of the drilling crown.*
- *Universal diamond core drilling crowns, universally applicable for dry and wet drilling, hand held or with drill stands. Uniform UNC 1¼ female connecting thread, useful length 420 mm. Optional ROLLER'S universal diamond core drilling crowns, inductively soldered, resolderable or ROLLER'S universal diamond core drilling crowns LS, laser-welded, high temperature resistant, see page 202–203. Adapter for holding in drive units with other core drilling crown connection (accessory). Easy loosening ring, for easy loosening of the drilling crown (accessory).*
- ***Dust extraction according to EN 60335-2-69***
  When working with quartz building materials, e.g. concrete, steel-reinforced concrete, masonry and screed, a high degree of mineral dust containing quartz (quartz fine dust) is produced which is harmful to the health. Inhalation of quartz fine dust is harmful to the health. EN 60335-2-69 prescribes the use of at least one safety extractor of dust class M for the extraction of health hazardous dusts with an exposure limit/work place limit > 0.1 mg/m³. Observe the national regulations. Suction rotor for dust extraction when dry drilling with connection for ROLLER'S Protector 2 and other appropriate extractors (accessory). Start drilling aid G ½ UDKB, with holes for extracting the drilling dust from the bore hole by a suction rotor for dust extraction (accessory). ROLLER'S Protector 2 M dry and wet extractor, certified for the extraction of health hazardous dusts of dust class M, see page 207.
- *Water extractor for wet drilling up to Ø 170 mm, with connection for ROLLER'S Protector 2 or other suitable dust extractors (accessory).*
- *ROLLER'S drill stands S2 or ROLLER'S drill stands T, see page 208.*

ROLLER'S Centro SR

Scope of Delivery	Art.-No.	€
ROLLER'S Centro SR Basic-Pack		
Drive unit with speed regulation, 2-step gear, multifunctional electronics, personal protection switch PRCD, water supply device with shutoff valve, quick coupling for hose connection ½", stabiliser, spacer set, single open ended wrench size 32. In steel case	*183010 A220*	***1.712,70***
ROLLER'S Centro SR Set T		
ROLLER'S Centro SR Basic-Pack, ROLLER'S drill stand T with set of allen keys and fastening kit for masonry and concrete	*183022 A220*	***3.093,24***
ROLLER'S Centro SR Set 62+82+132 T		
ROLLER'S Centro SR Basic-Pack with universal diamond core drilling crowns ROLLER'S UDKB 62, 82, 132 mm, ROLLER'S drill stand T with set of allen keys and fastening kit for masonry and concrete	*183023 A220*	***3.581,10***
Accessories		
ROLLER'S Centro SR drive unit	*183000 A220*	*1.328,64*
***Spacer set** for additional stabilisation of the Centro SR drive unit on the drill stand T, consisting of spacer and 2 cylinder head screws M 8×65*	*183632 R*	*48,58*
***ROLLER'S universal diamond core drilling crowns** inductively soldered, resolderable*	*See page 202*	
***ROLLER'S universal diamond core drilling crowns LS** laser-welded, high temperature resistant*	*See page 203*	
ROLLER'S drill stand S2 / drill stand T	*See page 208*	
***ROLLER'S Protector 2 L/M,** wet and dry extractors*	*See page 207*	
Further accessories	*See page 209*	
***Steel case** with inlay*	*180600 A*	*128,71*

ROLLER'S Centro S1

Universal, powerful, robust, handy diamond core drilling machine for core drilling, for example in concrete, steel-reinforced concrete up to Ø 102 (132) mm, in masonry of all kinds, natural stone, asphalt, screeds of all kinds, up to Ø 162 mm. For dry or wet drilling, hand held or with drill stand.

- *Only one universal, robust, handy diamond core drilling machine for 4 applications!* ***Hand held dry drilling, hand held wet drilling, dry drilling with drill stand, wet drilling with drill stand.*** *Ideal for applications in gas and sanitary installation, heating installation, electrical installation etc. For pipe and cable breakthroughs, air ducts, test core drilling etc.*
- *Powerful drive unit for vibration-free core drilling for fast, easy work. Universal for holding drilling crowns with UNC 1¼ female or G ½ male connection thread. With water supply device for wet drilling, with adjustable shut-off valve, quick coupling with water stop and ½" hose connection Suction rotor for sucking off dust for dry drilling with connection for conventional vacuum cleaner (accessory).*
- *Compact design, comfortable weight, drive unit only 5.2 kg.*
- *Practical spade handle in connection with stabiliser for hand held drilling. Clamping throat Ø 60 mm for holding the drive unit in ROLLER'S drill stand S2, ROLLER'S drill stand T and in suitable drill stands of other makes.*
- *Strong, maintenance-free gear with blocking protection by safety slip clutch. Load speed of the drilling spindle 580 rpm.*
- *Robust, powerful universal motor 1,850 W, with multifunctional electronics with startup current limiting for soft startup, automatic idle speed limiting, overload protection and blocking protection. Touch switch with lock. Connecting cable with integrated personal protection switch (PRCD).*
- *Universal diamond core drilling crowns, universally applicable for dry and wet drilling, hand held or with drill stands. Uniform UNC 1¼ female connecting thread, useful length 420 mm. Optional ROLLER'S universal diamond core drilling crowns, inductively soldered, resolderable or ROLLER'S universal diamond core drilling crowns LS, laser-welded, high temperature resistant, see page 202–203. Adapter for holding in drive units with other core drilling crown connection (accessory). Easy loosening ring, for easy loosening of the drilling crown (accessory).*
- ***Dust extraction according to EN 60335-2-69***
  Suction rotor for dust extraction when dry drilling with connection for ROLLER'S Protector 2 and other appropriate extractors (accessory). Start drilling aid G ½ UDKB, with holes for extracting the drilling dust from the bore hole by a suction rotor for dust extraction. ROLLER'S Protector 2 M dry and wet extractor, certified for the extraction of health hazardous dusts of dust class M, see page 207.
- *Water extractor for wet drilling up to Ø 170 mm, with connection for ROLLER'S Protector 2 or other suitable dust extractors (accessory).*
- *ROLLER'S drill stands S2 or ROLLER'S drill stands T, see page 208.*

Scope of Delivery	*Art.-No.*	*€*
ROLLER'S Centro S1 Basic-Pack		
Drive unit with multifunctional electronics, personal protection switch PRCD, water supply device with shutoff valve, quick coupling for hose connection ½", stabiliser, drill aid G ½" UDKB with drill Ø 8 mm, allen key size 3, single open ended wrench size 32. In steel case	*180010 A220*	***1.629,66***
ROLLER'S Centro S1 Set S2		
ROLLER'S Centro S1 Basic-Pack, ROLLER'S drill stand S2 with allen key set and fastening kit for masonry and concrete	*180032 A220*	***2.646,90***

Accessories

ROLLER'S Centro S1 drive unit	*180000 A220*	*1.577,76*
ROLLER'S universal diamond core drilling crowns *inductively soldered, resolderable*	*See page 202*	
ROLLER'S universal diamond core drilling crowns LS *laser-welded, high temperature resistant*	*See page 203*	
ROLLER'S drill stands	*See page 208*	
ROLLER'S Protector 2 L/M, *wet and dry extractors*	*See page 207*	
Other accessories	*See page 209*	
Steel case *with inlay*	*180600 A*	*128,71*

Recommended price. All prices plus VAT

ROLLER'S Centro S2/3.5

Core drilling crown (accessory)

Extremely strong, robust diamond core drilling machine for core drilling for example in concrete, steel-reinforced concrete, in masonry of all kinds, natural stone, asphalt, screeds of all kinds, Ø 40 – 300 mm. For dry or wet drilling.

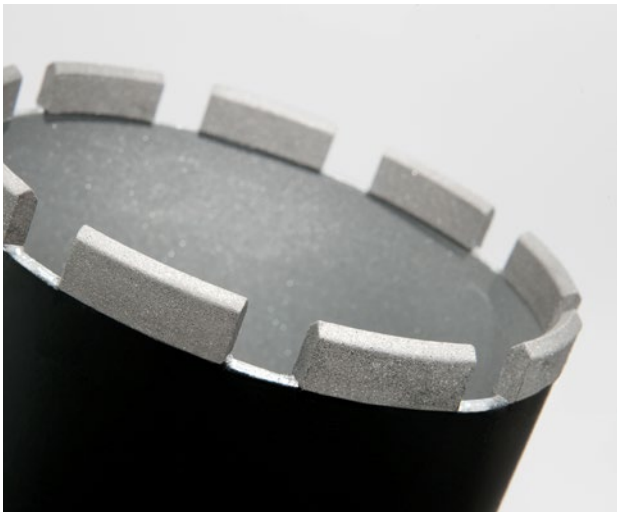
- *Universal, robust diamond core drilling machine for dry and wet drilling. Ideal for applications in gas and sanitary installation, heating installation, electrical installation etc. For pipe and cable breakthroughs, air ducts, test core drilling etc.*
- *Powerful drive unit for vibration-free core drilling for fast, easy work. For holding drilling crowns with a UNC 1¼" female connection thread. With water supply device for wet drilling, with adjustable shut-off valve, quick coupling with water stop and ½" hose connection*
- *Compact design, comfortable weight, drive unit only 14.4 kg.*
- *Motor plate for quick clamping on drill stand. For holding the drive unit in ROLLER'S drill stand T and in suitable drill stands of other makes.*
- *Strong, maintenance-free, 2-step gear for optimum selection of the load speed according to the drill diameter. Blocking protection by safety slip clutch. Load speed of the drill spindle 320 rpm, 760 rpm.*
- *Robust, powerful universal motor 3420 W, with multifunctional electronics with startup current limiting for soft startup, automatic idle speed limiting, overload protection and blocking protection. Rocker switch. Connecting cable with integrated personal protection switch (PRCD).*
- *Universal diamond core drilling crowns, universally applicable for dry and wet drilling, hand held or with drill stands. Uniform UNC 1¼ female connecting thread, useful length 420 mm. Optional ROLLER'S universal diamond core drilling crowns, inductively soldered, resolderable or ROLLER'S universal diamond core drilling crowns LS, laser-welded, high temperature resistant, see page 202–203. Adapter for holding in drive units with other core drilling crown connection (accessory). Easy loosening ring, for easy loosening of the drilling crown (accessory).*
- *Water extractor for wet drilling up to Ø 170 mm, with connection for ROLLER'S Protector 2 or other suitable dust extractors (accessory).*
- *ROLLER'S drill stand T*
  Robust, highly stable drilling stand for core drilling in steel-reinforced concrete and other materials up to Ø 300 mm. For high demands. Drill column made of rigid, unbendable square precision steel tube Ø 50 mm, cold solidified, with extra narrow tolerance, for low-vibration guiding of the slide. Continuously tiltable with degree scale up to 45°, with double support by adjustable, single-part steel girders, for maximum thrust pressure Highly stable, 3-sided guidance of the drill column in the base plate and triple cross fastening for high rigidity in vertical drilling 4 eyebolts for levelling unevenness of the floor, for exact standing position. Drill depth scale. Slide guided on all sides by adjustable, pretensioned plastic slide bearings. Precision in-feed drive ensures easy, low-vibration drilling and precise, low-vibration drill thrust For high thrust pressure and long life of the drilling crowns Spirit level integrated in the slide for exact alignment of the drill stand Locking of the slide for simple assembly of the drilling crown and safe transport Rigid connection plate made of wear-resistant spheroidal iron Quick-clamping device for accommodating drive units with a suitable connection plate Highly stable clamping bracket, unbendable and rigid, for accommodating drive units with Ø 60 mm clamping throat. Rack and pinion force transmission with ergonomically designed pressing lever which can be inserted in both sides of the slide. Wide steel rack Base plate with groove for sealing ring of the vacuum fastening Vacuum fastening as accessory Drill column with adjustable clamping head for clamping the drill stand between the ceiling and floor or between two walls Mobile drill stand for easy transport Weight 19.5 kg.

Scope of Delivery	*Art.-No.*	*€*
ROLLER'S Centro S2/3.5 Basic-Pack		
Diamond core drilling machine with 2-step gear, multifunctional electronics, personal protection switch PRCD, water supply device with adjustable shutoff valve and quick coupling for hose connection ½", Easy loosening ring, single open-ended wrench size 32	*180012 A220*	***3.176,28***
ROLLER'S Centro S2/3.5 Set T		
ROLLER'S Centro S2 / 3.5 Basic-Pack, ROLLER'S drill stand T with set of allen keys and fastening kit for masonry and concrete	*180030 A220*	***4.722,90***

Accessories

***ROLLER'S universal diamond core drilling crowns** inductively soldered, resolderable*	*See page 202*
***ROLLER'S universal diamond core drilling crowns LS** laser-welded, high temperature resistant*	*See page 203*
ROLLER'S drill stands	*See page 208*
***ROLLER'S Protector 2 L/M,** wet and dry extractors*	*See page 207*
Other accessories	*See page 209*

ROLLER'S Universal diamond core drilling crowns



- Steel reinforced concrete (wet)

- Brickwork (wet)

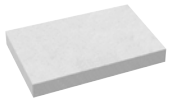
- Lime sandstone (dry / wet)

- Poroton (dry / wet)

- Sandstone (wet)

- Asphalt (wet)

- Granite (wet) and many more



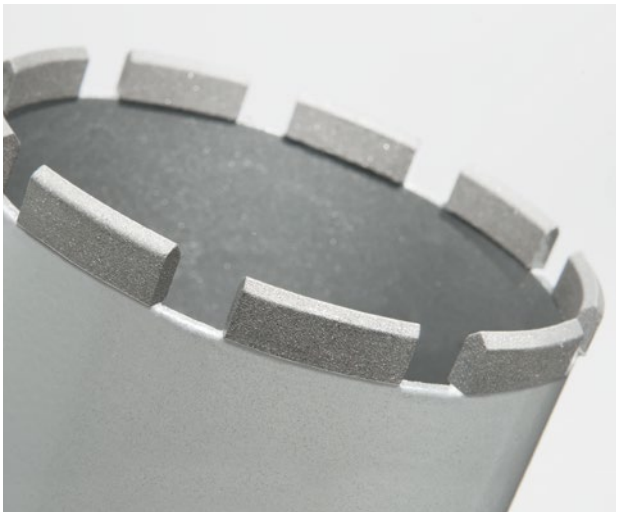
Accessory for ROLLER'S Centro S1, Centro SR, Centro S3, Centro S2 / 3.5 and other makes.

Universal diamond core drilling crowns, inductively soldered, universally applicable for dry and wet drilling, hand held or with drill stands. For many materials, e.g. concrete, steel-reinforced concrete, masonry of all kinds, natural stone, asphalt, screeds of all kinds. Connecting thread UNC 1¼ female, drilling depth 420 mm.

- *Driven by ROLLER'S Centro S and by suitable drive units of other makes with UNC 1¼ female connection thread. Adapter for connecting to drive unit with other connecting threads/other tool holders (accessory).*
- *Diamond segments with wedge-shaped cut ("roof shape") for fast, easy and quiet drilling start.*
- *Inductively soldered on fully automatic soldering machines for constant high quality of the soldered connection Drilling tubes with soldered diamond segments can be resoldered by simple hard soldering.*
- *High quality diamond segments with special bonding with high diamond content for fast drilling and very long life. Universal for use in steel reinforced concrete, granite, lime sandstone, Poroton, brick, asphalt.*
- *Immediately ready for use by sharpened diamond segments.*
- *Easy loosening ring, for easy loosening of the drilling crown (accessory).*
- *Use ROLLER'S Protector 2 M for high-performance extraction of the drilling dusts from the drilling gap during dry drilling, see page 207. ROLLER'S Protector 2 M dry and wet extractor is certified for the extraction of health hazardous dusts of dust class M.*

Designation Ø × drilling depth × connection	Number of segments	Art.-No.	€
ROLLER'S Universal diamond core drilling crowns			
UDKB 32 × 420 × UNC 1¼	4	181010 A	143,19
UDKB 42 × 420 × UNC 1¼	4	181015 A	133,85
UDKB 52 × 420 × UNC 1¼	5	181020 A	142,15
UDKB 62 × 420 × UNC 1¼	6	181025 A	154,61
UDKB 72 × 420 × UNC 1¼	7	181030 A	175,37
UDKB 82 × 420 × UNC 1¼	7	181035 A	189,90
UDKB 92 × 420 × UNC 1¼	8	181040 A	214,81
UDKB 102 × 420 × UNC 1¼	8	181045 A	220,00
UDKB 112 × 420 × UNC 1¼	9	181050 A	232,46
UDKB 122 × 420 × UNC 1¼	10	181055 A	262,56
UDKB 127 × 420 × UNC 1¼	10	181059 A	272,94
UDKB 132 × 420 × UNC 1¼	11	181060 A	284,36
UDKB 152 × 420 × UNC 1¼	12	181065 A	338,34
UDKB 162 × 420 × UNC 1¼	12	181070 A	358,06
UDKB 182 × 420 × UNC 1¼	12	181075 A	396,46
UDKB 200 × 420 × UNC 1¼	12	181080 A	419,30
UDKB 225 × 420 × UNC 1¼	13	181085 A	510,64
UDKB 250 × 420 × UNC 1¼	14	181090 A	524,14
UDKB 300 × 420 × UNC 1¼	22	181095 A	686,07
Accessories			
Adapter UNC 1¼ male to G ½ female		180052	31,45
Adapter UNC 1¼ male to G ½ male		180056	28,55
Adapter UNC 1¼ male for Hilti BI adapter for using the ROLLER'S universal diamond core drilling crowns in Hilti drive machines with BI tool holder.		180053	48,27
Adapter UNC 1¼ male for Hilti BU adapter for using the ROLLER'S universal diamond core drilling crowns in Hilti drive machines with BU tool holder.		180054	111,07
Adapter UNC 1¼ male for Hilti BL adapter for using the ROLLER'S universal diamond core drilling crowns in Hilti drive machines with BL tool holder.		180057 R	111,07
Other adapters for using ROLLER'S universal diamond core drilling crowns in drive units of other makes		on request	
Drilling crown extension 200 mm		180155 R	61,19
Easy loosening ring for easy loosening of the diamond core drilling crown		180015	20,66
Sharpening stone for diamond core drilling crowns		079012	64,67
Single open ended wrench SW 41 for loosening of the drilling crown		079003	38,35

ROLLER'S Universal diamond core drilling crowns LS



Accessory for ROLLER'S Centro S1, Centro SR, Centro S3, Centro S2 / 3.5 and other makes.

High temperature, universal diamond core drilling crowns, laser-welded, universally applicable for dry and wet drilling, hand held or with drill stands. For many materials, e.g. concrete, steel-reinforced concrete, masonry of all kinds, natural stone, asphalt, screeds of all kinds. Connecting thread UNC 1¼ female, drilling depth 420 mm.

- *Driven by ROLLER'S Centro S and by suitable drive units of other makes with UNC 1¼ female connection thread. Adapter for connecting to drive unit with other connecting threads/other tool holders (accessory).*
- *Diamond segments with wedge-shaped cut ("roof shape") for fast, easy and quiet drilling start.*
- *Laser-welded on fully automatic welding machines for consistent high quality of the weld High temperature-resistant, even under extreme temperature load, no desoldering of the segments due to overheating.*
- *High quality diamond segments with special bonding with high diamond content for fast drilling and very long life. Universal for use in steel reinforced concrete, granite, lime sandstone, Poroton, brick, asphalt.*
- *Immediately ready for use by sharpened diamond segments.*
- *Easy loosening ring, for easy loosening of the drilling crown (accessory).*
- *Use ROLLER'S Protector 2 M for high-performance extraction of the drilling dusts from the drilling gap during dry drilling, see page 207. ROLLER'S Protector 2 M dry and wet extractor is certified for the extraction of health hazardous dusts of dust class M.*

► *Steel reinforced concrete (wet)*

► *Brickwork (wet)*

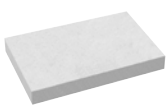
► *Lime sandstone (dry / wet)*

► *Poroton (dry / wet)*

► *Sandstone (wet)*

► *Asphalt (wet)*

► *Granite (wet) and many more*



Designation *Ø × drilling depth × connection*	*Number of segments*	*Art.-No.*	*€*
ROLLER'S Universal diamond core drilling crowns LS			
UDKB LS 32 × 420 × UNC 1¼	*1*	*181410 A*	*157,72*
UDKB LS 42 × 420 × UNC 1¼	*4*	*181415 A*	*147,34*
UDKB LS 52 × 420 × UNC 1¼	*5*	*181420 A*	*156,69*
UDKB LS 62 × 420 × UNC 1¼	*6*	*181425 A*	*170,18*
UDKB LS 72 × 420 × UNC 1¼	*6*	*181430 A*	*193,02*
UDKB LS 82 × 420 × UNC 1¼	*7*	*181435 A*	*209,62*
UDKB LS 92 × 420 × UNC 1¼	*8*	*181440 A*	*236,61*
UDKB LS 102 × 420 × UNC 1¼	*9*	*181445 A*	*242,84*
UDKB LS 112 × 420 × UNC 1¼	*9*	*181450 A*	*256,33*
UDKB LS 122 × 420 × UNC 1¼	*10*	*181455 A*	*289,55*
UDKB LS 127 × 420 × UNC 1¼	*10*	*181459 A*	*300,97*
UDKB LS 132 × 420 × UNC 1¼	*10*	*181460 A*	*313,42*
UDKB LS 152 × 420 × UNC 1¼	*11*	*181465 A*	*372,59*
UDKB LS 162 × 420 × UNC 1¼	*12*	*181470 A*	*394,39*
UDKB LS 182 × 420 × UNC 1¼	*13*	*181475 A*	*476,39*
UDKB LS 200 × 420 × UNC 1¼	*14*	*181480 A*	*503,38*
Accessories			
Adapter UNC 1¼ male to G ½ female		*180052*	*31,45*
Adapter UNC 1¼ male to G ½ male		*180056*	*28,55*
Adapter UNC 1¼ male for Hilti BI *adapter for using the ROLLER'S universal diamond core drilling crowns in Hilti drive machines with BI tool holder.*		*180053*	*48,27*
Adapter UNC 1¼ male for Hilti BU *adapter for using the ROLLER'S universal diamond core drilling crowns in Hilti drive machines with BU tool holder.*		*180054*	*111,07*
Adapter UNC 1¼ male for Hilti BL *adapter for using the ROLLER'S universal diamond core drilling crowns in Hilti drive machines with BL tool holder.*		*180057 R*	*111,07*
Other adapters for using ROLLER'S universal diamond core drilling crowns in drive units of other makes		*on request*	
Drilling crown extension *200 mm*		*180155 R*	*61,19*
Easy loosening ring *for easy loosening of the diamond core drilling crown*		*180015*	*20,66*
Sharpening stone *for diamond core drilling crowns*		*079012*	*64,67*
Single open ended wrench SW 41 *for loosening of the drilling crown*		*079003*	*38,35*

ROLLER'S Centro DP

Powerful, robust, handy diamond core drilling machine with micro-pulse technology. For core drilling without water, e.g. in concrete, steel-reinforced concrete up to Ø 162 (202) mm, in all kinds of masonry, natural stones, asphalt, all kinds of screed, up to Ø 202 mm. Especially for dry drilling, hand held or with drill stand.

- *Universal diamond core drilling machine with micro-pulse technology especially for dry drilling, hand held or with drill stand! Suitable for many, especially hard materials.*
- *Ideal for applications for gas and sanitary installation, heating installation, electrical installation etc. For pipe and cable breakthroughs, air ducts, test core drilling etc. With ROLLER'S Protector 2 M safety extractor ideally suitable for core drilling without water, e.g. in finished apartment, office or industrial buildings.*
- *Powerful drive unit with micro-pulse technology for low-vibration core drilling without water, for quick, easy work, e.g. 200 mm in steel-reinforced concrete Ø 62 mm only 5 min. For holding drilling crowns with connecting thread UNC 1¼ inside or G ½ outside. Integrated dust extraction for connection to ROLLER'S Protector 2 M and other suitable dust extractors.*
- ***Micro-pulse technology***
  Connectable and disconnectable micro-pulse technology: Pulse disc with 24 teeth generates 28,800 pulses rpm in idle speed at 1,200 rpm, 21,120 pulses rpm under load at 880 rpm.
- *Compact design, comfortable weight, drive unit only 7.0 kg.*
- *Practical spade handle in connection with stabiliser for hand held drilling. Clamping throat Ø 60 mm for holding the drive unit in ROLLER'S S2 drill stands, ROLLER'S T drill stands and in suitable drill stands of other makes.*
- *Strong, maintenance-free gear. Blocking protection by safety slip clutch. Load speed drilling spindle 880 rpm.*
- *Robust, powerful universal motor 2200 W, with multifunctional electronics with startup current limiting for soft startup, automatic idle speed limiting, overload protection and blocking protection. Inching switch with lock.*
- *Dry diamond core drilling crowns LS (accessories), developed especially for the micro-pulse technology, laser-welded, high temperature-resistant, for core drilling without water, hand held or with drill stand, connecting thread UNC 1¼" inside, useful length 320 mm. Ideal for dry drilling in steel-reinforced concrete and masonry. See page 206. Easy loosening ring, for easy loosening of the drilling crown (accessory).*
- ***Dust extraction in accordance with EN 60335-2-69***
  When working with quartz building materials, e.g. concrete, steel-reinforced concrete, masonry and screed, a high degree of mineral dust containing quartz (quartz fine dust) is produced which is harmful to the health. Inhalation of quartz fine dust is harmful to the health. EN 60335-2-69 prescribes the use of at least one safety extractor of dust class M for the extraction of health hazardous dusts with an exposure limit/work place limit of > 0.1 mg/m³. Observe the national regulations.

  Use ROLLER'S Protector 2 M for high-performance extraction of the drilling dusts from the drilling gap during dry drilling, see page 207. ROLLER'S Protector 2 M dry and wet extractor is certified for the extraction of health hazardous dusts of dust class M.

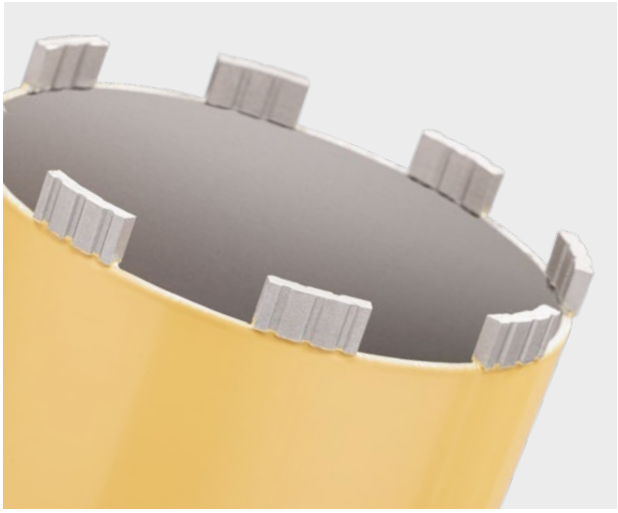
  Start drilling aid G ½ TDKB, with holes for extracting the drilling dust from the bore hole.
- *ROLLER'S drill stand S2 or ROLLER'S drill stand T, see page 208.*

Scope of Delivery	Art.-No.	€
ROLLER'S Centro DP Basic-Pack		
Drive unit with micro-pulse technology, multifunctional electronics, integrated dust extraction, start drilling aid G ½ TDKB with Ø 8 mm drill, Allen key size 3, stabiliser, single open-ended wrench size 32. In steel case	180016 A220	**2.584,62**
ROLLER'S Centro DP Set S2		
ROLLER'S Centro DP Basic-Pack, ROLLER'S S2 drill stand with set of Allen keys and fastening kit for masonry and concrete	180033 A220	**3.601,86**
ROLLER'S Centro DP Set T		
ROLLER'S Centro DP Basic-Pack, ROLLER'S T drill stand with set of Allen keys and fastening kit for masonry and concrete	180035 A220	**4.131,24**
ROLLER'S Centro DP / Protector 2 M Set-Pack		
ROLLER'S Centro DP Basic-Pack, Art.-No. 180016 A220, ROLLER'S Protector 2 M Set, Art.-No. 185601 A220	180036 A220	**3.652,72**

Accessories

ROLLER'S Centro DP drive unit	180003 A220	2.532,72
ROLLER'S dry diamond core drilling crowns LS *laser-welded, high temperature-resistant*	See page 206	
ROLLER'S drill stands	See page 208	
ROLLER'S Protector 2 M, *wet and dry extractor*	See page 207	
Further accessories	See page 209	
Steel case *with inlay*	180600 ADP	128,71

ROLLER'S dry-diamond core drilling crowns LS



High temperature-resistant dry diamond core drilling crowns, laser-welded. Especially for dry drilling with core drilling machines with micro-pulse technology, hand held or with drill stand. For many materials, e.g. concrete, steel-reinforced concrete, all kinds of masonry, natural stone, asphalt, all kinds of screed. Connection thread UNC 1¼ female, drilling depth 320 mm.

- *Driven by ROLLER'S Centro DP with micro-pulse technology and by suitable drive units of other makes with UNC 1¼ male connection thread.*
- *Diamond segments with diamonds positioned in the bonding agent. For fast, easy and smooth drilling.*
- *Laser-welded on fully automatic welding machines for consistent high quality of the weld. High temperature-resistant, even under extreme temperature load, no desoldering of the segments due to overheating.*
- *High quality diamond segments with special bonding with high diamond content for fast drilling and very long life. Universal for use in steel-reinforced concrete, granite, lime sandstone, sandstone, Poroton, brick, asphalt.*
- *Use ROLLER'S Protector 2 M for high-performance extraction of the drilling dusts from the drilling gap during dry drilling, see page 207. ROLLER'S Protector 2 M dry and wet extractor is certified for the extraction of health hazardous dusts of dust class M.*
- *Easy loosening ring, for easy loosening of the drilling crown (accessory).*

► *Steel reinforced concrete*

► *Brickwork*

► *Lime sandstone*

► *Poroton*

► *Sandstone*

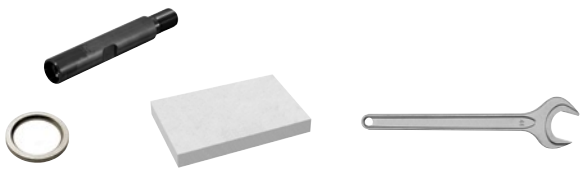
► *Asphalt*

► *Granite and many more*

Designation Ø × drilling depth × connection	*Number of segments*	*Art.-No.*	*€*
ROLLER'S dry-diamond core drilling crowns LS			
TDKB LS 32 × 320 × UNC 1¼	*3*	*181500 A*	*172,26*
TDKB LS 42 × 320 × UNC 1¼	*4*	*181502 A*	*160,84*
TDKB LS 52 × 320 × UNC 1¼	*5*	*181504 A*	*171,22*
TDKB LS 62 × 320 × UNC 1¼	*5*	*181506 A*	*186,79*
TDKB LS 72 × 320 × UNC 1¼	*6*	*181508 A*	*211,70*
TDKB LS 82 × 320 × UNC 1¼	*6*	*181510 A*	*229,35*
TDKB LS 92 × 320 × UNC 1¼	*6*	*181512 A*	*258,41*
TDKB LS 102 × 320 × UNC 1¼	*7*	*181514 A*	*264,64*
TDKB LS 112 × 320 × UNC 1¼	*7*	*181516 A*	*279,17*
TDKB LS 122 × 320 × UNC 1¼	*8*	*181532 A*	*320,69*
TDKB LS 127 × 320 × UNC 1¼	*8*	*181518 A*	*332,11*
TDKB LS 132 × 320 × UNC 1¼	*8*	*181520 A*	*341,45*
TDKB LS 142 × 320 × UNC 1¼	*8*	*181522 A*	*365,32*
TDKB LS 152 × 320 × UNC 1¼	*8*	*181524 A*	*406,84*
TDKB LS 162 × 320 × UNC 1¼	*9*	*181526 A*	*431,76*
TDKB LS 182 × 320 × UNC 1¼	*9*	*181528 A*	*476,39*
TDKB LS 202 × 320 × UNC 1¼	*10*	*181530 A*	*504,42*

Accessories

***Drilling crown extension** 200 mm*	*180155 R*	*61,19*
***Easy loosening ring** for easy loosening of the diamond core drilling crown*	*180015*	*20,66*
***Sharpening stone** for diamond core drilling crowns*	*079012*	*64,67*
***Single open ended wrench SW 41** for loosening of the drilling crown*	*079003*	*38,35*



ROLLER'S Protector 2 M/L

Universal, powerful dry and wet extractor with automatic filter cleaning for extracting dusts, dirt and liquids.

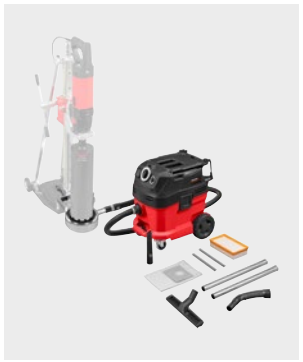
Extraction of health hazardous dusts when chasing and cutting

- ***Certified dust extractor for extraction and collection of health hazardous dusts.*** *Ideal for dust extraction when chasing, cutting, drilling, core drilling and grinding.*

  ROLLER'S Protector 2 L: certified according to dust class L in accordance with EN 60335-2-69[1], exposure limit/workplace limit > 1 mg/m³, penetration level ≤ 0.1 %.

  ROLLER'S Protector 2 M: certified according to dust class M in accordance with EN 60335-2-69[1], exposure value/work place limit > 0.1 mg/m³, penetration level ≤ 0.1 %, with electronic volume flow monitoring, selector switch for adapting the suction power to different suction hose diameters (21, 27, 32, 35, 40 mm) and stopper for the suction hose connection nozzle.
- *Compact, handy design, comfortable weight, only 13.5 kg (Protector 2 L) and only 14.2 kg (Protector 2 M). Very flexible by steerable castors and rubber tyred wheels. Lockable castors. Large tank capacity 31 l, for liquids 17 l. On/Off switch with selection for with or without filter cleaning with 15 s or 60 s cycle.*
- *Powerful dust extractor with innovative, patented, automatic filter cleaning. Flat filter system is cleaned automatically every 15 s or 60 s by powerful shots of air, therefore constantly high extraction force during the entire cleaning/extraction.*
- *Adapter for connecting a power tool.*
- *Integrated fittings for fixing a ROLLER'S L-Boxx system case.*
- *Individually adaptable adapters for connecting a power tool.*
- *Robust, powerful bypass motor, 1,200 W, with high-power turbine. High suction power, continuously adjustable up to an air volume of ≤ 143 m³/h. For optimum adaptation to the required extraction power.*
- *On/off switch and switch for automatic filter cleaning with integrated green LED to display operation stand-by of the automatic filter cleaning.*
- *With automatic switch off on reaching the maximum liquid filling level (for electrically conductive liquids).*
- *Integrated appliance socket for power tools up to 2,200 W with electronic automatic on/off. The extractor switches on/off automatically when the power tool is switched on/off.*
- ***Antistatic-system*** *(ROLLER'S Protector 2 M)*
  Static charge is dissipated to the earthed upper section of the extractor by electrically conductive metal suction tube, electrically conductive handle E, electrically conductive suction hose E and electrically conductive suction hose connection nozzle.
- ***Dust extraction of dust class M in accordance with EN 60335-2-69***
  When working with building materials, e.g. concrete, lime sandstone, bricks, fire-proof material, screed, cellular concrete (Ytong) containing quartz, a high degree of fine mineral dust containing quartz is produced which is harmful to health. Inhalation of mineral dust is harmful to the health. The use of at least an industrial dust extractor of dust class M in accordance with EN 60335-2-69 is prescribed for the extraction of health hazardous dusts. Observe the national regulations.

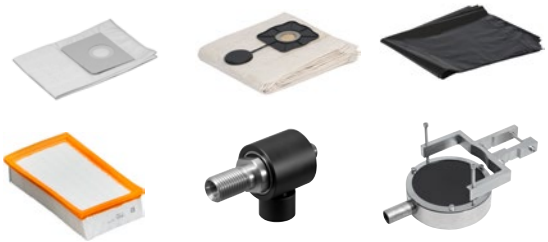
Extraction of health hazardous dusts when dry drilling



Extraction of drilling sludge when wet drilling with ROLLER'S drill stands

Dust class L

Dust class M



Scope of Delivery	Art.-No.	€
ROLLER'S Protector 2 L Set *Wet and dry extractors of dust class L, with automatic filter cleaning, 1 felt filter bag, 1 flat folder filter PES, suction hose 4,0 m, 2.5 m, handle, 2 metal suction pipes each 0.5 m. Attachment for surfaces wet/dry 300 mm with rollers, brush strips, rubber lips. Attachment for joints, adapter suction hose/power tool.*	*185600 A220*	***798,22***
ROLLER'S Protector 2 M Set *Wet and dry vacuum cleaners of dust class M, with automatic filter cleaning, 1 felt filter bag, 1 PES flat folded filter, 1 polythene bag, suction hose E 4.0 m, handle E, 2 metal suction pipes each 0.5 m. Wet/dry attachment for surfaces 300 mm with rollers, brush strips, rubber lips, attachment for joints, suction hose/power tool adapter*	*185601 A220*	***1.068,10***
Accessories		
Felt filter bag, *pack of 5, polyester felt, 3-layer, tear-proof, for wet and dry extraction, M-certified, for normal dirt, fine dusts, abrasive dusts, wet dirt*	*185511 A05*	*56,26*
Wet filter bag, *pack of 5, paper-polyester- woven felt, tear-proof, for wet and dry extraction, for abrasive dusts, wet dirt, liquids*	*185512 A05*	*93,94*
Polythene bag, *pack of 10, polyethylene, for wet and dry extraction of non-health-hazardous dusts, for normal dirt, fine dusts, abrasive dusts, wet dirt, liquids. Prevents soiling of the tank.*	*185513 A10*	*52,83*
Flat folded filter PES, *polyester, nano coated, 1 piece, unrottable, can be washed out with water for wet and dry extraction, M-certified*	*185515 A01*	*85,01*
Suction rotor for sucking off dust, water extractor	*See page 209*	

[1] *Observe the national regulations for the collection and disposal of health hazardous dusts.*

Recommended price. All prices plus VAT

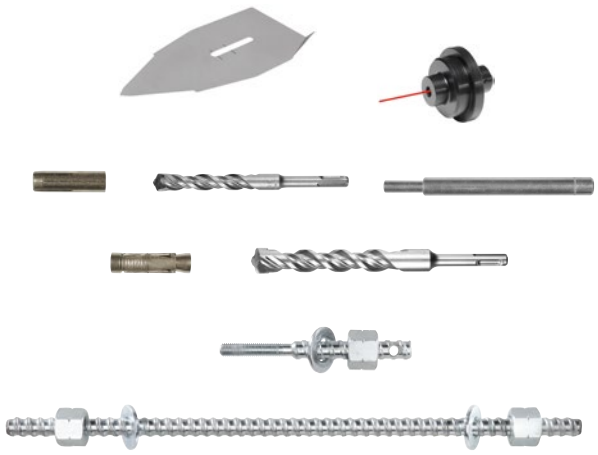
ROLLER'S drill stands

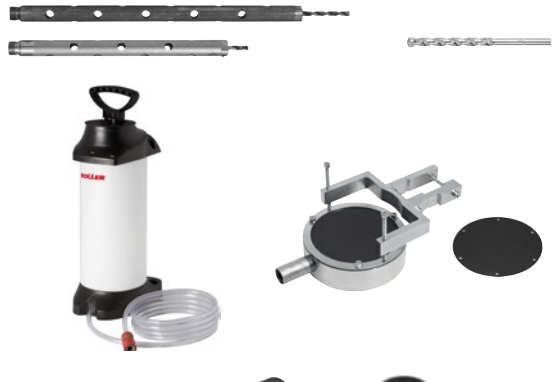
German Top Quality

German Top Quality

Accessory for ROLLER'S Centro S1, Centro SR, Centro S3, Centro S2 / 3.5, Centro DP and other makes	Art.-No.	€
ROLLER'S drill stand S2 *for ROLLER'S Centro S1, Centro SR, Centro S3, and other makes. Robust, handy drill stand for core drilling up to Ø 202 mm. Drill column made of rigid, unbendable square precision steel tube Ø 50 mm, cold solidified, with extra narrow tolerance, for low-vibration guiding of the slide. Drill column guided in sturdy stand and double bolted for high rigidity during drilling. Steel section stand. 4 adjusting screws for levelling unevenness of the floor, for exact standing position. Clamping bracket for holding drive units with clamping throat Ø 60 mm. Slide guided on all sides by adjustable, pretensioned plastic slide bearings. Precision in-feed drive ensures easy, low-vibration drilling and precise, low-vibration drill thrust. For high thrust pressure and long life of the drilling crowns. Spirit level integrated in the slide for exact alignment of the drill stand. Locking of the slide for simple assembly of the drilling crown and safe transport. Stable clamping bracket, unbendable and rigid, for accommodating drive units with Ø 60 mm clamping throat. Rack and pinion force transmission with ergonomically designed pressing lever which can be inserted in both sides of the slide. Wide steel rack. Weight 12 kg. With allen key size 6, single open-ended wrench size 19 and 30. Fastening kit for masonry and concrete, consisting of 2 splaying anchors M 12, 10 hammer anchors M 12, setting iron for hammer anchors M 12, cord threaded bar M 12 × 52, quick clamping nut, washer. Carbide masonry drill Ø 15 mm SDS-plus*	*183700 A*	*1.017,24*
ROLLER'S drill stand T *Universal for ROLLER'S Centro S1, Centro SR, Centro S3, Centro S2 / 3.5 and other makes. Use of the spacer set (see below) is recommended with ROLLER'S Centro SR. Robust, highly stable drilling stand for core drilling in steel-reinforced concrete and other materials up to Ø 300 mm. For high demands. Drill column made of rigid, unbendable square precision steel tube Ø 50 mm, cold solidified, with extra narrow tolerance, for low-vibration guiding of the slide. Continuously tiltable with degree scale up to 45°, with double support by adjustable, single-part steel girders, for maximum thrust pressure. Highly stable, 3-sided guidance of the drill column in the base plate and triple cross fastening for high rigidity in vertical drilling 4 eyebolts for levelling unevenness of the floor, for exact standing position. Drill depth scale. Slide guided on all sides by adjustable, pretensioned plastic slide bearings. Precision in-feed drive ensures easy, low-vibration drilling and precise, low-vibration drill thrust. For high thrust pressure and long life of the drilling crowns. Spirit level integrated in the slide for exact alignment of the drill stand. Locking of the slide for simple assembly of the drilling crown and safe transport. Rigid connection plate made of wear-resistant spheroidal iron. Quick-clamping device for accommodating drive units with a suitable connection plate. Highly stable clamping bracket, unbendable and rigid, for accommodating drive units with Ø 60 mm clamping throat. Rack and pinion force transmission with ergonomically designed pressing lever which can be inserted in both sides of the slide. Wide steel rack. Base plate with groove for sealing ring of the vacuum fastening. Vacuum fastening as accessory. Drill column with adjustable clamping head for clamping the drill stand between the ceiling and floor or between two walls. Mobile drill stand for easy transport. Weight 19.5 kg. With allen key size 6, single open ended wrench size SW 19 and SW 30 and fastening kit for masonry and concrete, consisting of 2 M12 splaying anchors, 10 M12 hammer anchors for concrete, setting iron for M12 hammer anchors, cord threaded bar M12 × 52, quick clamping nut, washer in box. Carbide masonry drill Ø 15 mm SDS-plus*	*183600 A*	*1.546,62*
Spacer set *for additional stabilisation of the Centro SR drive unit on the drill stand T, consisting of spacer and 2 cylinder head screws M 8 × 65*	*183632 R*	*48,58*

ROLLER'S Centro
S1 / SR / S2/3.5 / DP





Accessory for ROLLER'S Centro S1, Centro SR, Centro S3, Centro S2 / 3.5, Centro DP and other makes	Art.-No.	€
Drilling template drill stand T *for easy setting of the fastening holes*	183605 R	57,61
Laser drilling centre pointer	183604 R	129,75
Carbide masonry drills Ø 15 mm SDS-plus *for hammer anchors M12*	079018	28,13
Hammer anchor M12 (concrete), *50 pieces*	079005 R50	109,82
Setting iron *for hammer anchor M 12*	182050 R	16,09
Carbide masonry drills Ø 20 mm SDS-plus *for splaying anchors M12*	079019	63,42
Splaying anchor M12*, pack of 10, for masonry, reusable*	079006 R10	102,76
Quick clamping set 160 *for fastening the drilling stand with anchors, consisting of cord threaded bar 160 mm with M12 × 52 thread, quick clamping nut, washer.*	079010	72,76
Quick clamping set 500 *for fastening the drilling stand without anchor, consisting of cord threaded bar 500 mm, 2 quick clamping nuts, 2 washers*	183607 R	54,08
Vacuum fastening drill stand T, *consisting of sealing ring and cover plate with hose connection*	183603 R	99,44
Vacuum pump*, for vacuum ≤ - 900 mbar (90%), consisting of dry running rotary slide pump, oil-free, performance 6 m3/h, condenser motor 230 V, 50–60 Hz, 250 W, splash water-protected, inside suction filter with silencer function and 5 m PVC fabric hose with bayonet coupling*	183670 R220	1.909,92
Start drilling aid G ½ UDKB*, with holes for extracting the drilling dust from the bore hole by a suction rotor for dust extraction (Art. No. 181160 R), with carbide masonry drill Ø 8 mm*	180140 R	91,97
Start drilling aid G ½ TDKB, with holes for extracting the drilling dust from the bore hole, with carbide masonry drill Ø 8 mm	180145 R	91,97
Carbide masonry drill Ø 8 mm *for drill aid*	079013	18,89
Pressurised water tank *for 10 l of water, for wet drilling without water connection*	182006 A	205,52
Water extractor *for wet drilling up to Ø 170 mm, consisting of water collection ring with sealing ring, rubber washer Ø 200 mm and universal pressure pad for all ROLLER'S drilling stands.*	183606 R	393,40
Rubber disc, Ø 200 mm*, pack of 10, for water extractor*	183675 R10	74,53
Suction rotor for sucking off dust *with G ½ male thread, UNC 1¼ male thread and with connection for ROLLER'S Protector 2 and other suitable extractors*	180160 R	173,35
Levelling block *magnetic, for aligning the drill stand*	182010 A	75,26
Drilling crown extension *200 mm*	180155 R	61,19
Easy loosening ring *for easy loosening of the diamond core drilling crown*	180015	20,66
Sharpening stone *for diamond core drilling crowns*	079012	64,67
Single open ended wrench SW 41 *for loosening of the drilling crown*	079003	38,35
ROLLER'S Protector 2 L / M *Dry and wet extractor, certified as extractor and dust extractor for extracting health hazardous dusts in accordance with EN 60335-2-69*	See page 207	

ROLLER'S Groove 180 SR

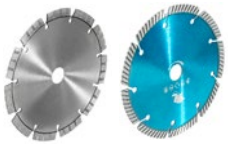
German Top Quality

Powerful, compact, handy diamond chasing and cutting grinder for dry chasing and cutting of mineral materials, e.g. concrete, steel-reinforced concrete, all types of masonry, natural stone, etc. For a chase depth up to 61 mm and a chase width up to 62 mm.

- *Ideal for producing chases/grooves for laying pipes and electric cables in heating, sanitary and electrical installation, air-conditioning and cooling technology.*
- *Powerful drive unit for dust-free, safe and easy cutting and chasing of concrete, steel-reinforced concrete, masonry etc. Extremely fast chasing in masonry 63 mm deep, 500 mm long, in only 34 s.*
- *For driving 1 , 2 or 3 diamond cutting disks according to EN 13236 Ø 180 mm. 7 spacer discs in various thicknesses, according to desired chase width with the cutting discs screwed together on a stable block, secure a constant chase width.*
- *Full contact support plate during the entire chasing/cutting process for guided plunge-in of the diamond cutting discs, dust-free, safe working and easy, even feed.*
- *Compact design, comfortable weight, drive unit only 8.0 kg.*
- *Practical switch handle with triple force-transmitting leverage for easy plunge-in and effective feeding. Swivel handle, for optimum working position and ergonomic work.*
- *Continuously adjustable depth stop.*
- *Locking of the drive shaft for easy changing of the universal diamond cutting disks.*
- *Strong, maintenance-free gear. Load speed of the drive shaft 3,300 rpm.*
- *Robust, powerful universal motor 2000 W, overheating protection by temperature monitoring of the motor by PTC resistor (Positive Temperature Coefficient). Safety inching switch with lock. Restart protection in case of mains failure. Connecting cable 5.7 m.*
- ***Speed Regulation***
  The electronic speed control that is being used keeps the speed constant, also under load. The cutting disc speed is kept at the nominal value until it encounters resistance and falls below a critical value. The drive motor stops. If the drive unit is unloaded again, the set rotation speed is reached again so that working at the set rotation speed can continue immediately ***(Patent EP 2 085 191)****. Advantage: The chasing and cutting speed (load speed) is maintained during the entire chasing and cutting process for a high chasing and cutting performance.*
- *Multifunction electronics with start-up current limiting for soft starting for delicate engagement of the diamond cutting discs, automatic idle speed limiting for noise reduction and preservation of the motor, overload and blocking protection for motor and gear.*
- *Universal diamond cutting disks, universally usable, metal body according to EN 13236 with locating bore Ø 22, 23 mm, high quality diamond segments with special bonding for fast chasing/cutting and very long service life (accessory).*

  ROLLER'S universal diamond cutting disc LS-Turbo, laser welded, high temperature resistant, for fast cuts and cuts in very hard materials, or

  ROLLER'S universal diamond cutting disc LS-HP, high-performance, laser welded, high temperature resistant, for fast cuts and cuts in very hard materials, very long service life.
- ***Dust extraction of dust class M in accordance with EN 60335-2-69***
  ROLLER'S Protector 2 M, dry and wet extractor, certified for the extraction of health hazardous dusts of dust class M, see page 207.



Scope of Delivery	Art.-No.	€
ROLLER'S Groove 180 SR Basic-Pack		
Drive unit with speed regulation, suction nozzle for connecting a dust extractor, 3, 6, 10, 20 mm spacer discs, depth stop, size 13 wrench, without cutting disc, in steel case	*185011 A220*	***1.235,22***
Accessories		
ROLLER'S Groove 180 SR drive unit	*185001 A220*	*1.183,32*
ROLLER'S universal diamond cutting disc LS Turbo Ø 180 mm, *laser welded, high temperature resistant, for fast cuts and cuts in very hard materials, with metal body in accordance with EN 13236.*	*185026 A*	*58,65*
ROLLER'S universal diamond cutting disc LS H-P Ø 180 mm, *high-performance, laser welded, high temperature resistant, for fast cuts and cuts in very hard materials, long service life, with metal body in accordance with EN 13236*	*185027 A*	*93,84*
Chasing chisel *for removing the ridge after chasing*	*185024 A*	*25,22*
Steel case *with inlay*	*185058 A*	*110,03*
ROLLER'S Protector 2 M, *dry and wet extractor*	*See page 207*	

ROLLER'S Scirocco 50

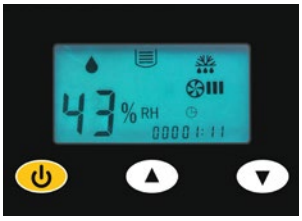
High-performance, highly efficient, electric dehumidifier/building dryer for commercial use in trade and industry. Dehumidification capacity of ≤ 50 l/24 h, air volume ≤ 265 m³/h.

- *For drying rooms quickly and effectively, e.g. after water damage and floods – for drying basements and other rooms and accelerated drying of concrete, masonry, plaster, screed, etc.*
- *Compact, handy design in sturdy plastic case. Weight 21 kg*
- *Large air intake surface area with washable air filters. Top air outlet for optimum air circulation.*
- *Condensation discharge into an internal 7.7 l condensation tank, hose can be fed out at the rear, for discharging condensation into a tank to be provided or directly into a drain pipe.*
- ***Electronic hygrostat***
  for controlling the desired air humidity: Automatic switching off when target humidity has been reached – automatic restarting with increasing humidity.
- ***Cooling unit***
  High dehumidification performance by the high-quality cooling unit with highly efficient rotary compressor and high-performance capacitor motor 230 V, 680 W, with electronic thawing, for continuous operation. Very quiet running, also suitable for occupied rooms. Dehumidification capacity of ≤ 50 l/24 h, air volume ≤ 265 m³/h. High quality refrigerant R-290.
- ***Electronic control unit***
  Large illuminated control panel, with clear display of actual and nominal humidity, operating state of the cooling unit, thawing function. Buttons for setting the desired humidity to between 30% and 90% in 5 % increments, as well as setting for continuous operation. Buttons for 2 fan speeds. Button for timer. Memory function saves the settings for automatic continuation of operation following a power failure.
- *Automatic switching off by switch-off signal when using the internal 7.7 l condensation tank when the maximum condensation level is reached*
- *Sturdy plastic housing with running rollers for easy transport.*
- *Operating hours counter and power consumption meter, e.g. for reporting to claims adjusters/customers (accessory).*
- *Condensation tank with condensation pump for feeding the condensation out of the condensation tank to a higher container or into a wash basin (accessory).*
- *ROLLER'S Mistral electric construction ventilator for supporting ROLLER'S Scirocco 50 / 80 (accessory). For improved air exchange and for faster drying after floods and mains water damage, see page 214.*

Scope of Delivery	*Art.-No.*	*€*
ROLLER'S Scirocco 50 Set		
Electric dehumidifier/building drier with internal 7.7 l condensation tank. In sturdy plastic case with running rollers	*132011 A220*	***777,46***
Accessories		
Condensation tank with pump Scirocco 50 *For feeding the condensation out of the condensation tank to a higher container or into a wash basin. Transport height ≤ 2 m*	*132129 A220*	*389,25*
Operating hours counter and power consumption meter *e.g. for reporting to claims adjusters/ customers.*	*132132 A220*	*54,81*
ROLLER'S Control W *electric moisture measuring device for measuring the moisture in building materials, e.g. concrete, masonry, plaster, wood. In a bag.*	*132115 A*	*233,55*
ROLLER'S Mistral 1360 / 2050 *electric construction ventilator*	*see page 214*	

Recommended price. All prices plus VAT

ROLLER'S Scirocco 80



High-performance, highly efficient, electric dehumidifier/building dryer for commercial use in trade and industry. Dehumidification capacity of ≤ 80 l/24 h, air volume ≤ 850 m³/h.

- *For drying rooms quickly and effectively, e.g. after water damage and floods – for drying basements and other rooms and accelerated drying of concrete, masonry, plaster, screed, etc.*
- *Compact, handy design in stable, powder-coated steel case. Weight 54 kg*
- *Large air intake surface area with washable air filters. Side air outlet for optimum air circulation.*
- *Hose for condensation discharge into an internal 11.5 l condensation container (accessory) that can be fed through the side, for discharging condensation either into a provided container, or directly into a drain pipe (accessory).*
- ***Electronic hygrostat***
  for controlling the desired air humidity: Automatic switching off when target humidity has been reached – automatic restarting with increasing humidity.
- ***Cooling unit***
  High dehumidification performance by the high-quality cooling unit with highly efficient rotary compressor and high-performance capacitor motor 230 V, 680 W, with automatic hot gas extraction system for continuous operation. Very quiet running, also suitable for occupied rooms. Dehumidification capacity of ≤ 80 l/24 h, air volume ≤ 850 m³/h. High-grade refrigerant R-290.
- ***Electronic control unit***
  Illuminated 3" display with LCD technology, 70 mm screen diagonal, with clear display of actual and desired humidity, operating hours and operating state of the cooling unit, the extraction function, compressor protection function and the operational position for an internal 11.5 l condensation container. Buttons for setting the desired humidity to between 30% and 90% in 1% increments, as well as setting for continuous operation. Memory function saves the settings for automatic continuation of operation following a power failure.
- *Operating hours counter and power consumption meter, such for reporting to claims adjusters / customers.*
- ***Internal 11.5 l condensation container (accessory)***
  Automatic switching off by switch-off signal when using the internal 11.5 l condensation container when the maximum condensation level is reached. On/off switch for operational position with and without internal 11.5 l condensation container.
- *Appliance socket for detachable connection cable.*
- *Stable, mobile tubular steel frame with large tyred wheels for easy transport, including on stairs. Easy sliding and hoisting of the machine across the back of the tubular steel frame, e.g. from and to the loading platform of a vehicle.*
- ***Exhaust air set** (accessory)*
  Large exhaust air hose, Ø 200 mm, 10 m long, with metal mounting lugs for on-site suspension, with connection flange, for exhaust air distribution in the room, for dehumidifying cavities, e.g. above suspended ceilings, and for additional blowing on wet surfaces.
- *Condensation tank with condensation pump for feeding the condensation out of the condensation tank to a higher container or into a wash basin (accessory)*
- *ROLLER'S Mistral electric construction ventilator for supporting ROLLER'S Scirocco 50 / 80 (accessory). For improved air exchange and for faster drying after floods and mains water damage, see page 214.*

Scope of Delivery	*Art.-No.*	*€*
ROLLER'S Scirocco 80 Set		
Electric dehumidifier/building dryer in stable steel case on mobile tubular steel frame with large tyred wheels	*132010 A220*	***2.169,42***
Accessories		
11.5 l condensation container *for discharging condensation inside the steel case*	*132100 A*	*53,35*
Condensation tank with pump Scirocco 80 *For feeding the condensation out of the condensation tank to a higher container or into a wash basin. Transport height ≤ 2 m*	*132121 A220*	*389,25*
Exhaust air set *Exhaust air hose, Ø 200 mm, 10 m long, with metal mounting lugs, with connection flange, for exhaust air distribution in the room, for dehumidifying cavities, e.g. above suspended ceilings, and for additional blowing on wet surfaces*	*132104 A*	*318,67*
ROLLER'S Control W *electric moisture measuring device for measuring the moisture in building materials, e.g. concrete, masonry, plaster, wood. In a bag.*	*132115 A*	*233,55*
ROLLER'S Mistral 1360 / 2050 *electric construction ventilator*	*see page 214*	

Recommended price. All prices plus VAT

ROLLER'S Mistral 1360

High-performance, highly efficient, electric construction ventilator with axial fan for commercial use in trade and industry. Air volume ≤ 1,360 m³/h.

- *For supporting dehumidifiers/construction dryers after floods and mains water damage. Ideal for airing and ventilating rooms, gaps, shafts, cavities and for ventilating machines, marquees, event halls. For supporting the air exchange in damp cellar rooms and speeding up the drying of concrete, masonry, plaster and screed for example.*
- *Compact, handy design in sturdy plastic case. Weight only 6.8 kg.*
- *With practical handle for easy transport.*
- *Powerful, low-noise capacitor motor 230 V, 145 W, for continuous operation. Axial fan. Generated air volume ≤ 1,360 m³/h.*
- *Large exhaust and intake air hose, Ø 200 mm, 10 m long, e.g. for extracting air from rooms, gaps, shafts, cavities, discharging sucked in air or dusts into the open air and for inflating bouncy castles, for example. Can be mounted either on the air-in or air-out side of the construction ventilator. (Accessory)*
- *Dust sack, Ø 200 mm, approx. 3 m long, for collecting coarse and fine dusts up to dust class M (accessory).*

Scope of Delivery	*Art.-No.*	*€*
ROLLER'S Mistral 1360		
Electric construction ventilator with axial fan, in stable plastic housing with handle	*132300 A220*	***410,01***
Accessories		
Exhaust and intake air hose, *Ø 200 mm, 10 m long, for extracting air from rooms, gaps, shafts, cavities, discharging sucked in air or dusts into the open air and for inflating bouncy castles, for example*	*132307 R*	*158,71*
Dust sack, *Ø 200 mm, approx. 3 m long, for collecting coarse and fine dusts up to dust class M*	*132308 R*	*146,67*
Operating hours counter and power consumption meter *e.g. for reporting to claims adjusters/ customers.*	*132132 A220*	*54,81*
ROLLER'S Control W *electric moisture measuring device for measuring the moisture in building materials, e.g. concrete, masonry, plaster, wood. In a bag.*	*132115 A*	*233,55*
ROLLER'S Scirocco 50 / 80 *electric dehumidifier/construction dryer*	*see page 212 to 213*	

ROLLER'S Mistral 2050

High-performance, highly efficient, electric construction ventilator with turbo radial fan for commercial use in trade and industry. With 2 air volume stages, stage 1 ≤ 1,740 m³/h, stage 2 ≤ 2,050 m³/h.

- *With 2 air volume stages, stage 1 ≤ 1,740 m³/h, stage 2 ≤ 2,050 m³/h.*
- *For supporting dehumidifiers/construction dryers after floods and mains water damage. Ideal for airing and ventilating rooms, gaps, shafts, cavities and for ventilating machines, marquees, event halls. For supporting the air exchange in damp cellar rooms.*
- *Also, especially for faster drying of concrete, masonry, plaster and screed, for example.*
- *Compact, handy design in sturdy plastic case. Weight only 10 kg.*
- *With practical handle for easy transport.*
- *Powerful, low-noise capacitor motor 230 V, 355/450 W, for continuous operation.*
- *Turbo radial fan with 2 air volume stages, generated air volume in stage 1 ≤ 1,740 m³/h and in stage 2 ≤ 2,050 m³/h. Horizontal, 45° or vertical air discharge adjustable by appropriate contact surfaces on the plastic housing.*

Scope of Delivery	Art.-No.	€
ROLLER'S Mistral 2050		
Electric construction ventilator with turbo radial fan with 2 air volume stages, adjustable air discharge, in stable plastic housing with handle	*132301 A220*	***432,85***
Accessories		
***Operating hours counter and power consumption meter** e.g. for reporting to claims adjusters/ customers.*	*132132 A220*	*54,81*
***ROLLER'S Control W** electric moisture measuring device for measuring the moisture in building materials, e.g. concrete, masonry, plaster, wood. In a bag.*	*132115 A*	*233,55*
***ROLLER'S Scirocco 50 / 80** electric dehumidifier/construction dryer*	*see page 212 to 213*	

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RG: Discount group VE: Item / item packaging unit

Notes

Notes

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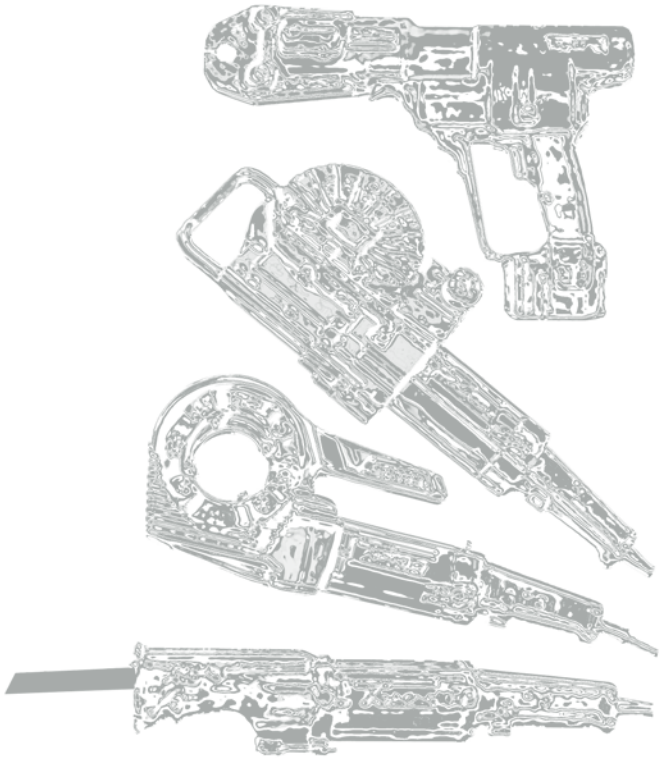

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